

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION

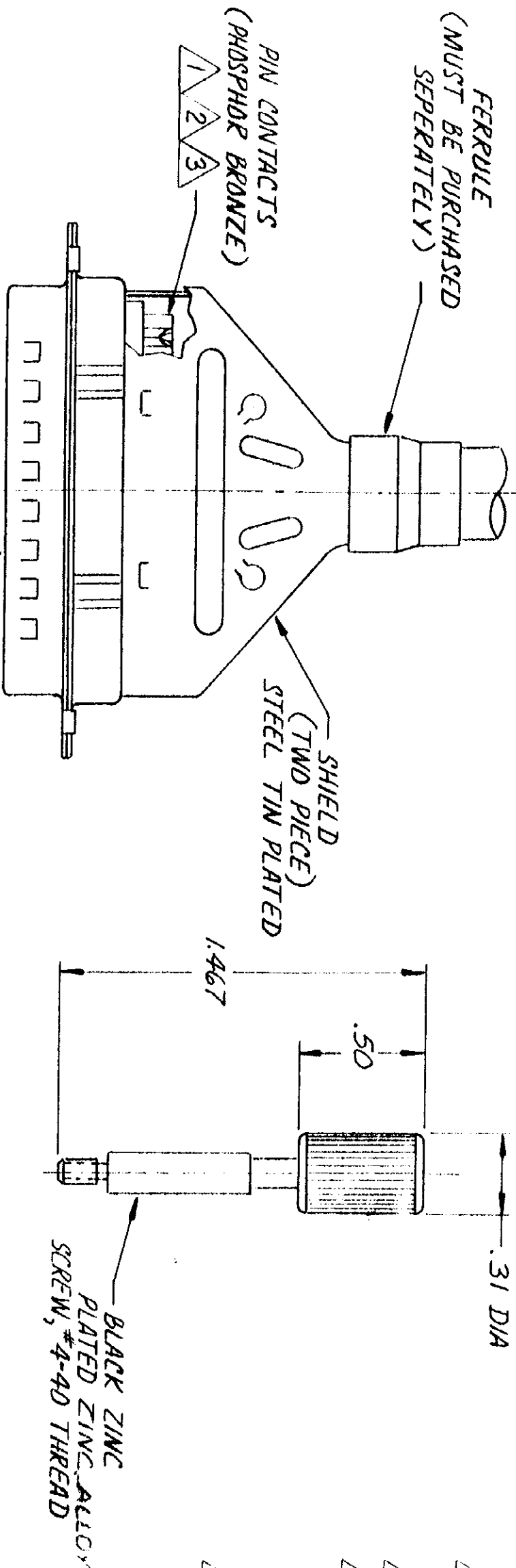
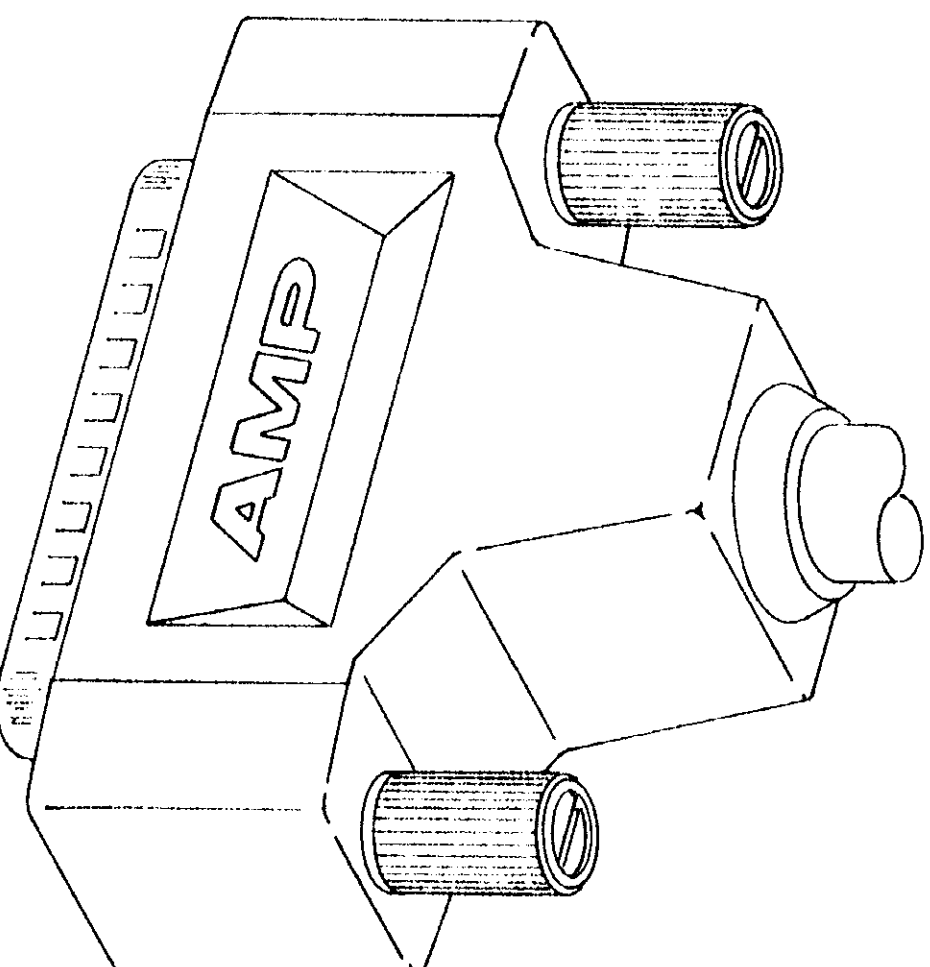
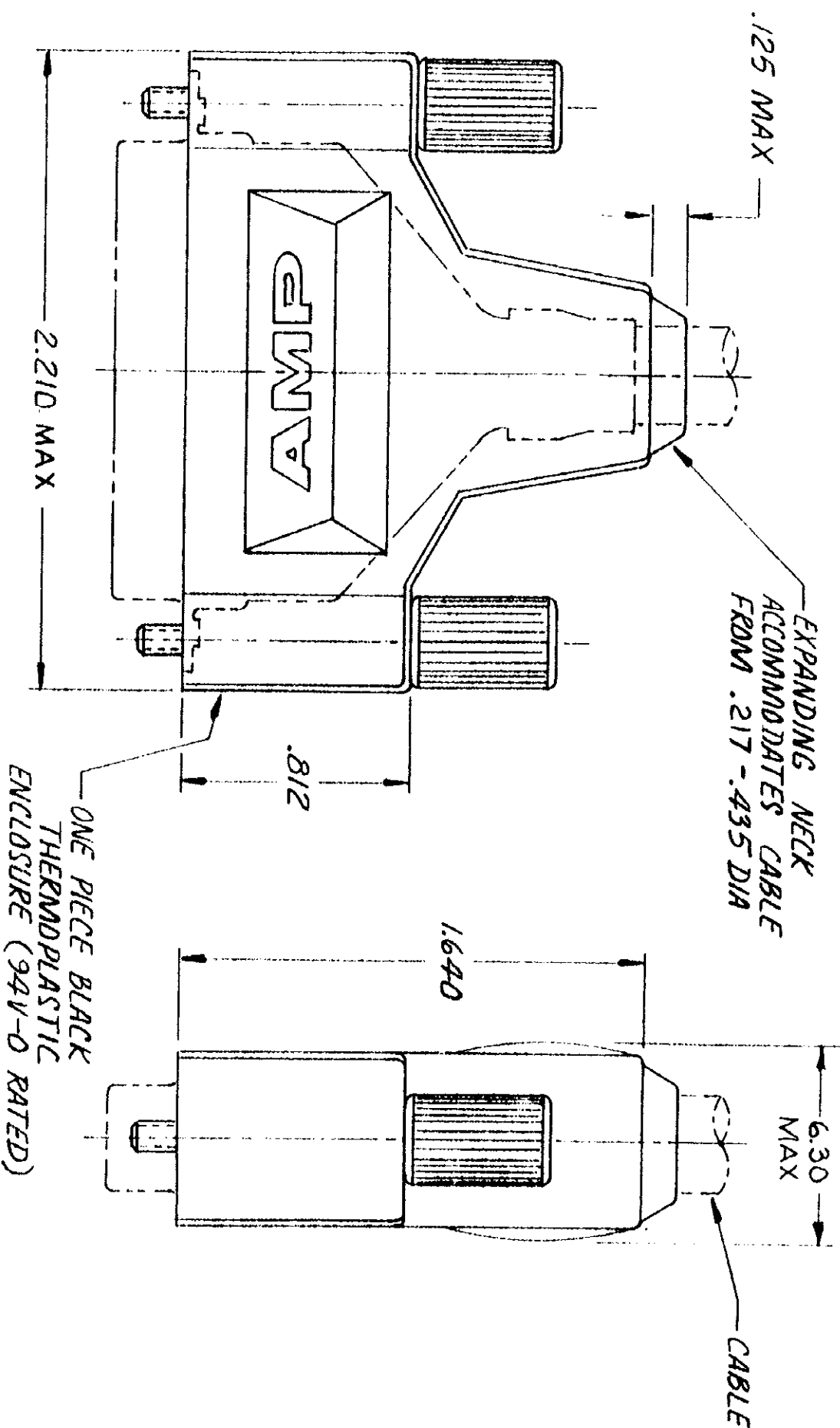
© COPYRIGHT 19 BY AMP INCORPORATED, HARRISBURG, PA. ALL INTERNATIONAL RIGHTS RESERVED. AMP PRODUCTS MAY BE COVERED BY U.S. AND FOREIGN PATENTS AND/OR PATENTS PENDING.

748050-1

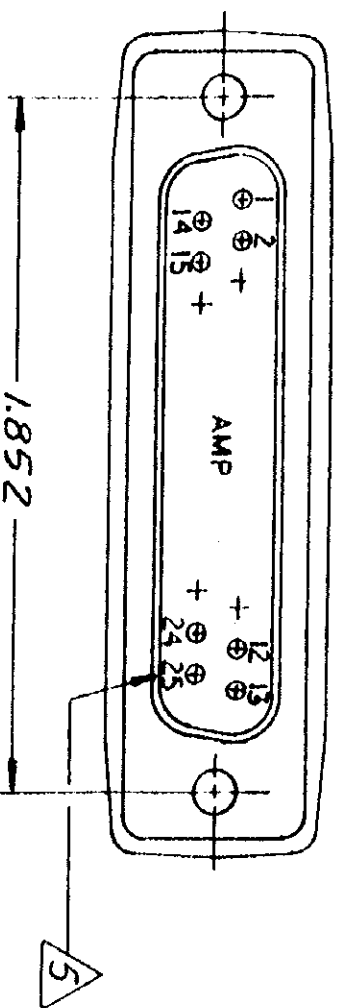
BD 39

DIST

REVISIONS			
P	F	ZONE/LTR	DESCRIPTION
0		0	RELEASED
1		A	REV-ECN 1733
2		B	REV PER ECN BL 2508
3		C	REV PER ECN BD 4134
4		D	REV PER ECN BD 4814
5		E	REVISED PER ECN BD 6133



1. PLUG CONNECTOR FULLY LOADED WITH CONTACTS. ALL OTHER PARTS ARE SHIPPED UNASSEMBLED (EACH PART INDIVIDUALLY BULK PACKED).
2. SOLDER CUP WILL ACCOMMODATE AWG 20 MAX WIRE.
3. CONTACTS PLATED WITH GOLD FLASH ON MATING END FOR .150 MIN LENGTH. .000150-.000300 TIN-LEAD PLATE ON SOLDER CUP WITH .000030 NICKEL UNDERPLATE ON ENTIRE CONTACT.
4. ALTERNATE FINISH ON CONTACTS AVAILABLE AT CUSTOMER'S REQUEST.
5. RAISED CAVITY IDENTIFICATION AND AMP TRADEMARK.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .020 ANGLES		CONTRACT NO		NAME	
MATERIAL		DR		AMP AMP INCORPORATED	
SEE CALL OUT		MR. S. S. S. 7-9-85		Harrisburg, Pa. 17105	
FINISH		CHK		SIZE	
SEE CALL OUT		APPD		FSCM NO	
OTHER APPD		DSGN APPD		DRAWING NO	
SEE CALL OUT		8-23-85		748050	
		8-23-85		SCALE	
		8-23-85		SHEET 1 OF 1	

CUSTOMER DRAWING