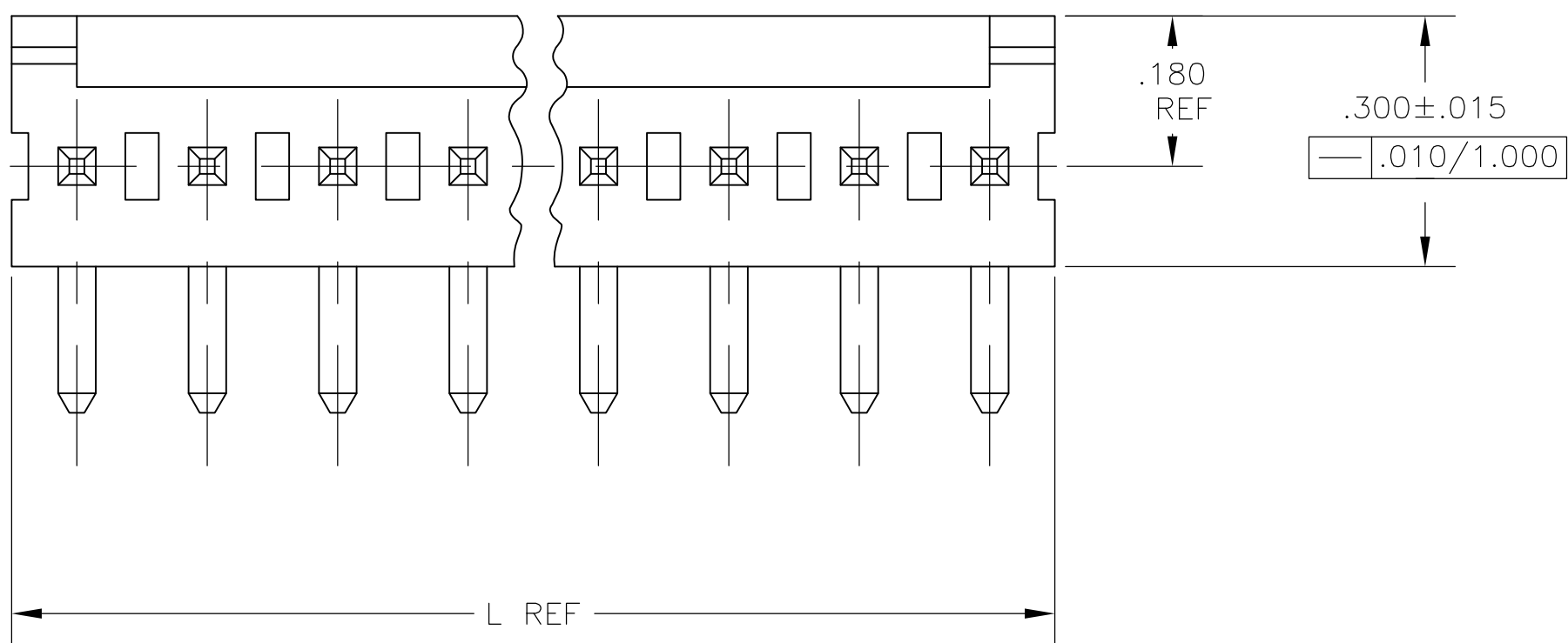
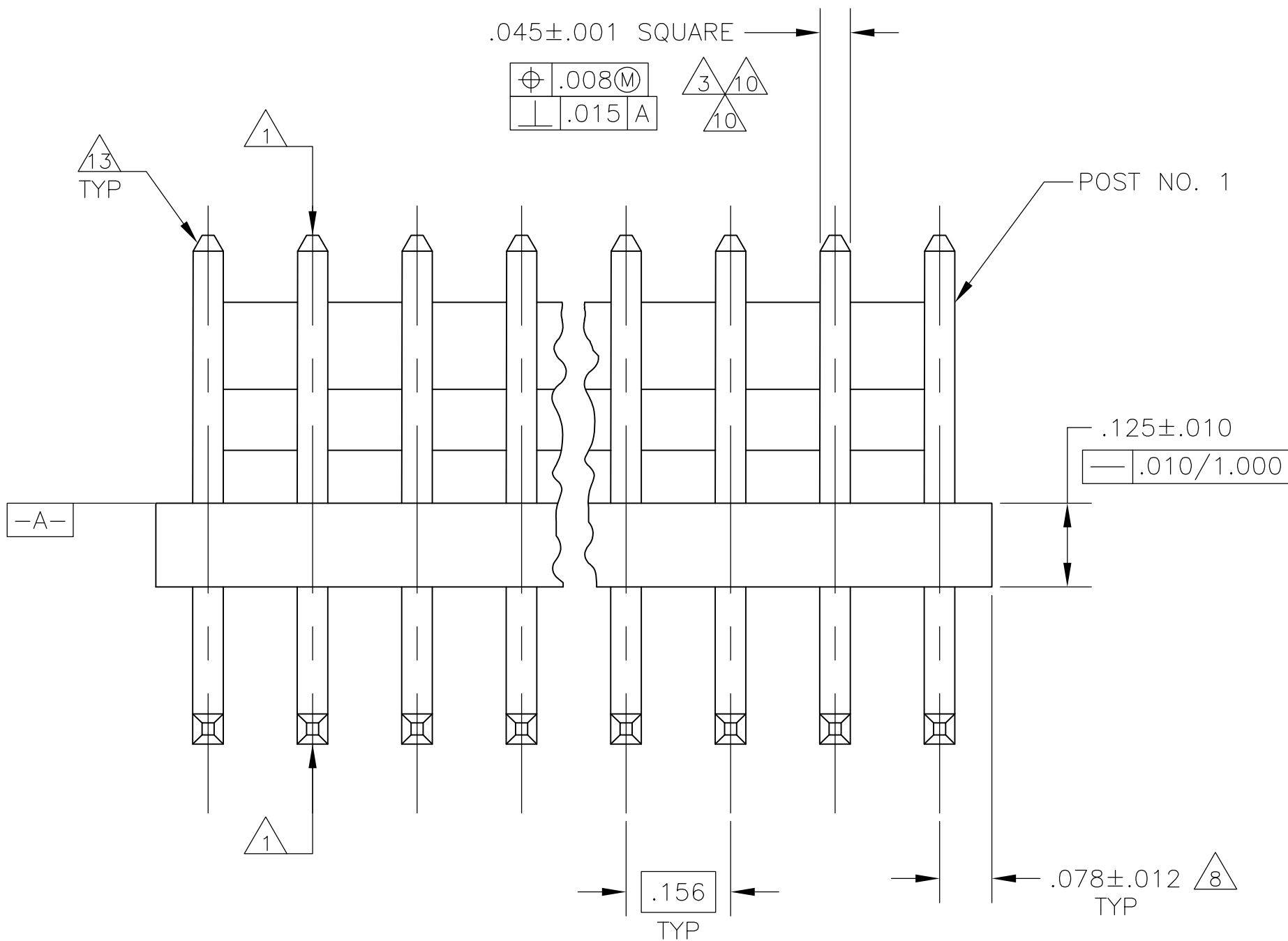


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
CM	00					
		E2	REVISED	PER ECR-15-006687	21OCT2015	NK

D



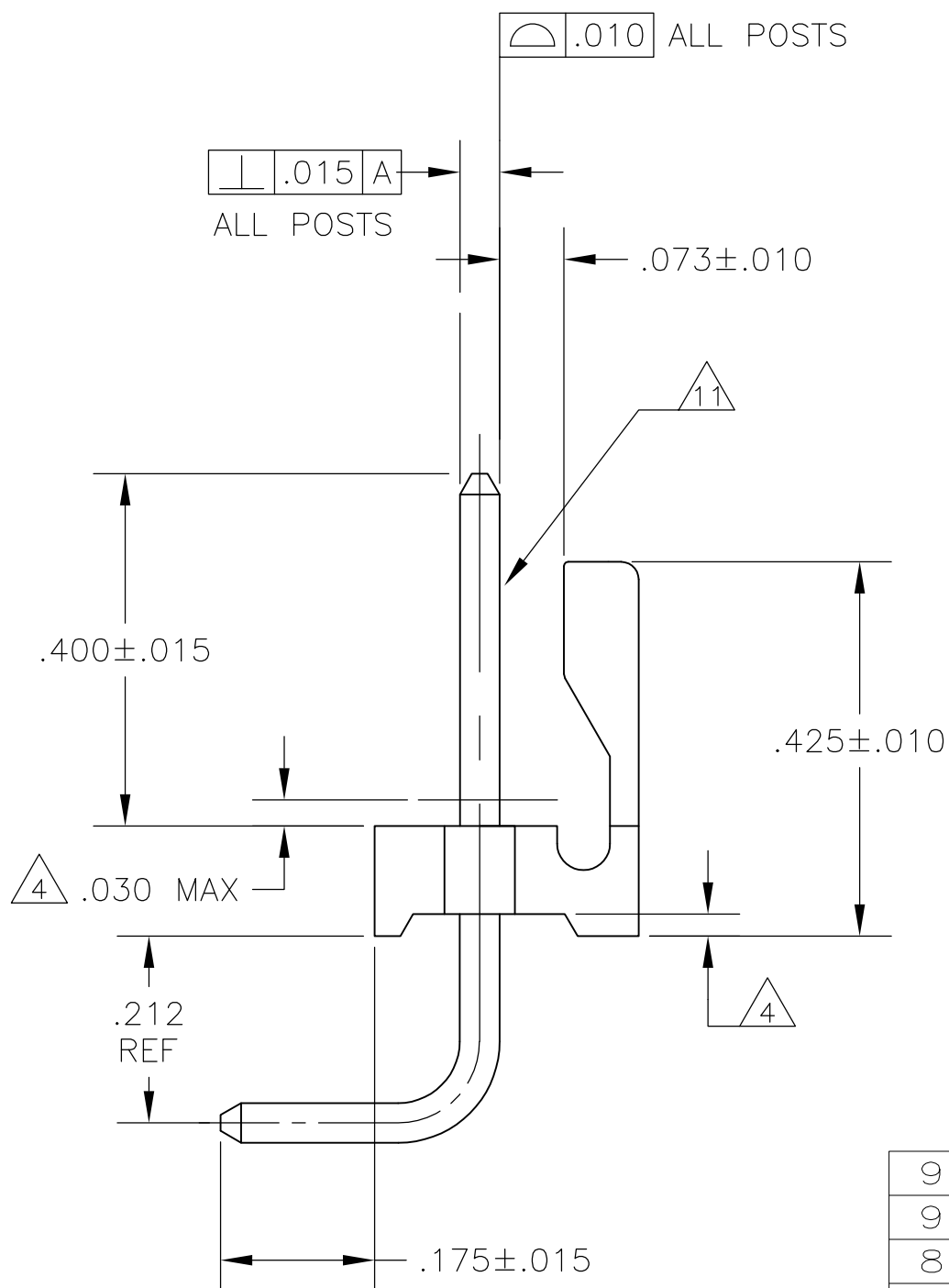
C



B

.070	1.78		
.068	1.73	1.000	25.40
.065	1.65	.450	11.43
.063	1.60	.425	10.80
.060	1.52	.400	10.16
.045	1.14	.345	8.76
.030	0.76	.325	8.26
.015	0.38	.300	7.62
.012	0.30	.212	5.38
.010	0.25	.180	4.57
.008	0.20	.175	4.45
.005	0.13	.156	3.96
.003	0.08	.125	3.18
.001	0.03	.078	1.98
.000	0.00	.073	1.85
IN	MM	IN	MM

CONVERSION TABLE



95.10	3.744	24	5-644754-4
91.14	3.588	23	5-644754-3
87.17	3.432	22	5-644754-2
83.21	3.276	21	5-644754-1
79.25	3.120	20	5-644754-0
75.29	2.964	19	4-644754-9
71.32	2.808	18	4-644754-8
67.36	2.652	17	4-644754-7
63.40	2.496	16	4-644754-6
59.44	2.340	15	4-644754-5
55.47	2.184	14	4-644754-4
51.51	2.028	13	4-644754-3
47.55	1.872	12	4-644754-2
43.59	1.716	11	4-644754-1
39.62	1.560	10	4-644754-0
35.66	1.404	9	3-644754-9
31.70	1.248	8	3-644754-8
27.74	1.092	7	3-644754-7
23.77	.936	6	3-644754-6
19.81	.780	5	3-644754-5
15.85	.624	4	3-644754-4
11.89	.468	3	3-644754-3
7.92	.312	2	3-644754-2
MM	[IN]	NUMBER OF POSITIONS	PART NUMBER
L			

14 SUPERSEDED	95.10	3.744	24	2-644754-4	
	91.14	3.588	23	2-644754-3	
	87.17	3.432	22	2-644754-2	
	83.21	3.276	21	2-644754-1	
	79.25	3.120	20	2-644754-0	
	75.29	2.964	19	1-644754-9	
	71.32	2.808	18	1-644754-8	
	67.36	2.652	17	1-644754-7	
	63.40	2.496	16	1-644754-6	
	59.44	2.340	15	1-644754-5	
	55.47	2.184	14	1-644754-4	
	51.51	2.028	13	1-644754-3	
	OBSELETE	47.55	1.872	12	1-644754-2
	SUPERSEDED	43.59	1.716	11	1-644754-1
SUPERSEDED	39.62	1.560	10	1-644754-0	
SUPERSEDED	35.66	1.404	9	644754-9	
OBSELETE	31.70	1.248	8	644754-8	
SUPERSEDED	27.74	1.092	7	644754-7	
OBSELETE	23.77	.936	6	644754-6	
SUPERSEDED	19.81	.780	5	644754-5	
OBSELETE	15.85	.624	4	644754-4	
OBSELETE	11.89	.468	3	644754-3	
OBSELETE	7.92	.312	2	644754-2	
	MM	[IN]	NUMBER OF POSITIONS	PART NUMBER	
	L				

B

RECOMMENDED MOUNTING HOLE PATTERN
FOR .109±0.016 THICK P.C. BOARD

2

- 1 POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED (.065/.060 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER
GLASS-FILLED 94V-0 (NATURAL)
POST-COPPER ALLOY (BRIGHT TIN LEAD FOR CONTACTS 644754-2 THRU 2-644754-4;
MATTE TIN FOR CONTACTS 3-644754-2 THRU 5-644754-4)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE .325-.400 WHEN MATING WITH A MTA 156 CONNECTOR ASSEMBLY OR .325-.345 WHEN MATING WITH A SL-156 CONNECTOR ASSEMBLY.
- 13 PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.
- 14 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

MATERIAL

TOLERANCES UNLESS OTHERWISE SPECIFIED:

FINISH

0 PLC ± -

1 PLC ± -

2 PLC ± -

3 PLC ± .005

4 PLC ± -

ANGLES ± -

APPROVED

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

DRAWN

CHECKED

APPROVED

DATE

HOOPER

D. BOSSI

D. BOSSI

07NOV02

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

MTA-156 HEADER ASSEMBLY, FRICTION LOCK, RIGHT ANGLE, FRONT BEND .045, SQUARE POST, TIN PLATED, SPECIAL

A1

00779

644754

-

CUSTOMER DRAWING

SCALE

SHEET

OF

REV

5:1

1

1

E2

TE Connectivity