

PRODUCT NUMBER
91615-XXXXWLF

RoHS COMPATIBLE, SEE NOTE 7

OPTIONAL LETTER SEE SHEET 2
N: PRODUCT WITH TYPE MARKING ON CONNECTOR

OPTIONAL LETTER

A: PRODUCT WITH PICK UP CAP PACKED IN
TAPE & REEL SEE TAB56.

B: PRODUCT WITH PICK UP CAP PACKED IN TUBE.

NUMBER OF POSITIONS PER ROW: 03 UP TO 30.
MORE THAN 30 POSITIONS ON SPECIAL REQUEST.

PLATING CODE

3= 0.76µm GOLD ON CONTACT AREA.

2µm MIN MATTE TIN ON TAIL.

4= 2µm MIN MATTE TIN FULL PLATED

1.27µm Ni MINUNDERPLATING

NOTES:

1 - HOUSING MAT'L: THERMOPLASTIC GLASS FILLED
FLAME RETARDANT PER UL 94 V-0 COLOR: GREY.

2 - TERMINAL MATERIAL: PHOSPHOR BRONZE.

3 - PACKAGING:

3 UP TO 4 POSITIONS PRODUCT PACKED IN PLASTIC BOX.

5 UP TO 30 POSITIONS PRODUCT PACKED IN TUBE.

WHOLE 91615-303B PRODUCT PACKED IN TUBE.

4 - TO DETERMINE DIMENSIONS:

N = NUMBER OF POSITIONS PER ROW

EXAMPLE: 8 POS: ((N+2)x2.54)-0.08=25.32 mm.

5 - RECOMMENDED IR PROFILE PER TAB42.

6 - Ø2.65 MINI FOR PICK & PLACE ASSEMBLY(=0 INSERTION FORCE).

7 - RoHS COMPATIBLE PRODUCT SPECIFICATIONS

d - PLATING:

- "LF" MEANS THE PRODUCT IS LEAD-FREE,
2µm MINIMUM MATTE TIN OVER 1.27µm
MINIMUM NICKEL UNDERPLATE.

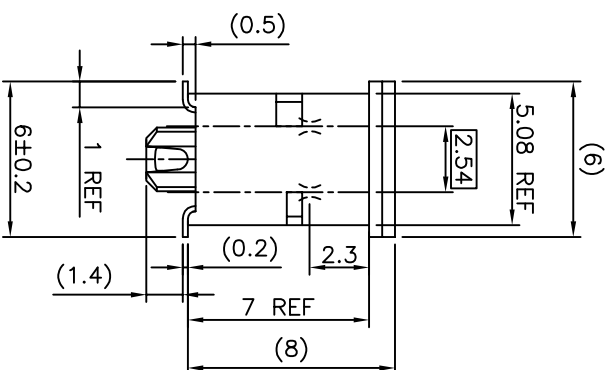
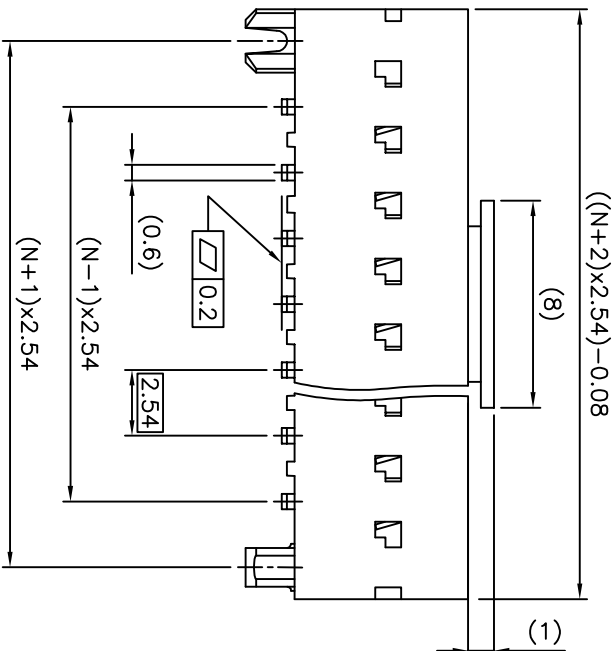
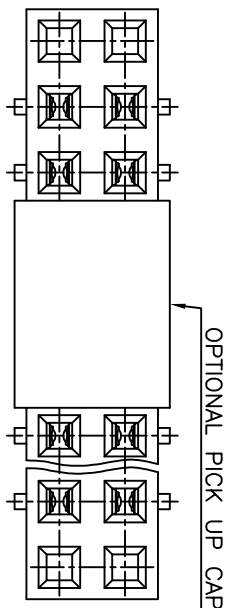
b - MANUFACTURING PROCESS COMPATIBILITY

- THE HOUSING WILL WITHSTAND EXPOSURE TO
260°C PEAK TEMPERATURE FOR 30 SECONDS
MAX IN A CONVECTION, INFRA-RED OR VAPOR
PHASE OR REFLOW OVEN.

c - LABELING:

- MEETS PACKAGING SPECS AS PER GS-14-920

d - LEGAL STATEMENT: SEE GS-47-0004



mat'l. code		SEE NOTES		surface		tolerance		projection		product family	
ltr	ecm no	dr	date	ISO 1302	ISO 406	ISO 1101	tolerances unless otherwise specified	mm	mm	title	DUBOX
AB	T04-0347	DLE	04.11.10				angles	±0.3		BtB RECEIPT.	
AC	F06-0137	DLE	06.02.27				linear			VERT DR SMT	
AD	F06-0204	DLE	06.06.23				±				
AE	F07-0169	DLE	07.03.30	dr	P	NIZZI		95.11.17		dwg no	sheet 1 of 3
AF	B-19123	LMU	14.10.21	lengr	P.NZ		chf	P.NZ	01.07.23	91615	A3
							chf	J.F.N	01.07.23		
							appt				
sheet	revision	AE	D	B						type	CUSTOMER
index	sheet	1	2	3						Drawing	



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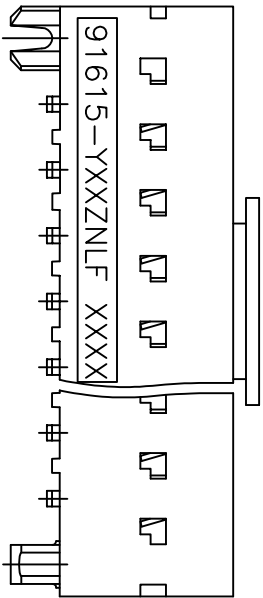
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PRODUCT NUMBER
91615-YXXZNLF

RoHS COMPATIBLE, SEE NOTE 7

APPLICATION SPECIFIC

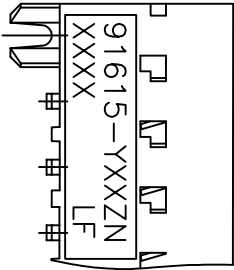
PRINTING METHOD FOR 91615-Y07 UP TO -Y50
MARKING: PART NUMBER AND DATE CODE



91615-YXXZNLF XXXX

YEAR CODE
WEEK CODE
FOR OTHER OPTION
LETTERS SEE SHEET 1
NUMBER OF POS.
PLATING CODE

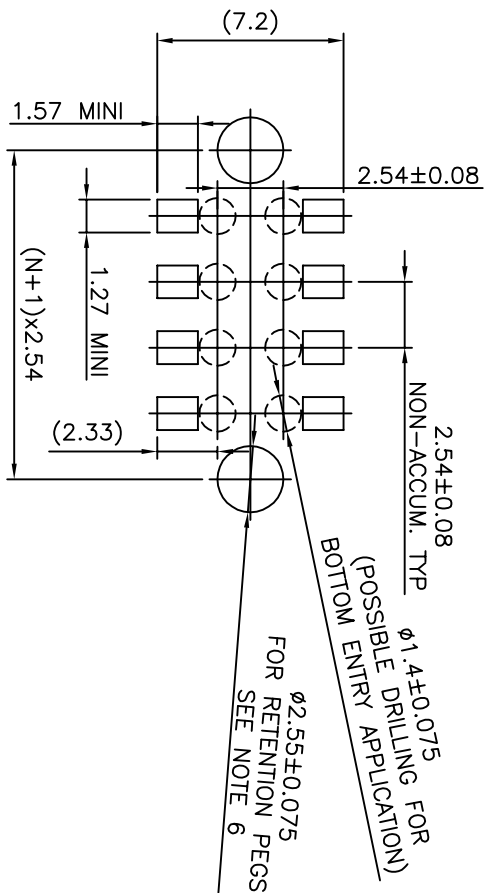
PRINTING METHOD FOR 91615-Y03 UP TO -Y07



mat'l. code				surface			tolerance			projection		product family	
ltr	ecn no	dr	date	ISO 1302	ISO 406	ISO 1101	ISO 1101	ISO 1101	ISO 1101	mm	mm	DUBOX	title
A	F10379	DLE	01.07.23	tolerances unless otherwise specified									BtB RECEPT.
B	F04-0347	DLE	04.11.10	angles									VERT DR SMT
C	F06-0137	DLE	06.02.27	*Z*									
D	F06-0204	DLE	06.06.23	dr	DLE	01.07.23							
E	B-19123	LMU	14.10.21	lengt	P.NZ	01.07.23							
				chr	P.NZ	01.07.23							
				apptd	JF.N	01.07.23							
sheet	revision												
index	sheet												



dwg no 91615 sheet 2 of - size A3
type CUSTOMER Drawing



RECOMMENDED HOLE PATTERN

mat'l. code		surface	tolerance	projection	product family	
		ISO 1302	☒ ISO 406 ISO 1001		DUBOX	
lthr	ecn no	dr	date		title	
A	F04-0347	DLE	04.11.10		BtB RECEIPT.	
B	F06-0204	DLE	06.06.23		VERT DR SMT	
			$\pm 2^\circ$		dwg no	
					sheet 3 of -	
					size	
					91615	A3
					type	
					CUSTOMER	
					Drawing	
sheet	revision					
index	sheet					