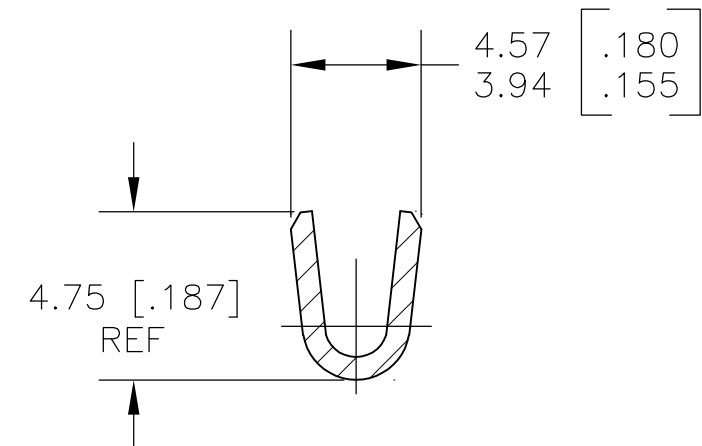
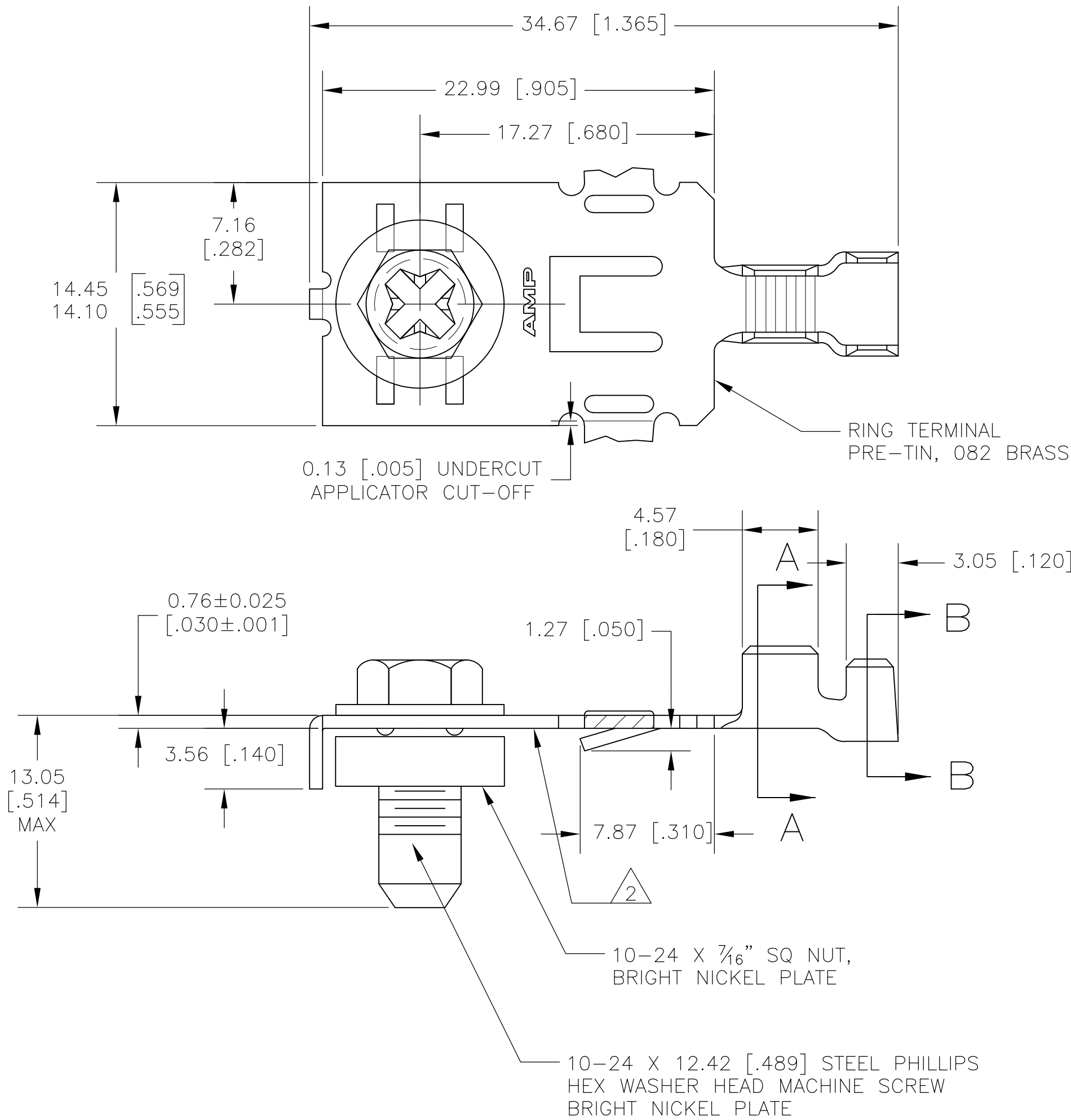
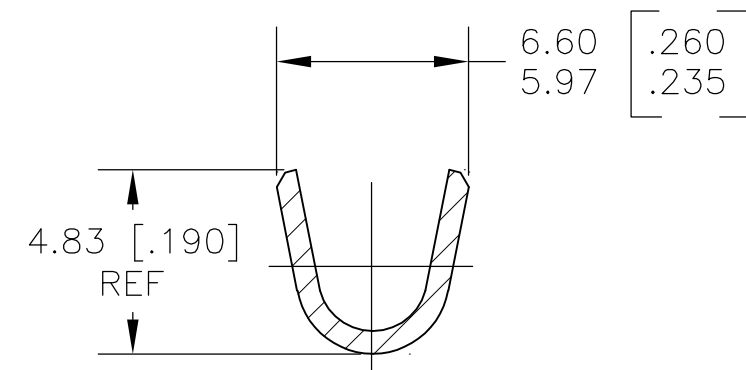


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AF	50		C1	REVISED PER ECR-11-025318	20DEC11	KH	GJ

- 1
- CONTINUOUS STRIP ON REELS.
- 2
- VERTICAL BURRS NOT TO EXCEED 0.13 [.005] ALONG THIS EDGE.
- 3
- BACK OUT TORQUE OF SCREW TO BE A MIN OF 5 INCH LBS AND A MAX OF 25 INCH LBS.
- 4
- REFERENCE APPLICATOR LOG SHEET FOR CRIMP INFORMATION.



SECTION A-A



SECTION B-B

2.54-3.56 [.100-.140] DIA	18-14 AWG	1217851-1
INSULATION RANGE	WIRE RANGE	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 18JUL2002 MICHAEL S. FEHER	TE Connectivity			
DIMENSIONS: MM [INCHES]		CHK 18JUL2002 DONALD F. DECKER				
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME			
	0 PLC ± - 1 PLC ± - 2 PLC ± 0.38 [.015] 3 PLC ± - 4 PLC ± - ANGLES ± -		SUB-ASSEMBLY, POWER RING -			
	FINISH		SIZE CAGE CODE DRAWING NO			
MATERIAL		108-1191	A2 00779 C=1217851			
SEE CALL-OUTS		114-2087	RESTRICTED TO			
SEE CALL-OUTS		WEIGHT -	SCALE 4:1 SHEET 1 OF 1 REV C1			
		CUSTOMER DRAWING				