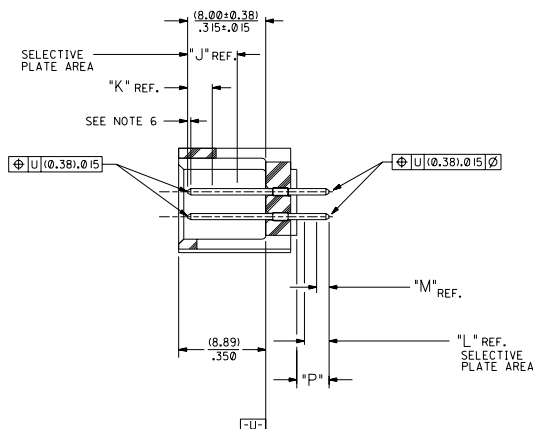


RECOMMENDED P.C. BOARD HOLE LAYOUT



SECTION J-J

NOTES:

- 1- 20 CIRCUIT SIZE SHOWN FOR ILLUSTRATION PURPOSES.
- 2- PIN PUSHOUT FORCE: (17.79 N)/4 LBS.
- 3- PINS MUST MEET SOLDERABILITY SPEC. MIL-STD-202 METHOD 208B.
- 4- WINDOW NOT AVAILABLE ON 6 AND 8 CIRCUIT SIZE.
- 5- FOR CHARTED DIMENSIONS AND ASSEMBLY NO.S NOT SHOWN ON THIS SHEET - SEE SHEET 2.
- 6- ROW TO ROW PIN HEIGHT VARIATION MUST NOT EXCEED (0.131)/.005 IN.
- 7- PRODUCT CONFORMS TO PS-8723.

CKT.	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	DIM. "E"					
06	(1.68) .066	(8.43) .332	(5.08) .200	(1.68) .066						
08	(1.68) .066	(10.97) .432	(7.62) .300	(1.68) .066						
10	(1.68) .066	(13.51) .532	(10.16) .400	(4.22) .166						
12	(1.68) .066	(16.05) .632	(12.70) .500	(4.22) .166						
14	(1.68) .066	(18.59) .732	(15.24) .600	(6.76) .266						
16	(1.68) .066	(21.13) .832	(17.78) .700	(6.76) .266						
18	(1.68) .066	(23.67) .932	(20.32) .800	(9.30) .366						
20	(1.68) .066	(26.21) 1.032	(22.86) .900	(1.68) .066	(19.46) .766					
22	(1.68) .066	(28.75) 1.132	(25.40) 1.000	(1.68) .066	(22.00) .866					
24	(1.68) .066	(31.29) 1.232	(27.94) 1.100	(1.68) .066	(24.54) .966					
26	(1.68) .066	(33.83) 1.332	(30.48) 1.200	(1.68) .066	(27.08) 1.066					
28	(1.68) .066	(36.37) 1.432	(33.02) 1.300	(1.68) .066	(29.62) 1.166					
30	(1.68) .066	(38.91) 1.532	(35.56) 1.400	(1.68) .066	(32.16) 1.266					
32	(1.68) .066	(41.45) 1.632	(38.10) 1.500	(1.68) .066	(34.70) 1.366					
34	(1.68) .066	(43.99) 1.732	(40.64) 1.600	(1.68) .066	(37.24) 1.466					
36	(1.68) .066	(46.53) 1.832	(43.18) 1.700	(1.68) .066	(39.78) 1.566					
38	(1.68) .066	(49.07) 1.932	(45.72) 1.800	(1.68) .066	(42.32) 1.666					
40	(1.68) .066	(51.61) 2.032	(48.26) 1.900	(1.68) .066	(44.86) 1.766					
42	(1.68) .066	(54.15) 2.132	(50.80) 2.000	(1.68) .066	(47.40) 1.866					
44	(1.68) .066	(56.69) 2.232	(53.34) 2.100	(1.68) .066	(49.94) 1.966					
46	(1.68) .066	(59.23) 2.332	(55.88) 2.200	(1.68) .066	(52.48) 2.066					
48	(1.68) .066	(61.77) 2.432	(58.42) 2.300	(1.68) .066	(55.02) 2.166					
50	(1.68) .066	(64.31) 2.532	(60.96) 2.400	(1.68) .066	(57.56) 2.266					
52	(1.68) .066	(66.85) 2.632	(63.50) 2.500	(1.68) .066	(60.10) 2.366					
54	(1.68) .066	(69.39) 2.732	(66.04) 2.600	(1.68) .066	(62.64) 2.466					
56	(1.68) .066	(71.93) 2.832	(68.58) 2.700	(1.68) .066	(65.18) 2.566					
58	(1.68) .066	(74.47) 2.932	(71.12) 2.800	(1.68) .066	(67.72) 2.666					
60	(1.68) .066	(77.01) 3.032	(73.66) 2.900	(1.68) .066	(70.26) 2.766					
62	(1.68) .066	(79.55) 3.132	(76.20) 3.000	(1.68) .066	(72.80) 2.866					
64	(1.68) .066	(82.09) 3.232	(78.74) 3.100	(1.68) .066	(75.34) 2.966					
66	(1.68) .066	(84.63) 3.332	(81.28) 3.200	(1.68) .066	(77.88) 3.066					
68	(1.68) .066	(87.17) 3.432	(83.82) 3.300	(1.68) .066	(80.42) 3.166					
70	(1.68) .066	(89.71) 3.532	(86.36) 3.400	(1.68) .066	(82.96) 3.266					
72	(1.68) .066	(92.25) 3.632	(88.90) 3.500	(1.68) .066	(85.50) 3.366					
U									ADD - 9803 OPT UCP2004-2280 DMORGAN 04/05/20	
T									LEAD FREE UCP2004-1770 RL WHITE 04/08/26	
S									ADD - 9802 OPT/EN UCP2004-0252 DMORGAN 04/07/20	
									LEAD-FREE PPM 6.1/10	

MATERIAL:

SHROUDED WAFER: GLASS FILLED POLYESTER, 94V-0; COLOR: BLACK.
PINS: PHOSPHOR BRONZE,
SEE SHEET 2 FOR FINISHES.

ASSEMBLY STYLE "A" AND "B"

DIMENSIONS SHOWN METRIC INCH		MFG. QTY. REV. I.T.R.		REVISIONS	
3/4" DIA. HOLES 1/2" DIA. HOLES 1/4" DIA. HOLES 1/8" DIA. HOLES 1/16" DIA. HOLES 1/32" DIA. HOLES 1/64" DIA. HOLES 1/128" DIA. HOLES 1/256" DIA. HOLES 1/512" DIA. HOLES 1/1024" DIA. HOLES 1/2048" DIA. HOLES 1/4096" DIA. HOLES 1/8192" DIA. HOLES 1/16384" DIA. HOLES 1/32768" DIA. HOLES 1/65536" DIA. HOLES 1/131072" DIA. HOLES 1/262144" DIA. HOLES 1/524288" DIA. HOLES 1/1048576" DIA. HOLES 1/2097152" DIA. HOLES 1/4194304" DIA. HOLES 1/8388608" DIA. HOLES 1/16777216" DIA. HOLES 1/33554432" DIA. HOLES 1/67108864" DIA. HOLES 1/134217728" DIA. HOLES 1/268435456" DIA. HOLES 1/536870912" DIA. HOLES 1/1073741824" DIA. HOLES 1/2147483648" DIA. HOLES 1/4294967296" DIA. HOLES 1/8589934592" DIA. HOLES 1/17179869184" DIA. HOLES 1/34359738368" DIA. HOLES 1/68719476736" DIA. HOLES 1/137438953472" DIA. HOLES 1/274877906944" DIA. HOLES 1/549755813888" DIA. HOLES 1/1099511627776" DIA. HOLES 1/2199023255552" DIA. HOLES 1/4398046511104" DIA. HOLES 1/8796093022208" DIA. HOLES 1/17592186044416" DIA. HOLES 1/35184372088832" DIA. HOLES 1/70368744177664" DIA. HOLES 1/140737488355328" DIA. HOLES 1/281474976710656" DIA. HOLES 1/562949953421312" DIA. HOLES 1/1125899906842624" DIA. HOLES 1/2251799813685248" DIA. HOLES 1/4503599627370496" DIA. HOLES 1/9007199254740992" DIA. HOLES 1/18014398509481984" DIA. HOLES 1/36028797018963968" DIA. HOLES 1/72057594037927936" DIA. HOLES 1/144115188075855872" DIA. HOLES 1/288230376151711744" DIA. HOLES 1/576460752303423488" DIA. HOLES 1/1152921504606846976" DIA. HOLES 1/2305843009213693952" DIA. HOLES 1/4611686018427387904" DIA. HOLES 1/9223372036854775808" DIA. HOLES 1/18446744073709551616" DIA. HOLES 1/36893488147419103232" DIA. HOLES 1/73786976294838206464" DIA. HOLES 1/147573952589676412928" DIA. HOLES 1/295147905179352825856" DIA. HOLES 1/590295810358705651712" DIA. HOLES 1/1180591620717411303424" DIA. HOLES 1/2361183241434822606848" DIA. HOLES 1/4722366482869645213696" DIA. HOLES 1/9444732965739290427392" DIA. HOLES 1/18889465931478580854784" DIA. HOLES 1/37778931862957161709568" DIA. HOLES 1/75557863725914323419136" DIA. HOLES 1/151115727451828646838272" DIA. HOLES 1/302231454903657293676544" DIA. HOLES 1/604462909807314587353088" DIA. HOLES 1/1208925819614629174706176" DIA. HOLES 1/2417851639229258349412352" DIA. HOLES 1/4835703278458516698824704" DIA. HOLES 1/9671406556917033397649408" DIA. HOLES 1/19342813113834066795298816" DIA. HOLES 1/38685626227668133590597632" DIA. HOLES 1/77371252455336267181195264" DIA. HOLES 1/154742504910672534362390528" DIA. HOLES 1/309485009821345068724781056" DIA. HOLES 1/618970019642690137449562112" DIA. HOLES 1/1237940039285380274899124224" DIA. HOLES 1/2475880078570760549798248448" DIA. HOLES 1/4951760157141521099596496896" DIA. HOLES 1/9903520314283042199192993792" DIA. HOLES 1/19807040628566084398385987584" DIA. HOLES 1/39614081257132168796771975168" DIA. HOLES 1/79228162514264337593543950336" DIA. HOLES 1/158456325028528675187087900672" DIA. HOLES 1/316912650057057350374175801344" DIA. HOLES 1/633825300114114700748351602688" DIA. HOLES 1/1267650600228229401496703205376" DIA. HOLES 1/2535301200456458802993406410752" DIA. HOLES 1/5070602400912917605986812821504" DIA. HOLES 1/10141204801825835211973625643008" DIA. HOLES 1/20282409603651670423947251286016" DIA. HOLES 1/40564819207303340847894502572032" DIA. HOLES 1/81129638414606681695789005144064" DIA. HOLES 1/162259276829213363291578010288128" DIA. HOLES 1/324518553658426726583156020576256" DIA. HOLES 1/649037107316853453166312041152512" DIA. HOLES 1/1298074214633706906332640822305024" DIA. HOLES 1/2596148429267413812665281644610048" DIA. HOLES 1/5192296858534827625330563289220096" DIA. HOLES 1/1038459371706965525066112657844096" DIA. HOLES 1/2076918743413931050132225315688192" DIA. HOLES 1/4153837486827862100264450631376384" DIA. HOLES 1/8307674973655724200528901262752768" DIA. HOLES 1/16615349947311448401057802525505536" DIA. HOLES 1/33230699894622896802115605051011072" DIA. HOLES 1/66461399789245793604231210102022144" DIA. HOLES 1/132922799578491587208462420204044288" DIA. HOLES 1/265845599156983174416924840408088576" DIA. HOLES 1/531691198313966348833849680816177152" DIA. HOLES 1/1063382396627932697677699361632354304" DIA. HOLES 1/2126764793255865395355398723264708608" DIA. HOLES 1/4253529586511730790710797446529417216" DIA. HOLES 1/8507059173023461581421594893058834432" DIA. HOLES 1/17014118346046923162843189786117668864" DIA. HOLES		TITLE		REVISE ONLY ON CAD SYSTEM	
SALES ASSEMBLY		WAFER - STRAIGHT MT. FULLY		SD, PINS	
.000 GRID-FOG W/ .000		.000 GRID-FOG W/ .000		SD, PINS	
WITH .006 END WALLS		MOLEX INCORPORATED		SHEET NO. 1	
LIT. LOCAL. 69532		DATE 10/7		92/07/17	
PART		DRAWING		SHEET	
SEARCH		SDA-8723		SDA-8723	
FILE NAME		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION FROM MOLEX INC.		DWG. NO. D	
SCALE 4:1		DWG. NO. D		DWG. NO. D	
APPROVED BY RB		APPROVED BY RB		APPROVED BY RB	

	20	19	18	17	16	15	14	13	12	11	8723	9	8	7	6	8723	4	3	2	1	
	ENGINEERING PART NUMBER A-8723-	RELEASE FOR MANUFACTURE				P REF.	PLATING TYPE	CONNECTOR END PLATING					P.C. BOARD END PLATING			PACKAGING INFORMATION PK-70873-					
								TYPE	J LENGTH	K MEAS.			TYPE	L LENGTH	M MEAS.		PLATING:				
						(3,30) .130	TIN	TIN	_____	(2,54) .100			TIN	_____	(1,27) .050	0018	TIN .000150 MINIMUM TIN OVER				
	06A164 / 72A164	RFM				(5,08) .200	TIN	TIN	_____	(2,54) .100			TIN	_____	(1,27) .050	0018	15 GOLD .000050 MINIMUM NICKEL PLATE.				
	06B164 / 72B164	RFM				(3,30) .130	15 GOLD	GOLD	(5,08) .200	(2,54) .100			TIN	(2,54) .100	(1,27) .050	0018	.000015 MINIMUM GOLD PLATE IN SELECTED AREA				
	06B571 / 72A571	RFM				(5,08) .200	15 GOLD	GOLD	(5,08) .200	(2,54) .100			TIN	(2,54) .100	(1,27) .050	0018	AND .000075 MINIMUM TIN IN SELECTED				
	06B571 / 72B571	RFM				(3,30) .130	15 GOLD	GOLD	(5,08) .200	(2,54) .100			TIN	(2,54) .100	(1,27) .050	0018	AREA OVER .000050 MINIMUM NICKEL OVER-ALL.				
	06A574 / 72A574	RFM				(5,08) .200	30 GOLD	GOLD	(5,08) .200	(2,54) .100			TIN	(2,54) .100	(1,27) .050	0018	.000030 MINIMUM GOLD PLATE IN SELECTED AREA				
	06B574 / 72B574	RFM				(3,30) .130	30 GOLD	GOLD	(5,08) .200	(2,54) .100			TIN	(2,54) .100	(1,27) .050	0018	AND .000075 MINIMUM TIN IN SELECTED				
	06A596 / 72A596					(5,08) .200	50 GOLD	GOLD	(5,08) .200	(2,54) .100			TIN	(2,54) .100	(1,27) .050	0018	AREA OVER .000050 MINIMUM NICKEL OVER-ALL.				
	06B596 / 72B596					(3,30) .130	50 GOLD	GOLD	(5,08) .200	(2,54) .100			TIN	(2,54) .100	(1,27) .050	0018	.000050 MINIMUM GOLD PLATE IN SELECTED AREA				
						(5,08) .200	50 GOLD	GOLD	(5,08) .200	(2,54) .100			TIN	(2,54) .100	(1,27) .050	0018	AND .000075 MINIMUM TIN IN SELECTED				
																	AREA OVER .000050 MINIMUM NICKEL OVER-ALL.				

H	NO. OF CKTS	TIN		TIN		15 GOLD		15 GOLD		30 GOLD		30 GOLD		50 GOLD		50 GOLD						H
		EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	
G	06	15-42-6006	A-8723-06A164	15-42-6106	A-8723-06B164	15-29-6006	A-8723-06A571	15-29-6106	A-8723-06B571	15-41-7006	A-8723-06A574	15-41-7106	A-8723-06B574	A-8723-06A596	A-8723-06B596	A-8723-06A596	A-8723-06B596					
	08	15-42-6008	A-8723-08A164	15-42-6108	A-8723-08B164	15-29-6008	A-8723-08A571	15-29-6108	A-8723-08B571	15-41-7008	A-8723-08A574	15-41-7108	A-8723-08B574	A-8723-08A596	A-8723-08B596	A-8723-08A596	A-8723-08B596					
	10	15-42-6010	A-8723-10A164	15-42-6110	A-8723-10B164	15-29-6010	A-8723-10A571	15-29-6110	A-8723-10B571	15-41-7010	A-8723-10A574	15-41-7110	A-8723-10B574	A-8723-10A596	A-8723-10B596	A-8723-10A596	A-8723-10B596					
	12	15-42-6012	A-8723-12A164	15-42-6112	A-8723-12B164	15-29-6012	A-8723-12A571	15-29-6112	A-8723-12B571	15-41-7012	A-8723-12A574	15-41-7112	A-8723-12B574	A-8723-12A596	A-8723-12B596	A-8723-12A596	A-8723-12B596					
G	14	15-42-6014	A-8723-14A164	15-42-6114	A-8723-14B164	15-29-6014	A-8723-14A571	15-29-6114	A-8723-14B571	15-41-7014	A-8723-14A574	15-41-7114	A-8723-14B574	A-8723-14A596	A-8723-14B596	A-8723-14A596	A-8723-14B596					
	16	15-42-6016	A-8723-16A164	15-42-6116	A-8723-16B164	15-29-6016	A-8723-16A571	15-29-6116	A-8723-16B571	15-41-7016	A-8723-16A574	15-41-7116	A-8723-16B574	A-8723-16A596	A-8723-16B596	A-8723-16A596	A-8723-16B596					
	18	15-42-6018	A-8723-18A164	15-42-6118	A-8723-18B164	15-29-6018	A-8723-18A571	15-29-6118	A-8723-18B571	15-41-7018	A-8723-18A574	15-41-7118	A-8723-18B574	A-8723-18A596	A-8723-18B596	A-8723-18A596	A-8723-18B596					
	20	15-42-6020	A-8723-20A164	15-42-6120	A-8723-20B164	15-29-6020	A-8723-20A571	15-29-6120	A-8723-20B571	15-41-7020	A-8723-20A574	15-41-7120	A-8723-20B574	A-8723-20A596	A-8723-20B596	A-8723-20A596	A-8723-20B596					
F	22	15-42-6022	A-8723-22A164	15-42-6122	A-8723-22B164	15-29-6022	A-8723-22A571	15-29-6122	A-8723-22B571	15-41-7022	A-8723-22A574	15-41-7122	A-8723-22B574	A-8723-22A596	A-8723-22B596	A-8723-22A596	A-8723-22B596					
	24	15-42-6024	A-8723-24A164	15-42-6124	A-8723-24B164	15-29-6024	A-8723-24A571	15-29-6124	A-8723-24B571	15-41-7024	A-8723-24A574	15-41-7124	A-8723-24B574	A-8723-24A596	A-8723-24B596	A-8723-24A596	A-8723-24B596					
	26	15-42-6026	A-8723-26A164	15-42-6126	A-8723-26B164	15-29-6026	A-8723-26A571	15-29-6126	A-8723-26B571	15-41-7026	A-8723-26A574	15-41-7126	A-8723-26B574	A-8723-26A596	A-8723-26B596	A-8723-26A596	A-8723-26B596					
	28	15-42-6028	A-8723-28A164	15-42-6128	A-8723-28B164	15-29-6028	A-8723-28A571	15-29-6128	A-8723-28B571	15-41-7028	A-8723-28A574	15-41-7128	A-8723-28B574	A-8723-28A596	A-8723-28B596	A-8723-28A596	A-8723-28B596					
F	30	15-42-6030	A-8723-30A164	15-42-6130	A-8723-30B164	15-29-6030	A-8723-30A571	15-29-6130	A-8723-30B571	15-41-7030	A-8723-30A574	15-41-7130	A-8723-30B574	A-8723-30A596	A-8723-30B596	A-8723-30A596	A-8723-30B596					
	32	15-42-6032	A-8723-32A164	15-42-6132	A-8723-32B164	15-29-6032	A-8723-32A571	15-29-6132	A-8723-32B571	15-41-7032	A-8723-32A574	15-41-7132	A-8723-32B574	A-8723-32A596	A-8723-32B596	A-8723-32A596	A-8723-32B596					
	34	15-42-6034	A-8723-34A164	15-42-6134	A-8723-34B164	15-29-6034	A-8723-34A571	15-29-6134	A-8723-34B571	15-41-7034	A-8723-34A574	15-41-7134	A-8723-34B574	A-8723-34A596	A-8723-34B596	A-8723-34A596	A-8723-34B596					
	36	15-42-6036	A-8723-36A164	15-42-6136	A-8723-36B164	15-29-6036	A-8723-36A571	15-29-6136	A-8723-36B571	15-41-7036	A-8723-36A574	15-41-7136	A-8723-36B574	A-8723-36A596	A-8723-36B596	A-8723-36A596	A-8723-36B596					
E	38	15-42-6038	A-8723-38A164	15-42-6138	A-8723-38B164	15-29-6038	A-8723-38A571	15-29-6138	A-8723-38B571	15-41-7038	A-8723-38A574	15-41-7138	A-8723-38B574	A-8723-38A596	A-8723-38B596	A-8723-38A596	A-8723-38B596					
	40	15-42-6040	A-8723-40A164	15-42-6140	A-8723-40B164	15-29-6040	A-8723-40A571	15-29-6140	A-8723-40B571	15-41-7040	A-8723-40A574	15-41-7140	A-8723-40B574	A-8723-40A596	A-8723-40B596	A-8723-40A596	A-8723-40B596					
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