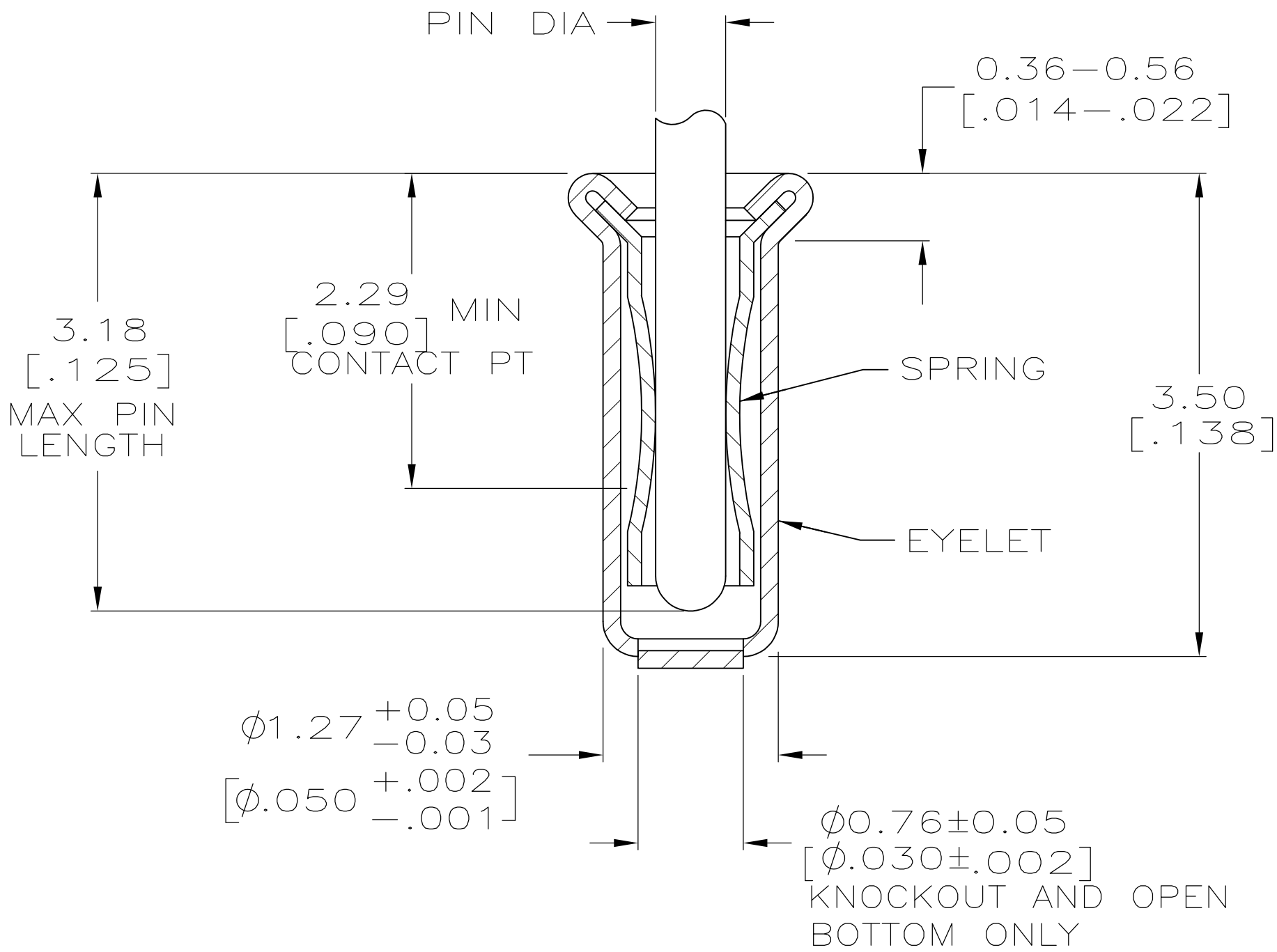
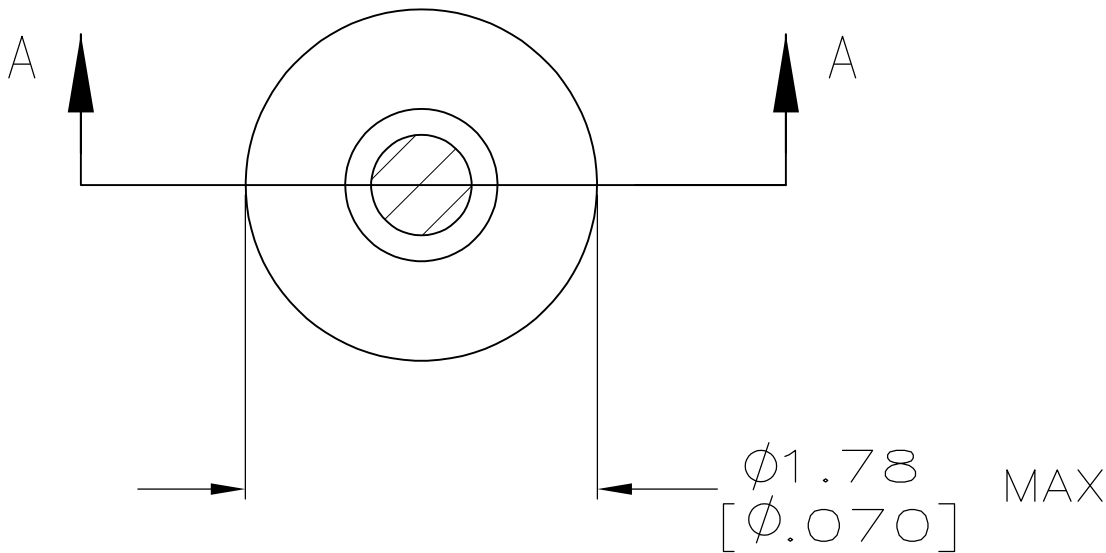


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
FT	64						
			AS4	REVISED PER ECO-11-004835	11MAR11	RK	HMR



A-A SECTION

- 1

TIN PER MIL-T-10727 OR TIN LEAD .000254 [.000100] MIN THK.
- 2

GOLD PER MIL-G-45204, TYPE II, 0.00076 [.000030] MIN THK OVER NICKEL PER QQ-N-290 0.00028 [.000011] MIN THK ON CONTACT AREA.
- 3

GOLD FLASH PER MIL-G-45204, TYPE II, 0.13µm [.000005] MIN THK. OVER NICKEL PLATE PER QQ-N-290 0.51µm-1.52µm [.000020-.000060] EXT THK.
4.

RECOMMENDED HOLE SIZE, PLATED OR UNPLATED:
MACHINE INSERTION: 1.32±0.05 [.052±.002]
HAND INSERTION: 1.32 ^{+0.10}/_{-0.00} [.052 ^{+0.04}/_{-0.000}]
5.

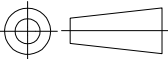
APPLICATION TOOL PART NUMBER:
MACHINE NO. 682127-3
INSERTION HEAD NO. 682039-2
- 6

TO INSURE PROPER SPRING TENSION DO NOT EXCEED A 0.05 [.002] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER PIN.
7.

BOTTOM PLUG KNOCKOUT TOOL PART NUMBER 69729 WITH TIP PART NUMBER 69728.
- 8

MATERIAL: SPRING: BERYLLIUM COPPER QQ-C-533
EYELET: COPPER: QQ-C-576
- 9

OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

SUPSD BY 2-331272-7						331272-2
	OBSOLETE	OPEN	0.56-0.64 [.022-.025]	TIN 1	GOLD 2	4-331272-3
				GOLD 3		4-331272-2
	OBSOLETE		0.46-0.53 [.018-.021]	TIN 1	TIN 1	4-331272-1
	OBSOLETE			GOLD 3	GOLD 2	3-331272-9
	OBSOLETE	KNOCKOUT	0.56-0.64 [.022-.025]	TIN 1	TIN 1	3-331272-7
	OBSOLETE			GOLD 3	GOLD 2	3-331272-5
9	OBSOLETE		0.46-0.53 [.018-.021]	TIN 1	TIN 1	3-331272-4
				GOLD 3	GOLD 2	3-331272-3
	OBSOLETE	CLOSED	0.56-0.64 [.022-.025]	TIN 1		GOLD 2
				GOLD 3	3-331272-0	
	OBSOLETE		0.46-0.53 [.018-.021]	TIN 1	TIN 1	2-331272-7
				GOLD 3	2-331272-6	
	OBSOLETE	BOTTOM TYPE	RECOMMENDED PIN DIA 6	TIN 1	TIN 1	2-331272-5
	OBSOLETE			GOLD 3	GOLD 2	2-331272-3
	SUPERSEDED		FINISH	GOLD 3	GOLD 2	2-331272-2
	OBSOLETE			TIN 1	TIN 1	2-331272-1
			EYELET	SPRING	PART NO	
			FINISH			
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 4-5-91 R. TALLEY		TE Connectivity		
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		
		0 PLC ± -		PRODUCT SPEC		
		1 PLC ± -		APPLICATION SPEC		
		2 PLC ± -		WEIGHT -		
		3 PLC ± 0.20 [.008]		SIZE A2		
MATERIAL 8		FINISH		CAGE CODE 00779		DRAWING NO C-331272
SEE TABLE		CUSTOMER DRAWING		SCALE 20:1		SHEET 1 of 1
				REV AS4		