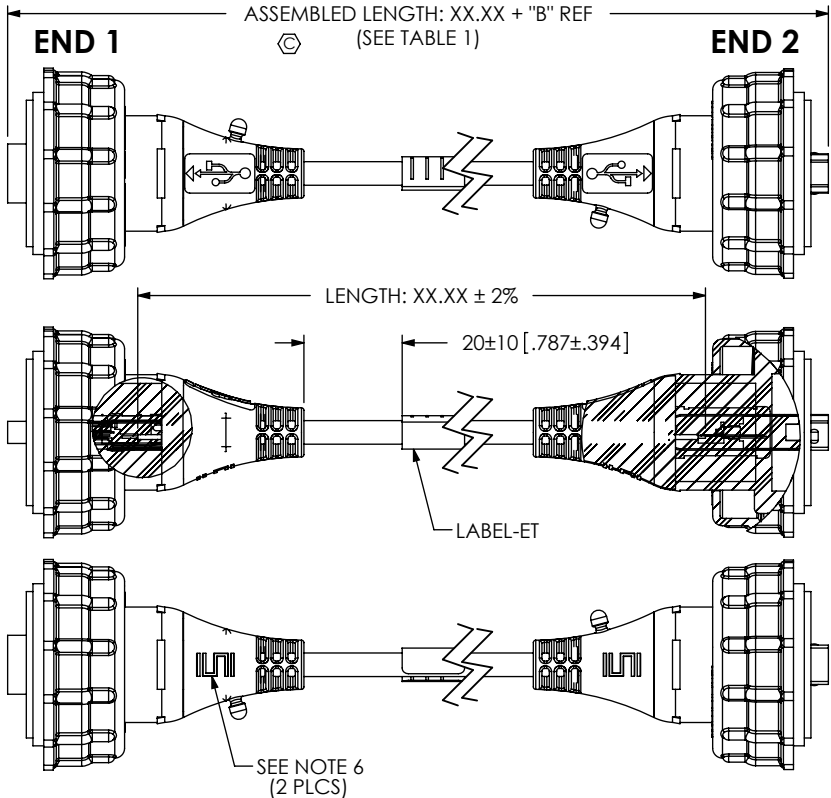


REVISION Y

TABLE 1		
PART NUMBER	END 2	"B"
SCPU-17-XX-XX-AMS-	AMS	36.5 [1.45]
	BMS	36.5 [1.45]
	AM	36.5 [1.45]
	BM	36.5 [1.45]
	MB	36.5 [1.45]
	BC	18.25 [.718]
SCPU-17-XX-XX-BMS-	AMS	36.5 [1.45]
	BMS	36.5 [1.45]
	AM	36.5 [1.45]
	BM	36.5 [1.45]
	MB	36.5 [1.45]
	BC	18.25 [.718]

DESIGNED & DIMENSIONED IN MILLIMETERS[INCHES]

FIG 1
SCPU-17-G-XX.XX-AMS-BMS SHOWN



- NOTES:
- ⊗ REPRESENTS A CRITICAL DIMENSION.
 - NOTE DELETED.
 - SURFACE TO BE RECESSED 0.22[.009].
 - USB LOGO TO BE RAISED 0.25[.010]. USB LOGO TO BE PRINTED IN WHITE.
 - USB LOGO'S TO BE ALIGNED TO USB CONNECTORS AS SHOWN.
 - SAMTEC LOGO TO APPEAR ON SURFACE AS SHOWN, APPROXIMATELY 4.50[.177] x 7.50[.295], RAISED 0.25[.010].
 - NOTE DELETED.
 - ALL MULTIPLE CAVITY MOLDS SHALL IDENTIFY EACH CAVITY WITH A NUMBER DESIGNATION LOCATED WHERE SHOWN.
 - ALL IDENTIFICATION MARKS MUST NOT STAND GREATER THAN 0.051[.002] OFF THE SURFACE OF THE PART.
 - MOLD TO BE INSERTED TO ACCEPT DIFFERENT CABLE DIAMETERS.
 - ⊗11. ASSEMBLY TO BE 100% TESTED FOR OPENS AND SHORTS, HI-POT TESTED AT 200V BEFORE PREMOLD AND AFTER FINAL ASSEMBLY IS COMPLETE. AFTER FINAL ELECTRICAL TEST, LABEL EACH ASSEMBLY WITH 1 LABEL-ET.
 - ⊗12. ALL EJECTOR PIN AND GATE LOCATIONS MUST BE APPROVED BY SAMTEC PRODUCT ENGINEERING.
 - ANY ADDITIONAL VOIDING AND/OR MODIFICATIONS TO VOIDING MUST BE APPROVED BY SAMTEC PRODUCT ENGINEERING.
 - ALL DRAFT MUST BE WITHIN THE SPECIFIED TOLERANCES.
 - ALL INSIDE/OUTSIDE RADII 0.13 MAX UNLESS OTHERWISE STATED.
 - NOTE DELETED.
 - NOTE DELETED.
 - ASSEMBLY TO BE SHIPPED IN BULK PACKAGING.
 - THIS IS A COMPONENT OF USBP-A-01-G-B-01 (CALLED OUT ON THE BOM), BUT LABELLED INDIVIDUALLY FOR ASSEMBLY PURPOSES.
 - THIS IS A COMPONENT OF USBP-B-01-G-B-01 (CALLED OUT ON THE BOM), BUT LABELLED INDIVIDUALLY FOR ASSEMBLY PURPOSES.
 - TORQUE SPECIFICATION FOR SCN-17-01 IS 12 IN-LBS.
 - LENGTHS GREATER THAN 05.00 ARE NOT SUPPORTED BY USB 2.0 TEST DATA.
 - NOTE DELETED.

SCPU-17-X-XX.XX-XXX-XXX

PLATING
-G: .000030" GOLD ON
CONTACT AREAS,
NICKEL ON SHELLS

LENGTH
-XX.XX (SEE TABLE 1)
(00.25M [9.842] MIN - 50.00M [1968.504] MAX)
(SEE NOTE 22)

END 1 OPTIONS

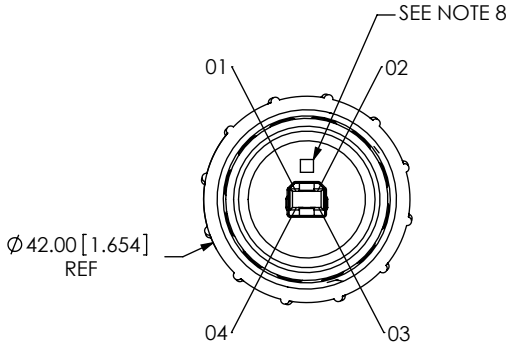
-AMS: SEALED USB A
(USB A END SEALED ONLY)
-BMS: SEALED USB B
(USB B END SEALED ONLY)

END 2 OPTIONS

-AMS: SEALED USB A
(USB A END SEALED ONLY)
(SEE SHEETS 1-3 & 11)
-BMS: SEALED USB B
(USB B END SEALED ONLY)
(SEE SHEETS 1-3 & 11)
-AM: USB A NOT SEALED
(USB A END NOT SEALED ONLY)
(SEE SHEET 2)
-BM: USB B NOT SEALED
(USB B END NOT SEALED ONLY)
(SEE SHEET 2)
-BC: BLUNT CUT
(SEE SHEET3)
-MB: MINI USB B NOT SEALED
(MINI USB B END NOT SEALED ONLY)
(SEE SHEET 11)

NOTE:

-02.00, -03.00, AND -05.00 ARE CATALOG STANDARD LENGTHS.
FOR OTHER LENGTHS (0.17M[6.69] MIN - 50.00M[1968.50] MAX)
CONTACT SAMTEC.



**THIS PRODUCT MANUFACTURED
WITH LEAD-FREE PROCESSING**

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
SEALED CIRCULAR CABLE PLUG, USB

DWG. NO.
SCPU-17-X-XX.XX-XXX-XXX

BY: CHAD F 12/8/2004 SHEET 1 OF 11

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN MILLIMETERS.

TOLERANCES ARE:
DECIMALS ANGLES
0.X: ±0.35 [.014]
0.XX: ±0.25 [.010]
0.XXX: ±0.15 [.006]

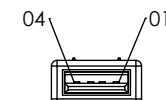
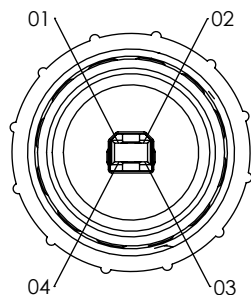
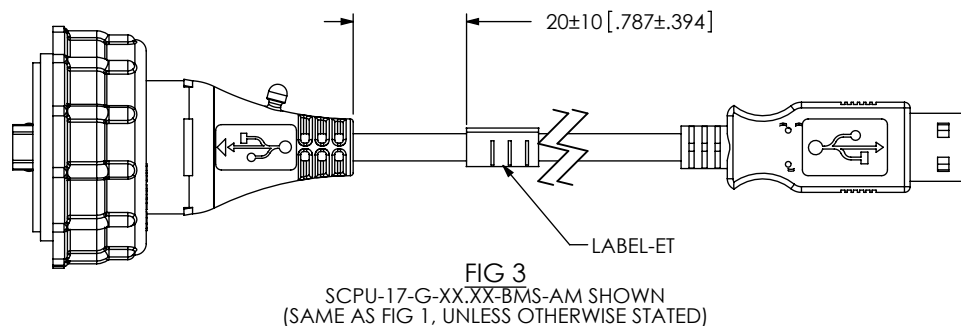
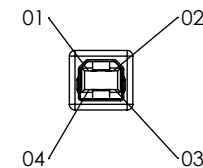
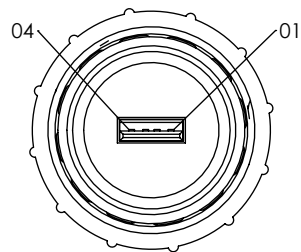
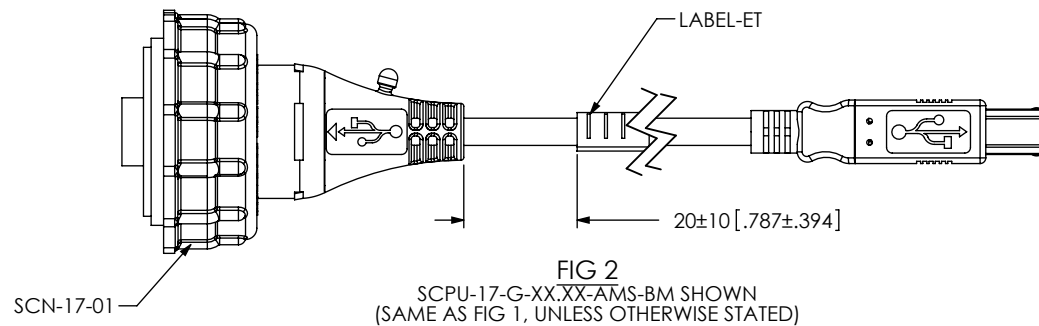
MATERIAL:

INSULATOR: GLASS FILLED THERMOPLASTIC
CONTACTS: COPPER ALLOY
SHIELDS: CRS. CABLE NUT: PA66
SEALED PREMOLD: RITEFLEX 640A
NON-SEALED PREMOLD: N/A
SEALED OVERMOLD: PA66 GF13 FR/ SHOT WEIGHT 12.71 g [.0280 lb]
NON SEALED OVERMOLD: PVC/ SHOT WEIGHT: 9.07 g [.0200 lb]
F:\DWG\MISC\MKTG\SCPU-17-X-XX.XX-XXX-XXX-MKT.SLDDRW

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e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
SEALED CIRCULAR CABLE PLUG, USB

DWG. NO.
SCU-17-X-XX.XX-XXX-XXX

BY: CHAD F 12/8/2004 SHEET 2 OF 11

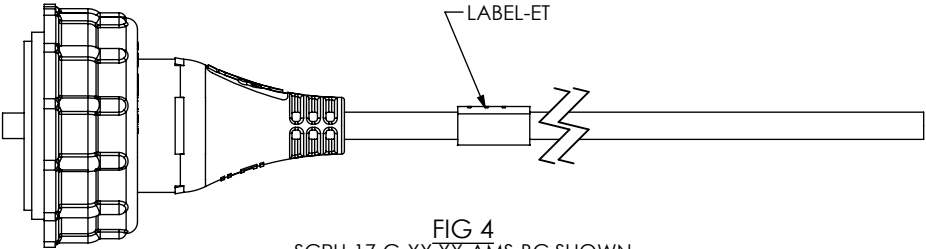
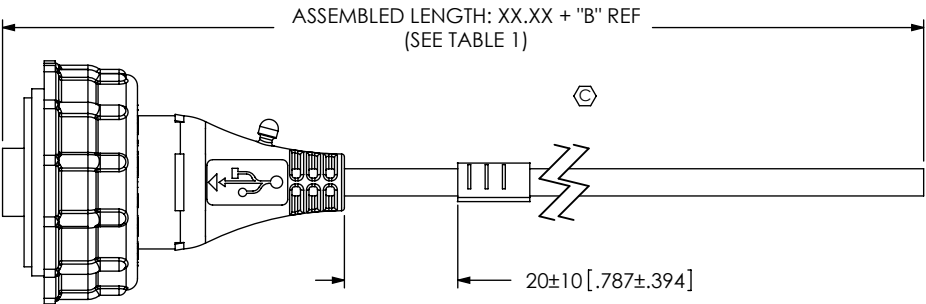
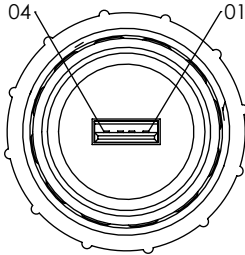


FIG 4
SCPU-17-G-XX.XX-AMS-BC SHOWN
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

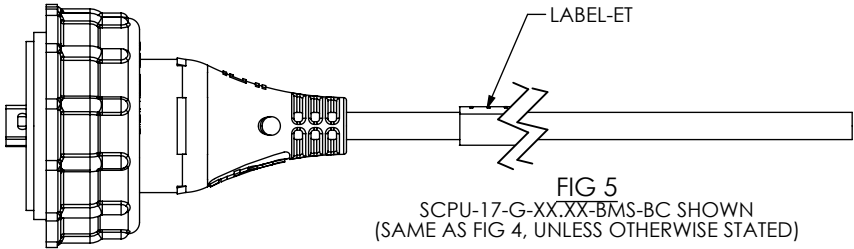
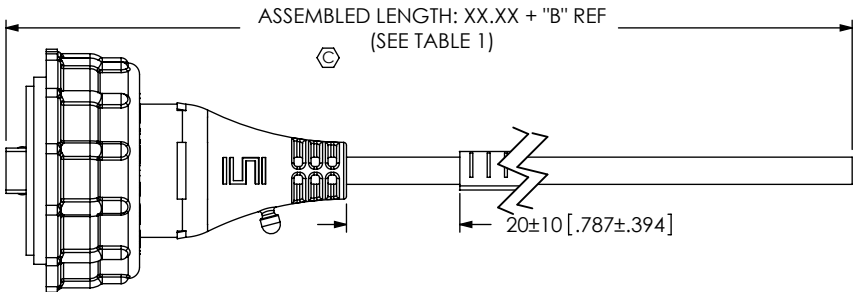
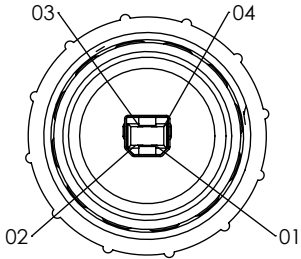


FIG 5
SCPU-17-G-XX.XX-BMS-BC SHOWN
(SAME AS FIG 4, UNLESS OTHERWISE STATED)

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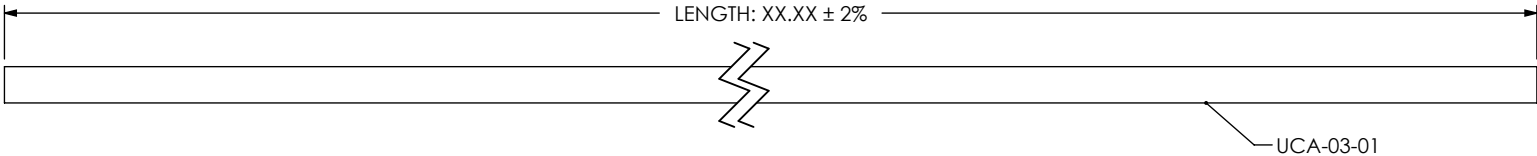
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
SEALED CIRCULAR CABLE PLUG, USB

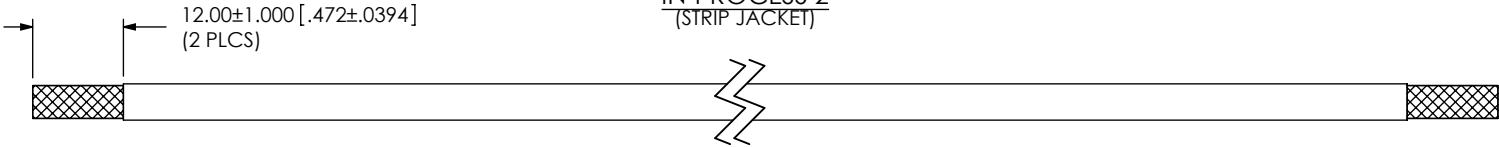
DWG. NO.
SCPU-17-X-XX.XX-XXX-XXX

BY: CHAD F 12/8/2004 SHEET 3 OF 11

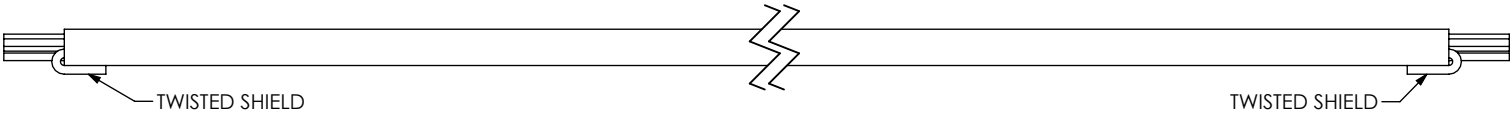
IN-PROCESS 1
(CUT TO LENGTH IN METERS)



IN-PROCESS 2
(STRIP JACKET)



IN-PROCESS 3
(FOLD SHIELD BACK, REMOVE FOIL AND TWIST SHIELD)



IN-PROCESS 4
(STRIP INDIVIDUAL WIRES AND DIP IN TIN)

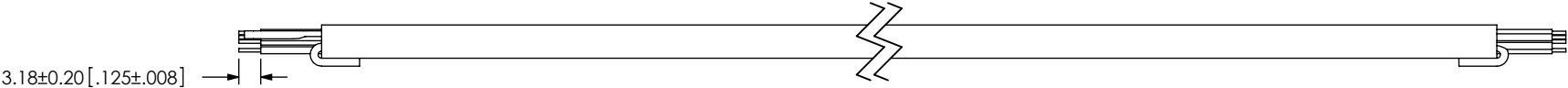


TABLE 2: PIN-OUT

END 1		Wire Color	END 2					
-AMS	-BMS		-AMS	-BMS	-AM	-BM	-BC	-MB
01	01	RED	01	01	01	01	01	01
02	02	WHITE	02	02	02	02	02	02
03	03	GREEN	03	03	03	03	03	03
n/a	n/a	NOT CONNECTED	n/a	n/a	n/a	n/a	n/a	04
04	04	BLACK	04	04	04	04	04	05
USB Shield	USB Shield	DRAIN/CABLE SHIELD	USB Shield	USB Shield	USB Shield	USB Shield	USB Shield	USB Shield

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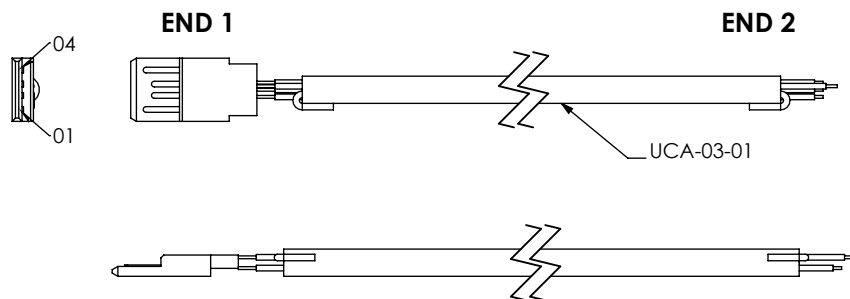
SHEET SCALE: 1:1.33333



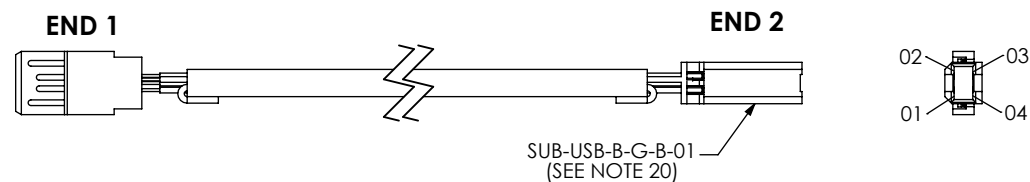
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION: SEALED CIRCULAR CABLE PLUG, USB		
DWG. NO. SCPU-17-X-XX.XX-XXX-XXX		
BY: CHAD F	12/8/2004	SHEET 4 OF 11

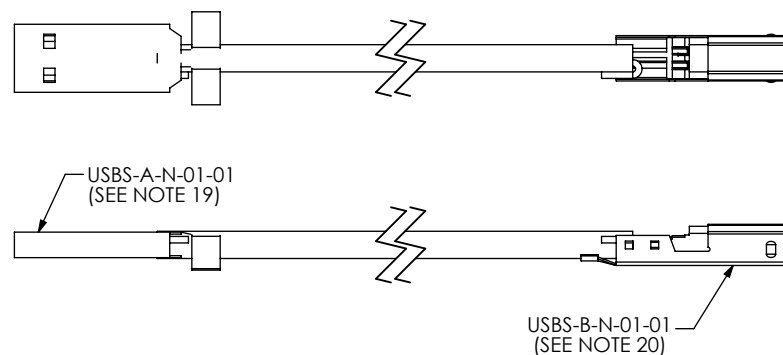
IN-PROCESS 5
TERMINATE TO SUB-USB-A-G-B-01 (SEE NOTE 19)



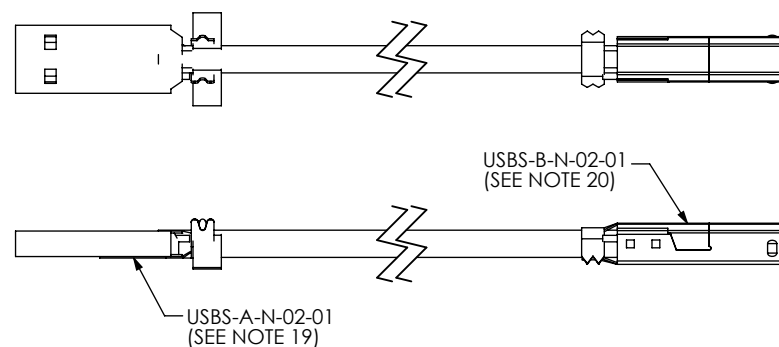
IN-PROCESS 6
TERMINATE TO SUB-USB-B-G-B-01 (SEE NOTE 20)



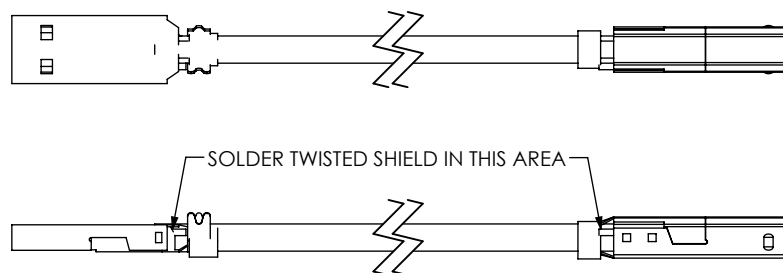
IN-PROCESS 7
ADD USBS-A-N-01-01 (SEE NOTE 19) & USBS-B-N-01-01 (SEE NOTE 20) SHELLS



IN-PROCESS 8
ADD USBS-A-N-02-01 (SEE NOTE 19) & USBS-B-N-02-01 (SEE NOTE 20) SHELLS



IN-PROCESS 9
CRIMP SHELLS OVER BRAID AND TRIM EXCESS SHIELD [X]



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e-Mail info@SAMTEC.com code 55322

DESCRIPTION:

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DWG. NO.

SCPU-17-X-XX.XX-XXX-XXX

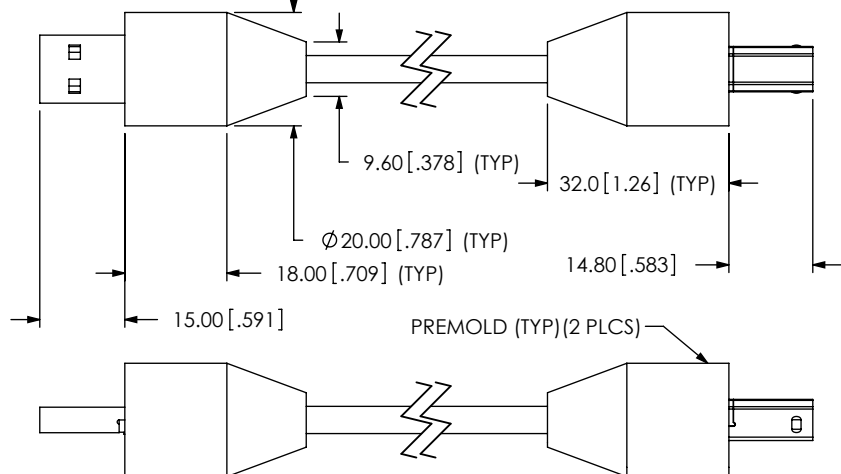
BY: CHAD F

12/8/2004

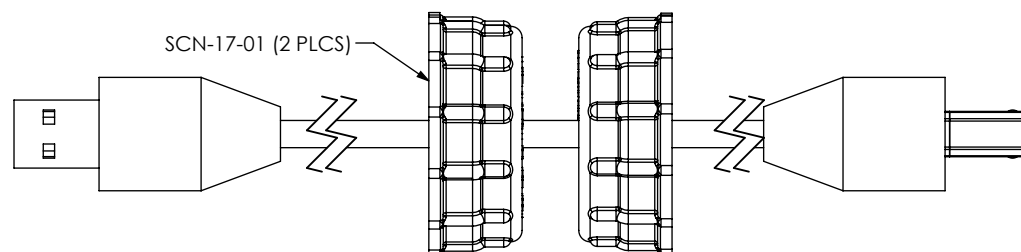
SHEET 5 OF 11

REVISION Y

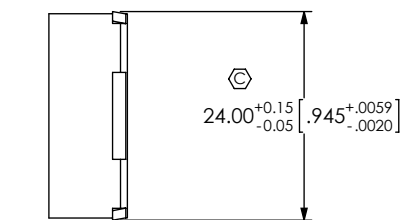
-AMS AND -BMS END OPTIONS
IN-PROCESS 10
PREMOLDING



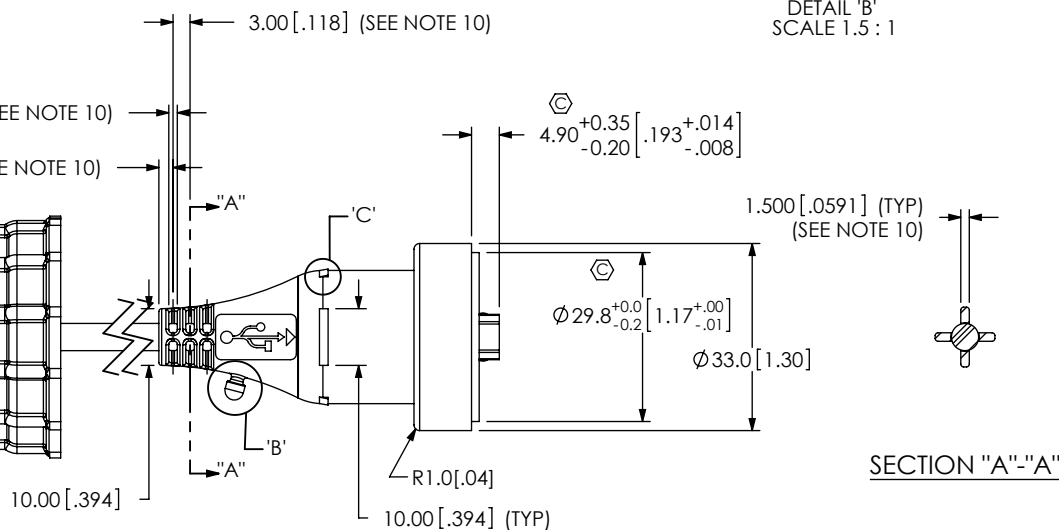
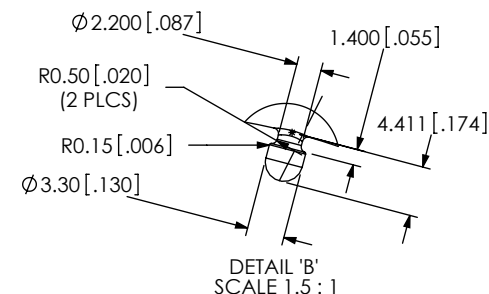
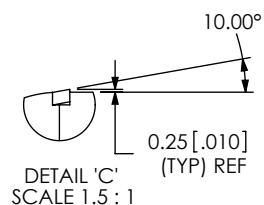
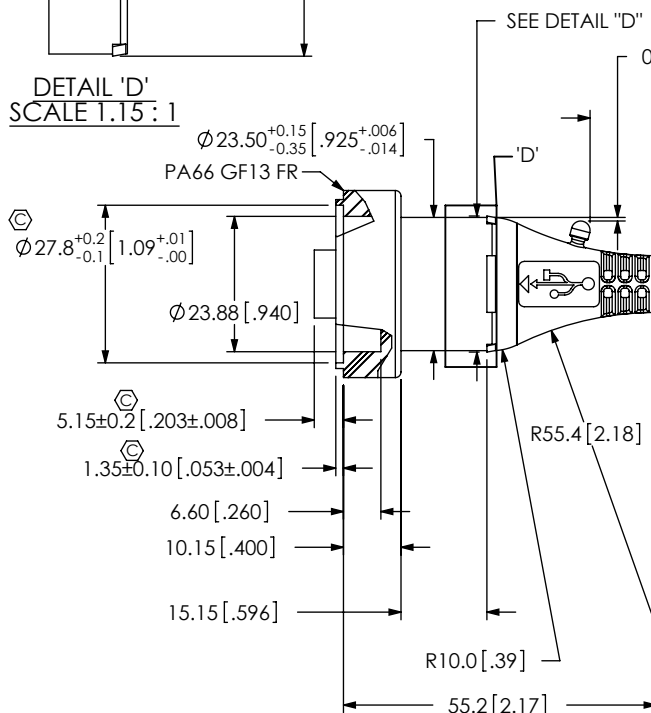
-AMS AND -BMS END OPTIONS
IN-PROCESS 11
ADD SCN-17-01



-AMS AND -BMS END OPTIONS
IN-PROCESS 12
OVERMOLDING



DETAIL 'D'
SCALE 1.15 : 1



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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:

SEALED CIRCULAR CABLE PLUG, USB

DWG. NO.

SCPU-17-X-XX.XX-XXX-XXX

BY: CHAD F

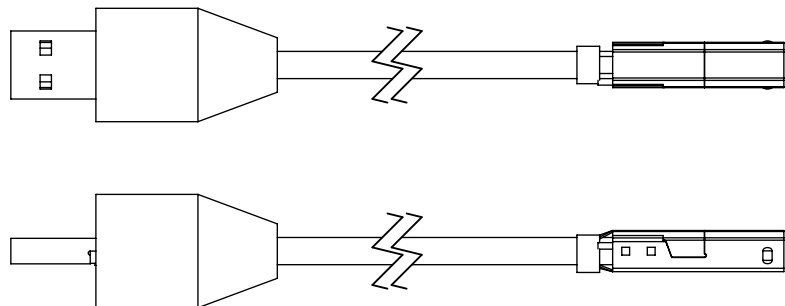
12/8/2004

SHEET 6 OF 11

REVISION Y

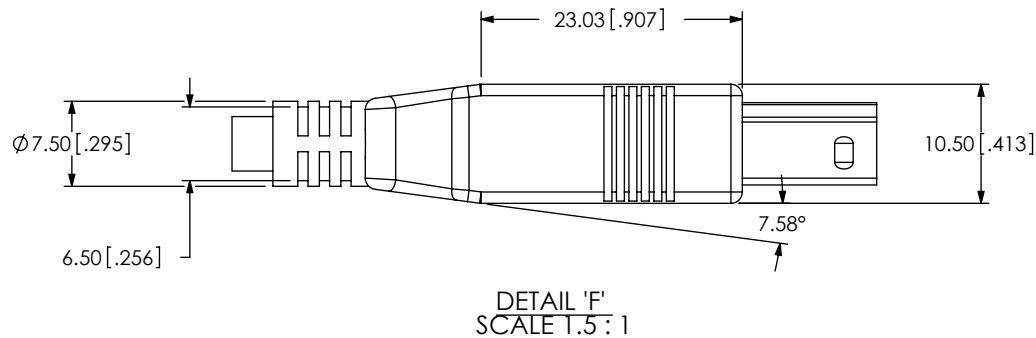
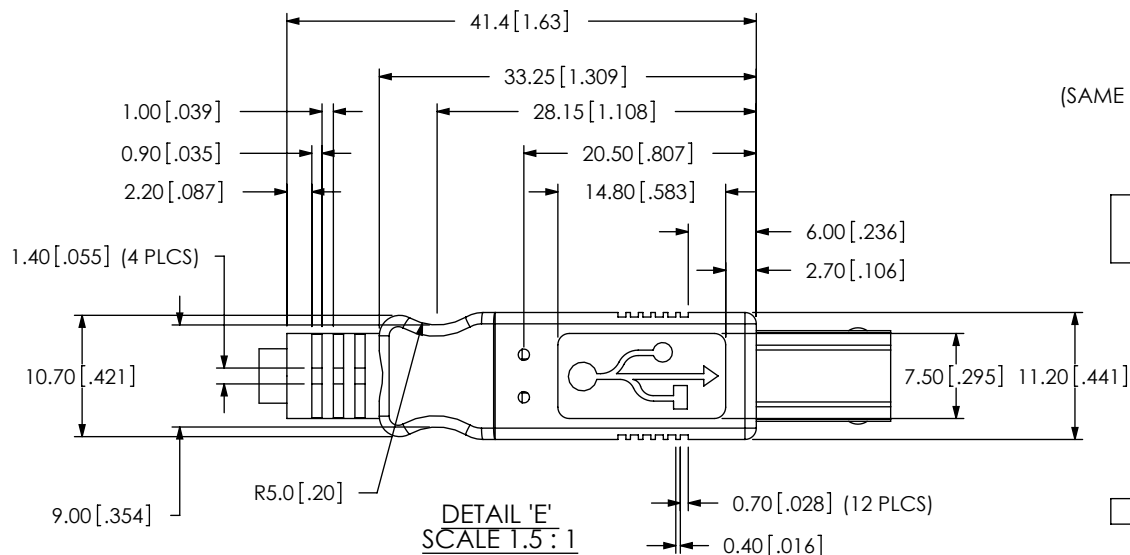
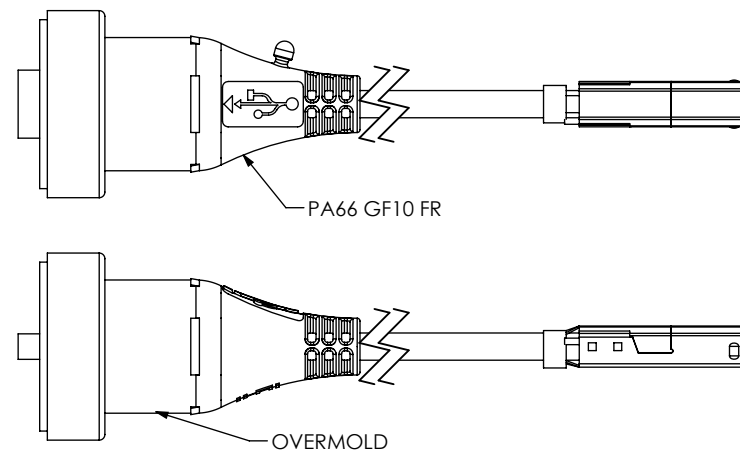
-BM END OPTION IN-PROCESS 10 PREMOLDING

(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 10, UNLESS OTHERWISE STATED)



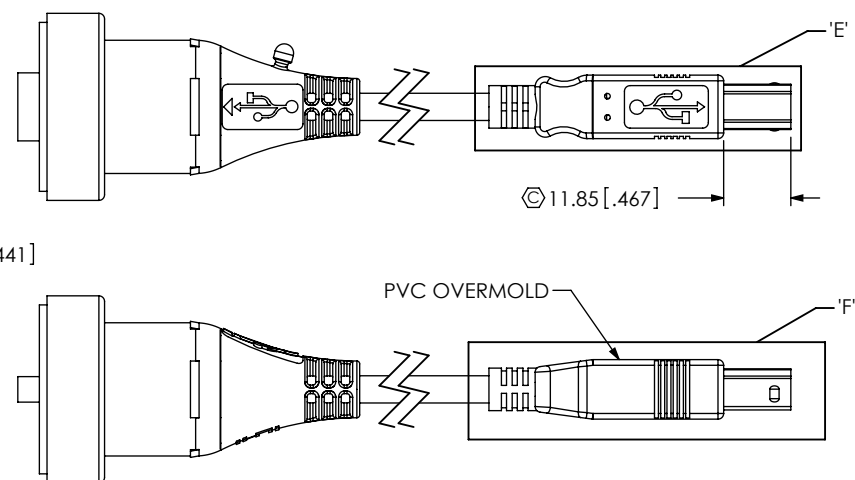
-BM END OPTION IN-PROCESS 11 OVERMOLDING

(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 11, UNLESS OTHERWISE STATED)



-BM END OPTION IN-PROCESS 12 NON-SEALED OVERMOLDING

(SAME AS -AMS AND -BMS END OPTIONS IN PROCESS 12, UNLESS OTHERWISE STATED)



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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:

SEALED CIRCULAR CABLE PLUG, USB

DWG. NO.

SCPU-17-X-XX.XX-XXX-XXX

BY: CHAD F

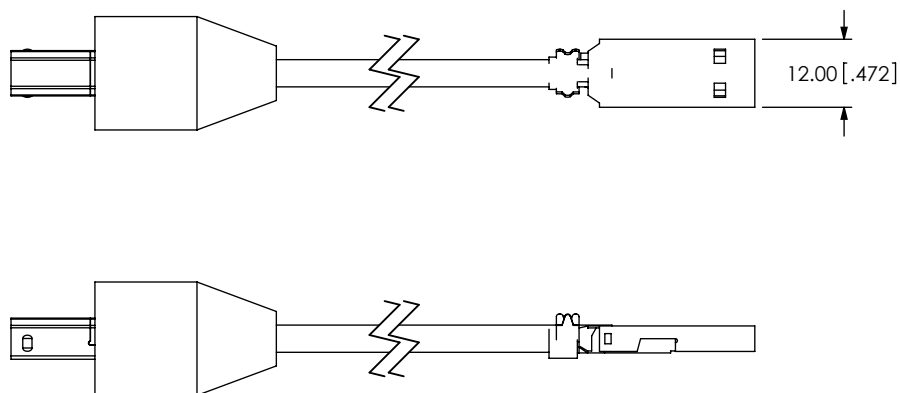
12/8/2004

SHEET 7 OF 11

REVISION Y

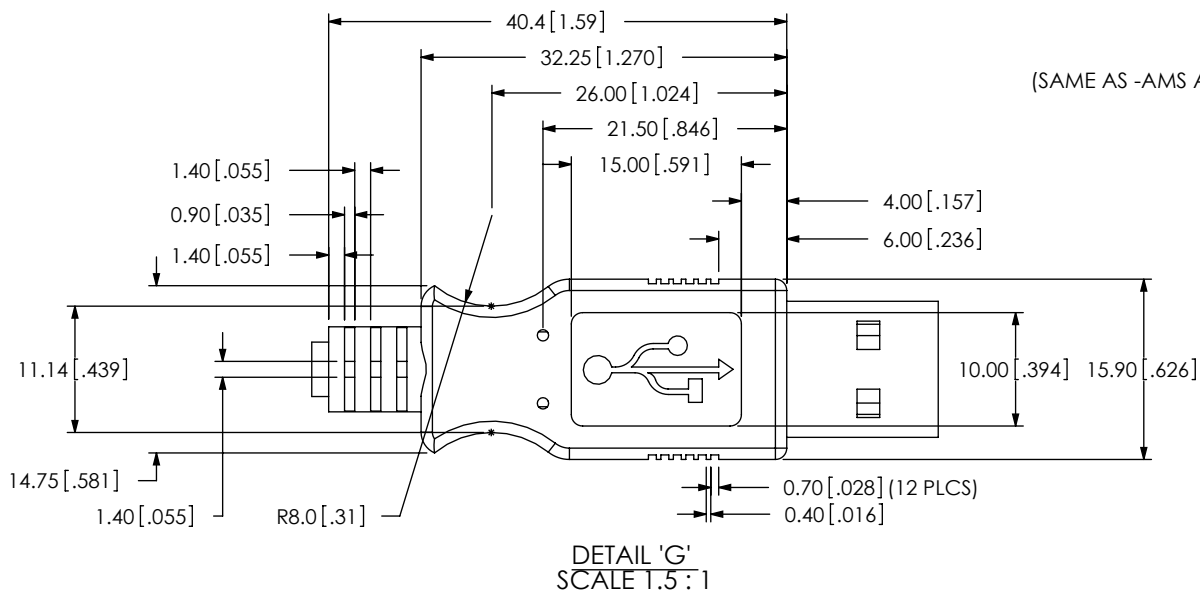
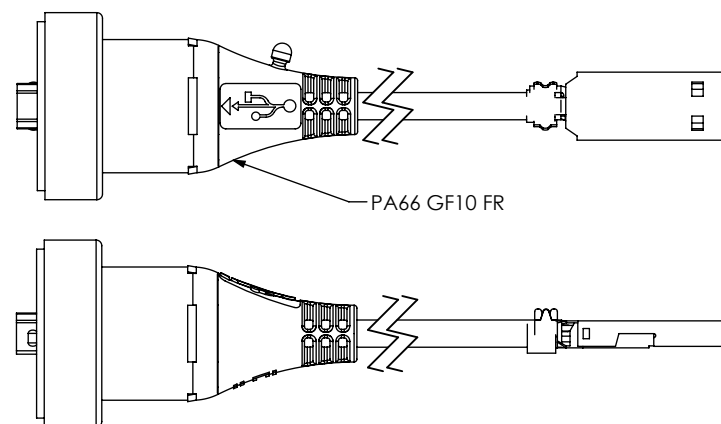
-AM END OPTION IN-PROCESS 10 PREMOLDING

(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 10, UNLESS OTHERWISE STATED)



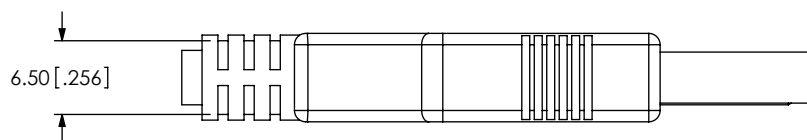
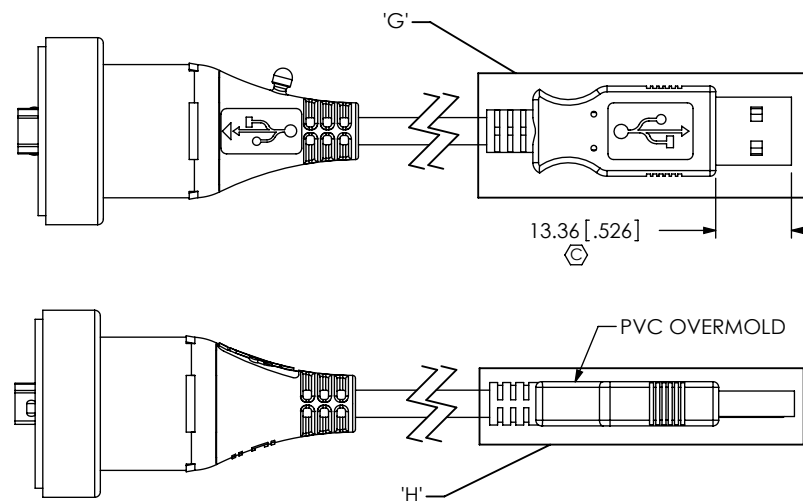
-AM END OPTION IN-PROCESS 11 OVERMOLDING

(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 11, UNLESS OTHERWISE STATED)



-AM END OPTION IN-PROCESS 12 NON-SEALED OVERMOLDING

(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 12, UNLESS OTHERWISE STATED)



DETAIL 'H'
SCALE 1.5:1

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e-Mail: info@SAMTEC.com code 55322

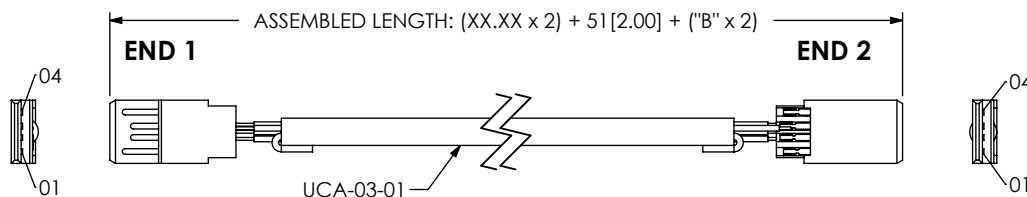
DESCRIPTION:
SEALED CIRCULAR CABLE PLUG, USB

DWG. NO.
SCPU-17-X-XX.XX-XXX-XXX

BY: CHAD F 12/8/2004 SHEET 8 OF 11

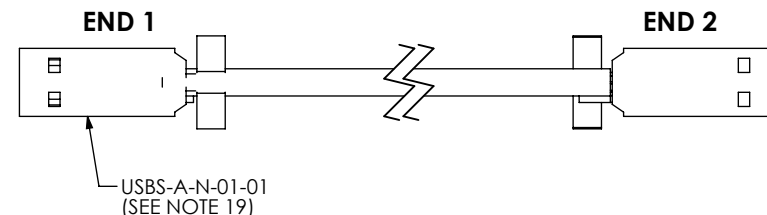
IN-PROCESS 5

TERMINATE TO SUB-USB-A-G-B-01 (SEE NOTE 19)
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 5, UNLESS OTHERWISE STATED)



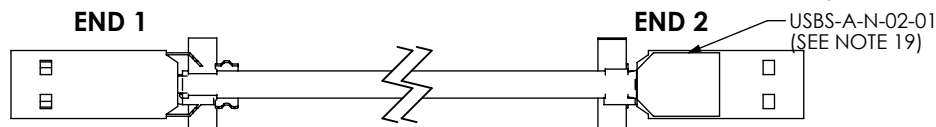
IN-PROCESS 6

ADD USBS-A-N-01-01 SHELL
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 7, UNLESS OTHERWISE STATED)



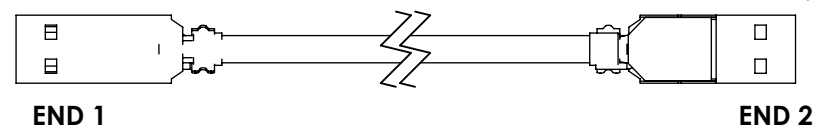
IN-PROCESS 7

ADD USBS-A-N-02-01 SHELL
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 8, UNLESS OTHERWISE STATED)



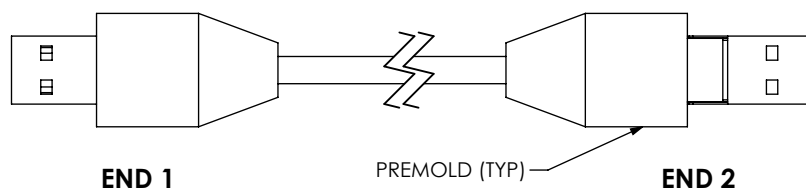
IN-PROCESS 8

CRIMP SHELLS OVER BRAID
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 9, UNLESS OTHERWISE STATED)



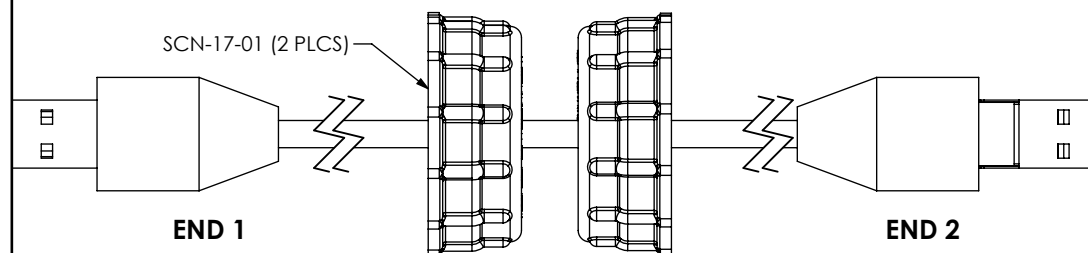
IN-PROCESS 9

PREMOLDING
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 10, UNLESS OTHERWISE STATED)



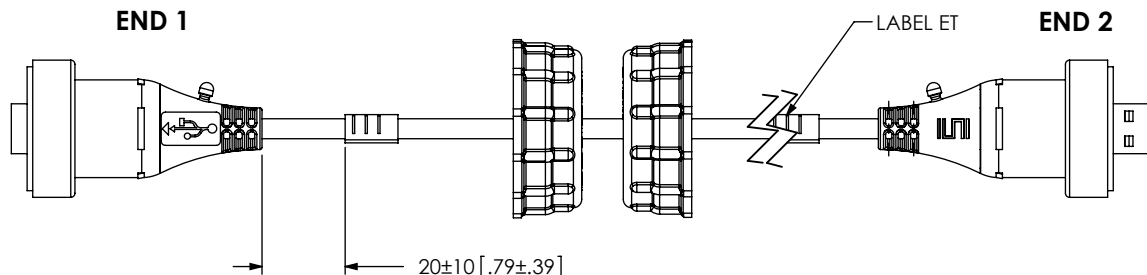
IN-PROCESS 10

ADD SCN-17-01
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 11, UNLESS OTHERWISE STATED)



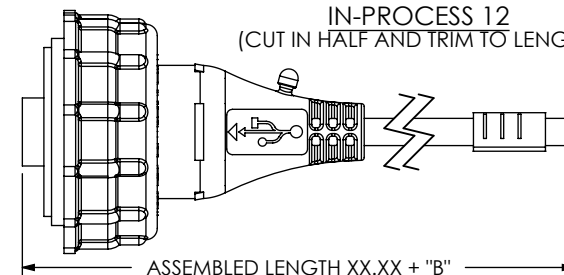
IN-PROCESS 11

OVERMOLDING
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 12, UNLESS OTHERWISE STATED)



IN-PROCESS 12

(CUT IN HALF AND TRIM TO LENGTH)



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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:

SEALED CIRCULAR CABLE PLUG, USB

DWG. NO.

SCPU-17-X-XX.XX-XXX-XXX

BY: CHAD F

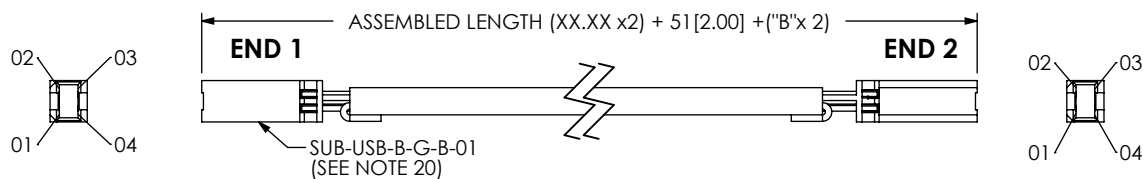
12/8/2004

SHEET 9 OF 11

IN-PROCESS 5

TERMINATE TO SUB-USB-B-G-B-01

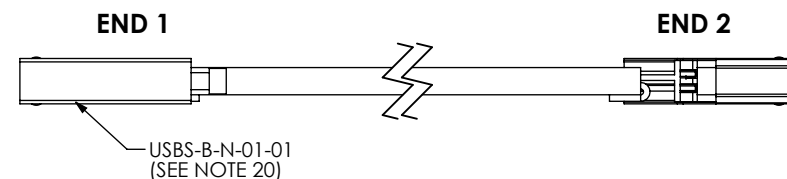
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 6, UNLESS OTHERWISE STATED)



IN-PROCESS 6

ADD USB-B-N-01-01 SHELL

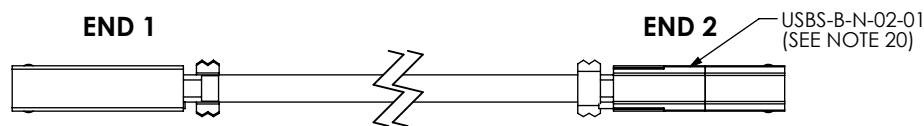
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 7, UNLESS OTHERWISE STATED)



IN-PROCESS 7

ADD USB-B-N-02-01 SHELL

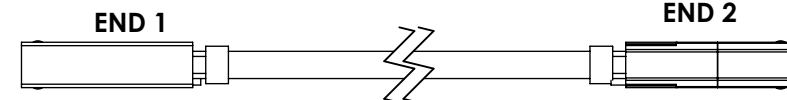
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 8, UNLESS OTHERWISE STATED)



IN-PROCESS 8

CRIMP SHELLS OVER BRAID

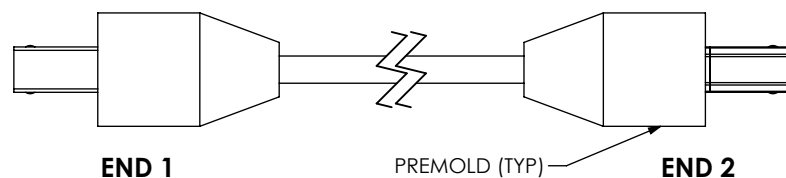
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 9, UNLESS OTHERWISE STATED)



IN-PROCESS 9

PREMOLDING

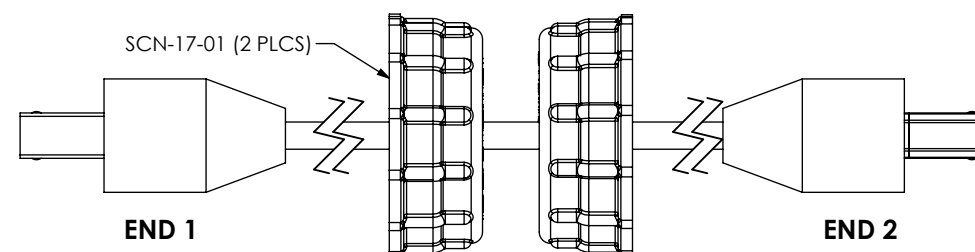
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 10, UNLESS OTHERWISE STATED)



IN-PROCESS 10

ADD SCN-17-01

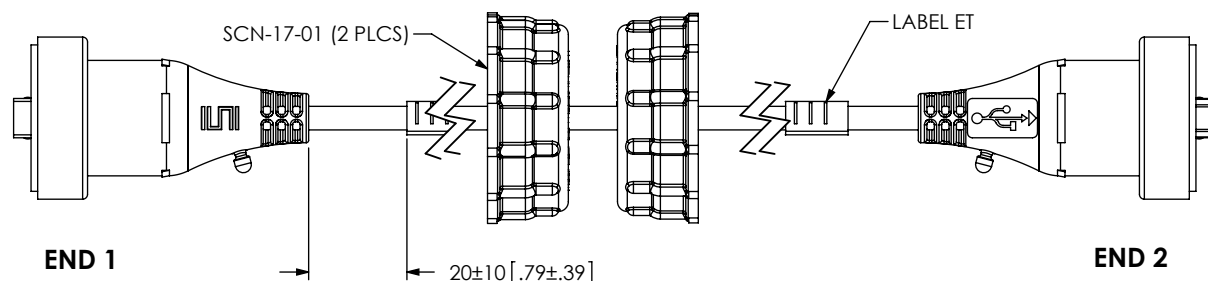
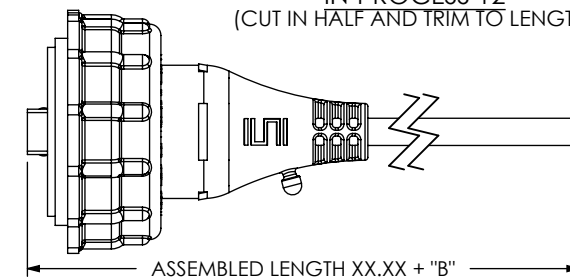
(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 11, UNLESS OTHERWISE STATED)



IN-PROCESS 11

OVERMOLD

(SAME AS -AMS AND -BMS END OPTIONS IN-PROCESS 12, UNLESS OTHERWISE STATED)

IN-PROCESS 12
(CUT IN HALF AND TRIM TO LENGTH)

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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:

SEALED CIRCULAR CABLE PLUG, USB

DWG. NO.

SCPU-17-X-XX.XX-XXX-XXX

BY: CHAD F

12/8/2004

SHEET 10 OF 11

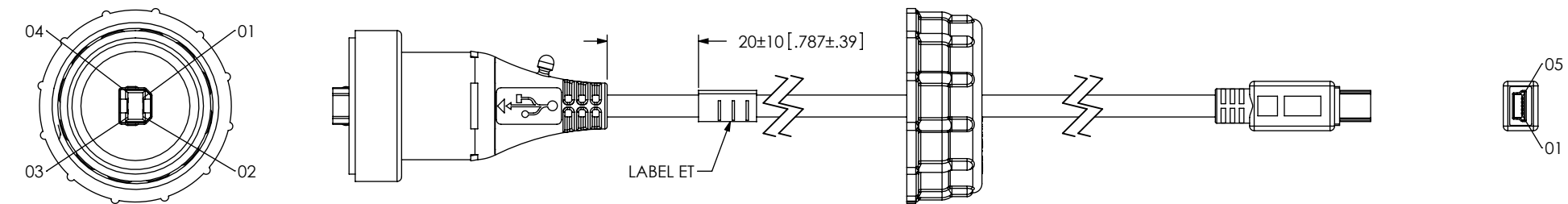


FIG 6
SCPU-17-G-XX.XX-BMS-MB SHOWN
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

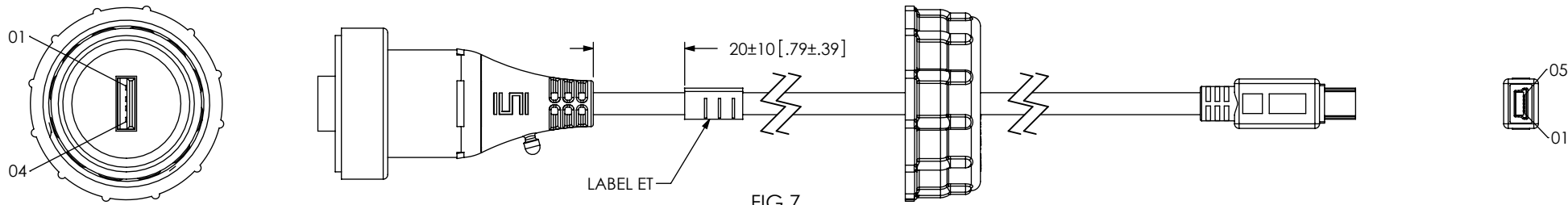
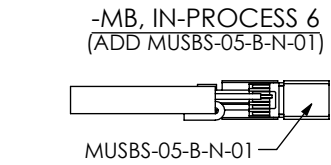
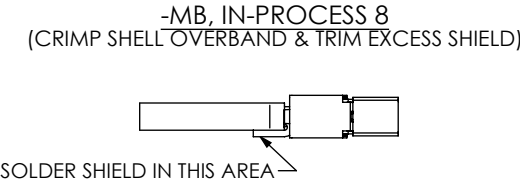
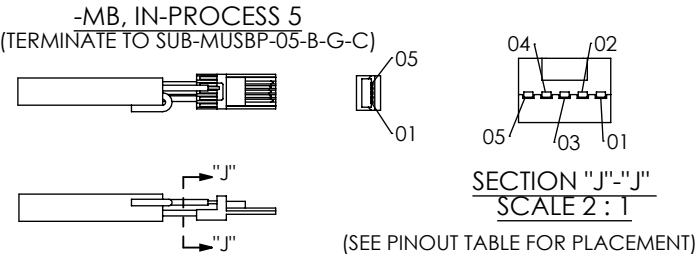
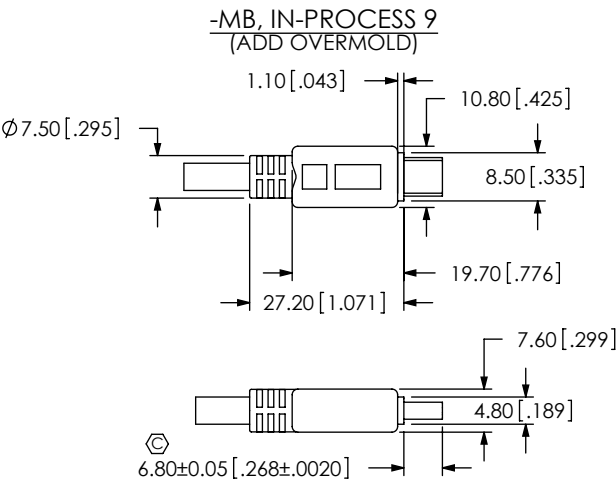
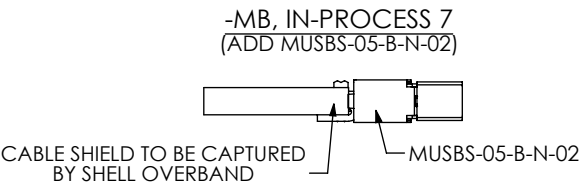
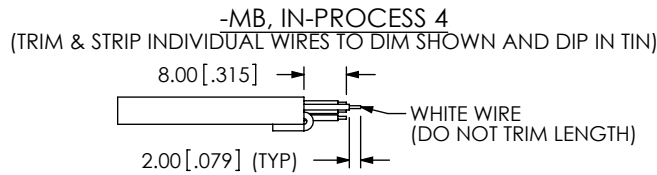


FIG 7
SCPU-17-G-XX.XX-AMS-MB SHOWN
(SAME AS FIG 1, UNLESS OTHERWISE STATED)



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DWG. NO.
SCPU-17-X-XX.XX-XXX-XXX
BY: CHAD F 12/8/2004 SHEET 11 OF 11