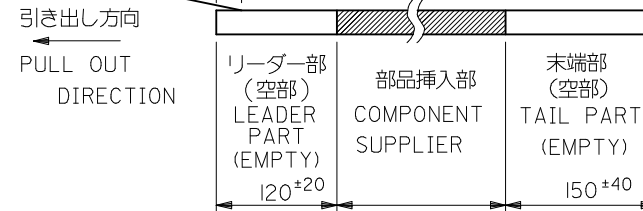
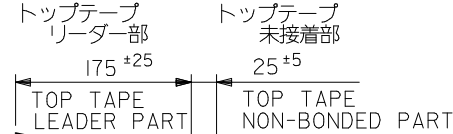


注記 NOTES

1. 製品番号 52746-***39 の梱包状態はアクチュエータがロックした状態とする。
詳細寸法については図面 SD-52746-025 を参照下さい。
IN THE PACKAGE,ACTUATOR OF PART NO.52746-***39 SHOULD BE LOCKED
RE DETAILED DIMENSIONS,SEE SD-52746-025

2. 梱包数量：1000個/リール
NUMBER OF CONNECTORS:1000PCS/REEL

3. リードテープ長さ LEAD TAPE LENGTH



4. トップテープの剥離強度：(剥離方向は下図参照)

0.1N～1.3N{10gf～130gf}

尚、本規格値は、出荷時に適用。

(但し、輸送時に剥離が発生しない事。)

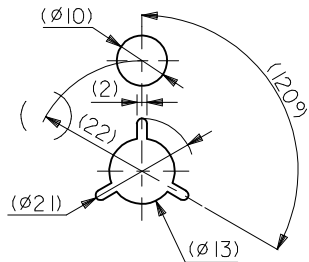
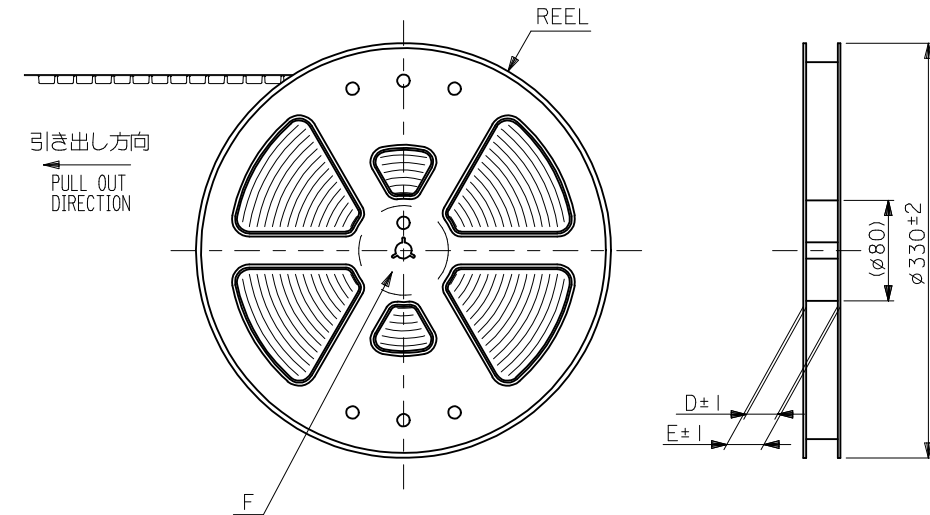
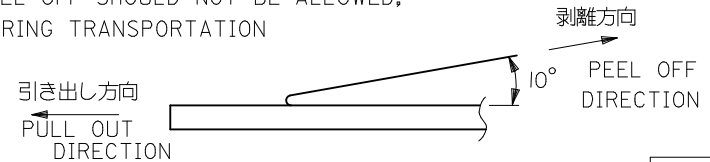
PEELING OFF FORCE OF TOP TAPE

0.1N～1.3N{10gf～130gf}(PEELING DIRECTION AS SHOWN IN FOLLOWING FIG.)

THIS REQUIREMENT SHOULD BE APPLIED AT SHIPMENT

PEEL OFF SHOULD NOT BE ALLOWED,

DURING TRANSPORTATION



DETAIL F

5. 材料 キャリアテープ:ポリプロピレン (PP)
トップテープ:PET, PE, PEF
リール:ポリスチレン (PS) <リサイクル材を含む>

MATERIAL CARRIER TAPE:POLYPROPYLENE
TOP TAPE:PET,PE,PEF
REEL:POLYSTYRENE(PS)
<RECYCLE MATERIAL CONTAINED>

6. 本製品は 52746-***81 の鉛フリー品です

THIS PRODUCT IS LEAD FREE OF 52746-***81

7. 本製品は乾燥剤入り、ハイバリア梱包仕様である。

THIS PRODUCT IS HIGH BARRIER PACKAGE WITH DESICCANT.

MODEL No.52746-***71

REVISED	EC NO: J2009-2061 DRAWN:TKON CHKD:HATSUMOTO APPR:NUKITA	2009/05/20 2009/05/21 2009/05/21	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE ---	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION	
				10 UNDER	±0.2	DRAWN BY HSHIMABUKURO	DATE '04/01/30	TITLE 0.5 FPC CONN ZIF SMT RA B/CONT EMBSTP PKG -LEAD FREE-		MOLEX	MOLEX INCORPORATED
				10 OVER 30 UNDER	±0.25	CHECKED BY KTOJO	DATE '04/01/30				
				30 OVER	±0.3	APPROVED BY MSASAO	DATE '04/01/30	DOCUMENT NO. SD-52746-024		SHEET NO. 1 OF 3	
				ANGULAR ±3 °		MATERIAL NO. SEE SHEET 2.3					
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					

F

E

D

C

B

A

F

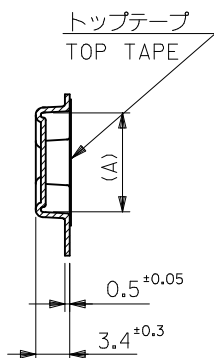
E

D

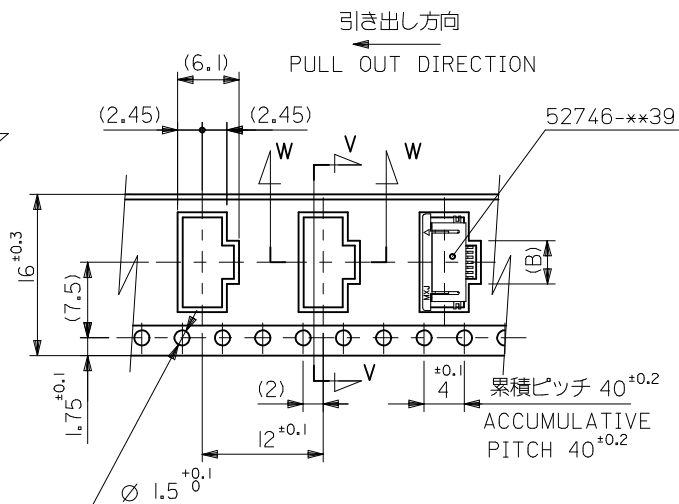
C

B

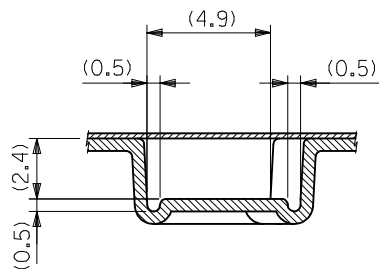
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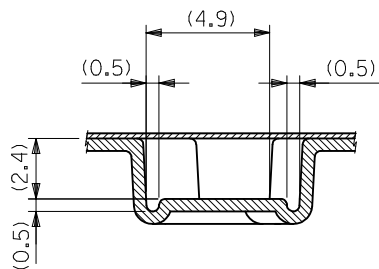
SECT.V-V



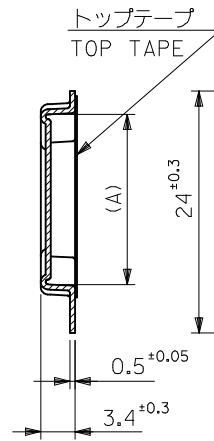
16mm幅キャリアテープ
16mm WIDTH CARRIER TAPE



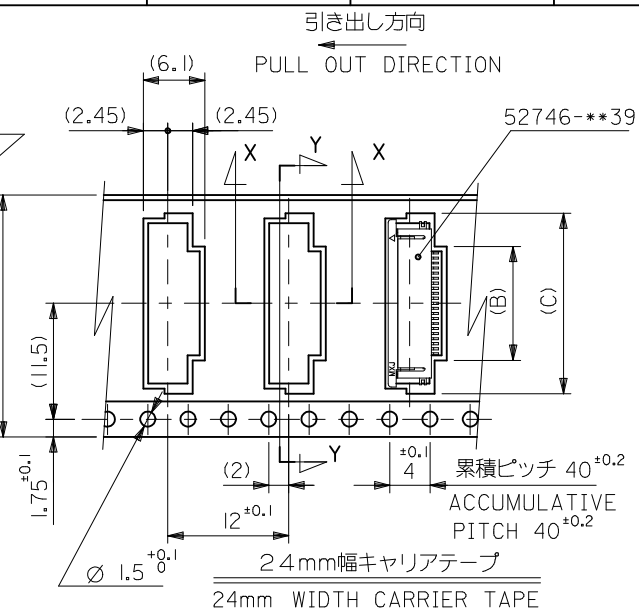
SECT. W-W



SECT. X-X



SECT.Y-Y

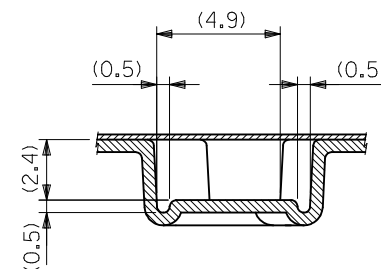
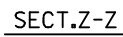


24mm幅キャリアテープ
24mm WIDTH CARRIER TAPE

24	29.4	25.4	24.4	11.8	17.4	52746-2271	22
			17.9	11.3	16.9	52746-2171	21
			17.4	10.8	16.4	52746-2071	20
			16.9	10.3	15.9	52746-1971	19
			16.4	9.8	15.4	52746-1871	18
			15.9	9.3	14.9	52746-1771	17
			15.4	8.8	14.4	52746-1671	16
			14.9	8.3	13.9	52746-1571	15
			14.4	7.8	13.4	52746-1471	14
			13.9	7.3	12.9	52746-1371	13
			13.4	6.8	12.4	52746-1271	12
			12.9	6.3	11.9	52746-1171	11
			12.4	5.8	11.4	52746-1071	10
			11.9	5.3	10.9	52746-0971	9
			11.4	4.8	10.4	52746-0871	8
16	21.4	17.4	10.9	4.3	9.9	52746-0771	7
			10.4	3.8	9.4	52746-0671	6
			9.4	2.8	8.4	52746-0471	4
キャリアテープ幅 CARRIER TAPE WIDTH	E	D	(C)	(B)	(A)	MATERIAL NO.	極数 CIRCUITS

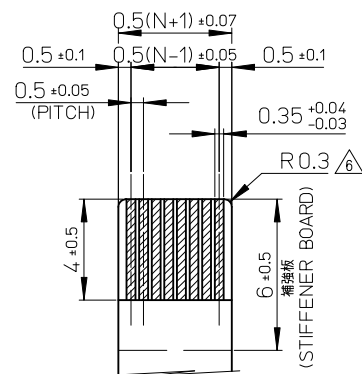
MODEL No.52746-***71

REVISED EC NO: J2009-2061 2009/05/20 DRWN:TKN CHKD:HMATSUMOTO 2009/05/21 APPR:NUKITA	DESCRIPTION REV	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE ---	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION	
		10 UNDER	±0.2	DRAWN BY HSHIMABUKURO	DATE '04/01/30	TITLE 0.5 FPC CONN ZIF SMT RA B/CONT EMBSTP PKG -LEAD FREE-			
		10 OVER 30 UNDER	±0.25	CHECKED BY KTOJO	DATE '04/01/30				
		30 OVER	±0.3	APPROVED BY MSASAO	DATE '04/01/30				
		ANGULAR ±3 °		MATERIAL NO.		DOCUMENT NO.		SHEET NO.	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		SD-52746-024				2 OF 3	
I		A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					

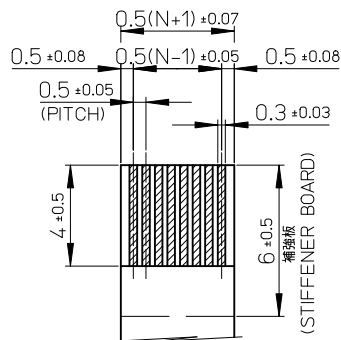
SECT.X-X

MODEL No.52746-xx71

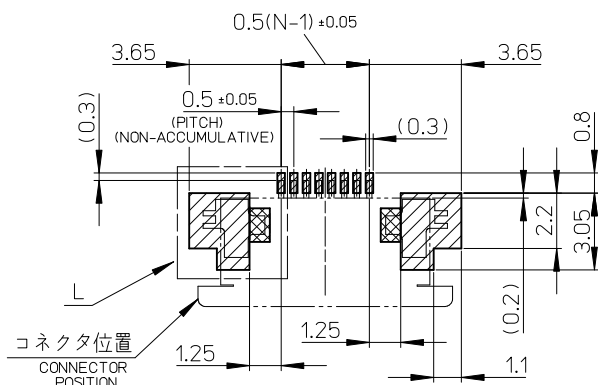
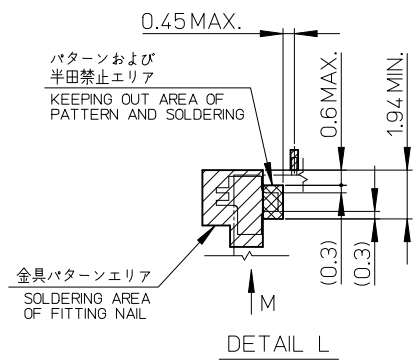
tb_frame_A3_J_ME_S
Rev. E 2006/04/15



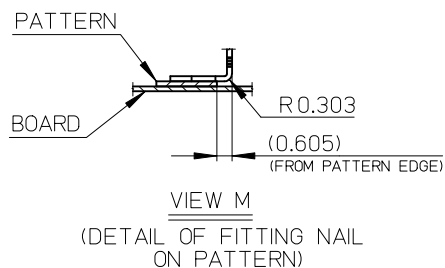
適合金めっきFPC推奨寸法
APPLICABLE FPC OF GOLD
PLATING RECOMMENDED DIMENSION
仕上がり厚さ: 0.3±0.03
THICKNESS: 0.3+0.03/-0.03



適合金めっきFFC推奨寸法
APPLICABLE FFC OF GOLD
PLATING RECOMMENDED DIMENSION
仕上がり厚さ: 0.3±0.03
THICKNESS: 0.3+0.03/-0.03



参考基板レイアウト
(マウント面)
RECOMMENDED P.C.BOARD
PATTERN DIMENSION(REF.)
(MOUNTING SIDE)



注記NOTES

1.使用材料

MATERIAL

ハウジング: 46ナイロン、ガラス充填、UL94V-0、白
HOUSING: PA46, GLASS FILLED, UL94V-0, WHITE
アクチュエータ: ポリフェニレンサルファイド (PPS)、ガラス充填、UL94V-0、茶色
ACTUATOR: POLYPHENYLENE SULFIDE, GLASS FILLED, UL94V-0, BROWN
ターミナル: リン青銅、ニッケル下地金めっき (t=0.2)
TERMINAL: PHOSPHOR BRONZE, GOLD OVER NICKEL PLATING
金具: リン青銅、ニッケル下地金めっき (t=0.2)
FITTING NAIL: PHOSPHOR BRONZE, TIN OVER NICKEL PLATING

2.エンボステープ梱包時は、アクチュエータがロックした状態になります。

IN THE PACKAGE, ACTUATOR OF PART
NO.52746-xx39 SHOULD BE LOCKED.

3.ソルダーテール半田付け面のズレ量、及び金具半田付け面のズレ量は、

基準面Hに対して上方向に0.1MAXIMUM、下方向0.15MAXIMUMとする。

MISALIGNMENT OF SOLDER TAILS AND FITTING NAILS FROM
DATUM-H.

UPPER DIRECTION: 0.1MAXIMUM

LOWER DIRECTION: 0.15 MAXIMUM

4.偶数極に適用

APPLY FOR EVEN CIRCUIT.

5.ハターン剥離止め金具

FITTING NAIL FOR PREVENTION OF PEELING OF P.W.B. PATTERN.

6.R0.3は、FPCの導体部にかからないこと

R0.3 MUST NOT BE OVERLAPED TO PATTERN OF FPC.

7.ELV 及び RoHS 適合品

ELV AND RoHS COMPLIANT

FPCについて:

打ち抜き方向は導体側から補強板を推奨いたします。

補強フィルム材質はポリイミドを推奨いたします。

ABOUT FPC:

RECOMMENDED PUNCHER DIRECTION: FROM CONDUCTOR SIDE TO STIFFNER BOARD SIDE.

RECOMMENDED MATERIAL:

STIFFNER FILM: POLYIMIDE

BONDING AGENT: THERMOSETTING BONDING AGENT

REVISED EC NO: J2011-0041 DRAWN:YOSHINO CHKD:H IJIMA APPR:KNORI KAWA	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE 5:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
		10 UNDER	± ---	DRAWN BY HSHIMABUKURO	DATE '04/01/30	TITLE 0.5 FPC CONN. ZIF FOR SMT R/A (BOTTOM CONTACT) GOLD PLATING				
		10 OVER 30 UNDER	± ---	CHECKED BY KTOJO	DATE '04/01/30					
		30 OVER	± ---	APPROVED BY MSASAO	DATE '04/01/30					
		ANGULAR ± --- °		MATERIAL NO.		DOCUMENT NO.		SHEET NO.		
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		SD-52746-025		2 OF 2		
		REV			SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				