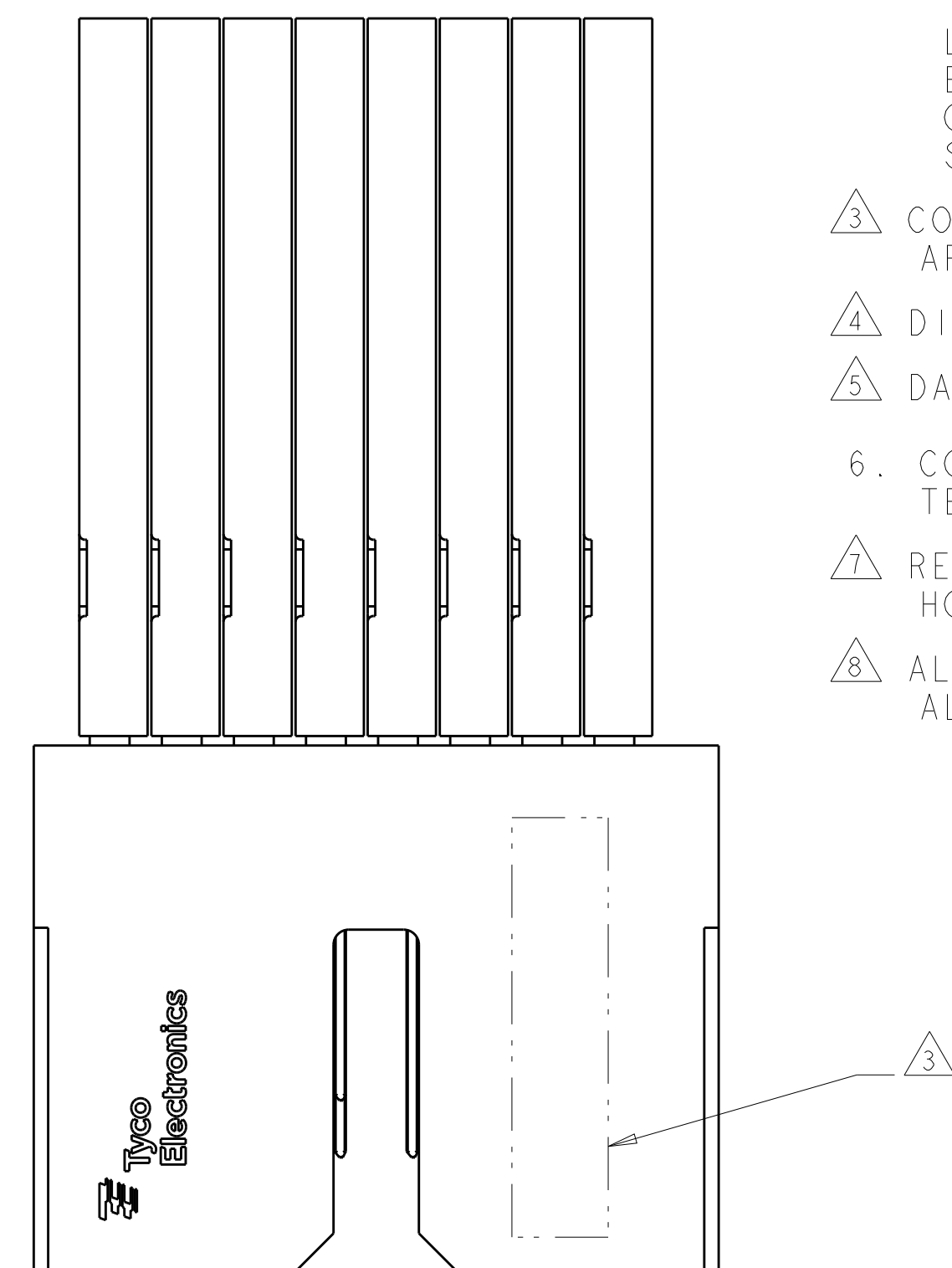
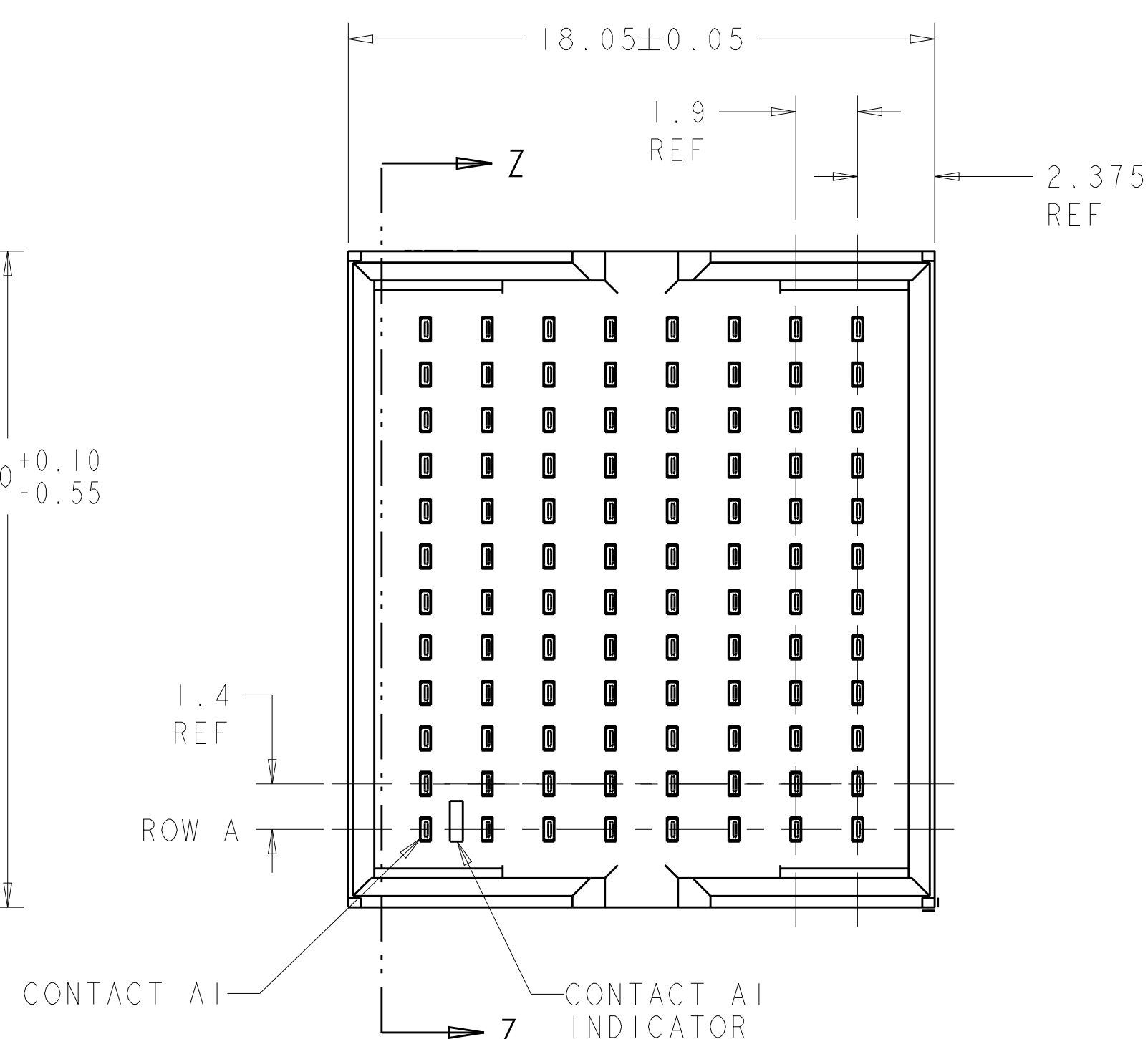
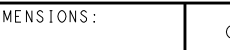




- ① MATERIAL:
CONTACT AND SHIELD: PHOS BRONZE
HOUSING AND CHICKLET: LCP, UL 94V-0, COLOR: BLACK
- ② FINISH:
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS
OF TE PRODUCT SPECIFICATION 108-2303; BASED ON
TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY
LEVEL III, APPLICATIONS IN CONTROLLED
ENVIRONMENTS (CENTRAL OFFICE).
COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL.
SHIELD 1.27µm MIN NICKEL.
- ③ CONNECTOR MARKED WITH PART NUMBER, DATE CODE, AND STANDARD IN
APPROXIMATE AREA SHOWN.
- ④ DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- ⑤ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT.
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- ⑦ REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU
HOLE DIAMETER AND PLATING THICKNESS.
- ⑧ ALL GROUNDS IN ODD NUMBERED COLUMNS ARE COMMONED.
ALL GROUNDS IN EVEN NUMBERED COLUMNS, EXCEPT FOR ROW A ARE COMMONED.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 16AUG2007 S. J. MAGARO CHK 16AUG2007 W DAVIS APPV 12OCT2007 R. PATTERSON		 TE Connectivity	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1		NAME RIGHT ANGLE HEADER ASSEMBLY, DOUBLE WALL, 4 PAIR, 8 COLUMN, Z-PACK TinMan	
MATERIAL - 1		FINISH - 2		SIZE A1	
		WEIGHT -		CASE CODE 100779	
		CUSTOMER DRAWING		DRAWING NO C=1934354	
				SCALE 6:1	
				SHEET 1 OF 1	
				REV C	