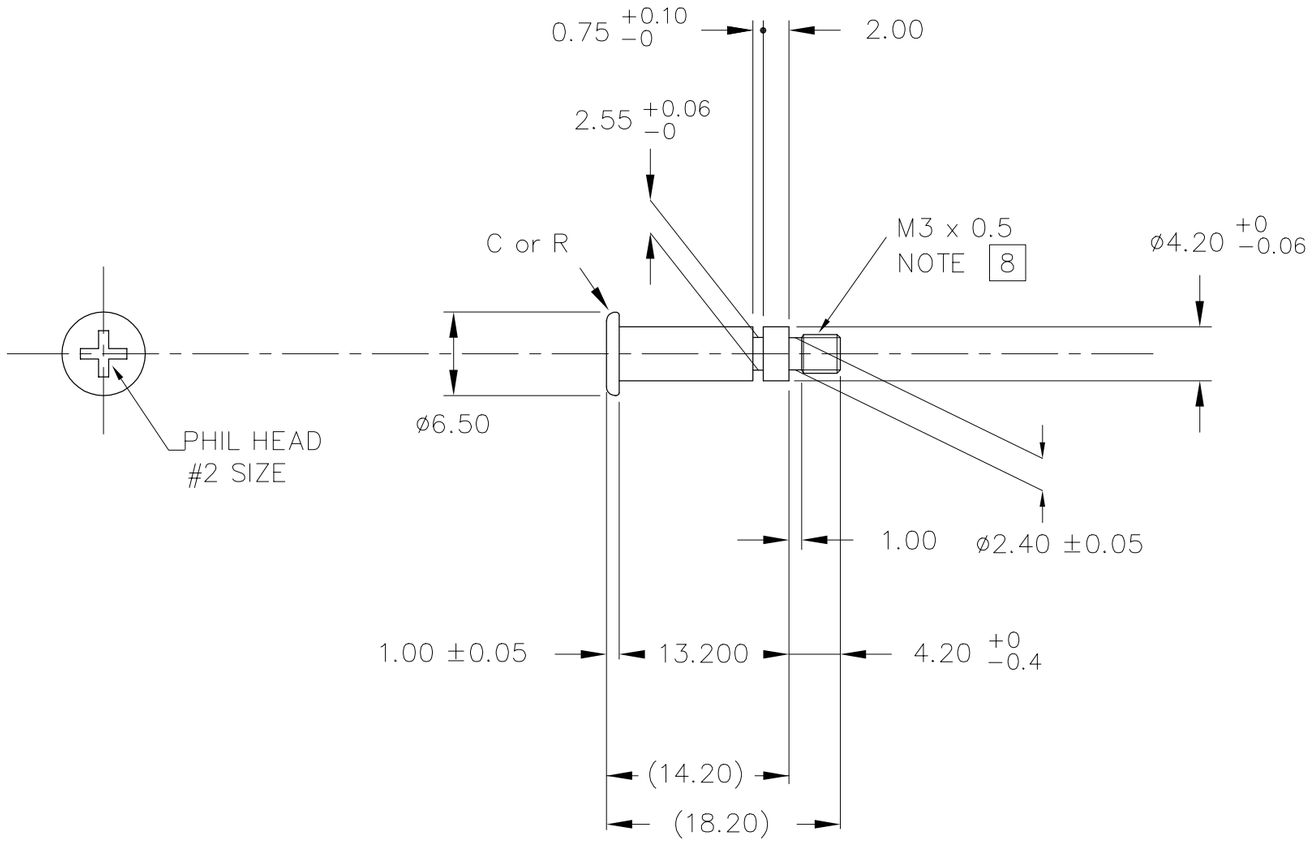
REVISIONS				
REV	DATE	DESCRIPTION	CHG	APPR
A	APR 03. '09	ADD THREAD UNDERCUT SPEC(ø2.40) .	Y.S.	Y.S.



NOTES : UNLESS OTHERWISE SPECIFIED

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
2. ALL DIMENSIONS ARE IN MILLIMETERS.
3. MATERIAL

   CARBON STEEL SWCH12A or EQUIVAIENT
   ZINC /CLEAR CHROMATE (Cr3+)
4. TOLERANCES : .XX ±0.254
   .XXX ±0.127
5. REMOVE ALL BURRS AND BREAK SHARP EDGES.
6. UNSPECIFIED CORNER R0.5 MAX OR C0.5 MAX
7. MACHINED SURFACE FINISH TO BE 6.3 OR BETTER.
8. PRE-APPLIED [3M] FASTENER ADHESIVE SG2451J or EQUIVAIENT ON THREAD.

ITEM	PART NO.	PART NAME	REMARK	Q'TY
ALPHA CO.,LTD.			CSTMR'S PART NO.	
		MATERIAL NOTE 3	NAME SS-13.2	
SCALE 2 : 1		APPR & CHCK Y.SUZUKI	PART NO. & DWG NO. S089HX0A	REV A
DATE 2008.12.19		DSGN & DWG K.SERIZAWA	RDCTN:	LOFF:

A3