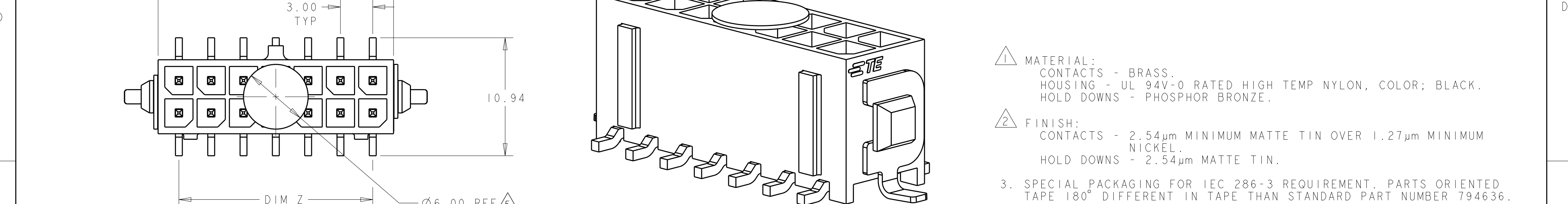
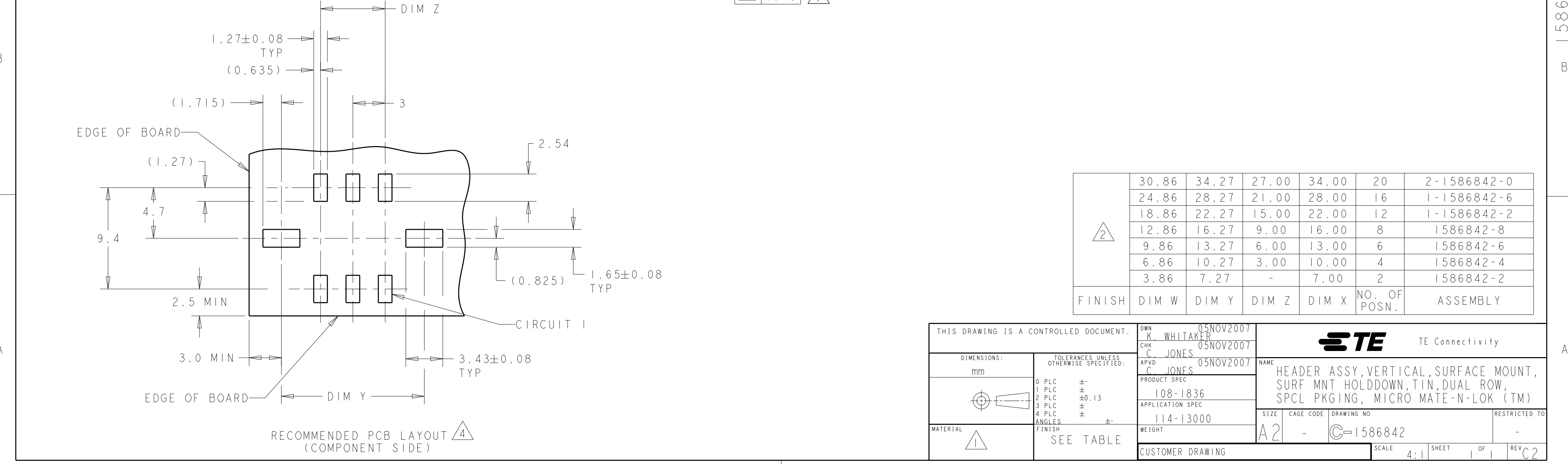
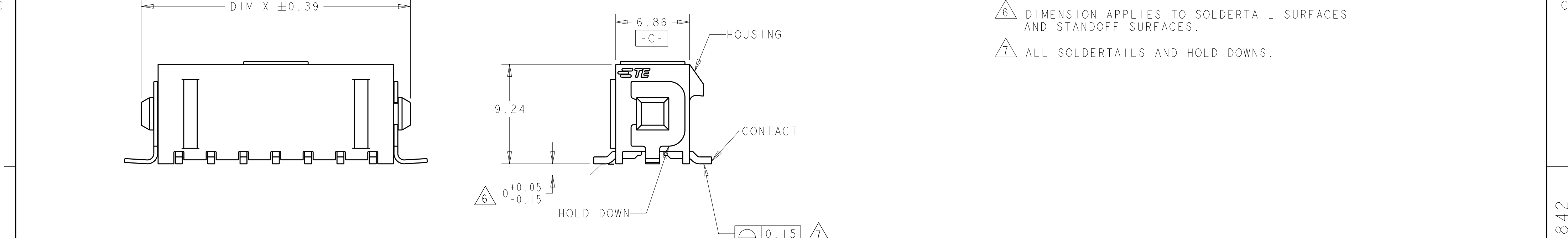


P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	REVISED PER ECR-17-017609	04DEC2017	JB	DZ
	C2	ECO-19-006934	13MAY2019	AP	WS



- 1 MATERIAL:
CONTACTS - BRASS.
HOUSING - UL 94V-0 RATED HIGH TEMP NYLON, COLOR; BLACK.
HOLD DOWNS - PHOSPHOR BRONZE.
- 2 FINISH:
CONTACTS - 2.54µm MINIMUM MATTE TIN OVER 1.27µm MINIMUM NICKEL.
HOLD DOWNS - 2.54µm MATTE TIN.
3. SPECIAL PACKAGING FOR IEC 286-3 REQUIREMENT. PARTS ORIENTED TAPE 180° DIFFERENT IN TAPE THAN STANDARD PART NUMBER 794636.
- 4 RECOMMENDED PC BOARD THICKNESS OF 1.57.
- 5 KAPTON VACUUM PICK UP BUTTON.
- 6 DIMENSION APPLIES TO SOLDERTAIL SURFACES AND STANDOFF SURFACES.
- 7 ALL SOLDERTAILS AND HOLD DOWNS.



2	30.86	34.27	27.00	34.00	20	2-1586842-0
	24.86	28.27	21.00	28.00	16	1-1586842-6
	18.86	22.27	15.00	22.00	12	1-1586842-2
	12.86	16.27	9.00	16.00	8	1586842-8
	9.86	13.27	6.00	13.00	6	1586842-6
	6.86	10.27	3.00	10.00	4	1586842-4
	3.86	7.27	-	7.00	2	1586842-2
FINISH	DIM W	DIM Y	DIM Z	DIM X	NO. OF POSN.	ASSEMBLY

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. WHITAKER 05NOV2007	TE Connectivity			
DIMENSIONS: mm		CHK C. JONES 05NOV2007				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD C. JONES 05NOV2007	NAME HEADER ASSY, VERTICAL, SURFACE MOUNT, SURF MNT HOLDDOWN, TIN, DUAL ROW, SPCL PKGING, MICRO MATE-N-LOK (TM)			
0 PLC ± 1 PLC ± 2 PLC ±0.13 3 PLC ± 4 PLC ±		PRODUCT SPEC 108-1836				
ANGLES ±		APPLICATION SPEC 114-13000	SIZE A2			
FINISH SEE TABLE		WEIGHT				
MATERIAL 1		CUSTOMER DRAWING		DRAWING NO C-1586842		RESTRICTED TO -
		SCALE 4:1		SHEET 1		REV C2