

PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855321-1	B	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER	
1855321-2	B	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER	
1855321-3	B	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER	
1855321-6	B	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER	
7-1855321-7	B	-	-	-	-	SPARE PARTS

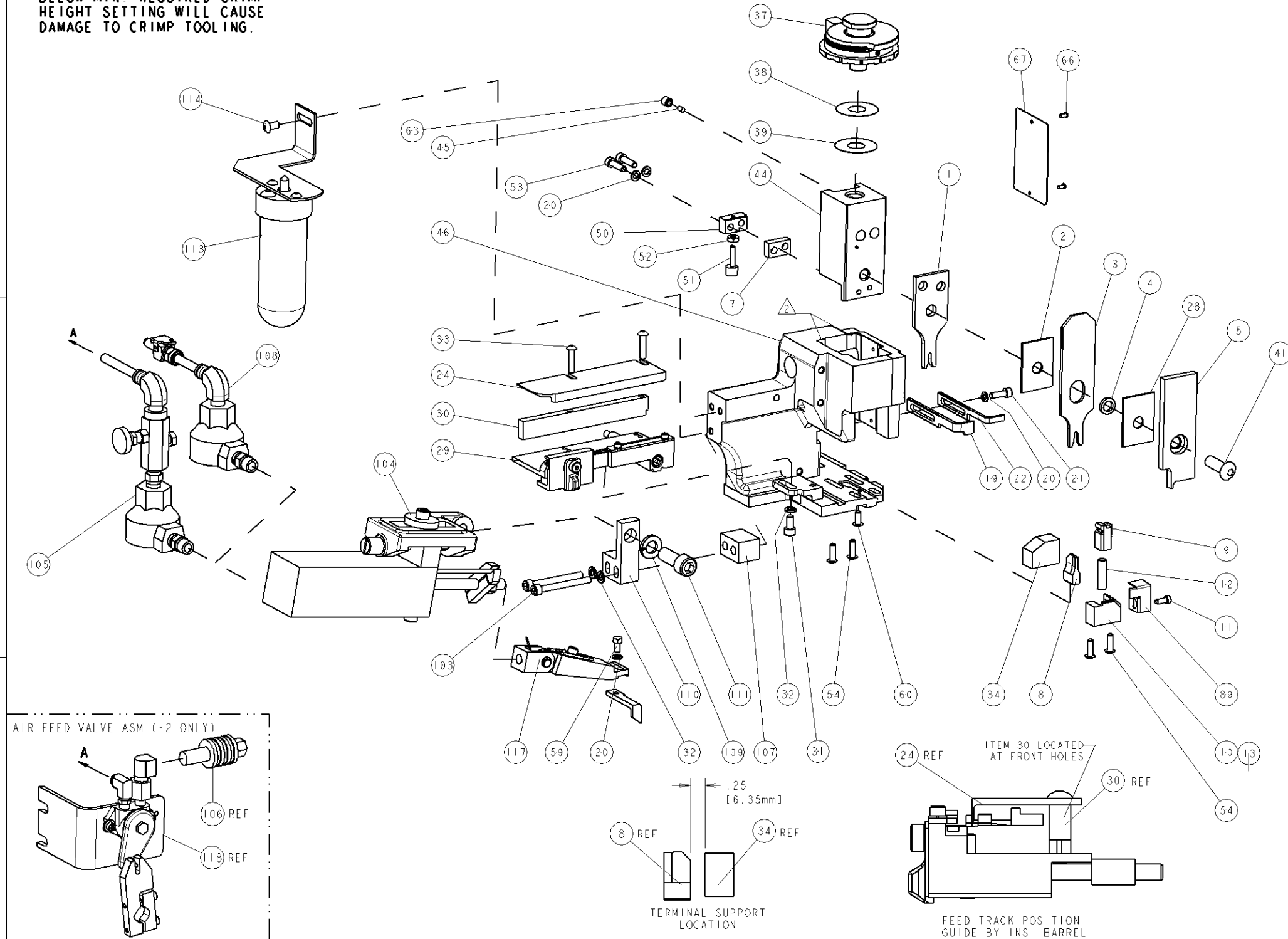
RECOMMENDED SPARE PARTS

GREASE LIGHTLY

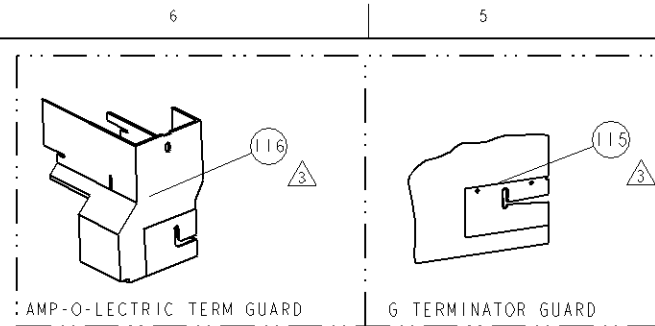
GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

4. TERMINAL LUBRICANT IS RECOMMENDED.

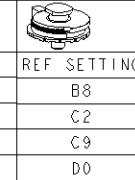
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



AMP 4801 REV 31MAR2000



TERMINAL NAME: TERMINAL					
TE PN	MFG PN	LEAR TERMINAL - TE CRIMP SPECS			
1949010-1	361830-YF-200				
-	-	CRIMP HEIGHT		WIRE SIZE	
-	-	1.68±0.05mm[.066±.002]		18AWG	
-	-	1.63±0.05mm[.064±.002]		0.75mm2	
-	-	1.55±0.05mm[.061±.002]		20AWG	
-	-	1.53±0.05mm[.060±.002]		0.5mm2	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-				
-	-	WIRE	1.78mm[.070]	F	18-20 AWG OR 0.50-0.75mm²
-	-	INSUL	2.79mm[.110]	F	Ø2.08 MAX
WIRE STRIP LENGTH 4.6T-5.05mm	TERM APPL SPEC NONE	FEED 24.05mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 45863T-1



REV		REVISIONS		DATE	BY	CHK
1	1	1	1	1	1	1
2	2	2	2	2	2	2
3	3	3	3	3	3	3
4	4	4	4	4	4	4
5	5	5	5	5	5	5
6	6	6	6	6	6	6
7	7	7	7	7	7	7
8	8	8	8	8	8	8
9	9	9	9	9	9	9
10	10	10	10	10	10	10
11	11	11	11	11	11	11
12	12	12	12	12	12	12
13	13	13	13	13	13	13
14	14	14	14	14	14	14
15	15	15	15	15	15	15
16	16	16	16	16	16	16
17	17	17	17	17	17	17
18	18	18	18	18	18	18
19	19	19	19	19	19	19
20	20	20	20	20	20	20
21	21	21	21	21	21	21
22	22	22	22	22	22	22
23	23	23	23	23	23	23
24	24	24	24	24	24	24
25	25	25	25	25	25	25
26	26	26	26	26	26	26
27	27	27	27	27	27	27
28	28	28	28	28	28	28
29	29	29	29	29	29	29
30	30	30	30	30	30	30
31	31	31	31	31	31	31
32	32	32	32	32	32	32
33	33	33	33	33	33	33
34	34	34	34	34	34	34
35	35	35	35	35	35	35
36	36	36	36	36	36	36
37	37	37	37	37	37	37
38	38	38	38	38	38	38
39	39	39	39	39	39	39
40	40	40	40	40	40	40
41	41	41	41	41	41	41
42	42	42	42	42	42	42
43	43	43	43	43	43	43
44	44	44	44	44	44	44
45	45	45	45	45	45	45
46	46	46	46	46	46	46
47	47	47	47	47	47	47
48	48	48	48	48	48	48
49	49	49	49	49	49	49
50	50	50	50	50	50	50
51	51	51	51	51	51	51
52	52	52	52	52	52	52
53	53	53	53	53	53	53
54	54	54	54	54	54	54
55	55	55	55	55	55	55
56	56	56	56	56	56	56
57	57	57	57	57	57	57
58	58	58	58	58	58	58
59	59	59	59	59	59	59
60	60	60	60	60	60	60
61	61	61	61	61	61	61
62	62	62	62	62	62	62
63	63	63	63	63	63	63
64	64	64	64	64	64	64
65	65	65	65	65	65	65
66	66	66	66	66	66	66
67	67	67	67	67	67	67
68	68	68	68	68	68	68
69	69	69	69	69	69	69
70	70	70	70	70	70	70
71	71	71	71	71	71	71
72	72	72	72	72	72	72
73	73	73	73	73	73	73
74	74	74	74	74	74	74
75	75	75	75	75	75	75
76	76	76	76	76	76	76
77	77	77	77	77	77	77
78	78	78	78	78	78	78
79	79	79	79	79	79	79
80	80	80	80	80	80	80
81	81	81	81	81	81	81
82	82	82	82	82	82	82
83	83	83	83	83	83	83
84	84	84	84	84	84	84
85	85	85	85	85	85	85
86	86	86	86	86	86	86
87	87	87	87	87	87	87
88	88	88	88	88	88	88
89	89	89	89	89	89	89
90	90	90	90	90	90	90
91	91	91	91	91	91	91
92	92	92	92	92	92	92
93	93	93	93	93	93	93
94	94	94	94	94	94	94
95	95	95	95	95	95	95
96	96	96	96	96	96	96
97	97	97	97	97	97	97
98	98	98	98	98	98	98
99	99	99	99	99	99	99
100	100	100	100	100	100	100
101	101	101	101	101	101	101
102	102	102	102	102	102	102
103	103	103	103	103	103	103
104	104	104	104	104	104	104
105	105	105	105	105	105	105
106	106	106	106	106	106	106
107	107	107	107	107	107	107
108	108	108	108	108	108	108
109	109	109	109	109	109	109
110	110	110	110	110	110	110
111	111	111	111	111	111	111
112	112	112	112	112	112	112
113	113	113	113	113	113	113
114	114	114	114	114	114	114
115	115	115	115	115	115	115
116	116	116	116	116	116	116
117	117	117	117	117	117	117
118	118	118	118	118	118	118

	-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
	-	-	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
3	-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
3	-	-	-	REF	-	-	679532-1	INSERT, GUARD	115
	-	-	-	-	1	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
	-	-	-	-	1	-	1-465184-0	LUBRICATOR ASSY	113
	-	-	1	1	1	1	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
	-	-	1	1	1	1	459610-9	MOUNT, FEED BRACKET	110
	-	-	1	1	1	1	21024-8	WASHER, SPRG LOCK, REG 3/8	109
	-	-	1	1	-	1	692655-7	AIR FEED VALVE ASSEMBLY	108
	-	-	1	1	1	1	461690-4	SPACER, AIR FEED	107
	-	-	-	-	REF	-	24024-2	VALVE, SHUT OFF	106
	-	-	-	-	-	1	692655-5	AIR FEED VALVE ASSEMBLY	105
	-	-	1	1	1	1	461065-2	ASSEMBLY, AIR FEED	104
	-	2	2	2	2	2	4-21000-2	SCR, SKT HD CAP 10-32 X 1.750	103
	-	-	1	1	1	1	318563-1	GUARD, FRONT CHIP	89
	-	-	1	1	1	1	4088040	SF APPL INST 408-8040	72
	-	-	1	1	1	1	217238-1	GENERAL INSTRUCTION PKG	71
	-	-	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	21017-2	SCREW, DRIVE	66
	-	-	1	1	1	1	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	-	1	1	1	1	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	-	1	1	1	1	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	-	1	1	1	1	4-694433-9	FEED PAWL	56
	-	4	4	4	4	4	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	2	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
	-	-	1	1	1	1	21018-5	NUT, HEX, REG 6-32	52
	-	-	1	1	1	1	811242-2	BUMPER, HOLD DOWN	51
	-	-	1	1	1	1	690753-1	SPACER, TONKER	50
	-	-	1	1	1	1	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
	-	-	1	1	1	1	690191-1	PLUG, NYLON	45
	-	-	1	1	1	1	455673-1	RAM, SIDE FEED	44
	-	-	1	1	1	1	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	-	1	1	1	1	690125-1	SHIM SUB-ASSY	39
	-	-	1	1	1	1	469367-2	SHIM	38
	-	-	1	1	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	-	1	1	1	1	690786-6	TERMINAL SUPPORT	34
	-	2	2	2	2	2	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	3	3	3	3	3	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	-	1	1	1	1	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	-	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
	-	-	1	1	1	1	1633091-2	ASSEMBLY, STRIP GUIDE	29
	-	-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
	-	-	1	1	1	1	1320928-2	PLATE, STRIP GUIDE	24
	-	-	1	-	-	-	690472-2	STRIPPER	22
	-	-	1	1	1	1	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	4	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	-	-	-	-	691353-1	STRIPPER	19
1	-	-	1	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
	-	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	-	1	1	1	1	690461-1	STOP, SHEAR	11
3	-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
3	-	-	-	-	-	-	454276-1	FLOATING SHEAR, FRONT	9
3	-	1	1	1	1	1	1633108-7	ANVIL, COMBINATION .070	8
	-	-	1	1	1	1	3-240641-5	SPACER	7
	-	-	-	-	-	-	-	-	6
	-	-	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	5
	-	-	1	1	1	1	238011-8	BLOCK, CRIMPER SPACER	4
3	-	1	1	1	1	1	8-456134-7	CRIMPER, INSULATION F PREMIUM	3
	-	-	1	1	1	1	1-455888-3	SPACER, CRIMPER	2
3	-	1	1	1	1	1	456404-9	CRIMPER, WIRE PREMIUM	1
	-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO