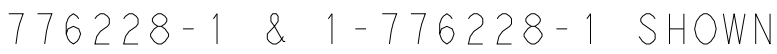
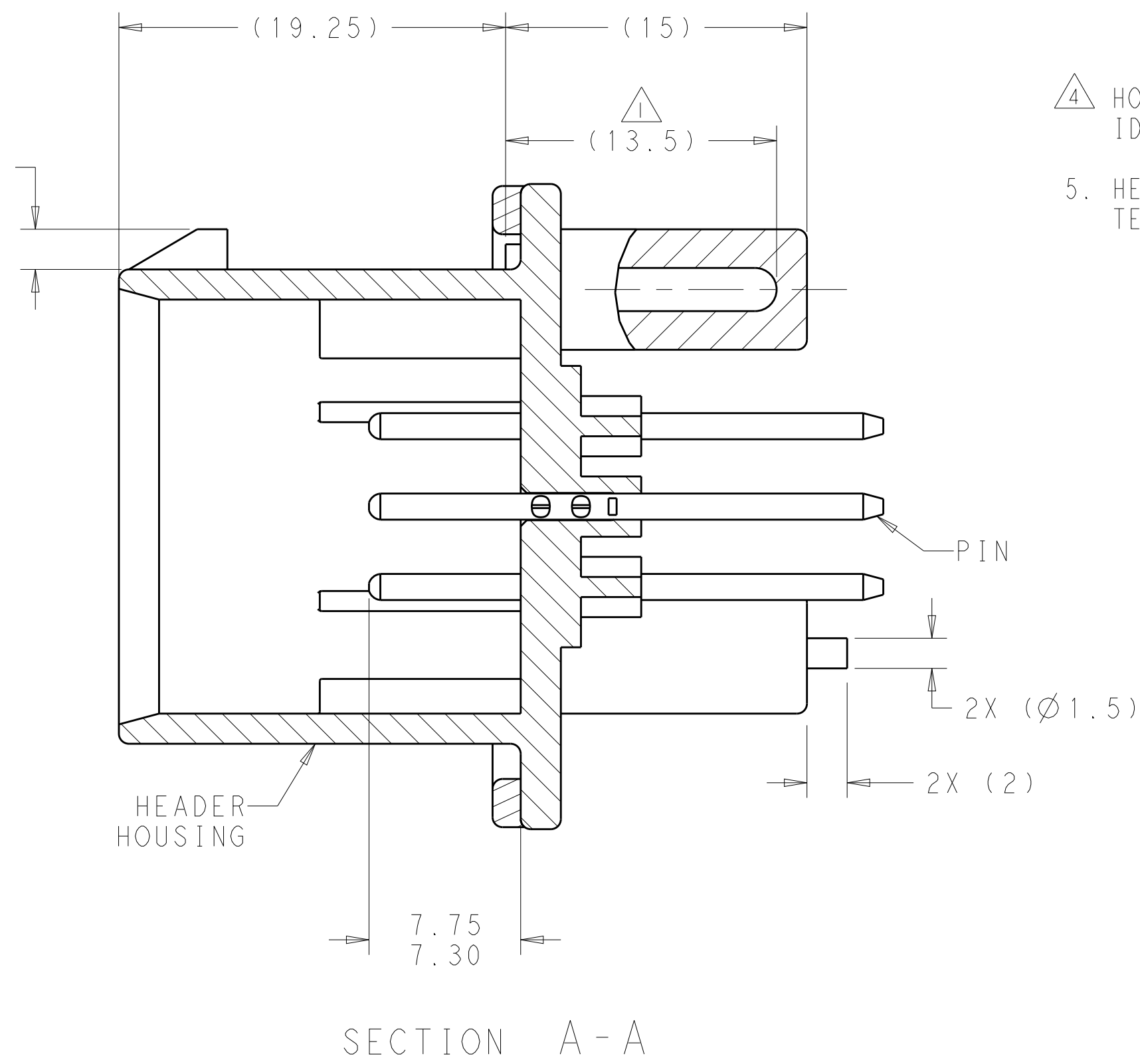
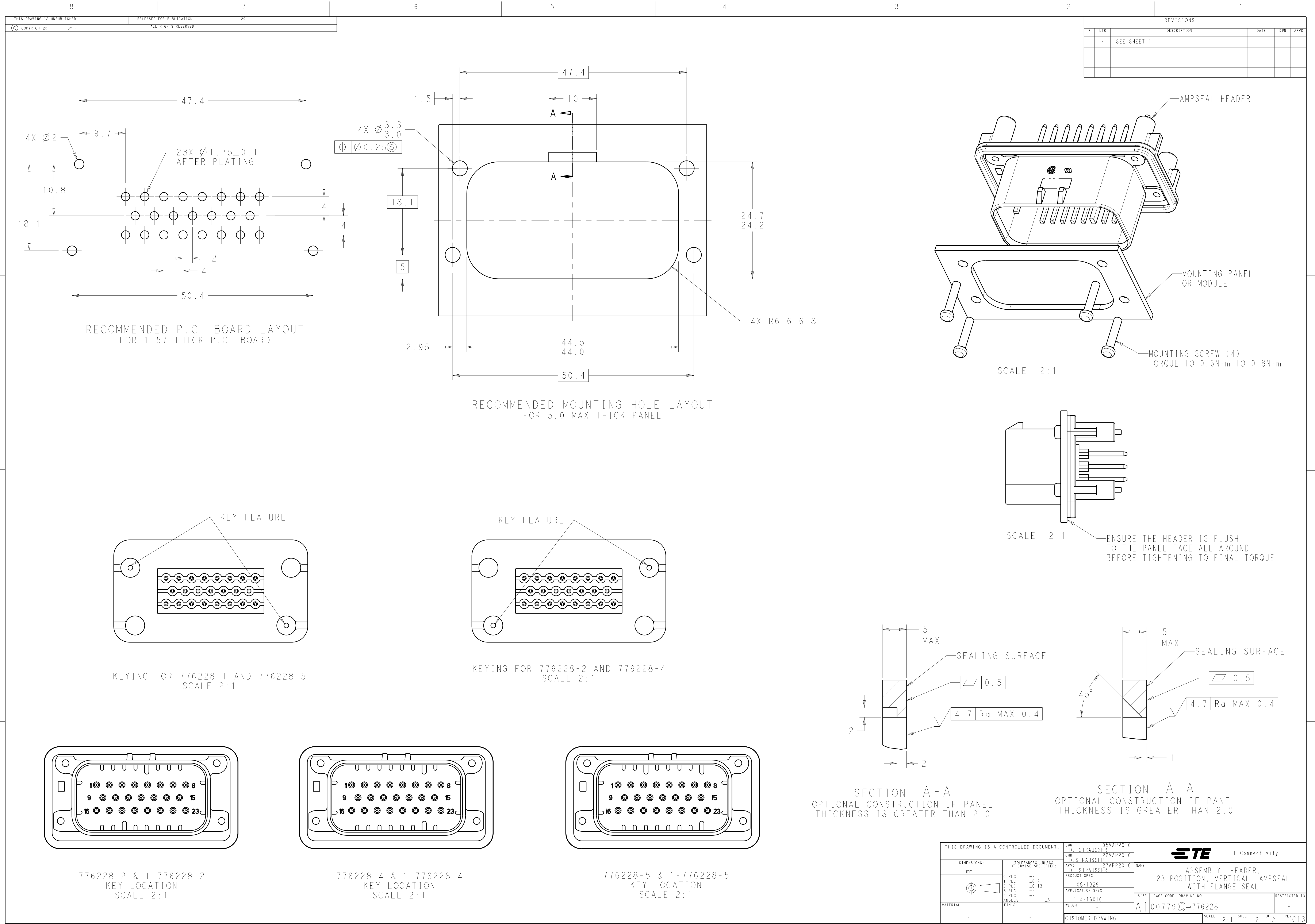


- ③ ACCEPTS #3 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.6-0.8 N-m
- ② DATE CODE TO BE BRANDED IN THIS LOCATION PER TE SPEC 102-60. USE 5 DIGIT CODE: FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK, LAST DIGIT = DAY
- ③ MATERIALS: HEADER HOUSING - GLASS FILLED PBT
PINS - TIN OR GOLD PLATED BRASS
GASKET - SILICONE
- ④ HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
5. HEADER MATES TO PLUG ASSEMBLY 770680 WHICH USES REELED TERMINAL 770520 OR LOOSE PIECE TERMINAL 770854

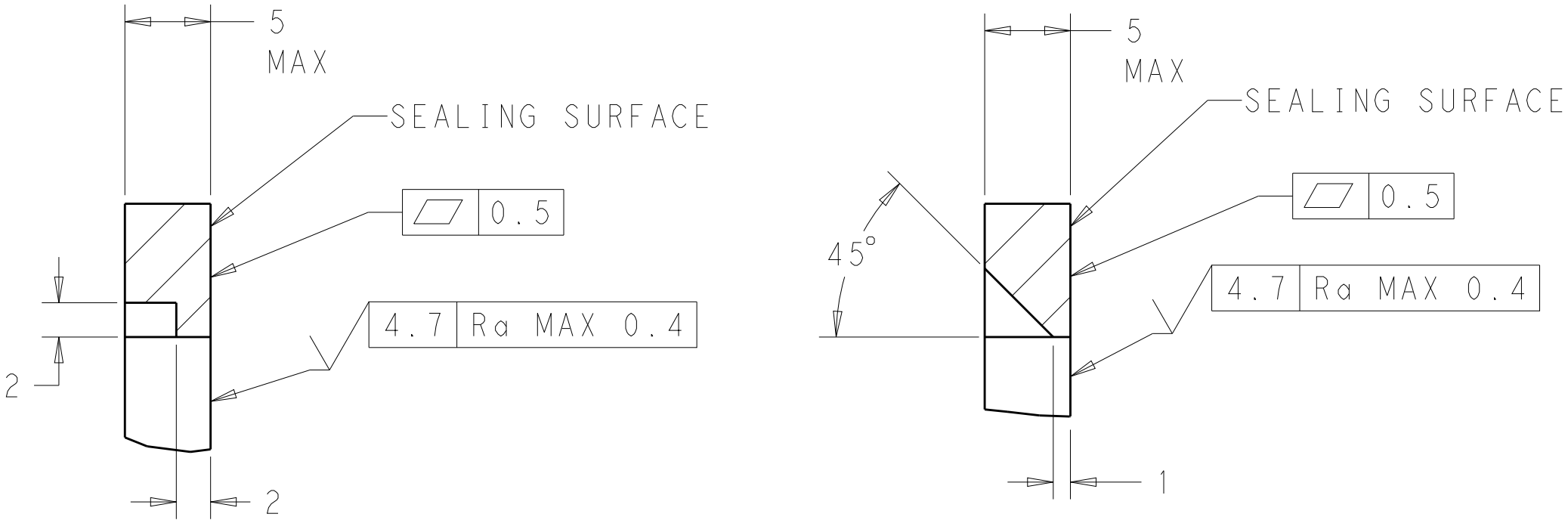
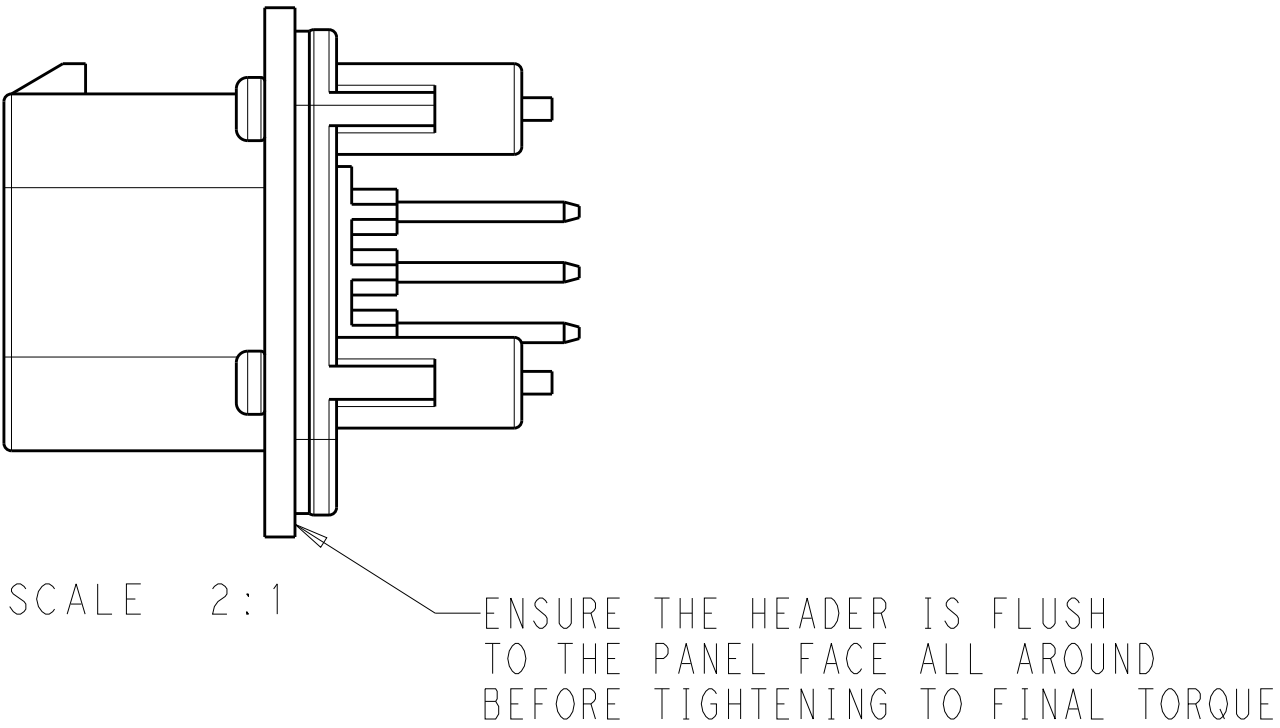
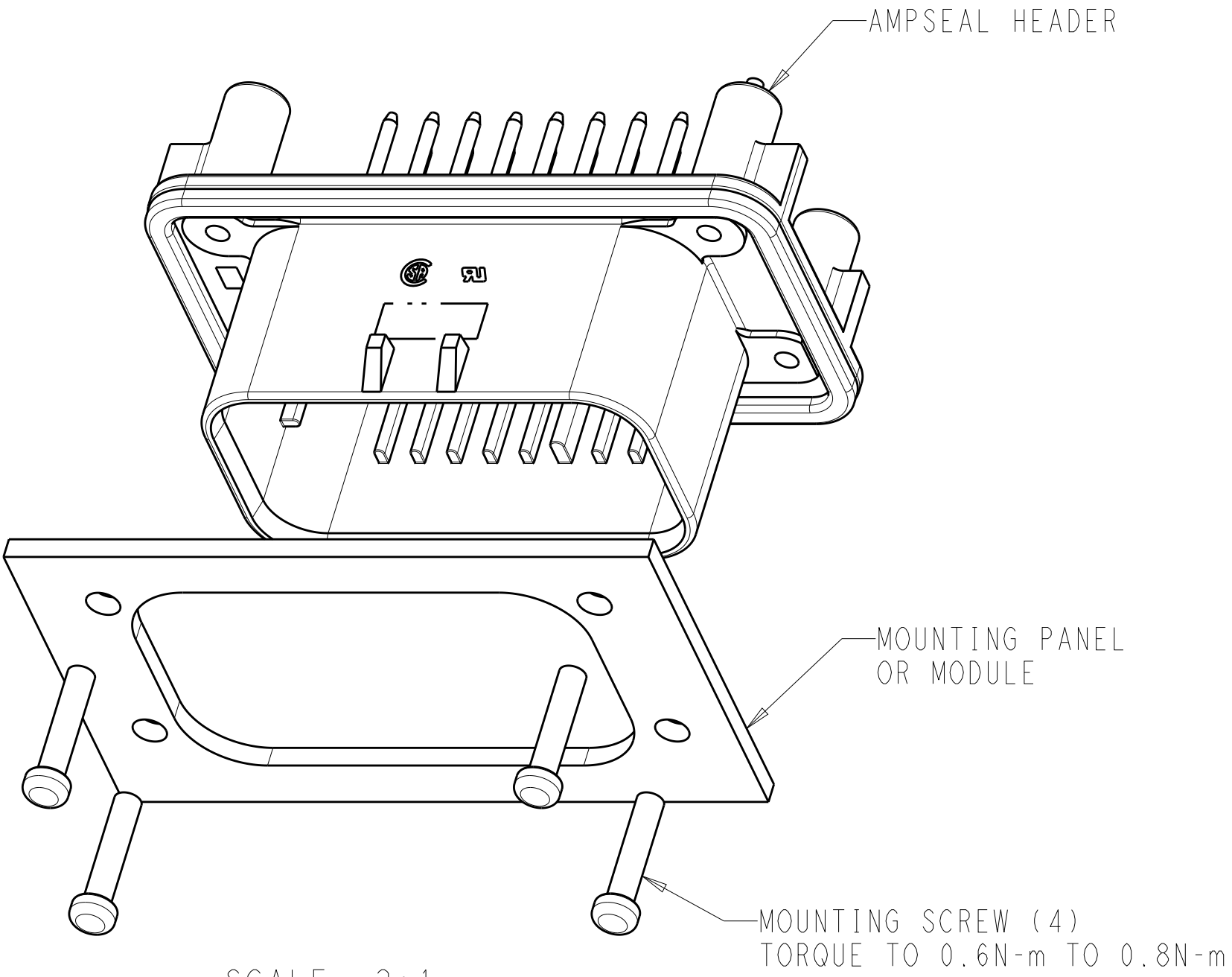


BLUE	DURAGOLD	1-776228-5
GRAY	DURAGOLD	1-776228-4
NATURAL	DURAGOLD	1-776228-2
BLACK	DURAGOLD	1-776228-1
BLUE	TIN	776228-5
GRAY	TIN	776228-4
NATURAL	TIN	776228-2
BLACK	TIN	776228-1
HEADER COLOR 	PLATING	PART NUMBER

4805 (3/13)



REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-



SECTION A-A
OPTIONAL CONSTRUCTION IF PANEL THICKNESS IS GREATER THAN 2.0

SECTION A-A
OPTIONAL CONSTRUCTION IF PANEL THICKNESS IS GREATER THAN 2.0

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. STRAUSSER 05MAR2010	TE Connectivity
DIMENSIONS:		CHK D. STRAUSSER 22MAR2010	
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD D. STRAUSSER 27APR2010	NAME
	0 PLC ±0.2	PRODUCT SPEC	ASSEMBLY, HEADER, 23 POSITION, VERTICAL, AMPSEAL WITH FLANGE SEAL
	1 PLC ±0.2	108-1329	SIZE
	2 PLC ±0.13	APPLICATION SPEC	CAGE CODE DRAWING NO
	3 PLC ±0.13	114-16016	RESTRICTED TO
MATERIAL	FINISH	WEIGHT	A100779C=776228
-	-	CUSTOMER DRAWING	SCALE 2:1 SHEET 2 OF 2 REV C13