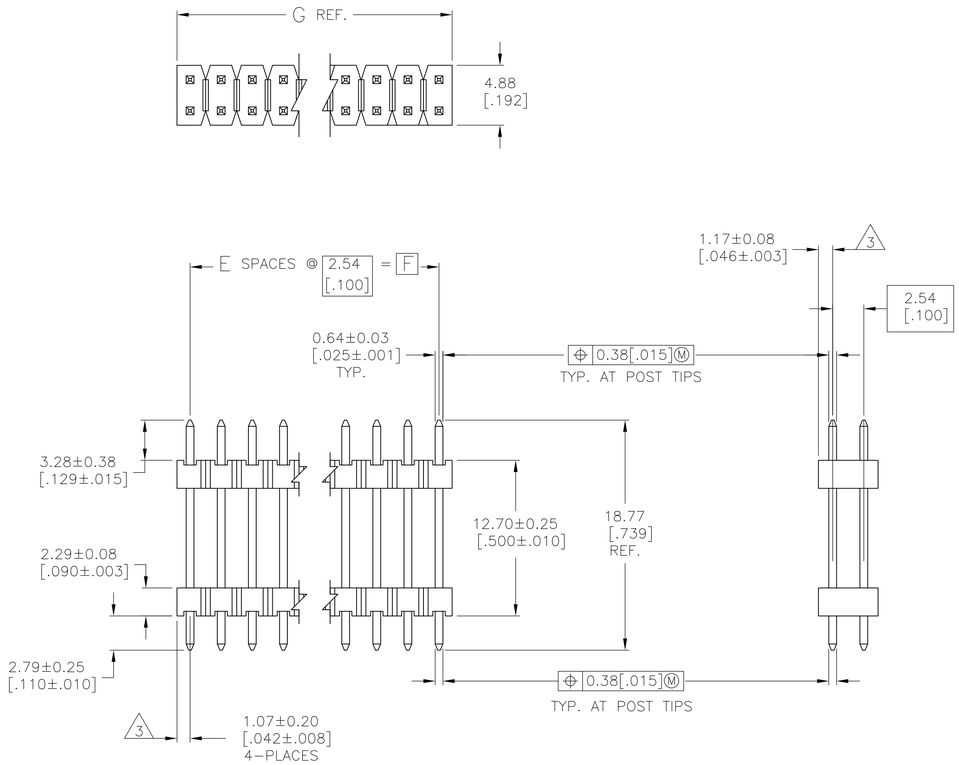
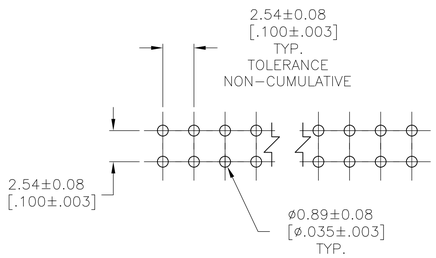
THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION - ,- .
© COPYRIGHT - By - ALL RIGHTS RESERVED.

LOC	DIST
AD	39

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B	REVISED PER ECO-14-000254	15APR2014	NK	MM





RECOMMENDED HOLE LAYOUT

6	101.19 [3.984]	99.06 [3.900]	39	80	9-146489-0
6	98.65 [3.884]	96.52 [3.800]	38	78	8-146489-9
6	96.11 [3.784]	93.98 [3.700]	37	76	8-146489-8
6	93.57 [3.684]	91.44 [3.600]	36	74	8-146489-7
6	91.03 [3.584]	88.90 [3.500]	35	72	8-146489-6
6	88.49 [3.484]	86.36 [3.400]	34	70	8-146489-5
6	85.95 [3.384]	83.82 [3.300]	33	68	8-146489-4
6	83.41 [3.284]	81.28 [3.200]	32	66	8-146489-3
6	80.87 [3.184]	78.74 [3.100]	31	64	8-146489-2
6	78.33 [3.084]	76.20 [3.000]	30	62	8-146489-1
6	75.79 [2.984]	73.66 [2.900]	29	60	8-146489-0
6	73.25 [2.884]	71.12 [2.800]	28	58	7-146489-9
6	70.71 [2.784]	68.58 [2.700]	27	56	7-146489-8
6	68.17 [2.684]	66.04 [2.600]	26	54	7-146489-7
6	65.63 [2.584]	63.50 [2.500]	25	52	7-146489-6
6	63.09 [2.484]	60.96 [2.400]	24	50	7-146489-5
6	60.55 [2.384]	58.42 [2.300]	23	48	7-146489-4
6	58.01 [2.284]	55.88 [2.200]	22	46	7-146489-3
6	55.47 [2.184]	53.34 [2.100]	21	44	7-146489-2
6	52.93 [2.084]	50.80 [2.000]	20	42	7-146489-1
6	50.39 [1.984]	48.26 [1.900]	19	40	7-146489-0
6	47.85 [1.884]	45.72 [1.800]	18	38	6-146489-9
6	45.31 [1.784]	43.18 [1.700]	17	36	6-146489-8
6	42.77 [1.684]	40.64 [1.600]	16	34	6-146489-7
6	40.23 [1.584]	38.10 [1.500]	15	32	6-146489-6
6	37.69 [1.484]	35.56 [1.400]	14	30	6-146489-5
6	35.15 [1.384]	33.02 [1.300]	13	28	6-146489-4
6	32.61 [1.284]	30.48 [1.200]	12	26	6-146489-3
6	30.07 [1.184]	27.94 [1.100]	11	24	6-146489-2
6	27.53 [1.084]	25.40 [1.000]	10	22	6-146489-1
6	24.99 [.984]	22.86 [.900]	9	20	6-146489-0
6	22.45 [.884]	20.32 [.800]	8	18	5-146489-9
6	19.91 [.784]	17.78 [.700]	7	16	5-146489-8
6	17.37 [.684]	15.24 [.600]	6	14	5-146489-7
6	14.83 [.584]	12.70 [.500]	5	12	5-146489-6
6	12.29 [.484]	10.16 [.400]	4	10	5-146489-5
6	9.75 [.384]	7.62 [.300]	3	8	5-146489-4
6	7.21 [.284]	5.08 [.200]	2	6	5-146489-3
6	4.67 [.184]	2.54 [.100]	1	4	5-146489-2
6	2.13 [.084]	- -	-	2	5-146489-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

	5	101.19 [3.984]	99.06 [3.900]	39	80	4-146489-0
	5	98.65 [3.884]	96.52 [3.800]	38	78	3-146489-9
	5	96.11 [3.784]	93.98 [3.700]	37	76	3-146489-8
	5	93.57 [3.684]	91.44 [3.600]	36	74	3-146489-7
	5	91.03 [3.584]	88.90 [3.500]	35	72	3-146489-6
	5	88.49 [3.484]	86.36 [3.400]	34	70	3-146489-5
	5	85.95 [3.384]	83.82 [3.300]	33	68	3-146489-4
	5	83.41 [3.284]	81.28 [3.200]	32	66	3-146489-3
	5	80.87 [3.184]	78.74 [3.100]	31	64	3-146489-2
	5	78.33 [3.084]	76.20 [3.000]	30	62	3-146489-1
	5	75.79 [2.984]	73.66 [2.900]	29	60	3-146489-0
	5	73.25 [2.884]	71.12 [2.800]	28	58	2-146489-9
	5	70.71 [2.784]	68.58 [2.700]	27	56	2-146489-8
	5	68.17 [2.684]	66.04 [2.600]	26	54	2-146489-7
	5	65.63 [2.584]	63.50 [2.500]	25	52	2-146489-6
	5	63.09 [2.484]	60.96 [2.400]	24	50	2-146489-5
	5	60.55 [2.384]	58.42 [2.300]	23	48	2-146489-4
	5	58.01 [2.284]	55.88 [2.200]	22	46	2-146489-3
	5	55.47 [2.184]	53.34 [2.100]	21	44	2-146489-2
	5	52.93 [2.084]	50.80 [2.000]	20	42	2-146489-1
	5	50.39 [1.984]	48.26 [1.900]	19	40	2-146489-0
	5	47.85 [1.884]	45.72 [1.800]	18	38	1-146489-9
	5	45.31 [1.784]	43.18 [1.700]	17	36	1-146489-8
	5	42.77 [1.684]	40.64 [1.600]	16	34	1-146489-7
	5	40.23 [1.584]	38.10 [1.500]	15	32	1-146489-6
	5	37.69 [1.484]	35.56 [1.400]	14	30	1-146489-5
	5	35.15 [1.384]	33.02 [1.300]	13	28	1-146489-4
OBSOLETE	5	32.61 [1.284]	30.48 [1.200]	12	26	1-146489-3
	5	30.07 [1.184]	27.94 [1.100]	11	24	1-146489-2
	5	27.53 [1.084]	25.40 [1.000]	10	22	1-146489-1
OBSOLETE	5	24.99 [.984]	22.86 [.900]	9	20	1-146489-0
	5	22.45 [.884]	20.32 [.800]	8	18	146489-9
	5	19.91 [.784]	17.78 [.700]	7	16	146489-8
	5	17.37 [.684]	15.24 [.600]	6	14	146489-7
	5	14.83 [.584]	12.70 [.500]	5	12	146489-6
	5	12.29 [.484]	10.16 [.400]	4	10	146489-5
	5	9.75 [.384]	7.62 [.300]	3	8	146489-4
	5	7.21 [.284]	5.08 [.200]	2	6	146489-3
	5	4.67 [.184]	2.54 [.100]	1	4	146489-2
	5	2.13 [.084]	- -	-	2	146489-1
	PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS

2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD

3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING

4 HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
CONTACT: COPPER ALLOY

5 FINISH: 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD OVER 0.00127 [.000050] NICKEL ENTIRE POST.

6 FINISH: 0.00254-0.00508 [.000100-.000200] MATTE TIN OVER 0.00127 [.000050] NICKEL ENTIRE POST.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± 0.51[.02]
3 PLC ± 0.127[.005]
4 PLC ± 0.0127[.0005]
ANGLES ± -

MATERIAL 4

FINISH SEE TABLE

DWN T. HOFFMAN 11/30/95
CHK G. DUBNICZKI 1/2/96
APVD G. DUBNICZKI 1/2/96
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

TE Connectivity

NAME HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-146489	—

CUSTOMER DRAWING SCALE 4:1 SHEET 1 OF 1 REV B

4805 (3/11)