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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-16-011296	03OCT2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150719-1

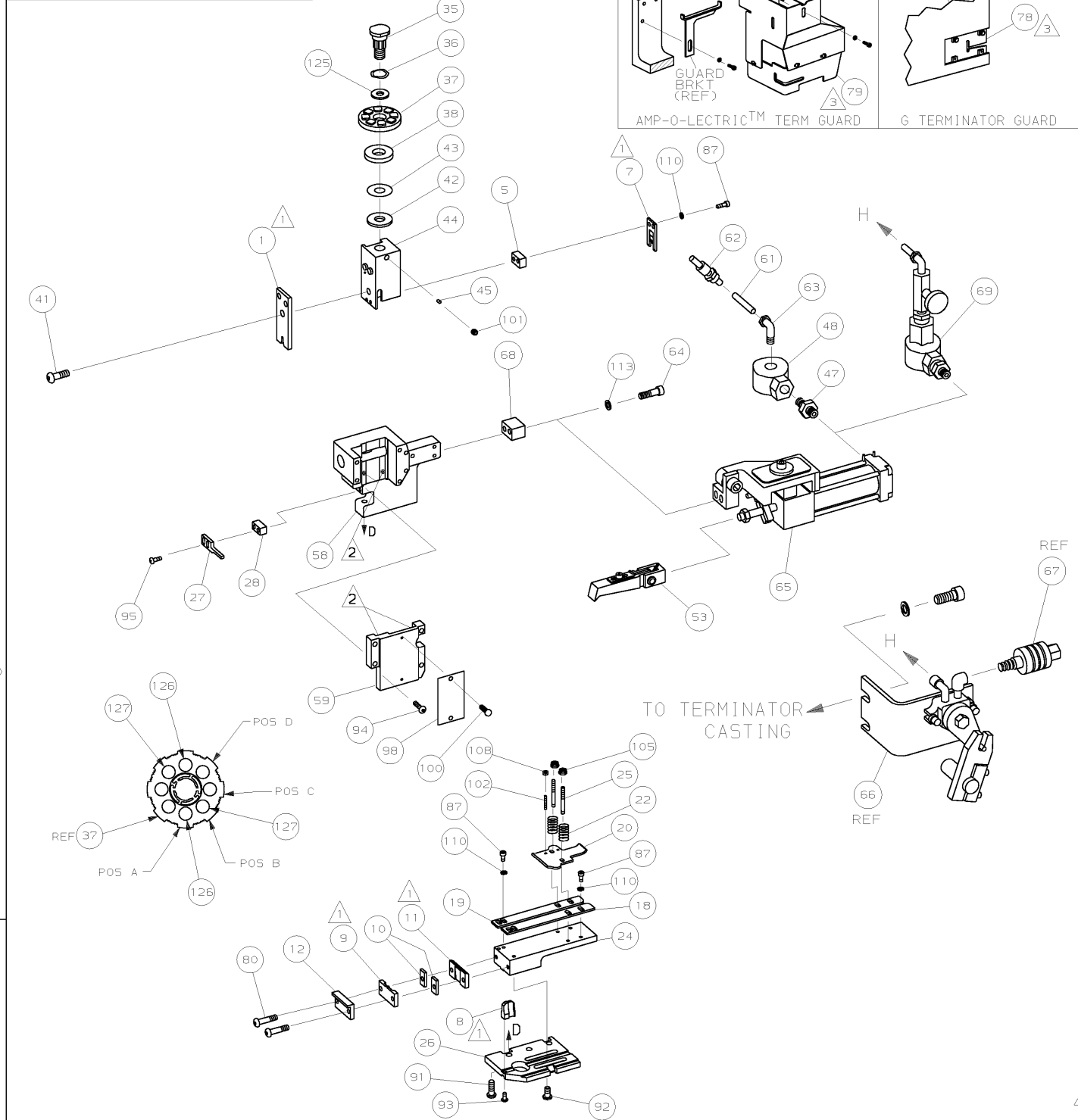
FOR REPLACEMENT PARTS FOR APPLICATOR 1385055
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385055

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity			
		CHK	GOPALAKRISHNA HV					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		END FEED HDM APPLICATOR		
				PRODUCT SPEC				
				APPLICATION SPEC				
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
					A3		©- 1385055	
				CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	REV A1

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED
1385055 -1	A	122500-1
1385055 -2	A	565435-5



- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 SEE DRAWING FOR COMPONENTS
5 ITEM 78 USED WITH G TERMINATOR ONLY.
6 THIS TERMINAL IS TO BENT UP 45°.

1385055 1385055

TERMINAL NAME: TERMINAL, SPADE					
CRIMP DATA (AMP TERMINAL)					
PAD LTR	CRIMP HEIGHT		WIRE SIZE		
A	.120 ±.002 [3.05 ±0.05mm]		10		
B	.108 ±.002 [2.74 ±0.05mm]		12		
C	NOT		USED		
D	NOT		USED		
CRIMP	SIZE	TYPE	RANGE		
WIRE	.180 [4.57mm]	F	12-10		
INSUL	-	-	-		
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE
.235-.250		114-2084	.800	408-8039	458638-1
LAYOUT		L2390			

2	2	-	C	6-354778-2	PIN, WIRE DISC (.2805)B	129
2	2	-	C	3-354778-5	PIN, WIRE DISC (.2670)A	127
1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-	4088039	EF APPL INST 408-8039	123
						122
						121
						120
						119
						118
						117
						116
						115
						114
2	2	-	A	21024-5	WASHER, LOCK (#10) AIR ASSY	113
						112
						111
4	4	-	A	21024-4	WASHER, LOCK (NO.8) SHEAR BL	110
						109
2	2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
						107
						106
2	2	-	A	21022-2	NUT, HEX SL (8-32) DRAG STUD	105
						104
						103
2	2	-	A	2-21006-6	SCR, SKT SET (4-40x.62) DRAG	102
1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25)RAM	101
2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
						99
1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
						97
						96
2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	94
1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50) ST GD PL	92
3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HSG	91
						90
						89
						88
6	6	-	A	2-21000-7	SCR, SHC (8-32x.50) SLUG BLADE	87
						86
						85
						84
						83
						82
						81
2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) SHEAR PL	80
1	-	-	A	455750-8	GUARD ASSY	79
-	REF	-	A	679532-1	INSERT, GUARD	78
						77
						76
						75
						74
						73
						72
						71

QTY REQD PER ASSY	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
PARTS LIST							

-1	LEADMAKER & BENCH MODEL G			AIR FEED			
-2	BENCH MODEL K			AIR FEED			
1	-	-	C	692655-5	AIR FEED VALVE ASSY		70
1	1	-	A	461690-2	SPACER, AIR FEED		69
REF	-	-	A	24042-2	VALVE, SHUT OFF		67
REF	-	-	C	692655-6	AIR FEED VALVE ASSY		66
1	1	-	B	2-460277-1	AIR FEED ASSY (1 INCH)		65
2	2	-	A	4-21000-3	SCR, SHC (10-32x2.00) AIR ASSY		64
-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T		63
-	1	-	A	23238-1	QUICK DISCONNECT		62
-	12.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25		61
							60
1	1	-	C	454220-1	CAP, RAM		59
1	1	-	D	453736-1	HOUSING		58
							57
							56
							55
							54
1	1	-	B	1-460680-0	FEED FINGER ASSY		53
							52
							51
							50
							49
-	1	-	A	22374-7	VALVE, QUICK EXHAUST		48
-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT		47
							46
1	1	-	A	690191-1	PLUG, NYLON		45
1	1	-	C	455674-1	RAM		44
1	1	-	A	690125-1	WASHER, LAMINATED		43
1	1	-	A	1-690124-3	WASHER, RAM		42
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)		41
							40
							39
1	1	-	A	690223-2	SPACER, INSULATION DISC		38
1	1	-	D	354777-1	WIRE DISC, PLASTIC		37
1	1	-	A	22480-5	WASHER, SPRING		36
1	1	-	B	690212-1	POST, RAM		35
							34
							33
							32
							31
							30
1	1	-	B	3-690451-2	SPACER, STRIPPER		29
1	1	-	A	240639-1	STRIPPER		28
1	1	-	D	455676-1	PLATE, BASE		26
2	2	-	A	22354-8	DRAG, STUD		25
1	1	-	B	1-455678-5	PLATE, STRIP GUIDE		24
							23
2	2	-	A	4-22281-1	SPRING, DRAG		22
							21
1	1	-	A	454177-1	DRAG, STOCK		20
1	1	-	B	458030-4	GUIDE, STRIP (REAR)		19
1	1	-	C	458031-4	GUIDE, STRIP (FRONT)		18
							17
							16
							15
							14
							13
1	1	-	B	683661-1	BENDING TOOL		12
1	1	-	B	1-240644-6	PLATE, REAR SHEAR		11
2	2	-	C	1-240645-2	SPACER, SHEAR PLATE		10
1	1	-	B	1-240642-9	PLATE, FRONT SHEAR		9
1	1	-	D	240654-3	ANVIL		8
1	1	-	B	2-240651-0	BLADE, SLUG		7
							6
1	1	-	C	240641-3	SPACER, SLUG BLADE		5
							4
							3
							2
1	1	-	C	456428-2	CRIMPER, WIRE		1

QTY REQD PER ASSY	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
PARTS LIST							

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:
2 PLC DEC ±.25
3 PLC DEC ±.
4 PLC DEC ±.
ANGLES ±.
SURF TEXTURE: REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL - HT TR - FIN -
DR B.HIGMAN 24MAY00 APP 24MAY00 T.ELBIN
CHK 24MAY00 B.HIGMAN REL -
NAME END FEED HDM APPLICATOR
SCALE - DWG NO 1385055
SHEET 1 of 1 REV A

CUSTOMER AND ASSEMBLY DRAWING

THIS DRAWING IS A CONTROLLED DOCUMENT

LOC A
DIST 66
AMP 1756 REV 3-92
18-JUL-00 14:07:44 amp18246