

Wirewound Resistors, Industrial Power, Miniature Flat (HLM)



FEATURES

- High temperature silicon coating
- Mounting accommodations ideally suited to high density packaging
- Self-stacking hardware for horizontal or vertical placement
- Withstands high vibrations without loosening
- Mounting hardware functions as a heat sink allowing greater heat dissipation and less derating of stacked units
- Available in non-inductive styles (type NHLM) with Aryton-Perry winding
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912


RoHS*
Available


Note

* This datasheet provides information about parts that are RoHS-compliant and/or parts that are non-RoHS-compliant. For example, parts with lead (Pb) terminations are not RoHS-compliant. Please see the information/tables in this datasheet for details.

STANDARD ELECTRICAL SPECIFICATIONS

GLOBAL MODEL	HISTORICAL MODEL	POWER RATING $P_{25\text{ °C}}$ W	RESISTANCE RANGE Ω $\pm 5\%$	RESISTANCE RANGE Ω $\pm 10\%$	WEIGHT (typical) g
HLM010	HLM-10	10	1.0 to 15K	0.10 to 15K	
NHLM010	NHLM-10		1.0 to 1.8K	1.0 to 1.8K	0.41
HLM015	HLM-15	15	1.0 to 26K	0.10 to 26K	
NHLM015	NHLM-15		1.0 to 3.6K	1.0 to 3.6K	0.47
HLM020	HLM-20	20	1.0 to 71K	0.10 to 71K	
NHLM020	NHLM-20		1.0 to 9.8K	1.0 to 9.8K	0.74

TECHNICAL SPECIFICATIONS

PARAMETER	UNIT	HLM, NHLM RESISTOR CHARACTERISTICS
Temperature Coefficient	ppm/ $^{\circ}\text{C}$	± 90 for $0.1\ \Omega$ to $0.99\ \Omega$; ± 50 for $1\ \Omega$ to $9.9\ \Omega$; ± 30 for $10\ \Omega$ and above
Dielectric Withstanding Voltage	V _{AC}	1000, from terminal to mounting hardware
Short Time Overload	-	10 x rated power for 5 s
Maximum Working Voltage	V	$(P \times R)^{1/2}$
Insulation Resistance	Ω	1000 M Ω minimum dry, 100 M Ω minimum after moisture test
Operating Temperature Range	$^{\circ}\text{C}$	- 55 to + 350

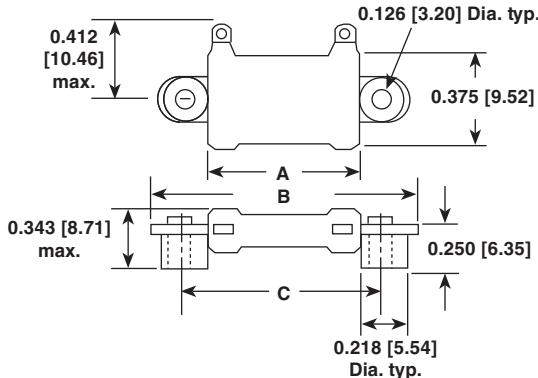
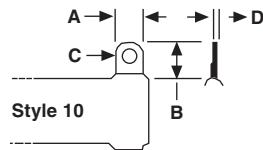
GLOBAL PART NUMBER INFORMATION

Global Part Numbering example: NHLM01010Z10R00JJ

N	H	L	M	0	1	0	1	0	Z	1	0	R	0	0	J	J		
GLOBAL MODEL	TERMINAL DESIGNATION	TERMINAL FINISH	RESISTANCE VALUE	TOLERANCE	PACKAGING CODE	SPECIAL												
NHLM010 (See "Standard Electrical Specifications" table above for additional P/N's)	10	E = Lead (Pb)-free Z = Tin/lead N = Nickel	R = Decimal K = Thousand 10R00 = 10.0 Ω 1K00 = 1 kΩ	J = $\pm 5.0\%$ K = $\pm 10.0\%$	E = Lead (Pb)-free skin pack J⁽¹⁾ = Skin pack (J01)	(Dash Number) (up to 2 digits) From 1 to 99 as applicable												
Note (1) Tin/lead for type "Z", lead (Pb)-free for type "N"																		

Historical Part Number example: NHLM-10-10Z 10 Ω 5 % J01

NHLM-10	10Z	10 Ω	5 %	J01
HISTORICAL MODEL	TERMINAL/FINISH	RESISTANCE VALUE	TOLERANCE	PACKAGING

TYPE HLM MINIATURE FLAT STYLE

TERMINAL DIMENSIONS


DIMENSION	DIMENSIONS in inches [millimeters]	
	STYLE 10	
A	0.125	[3.18]
B	0.188	[4.76]
C	0.063	[1.60]
D	0.020	[0.51]

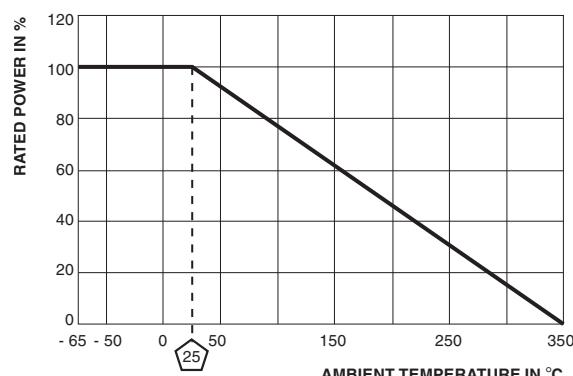
TERMINAL FINISH

"E" Finish - 100 % Sn coated steel. "Z" Finish - 60/40 Sn/Pb coated steel. "N" Finish - Nickel coated steel. Finish for terminal style 16 is limited to nickel plated steel (N).

NHLM NON-INDUCTIVE

Models of equivalent physical and electrical specifications are available with non-inductive (Aryton-Perry) winding. They are identified by adding the letter N to the front of the HL type designation (NHL024, for example). For NHL models maximum resistance values are lower, see STANDARD ELECTRICAL SPECIFICATIONS table.

Derating is required for ambient temperatures above 25 °C per the following graph.

DERATING

POWER RATING

Vishay HL flat resistor wattage ratings are based on mounting horizontally to 10" x 10" x 0.04" [254.0 mm x 254.0 mm x 1.02 mm] steel plate in 25 °C ambient with no air flow.

EXCLUSIVE BRACKET DESIGN

Mounting strap fits snugly through resistor core and is bound against unit by two eccentric spacers. The bracket eliminates expensive cements and improves heat transfer and power handling capabilities.

MATERIAL SPECIFICATIONS

Element: Copper-nickel alloy or nickel-chrome alloy, depending on resistance value

Core: Ceramic, steatite

Coating: Special high temperature silicone

Standard Terminals: Model "E" terminals are tinned steel

Terminal Bands: Steel

Part Marking: DALE, model, wattage, value, tolerance, date code

PERFORMANCE		
TEST	CONDITIONS OF TEST	TEST LIMITS
Thermal Shock	Rated power applied until thermally stable, then a minimum of 15 min at - 55 °C	± (2.0 % + 0.05 Ω) ΔR
Short Time Overload	10 x rated power for 5 s	± (2.0 % + 0.05 Ω) ΔR
Dielectric Withstanding Voltage	1000 V _{RMS} , 1 min	± (0.1 % + 0.05 Ω) ΔR
Low Temperature Storage	- 55 °C for 24 h	± (2.0 % + 0.05 Ω) ΔR
High Temperature Exposure	250 h at + 350 °C	± (2.0 % + 0.05 Ω) ΔR
Moisture Resistance	MIL-STD-202 Method 106, 7b not applicable	± (2.0 % + 0.05 Ω) ΔR
Shock, Specified Pulse	MIL-STD-202 Method 213, 100 g's for 6 ms, 10 shocks	± (0.2 % + 0.05 Ω) ΔR
Vibration, High Frequency	Frequency varied 10 Hz to 2000 Hz, 20 g peak, 2 directions 6 h each	± (0.2 % + 0.05 Ω) ΔR
Load Life	1000 h at rated power, + 25 °C, 1.5 h "ON", 0.5 h "OFF"	± (3.0 % + 0.05 Ω) ΔR

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