

ISO 529
Tap tolerance
Class 2 for 6H fit
Chamfer thread numbers
2
Cutting rake
7°
Flute geometry
Spiral point
Surface treatment
Bright
Range
2 - 24mm
Application
For machine tapping of through holes.



369291

Size x pitch (mm)	Overall length (mm)	Flute length (mm)	Shank diameter (mm)	Square A/F (mm)	Order code	Price each
2 x 0.40	41.0	8.0	2.50	2.00	No Order Code	
2.5 x 0.45	44.5	9.5	2.80	2.24	138-9477	
3 x 0.50	48.0	12.5	3.15	2.50	138-9478	
3.5 x 0.60	50	14	3.55	2.80	No Order Code	
4 x 0.70	53.0	14.0	4.00	3.15	138-9479	
5 x 0.80	58	11	5.00	4.00	138-9480	
6 x 1.00	66	13	6.30	5.00	138-9481	
8 x 1.25	72	16	8.00	6.30	No Order Code	
10 x 1.50	80	18	10.00	8.00	138-9482	
12 x 1.75	89	22	9.00	7.10	No Order Code	
16 x 2.00	102	24	12.50	10.00	No Order Code	
20 x 2.50	112	29	14.00	11.20	No Order Code	
24 x 3.00	130	35	18.00	14.00	No Order Code	