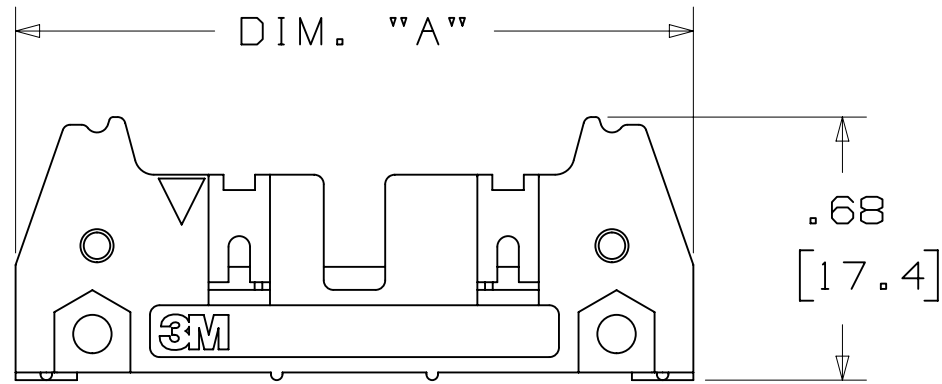


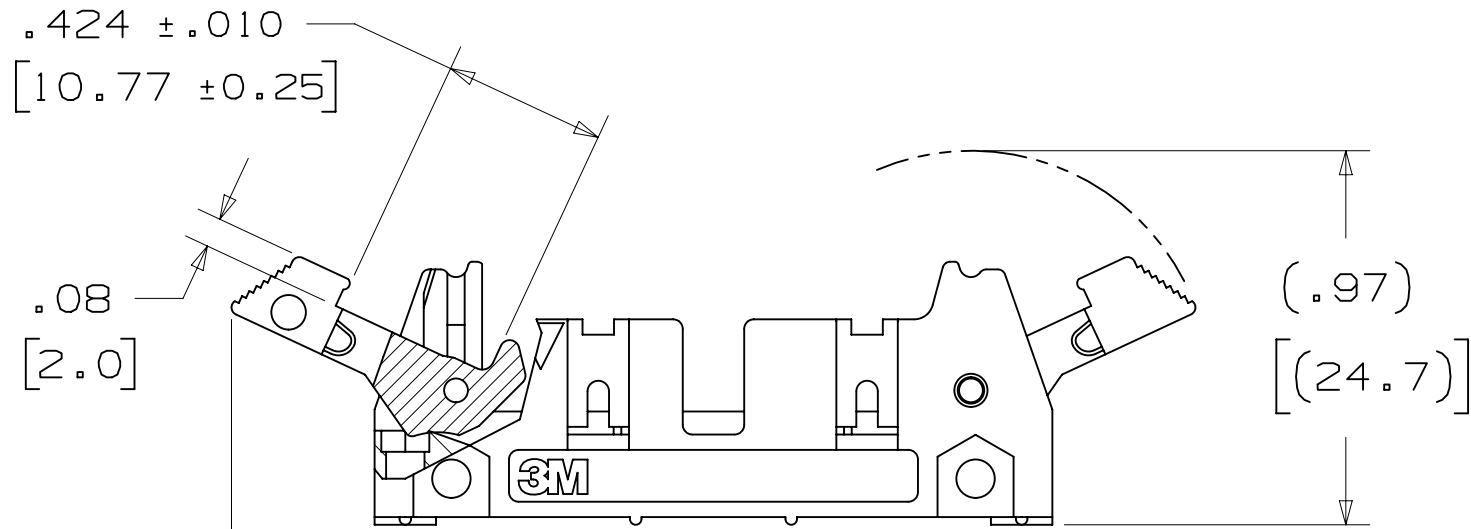
3M™ THREE-WALL HEADER, 3000 SERIES

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



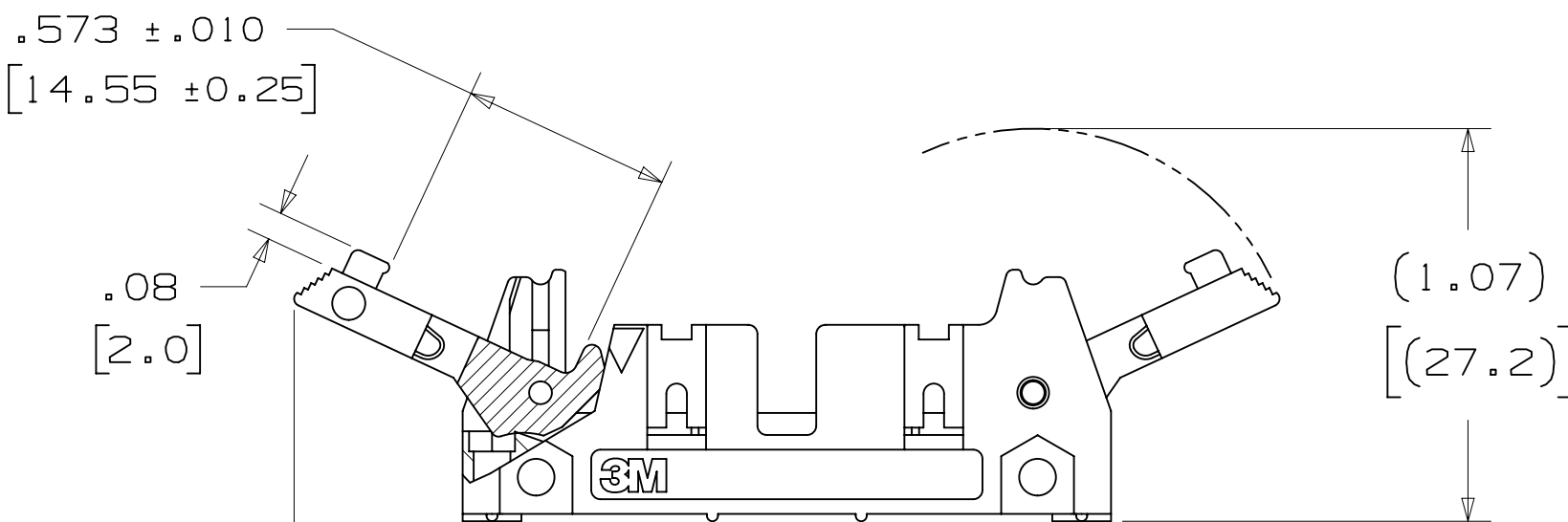
-X0XX

HEADER WITHOUT LATCH/EJECTOR



-X2XX

HEADER WITH SHORT LATCH/EJECTOR
FOR 3M SOCKETS WITHOUT STRAIN RELIEF



-X3XX

HEADER WITH LONG LATCH/EJECTOR
FOR 3M SOCKETS WITH STRAIN RELIEF

2 PHYSICAL :

INSULATOR: GLASS FILLED POLYESTER (PCT)
MATERIAL: UL94V-0
FLAMMABILITY: COLOR: BLACK
CONTACT: MATERIAL: COPPER ALLOY
PLATING: UNDER PLATING: 100µ" [2.54µm] NICKEL-OVERALL
WIPING AREA: 30µ" [0.76µm] AVG. GOLD
SOLDER TAILS: 200µ" [5.08µm] TIN LEAD OR MATTE TIN (SEE ORDERING INFORMATION)
MARKINGS: 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

2 ELECTRICAL :

CURRENT RATING: 5.00A, 1 CONTACT POWERED
3.00A, 6 CONTACTS POWERED
1.75A, ALL CONTACTS POWERED
RATING CONDITIONS: EIA-364-070 METHOD 2, 30°C MAXIMUM
TEMPERATURE RISE, 20% DERATED. REFERENCE APPROPRIATE
3M PRODUCT SPECIFICATION FOR DETAILED CURRENT DERATING
CURVES.

INSULATION RESISTANCE: >1 X 10⁹Ω AT 500 V_{DC}
WITHSTANDING VOLTAGE: 1,000V_{RMS} AT SEA LEVEL

2 ENVIRONMENTAL :

TEMPERATURE RATING: -55°C TO 105°C
PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C)

ORDERING INFORMATION

X3XXX-XXXXXX

N= HIGH TEMP BLACK (PCT)/(RB PLATING REQ'D)
BLANK= (UB PLATING)

3M PART NUMBER:
(SEE TABLE 1)

PIN CONFIGURATION:
1 = RIGHT ANGLE SOLDER TAILS
2 = STRAIGHT SOLDER TAILS

PLATING:
RB = 30µ" [0.76µm] GOLD AND 200µ" [5.08µm] MATTE TIN
(APP. E1 & C1 APPLY)
UB = 30µ" [0.76µm] GOLD AND 200µ" [5.08µm]
TIN LEAD (APP. E3 & C2 APPLY)

TAIL:
02 = FOR .062 [1.57] THICK BOARD
03 = FOR .094 TO .125 [2.39 TO 3.18] THICK BOARD
K2 = KINKED FOR .062 [1.57] THICK BOARD

LATCH/EJECTOR SYSTEM:
0 = NO LATCH/EJECTOR INSTALLED
2 = SHORT ROLL PIN LATCH/EJECTORS
3 = LONG ROLL PIN LATCH/EJECTORS

3M ELECTRONIC MATERIALS SOLUTIONS DIVISION
INTERCONNECT SOLUTIONS
<http://www.3mconnectors.com>

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FOR TECHNICAL, SALES OR ORDERING
INFORMATION CALL 800-225-5373

- * MILITARY (WITH 3M'S N3518 POLARIZING KEY) AND CENTERBUMP POLARIZATION.
- * LOW PROFILE.
- * OPTIONAL EJECTOR LATCHES.
- * MOUNTING HOLES FOR SECURING HEADER TO BOARD.
- * THREE WALL SHROUD PROVIDES DESIGN FLEXIBILITY.
- * SOLDER TAIL AND WRAP TAIL OPTIONS.
- * OPTIONAL POLARIZING POSTS AVAILABLE.
- * HIGH TEMPERATURE INSULATOR SUITABLE FOR "NO LEAD" SOLDERING OPERATIONS.
- * SUITABLE FOR REFLOW SOLDERING USING "PASTE IN HOLE" TECHNIQUES.

1. REGULATORY INFORMATION:
ROHS COMPLIANT. SEE THE
REGULATORY INFORMATION
APPENDIX (RIA) IN THE
"ROHS COMPLIANCE" SECTION
OF WWW.3MCONNECTORS.COM FOR
COMPLIANCE INFORMATION.

2. IN THE EVENT OF CONFLICT
BETWEEN THIS DATA AND THAT
CONTAINED IN THE PRODUCT
SPECIFICATION, THE PRODUCT
SPECIFICATION TAKES PRECEDENT.

3. NOTCHES A & C WILL ACCOMODATE
3M POLARIZING KEY: N3518).

4. MOUNTING HARDWARE:
FROM SOLDER SIDE OF PC BOARD
USE #4-24 THREAD CUTTING SCREW
(3M PART #3341-5) WITH
Ø.116 [2.95] MOUNTING HOLE.
FOR RIGHT ANGLE VERSION ONLY:
#2-56 BOLT AND NUT (3M PART
#3341-6) WITH Ø.106 [2.69]
MOUNTING HOLE MAY BE USED.

5. THE RECOMMENDED PCB HOLE SIZE
FOR THE KINKED TAIL POSITIONS
ON THE .112 SOLDER TAIL
CONNECTOR IS Ø.035±.002.
(SEE K2 VERSION).

DIMENSIONS: INCHES [MM]
[MM] IS REF. ONLY

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
CODES				CASTIGLIONE	AUG 05,2014	MFG
				CHKD	DATE	DATE
					R. SCHERER	SEP 05,2014
DIVISION	DIVISION CODE	© 3M COPYRIGHT 2015				
Interconnect Solutions	EMSD	3M Center St. Paul, MN 55144 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.				
DO NOT SCALE DRAWING	SCALE 2 1	TOLERANCES EXCEPT AS NOTED				
		INCHES				
		.0 ±.01				
		.000 ±.005				
		.0000 ±				
THIRD ANGLE PROJECTION		MILLIMETERS				
		0 ±				
		.0 ±.3				
		.00 ±.13				
		.000 ±				
MAX SURFACE ROUGHNESS		ANGLES				
INTERPRET PER ASME Y14.5 - 2009						
MAX SURFACES						
MARKED ONLY						
TITLE		CAGE NUMBER	SIZE	DRAWING NO.	REV.	
HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA		D	78-5100-0771-5	H		
MODEL		3000 SERIES	DET	LISTS	YES	NO
					SHT	1 OF 4

UL FILE NO: E68080

3M™ THREE-WALL HEADER, 3000 SERIES

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

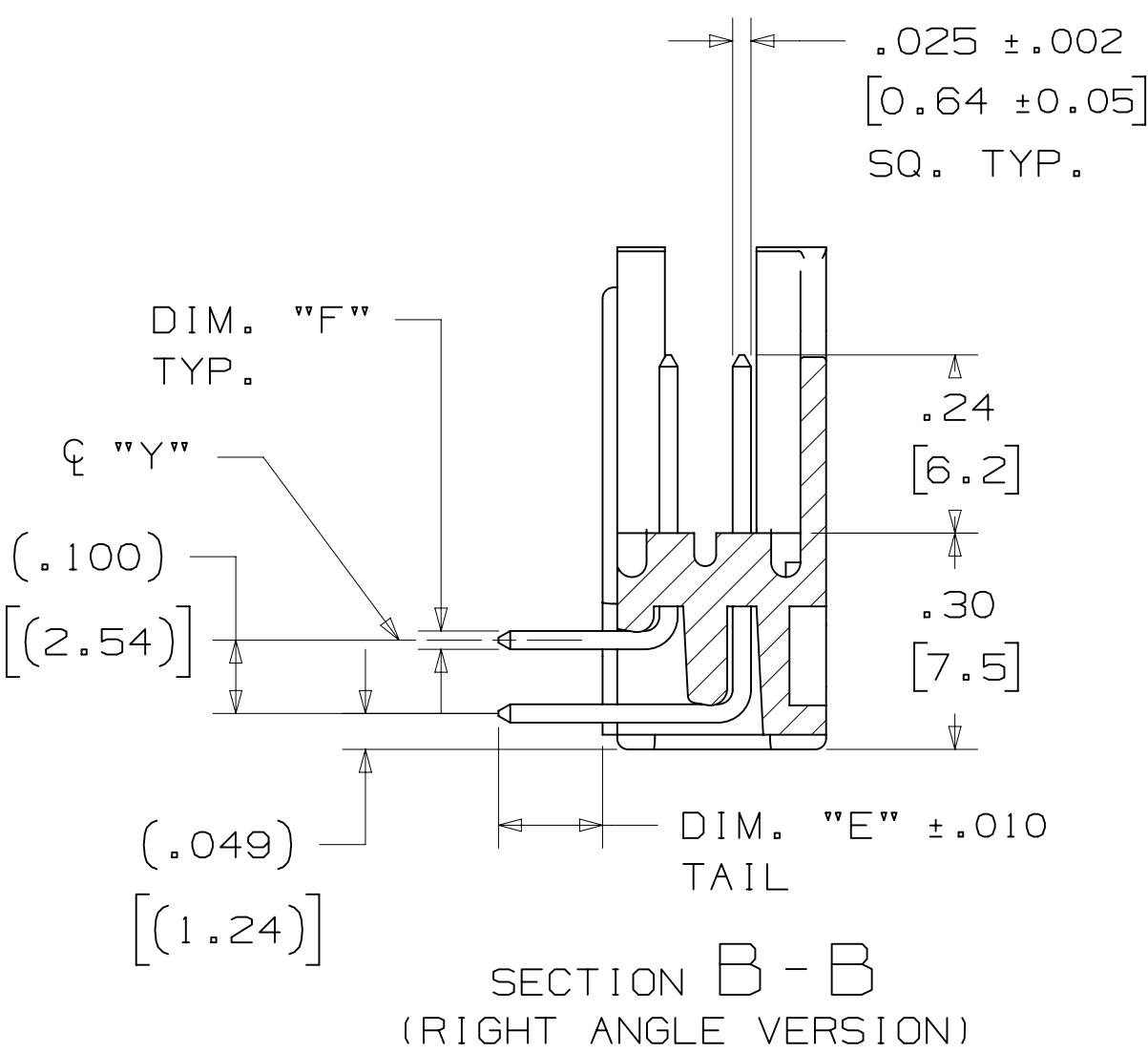
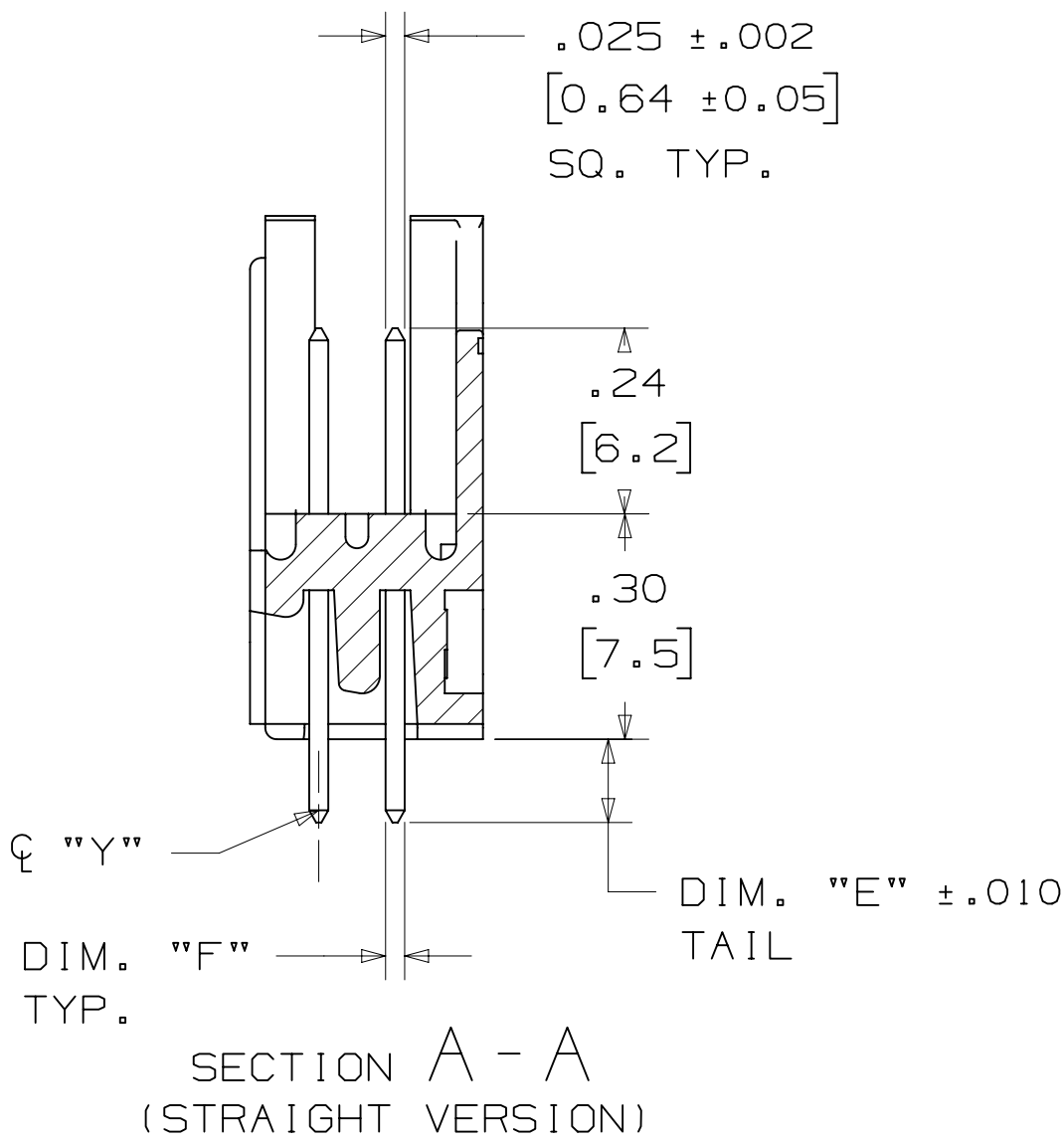
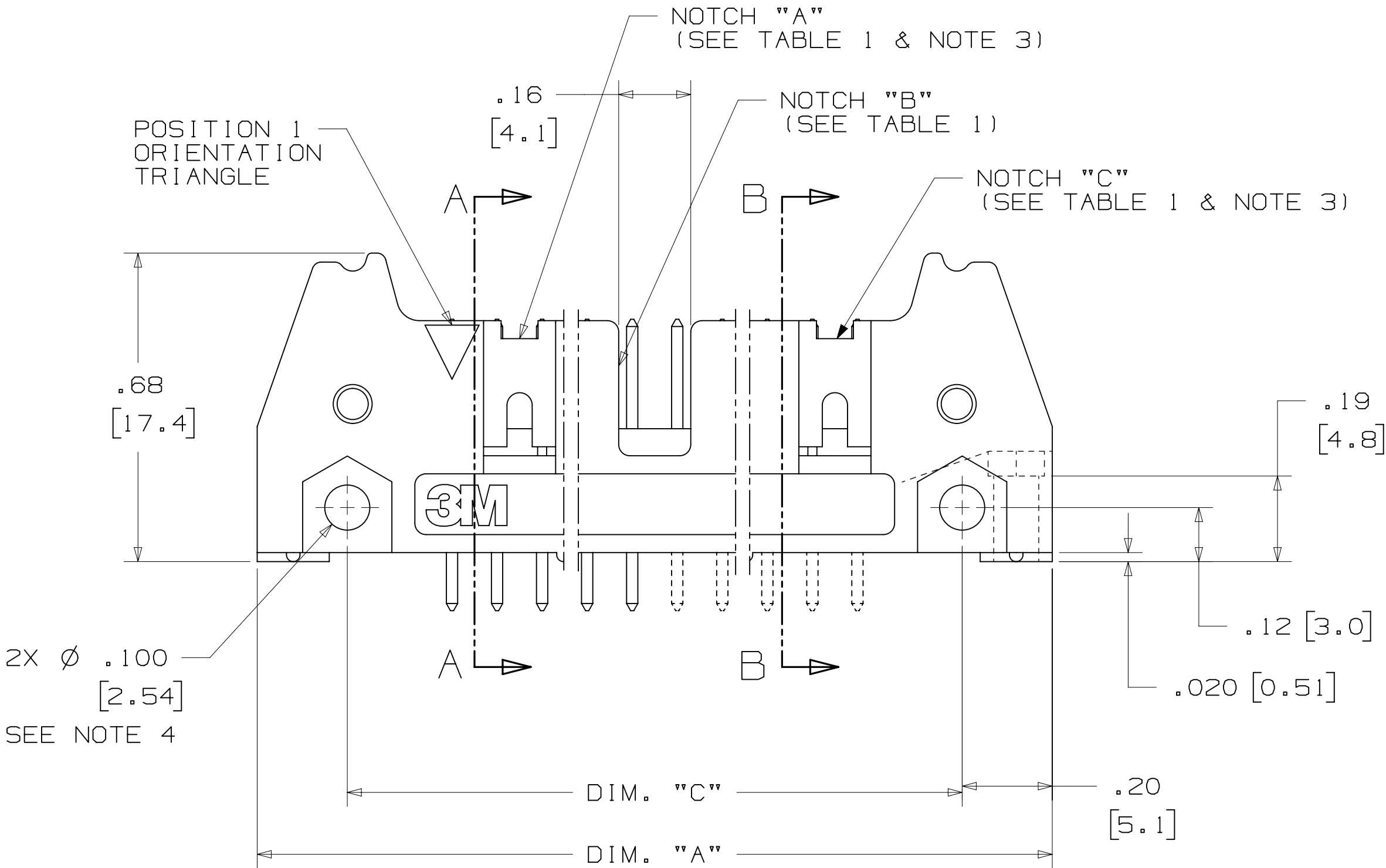
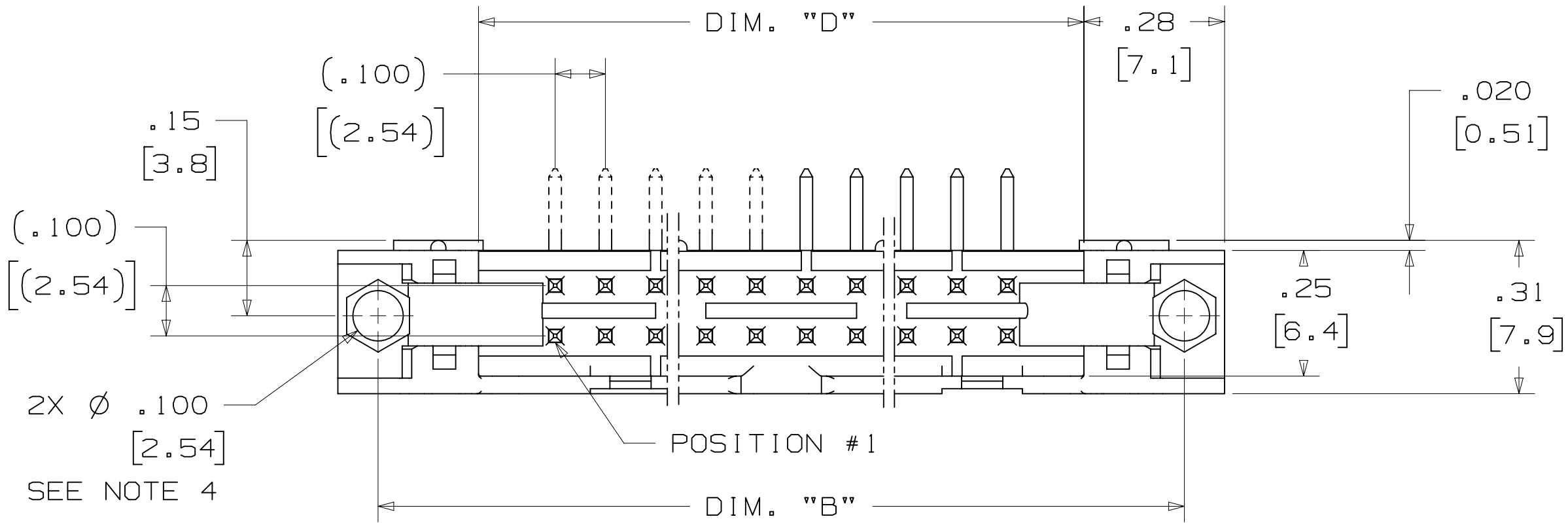


TABLE 1							
PIN QTY.	3M PART NUMBER	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	POLARIZING NOTCHES	PIN QTY.
10	3793	1.26 [32.1]	1.105 [28.04]	.865 [21.97]	.71 [18.0]	BC	10
14	3314	1.46 [37.2]	1.305 [33.12]	1.065 [27.05]	.91 [23.1]	BC	14
16	3408	1.56 [39.7]	1.405 [35.66]	1.165 [29.59]	1.01 [25.6]	ABC	16
20	3428	1.76 [44.8]	1.604 [40.74]	1.365 [34.67]	1.21 [30.7]	ABC	20
26	3429	2.06 [52.4]	1.905 [48.36]	1.665 [42.29]	1.51 [38.3]	ABC	26
34	3431	2.46 [62.6]	2.305 [58.52]	2.065 [52.45]	1.91 [48.5]	ABC	34
40	3432	2.76 [70.2]	2.605 [66.14]	2.365 [60.07]	2.21 [56.1]	ABC	40
50	3433	3.26 [82.9]	3.105 [78.84]	2.865 [72.77]	2.71 [68.8]	ABC	50
60	3372	3.76 [95.6]	3.605 [91.54]	3.365 [85.47]	3.21 [81.5]	ABC	60
64	3764	3.96 [100.7]	3.805 [96.62]	3.565 [90.55]	3.41 [86.6]	ABC	64

TABLE 2						
3M PART NUMBER SUFFIX	CONTACT TAIL	DIM. "E"	PIN CROSS SECTION			DIM. "G"
-1XX2 -2XX2	.062 [1.57] THICK PC BOARD	.112 [2.84]	DIM. "F" .0245+/- .0005 [.622]	DIAGONALS .028+/- .001 [.71]	CORNER RADIUS .0075 REF. [.191]	.035+/- .003 [.89] SEE NOTE 5
-1X03 -2X03	.094 [2.39] TO .125 [3.18] THICK PC BOARD	.155 [3.94]	.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 REF. [.191]	.035+/- .003 [.89]



DESIGN REFERENCE
NEXT ASSEMBLY

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

MAX SURFACE ROUGHNESS
LISTED SURFACES
MARKED ONLY

INTERCONNECT SOLUTIONS

SCALE 4/1

INTERPRET PER ASME Y14.5 - 2009

TOLERANCES EXCEPT AS NOTED

INCHES
0 ± .01
.000 ± .005
.0000 ±

MILLIMETERS
0 ± .3
.00 ± .13
.000 ±

ANGLES

3M

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St. Paul,
MN 55144

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TITLE
HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA

CAGE NUMBER
SIZE
DRAWING NO.
DET
LISTS
YES
NO
SHT 2 OF 4

REV
ECO
ISSUE DATE AND DESCRIPTION
DATE
AUG 05, 2014
MFG
R. SCHERER
DATE
SEP 05, 2014

DR
CASTIGLIONE
DATE
AUG 05, 2014

REV
ECO
ISSUE DATE AND DESCRIPTION
DATE
AUG 05, 2014
MFG
R. SCHERER
DATE
SEP 05, 2014

DR
CASTIGLIONE
DATE
AUG 05, 2014

H 60056
MAR 06, 2015
REVISE ORDERING NUMBER

G 56068
AUG 05, 2014
REVISED AND REDRAWN

JNC
RS

JNC
RS

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

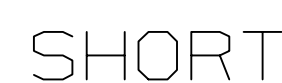


THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

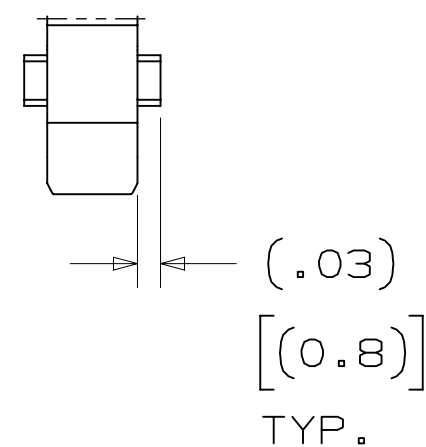
BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

```
* SELECTIVE PIN REMOVAL (ATA OR OTHER COMPATABILITY)
* WIRE WRAP TAILS STYLE
```



SNAP-IN LATCHES

NOTE:
SNAP-IN LATCHES CAN ONLY BE ORDERED
SEPARATELY AND ARE THE CUSTOMERS
RESPONSIBILITY TO INSTALL.



Technical drawing of a vertical cylinder. The height is dimensioned as $.321$ with a tolerance of $[8.15]$. The diameter is dimensioned as $\varnothing .102$ with a tolerance of $[2.59]$.

NOTE:
INSERT POST INTO ONE MOUNTING
HARDWARE HOLE ON BOTTOM OF HEADER.
SET POST TO PROTRUDE .115 [2.92]

KINKED TAIL DETAIL:

- KINK IS LOCATED .05" BELOW BOTTOM SURFACE OF PLASTIC.
- EXTERNAL RADIUS OF KINK TOWARD PART CENTERLINE.

Technical drawing of a 3M Breakaway Tab. The drawing includes a top view on the left and a side view on the right.

Top View Dimensions:

- Overall width: $.34$ [8.5]
- Overall height: $.15$ [3.8]
- 3M logo is centered on the top surface.

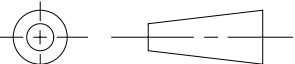
Side View Dimensions:

- Thickness of the top layer: $.09$ [2.3]
- Label: DIM. "A" with a dimension line indicating the total height.

Labels:

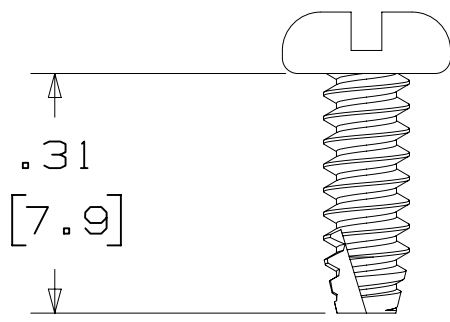
- BREAKAWAY TAB (pointing to the top surface)

NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO
ADHERE KEYS.

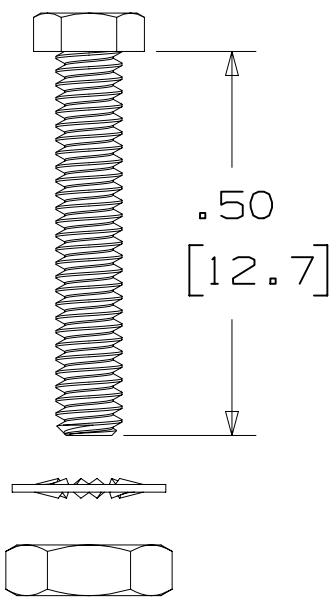
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ACCESS CODES				DWGT	CAST1G1L1ONE		DATE	05_2014	MFG
				CHRD			DATE		APPRV
								R. SCHERER	SEP 05, 2014
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SCALE 4 1									
		INCHES		TITLE		HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA			
THIRD ANGLE PROJECTION		.00 ± .00 ± .01 .000 ± .005 .0000 ±		.00 ± .00 ± .13 .000 ±					
INTERPRET PER ASME Y14.5 - 2009		MILLIMETERS		CAGE NUMBER		SIZE		DRAWING NO.	
MAX SURFACE ROUGHNESS ON ALL SURFACES ☒ MARKED ONLY		ANGLES		D		578-5100-0771-5		REV. H	
				MODEL		3000 SERIES		DET. LISTS ☐ YES ☒ NO	
								SHT 3 OF 4	

3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

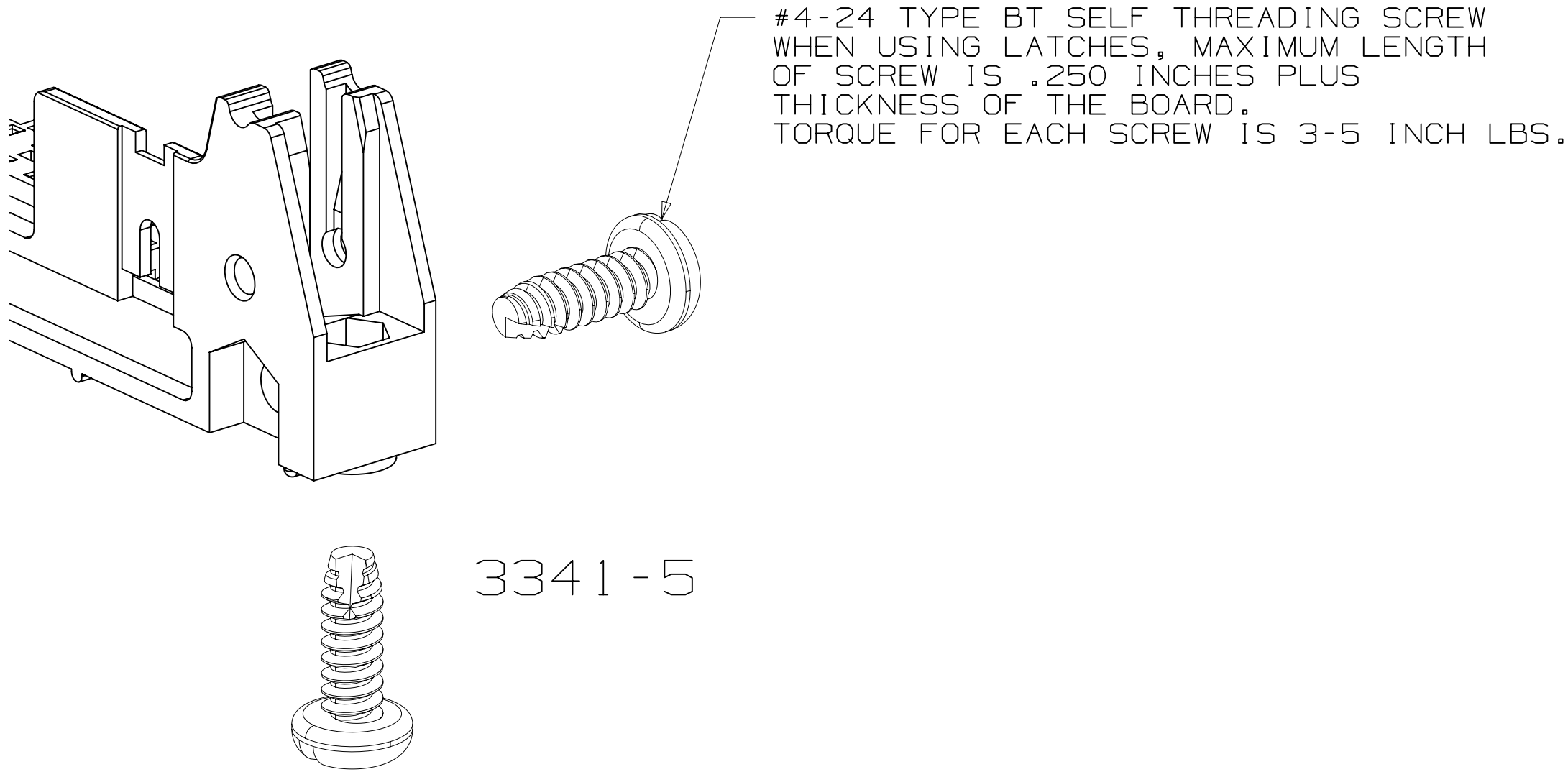
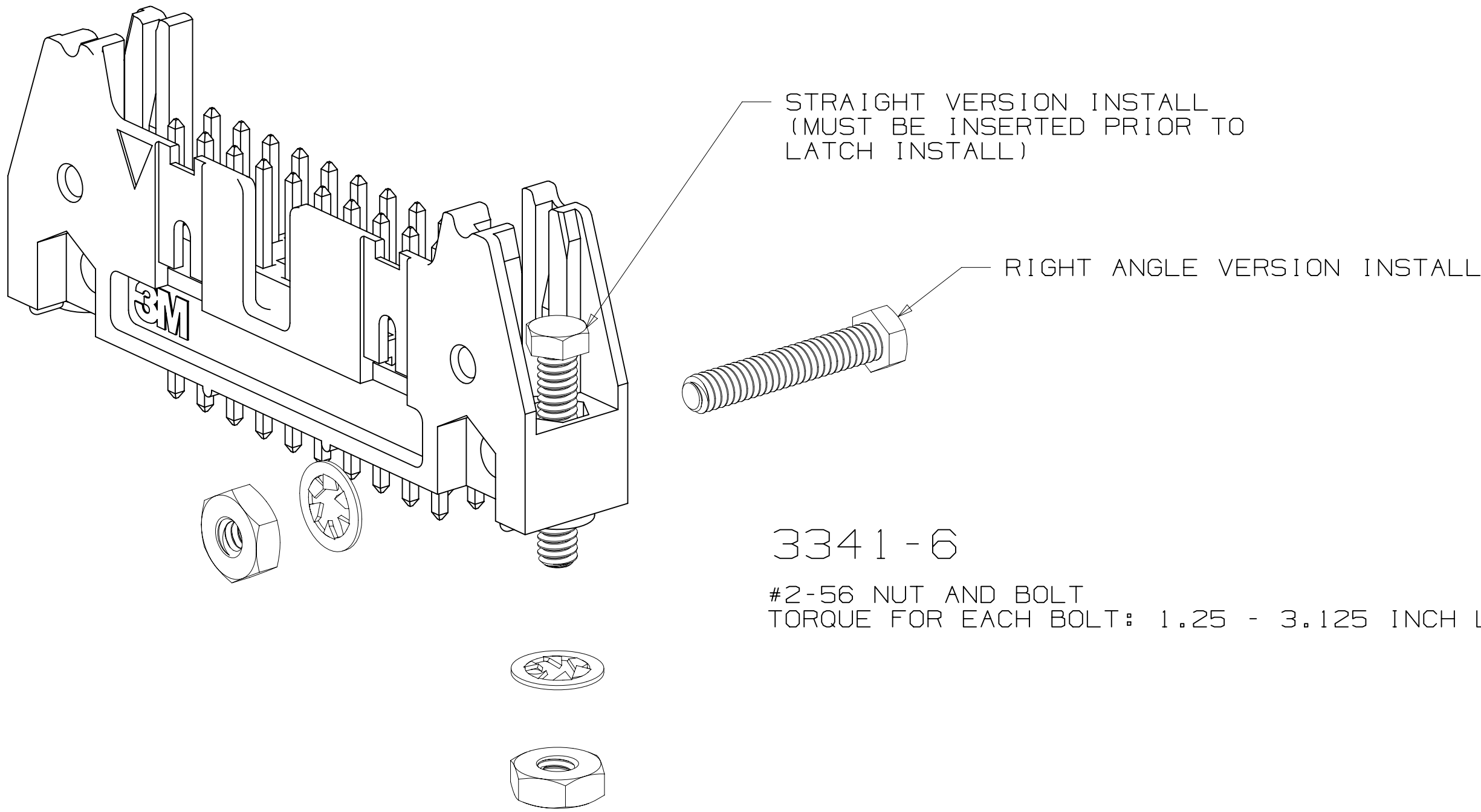
MOUNTING HARDWARE



3341-5
(INSTALL FROM BOTTOM OF BOARD)
PANHEAD THREAD CUTTING SCREW:
#4-24 X 5/16"
TYPE: USA STD BT, FEDERAL BG
MATERIAL: STAINLESS STEEL



3341-6
HEX HEAD BOLT, NUT AND WASHER:
BOLT - #2-56 X 1/2"
MATERIAL: STAINLESS STEEL



3341-5

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
XREF CODES		DIV CODE		DRW	CHKD	DATE	MFG	DATE	
				CASTIGLIONE		AUG 05, 2014		SEP 05, 2014	
DIVISION		DIVISION CODE		APPR		DATE		DATE	
Interconnect Solutions		EMSD		R. SCHERER					
DO NOT SCALE DRAWING		SCALE 4/1		TOLERANCES EXCEPT AS NOTED		INCHES		MILLIMETERS	
						.00 ± .01		0 ± .13	
						.000 ± .005		.00 ± .13	
						.0000 ±		.000 ±	
THIRD ANGLE PROJECTION		INTERPRET PER ASME Y14.5 - 2009		CAGE NUMBER		DRAWING NO.		REV.	
				D		78-5100-0771-5		H	
MAX SURFACE ROUGHNESS		SURFACES		MODEL		3000 SERIES		DET	
✓ MARKED ONLY		ANGLES						YES	
								NO	
								SHT 4 OF 4	

H	60056	MAR 06, 2015	JNC	RS
		REVISE ORDERING NUMBER		
G	56068	AUG 05, 2014	JNC	RS
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HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA

CAGE NUMBER D 78-5100-0771-5

MODEL 3000 SERIES

DET

YES

NO

SHT 4 OF 4