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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	ECR-14-002795	26FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150247-1

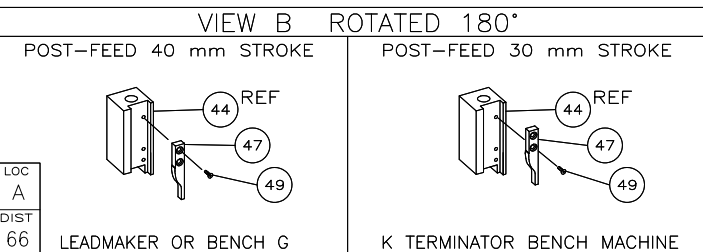
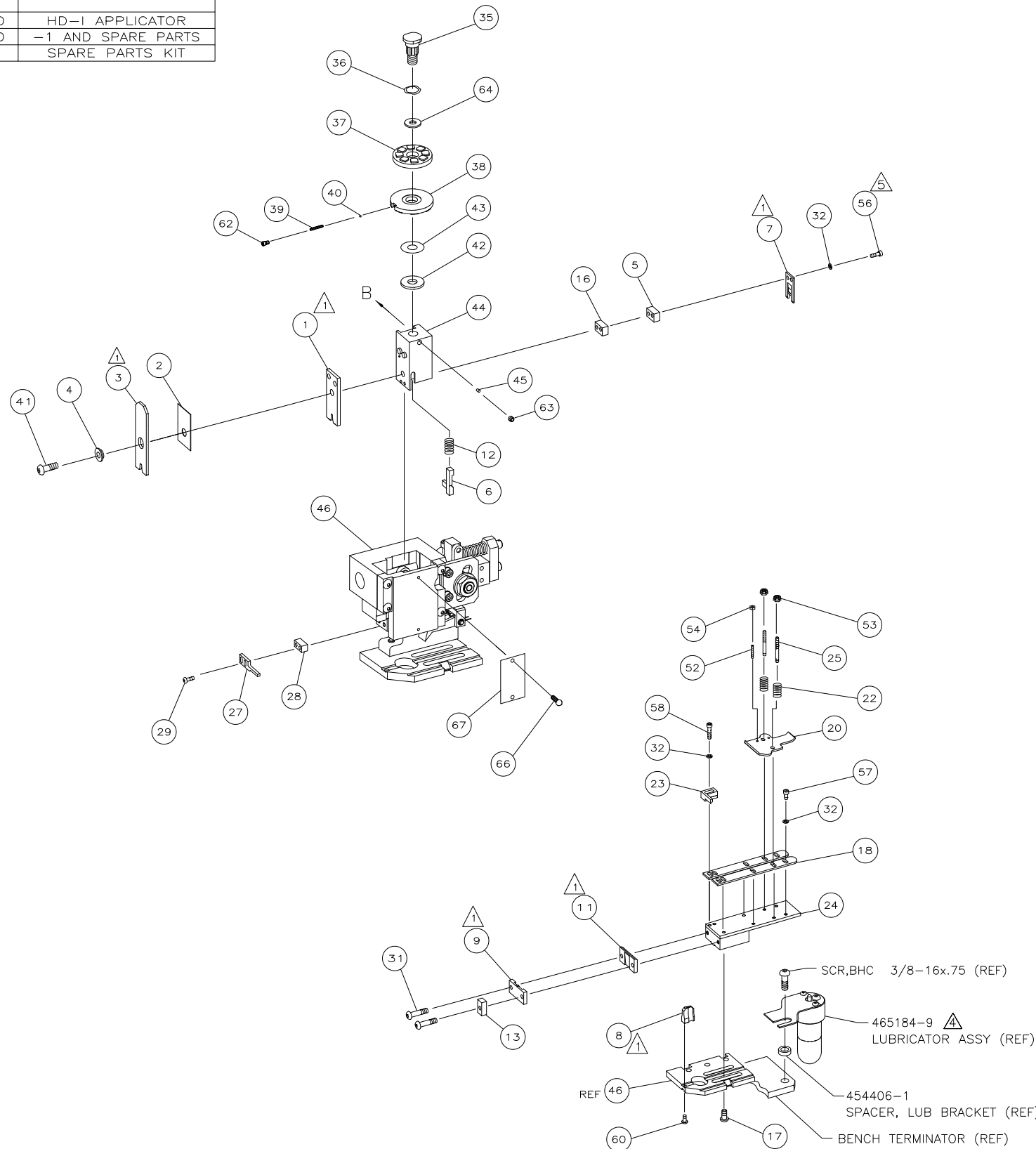
FOR REPLACEMENT PARTS FOR APPLICATOR 1339612
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1339612

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME END FEED HD-I APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1339612	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A2



1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
5. CUT TO LENGTH AT ASSY



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-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66
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-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC	62
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-	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
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-	2	2	1-18023-3	SCR,SHC(M4X16)HOLD DOWN	58
-	5	5	18023-9	SCR,SHC(M4X6)STRIP GUIDE	57
-	2	2	9-18023-6	SCR,SHC(M4X14)SLUG BLADE	56
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-	2	2	18029-1	NUT,HEX(M3)DRAG	54
-	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG	52
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-	1	1	18024-3	SCR,BHC(M3X10)CAM	49
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-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-2	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
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-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
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-	9	9	18025-2	WASHER,LOCK(M4)SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC(M4X20)SHEAR PL	31
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-	2	2	18024-8	SCR,BHC(M4X12)STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
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-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-3	STRIP GUIDE	24
-	1	1	240825-3	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
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-	1	1	1338665-1	DRAG, STOCK	20
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-	2	2	1338663-6	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
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-	1	1	23846-1	SPRING, HOLD DOWN	12
-	1	1	240833-2	PLATE, REAR SHEAR	11
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-	1	1	690496-4	PLATE, FRONT SHEAR	9
1	2	1	1333220-8	ANVIL	8
-	1	1	690474-3	BLADE, SLUG	7
-	1	1	1-455892-1	HOLD DOWN, TERMINAL	6
-	1	1	2-240641-4	SPACER, SLUG BLADE	5
-	1	1	238009-2	SPACER, BLOCK CRIMPER	4
1	2	1	1-1213077-3	CRIMPER, INSULATION	3
-	1	1	455888-4	SPACER, CRIMPER	2
1	2	1	456409-7	CRIMPER, WIRE	1

		-77		-71		-1		PART NO		DESCRIPTION				ITEM NO			
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)									
QTY REQD PER ASSY								PARTS LIST									
		DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ± 2 PLC DEC ± 3 PLC DEC ± ANGLES ± SURF TEXTURE: 7				MATL		HT TR		FIN							
						DR 24JAN02 L.LOFHOUSE		APP 24JAN02 F.BACKHURST		AMP Incorporated Harrisburg, PA 17105-3608							
						CHK -		REL 18FEB02 L.LOFHOUSE									
						NAME		END FEED HD-I APPLICATOR						MACHINE REF HD-I APPL			
						SCALE		DWG NO		1339612		SHEET 1 OF 1		REV A1			
2		MAR18				-		D									
TE		APP		DATE													
		GAGE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING								RESTRICTED TO -			

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[TE Connectivity:](#)

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