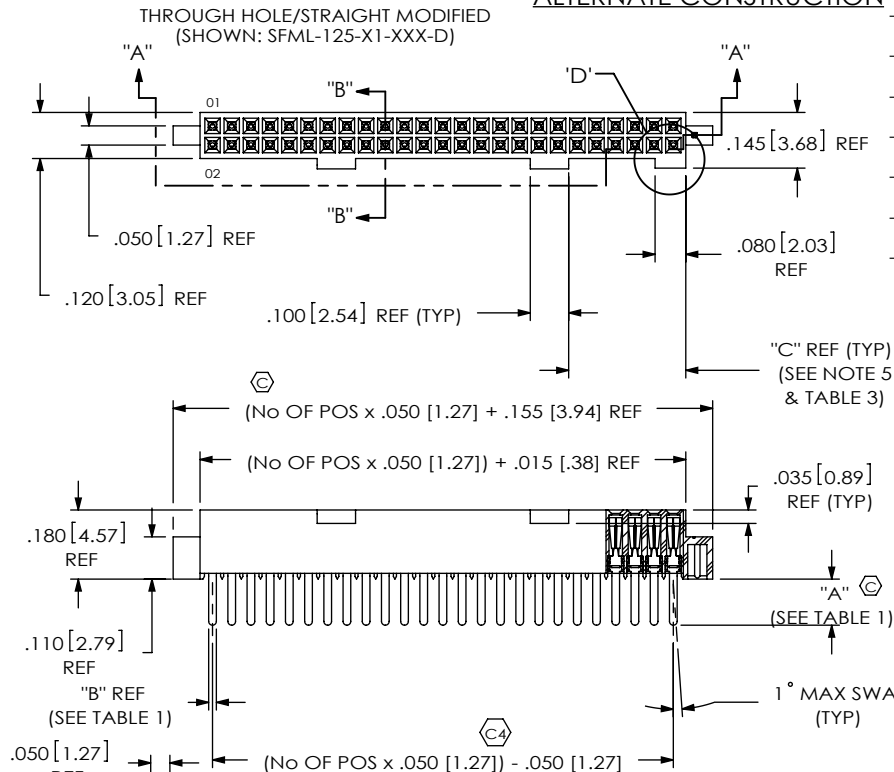


TABLE 1		
STYLE	"A"	"B"
-X1	.120 [3.05]	.020 [.51]
-X3	.075 [1.91]	.016 [.41]

DO NOT
SCALE FROM
THIS PRINT

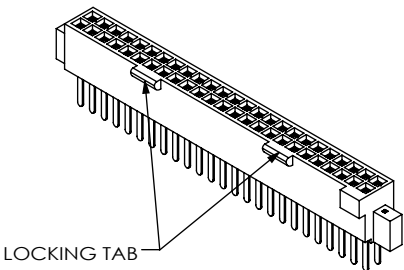
FIG 1



SECTION "A"-"A"

SECTION "B"-"B"

TABLE 3 (SEE NOTE 5)	
NO OF POS.	"C"
-05, -07	.080 [2.03]
-10 THRU -50	.305 [7.75]



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DETAIL 'D'
ALTERNATE CONSTRUCTION

- LEAD STYLE**
- 01: THROUGH HOLE (USE C-44-01-XXX, SEE FIG 1, SHT 1)
 - 02: SURFACE MOUNT (USE C-44-02-XXX, SEE FIG 3, SHT 2)
 - 03: STRAIGHT MODIFIED (USE C-44-03-XXX, SEE FIG 1, SHT 1)
 - L1: THROUGH HOLE (LOW INSERTION) (USE C-61-01-XXX, SEE FIG 1, SHT 1)
 - L2: SURFACE MOUNT (LOW INSERTION) (USE C-61-02-XXX, SEE FIG 3, SHT 2)
 - L3: STRAIGHT MODIFIED (LOW INSERTION) (USE C-61-03-XXX, SEE FIG 1, SHT 1)
 - T1: THROUGH HOLE (PHOS BRONZE) (USE C-119-01-XXX, SEE FIG 1, SHT 1)
 - T2: SURFACE MOUNT (PHOS BRONZE) (USE C-119-02-XXX, SEE FIG 3, SHT 2)

SFML-1XX-XX-XXX-D-XXX

NO OF POSITIONS
-05, -07, -08, -10 THRU -50
(PER ROW)

OPTIONS

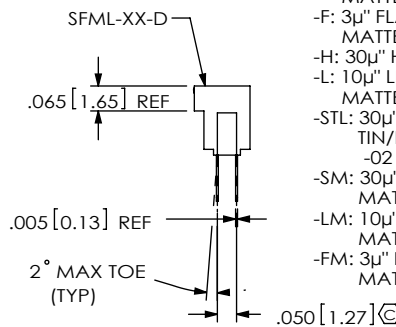
- (LEAVE BLANK FOR STANDARD AND USE SFML-XX-D)
- A: ALIGNMENT PIN (USE SFML-XX-D-A) (SEE FIG 5, SHT 3)
- LC: LOCKING CLIP (SEE FIG 7, SHT 3) (USE (2) LC-05-TM & SFML-XX-D) (SEE NOTE 9)
- P: PICK & PLACE PAD (SEE FIG 6, SHT 3) (USE PPP-02) (NOT AVAILABLE IN 5 POS)
- TR: TAPE & REEL PACKAGING (N/A with -X1 AND -X3 LEAD STYLE, SEE FIG 2, SHT 1)
- K: POLYIMIDE FILM PAD (USE K-DOT-.157-.250-.005) (SEE FIG 4, SHT 2)
- SN: SOLDER NAIL (USE SFML-XX-D-SN & WT-27-01-T) (SEE FIG 8, SHT 4) (AVAILABLE ON -X2 LEAD STYLES ONLY)
- SN2: SOLDER NAIL FOR .093 BOARD (USE SFML-XX-D-SN & WT-27-02-T) (SEE FIG 8, SHT 4) (ONLY AVAILABLE WITH -02, L2, AND T2 LEAD STYLE. NOT AVAILABLE WITH -A, -LC OPTIONS)

ROW SPECIFICATION

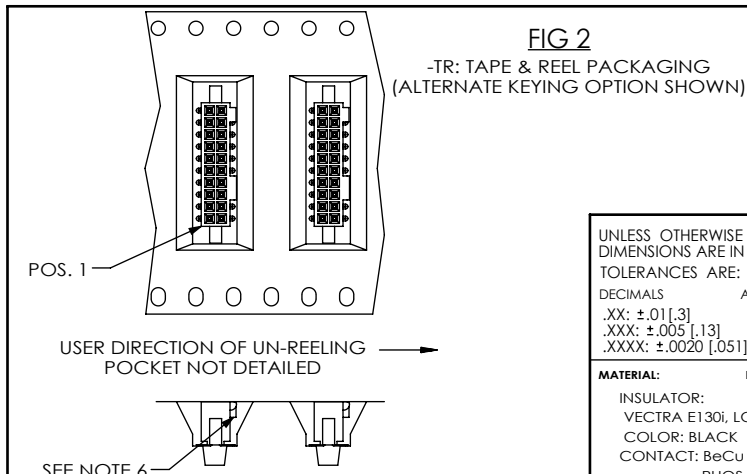
- D: DOUBLE ROW (USE SFML-XX-D-X)

PLATING SPECIFICATION

- S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- F: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- H: 30μ" HEAVY GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL
- L: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- STL: 30μ" SELECTIVE GOLD IN CONTACT AREA, TIN/LEAD (90/10+/-5%) TAIL (ONLY AVAILABLE ON -02 AND -L2 LEADSTYLES)
- SM: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- LM: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- FM: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL



- NOTES:**
1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
 2. COPLANARITY: .004 [.10] FOR POS. 04 THRU 26
.006 [.15] FOR POS. 27 THRU 50
 3. MINIMUM PUSHOUT FORCE: .5 LB.
 4. MAXIMUM ALLOWABLE BOW: .002 INCH/INCH [MM/MM] AFTER ASSEMBLY.
 5. POSITIONS -05, 07 AND -08 WILL HAVE ONLY ONE LOCKING TAB AT DIMENSION SHOWN AND WILL NOT HAVE POLARIZATION NOTCH;
 6. POSITIONS -10 THROUGH -24 WILL HAVE ONLY ONE LOCKING TAB AT DIMENSION SHOWN;
 7. POSITIONS -25 THROUGH -34 WILL HAVE TWO LOCKING TABS AT DIMENSION SHOWN;
 8. POSITIONS -35 THROUGH -50 WILL HAVE THREE LOCKING TABS: TWO AT DIMENSION SHOWN & ONE CENTERED ON INSULATOR.
 9. SEE NOTCH FOR PROPER ORIENTATION.
 10. PINS CAN BE ORIENTED IN ANY DIRECTION; BOTH ROWS MUST FACE SAME WAY.
 11. MAXIMUM PIN HEIGHT VARIATION: .003[0.08] FROM PIN TO PIN AND ROW TO ROW, MUST BE MEASURED BETWEEN ADJACENT PINS.
 12. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT; SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
 13. TUBE PARTS WITH NOTCH AND/OR LOCKING TAB TOWARD ARROW. NOTCH NOT AVAILABLE ON -05, -07 AND -08 POSITION PARTS.



UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01[.3]
.XXX: ±.005[.13]
.XXXX: ±.0020[.051]

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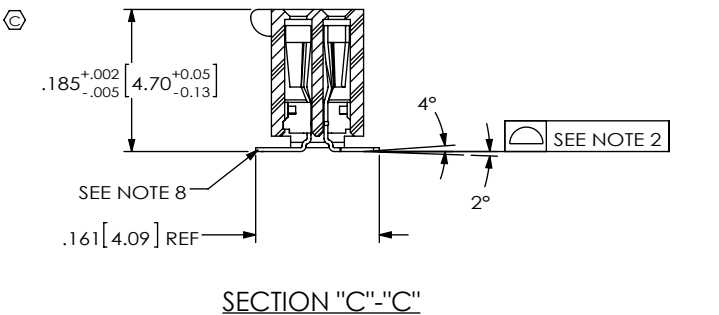
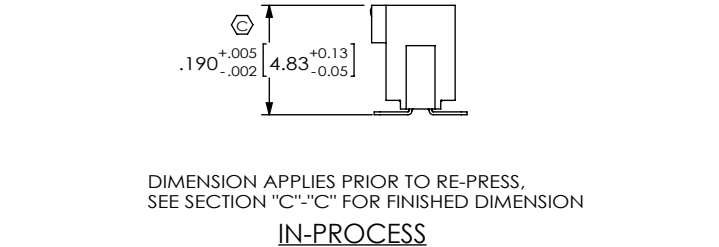
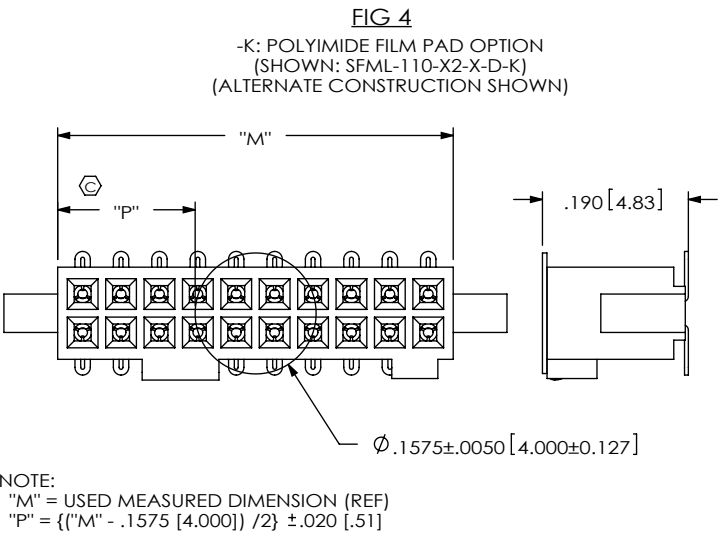
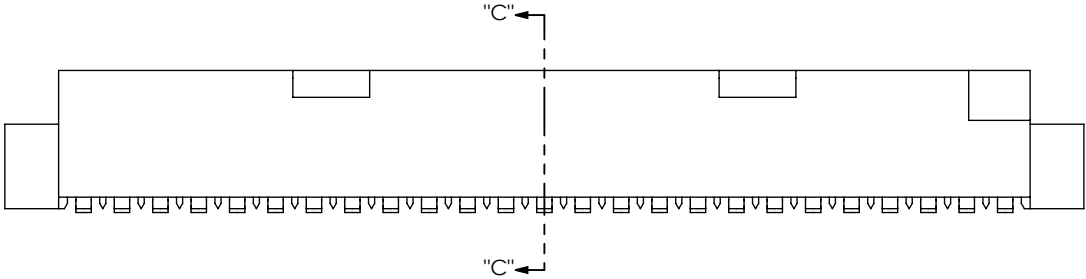
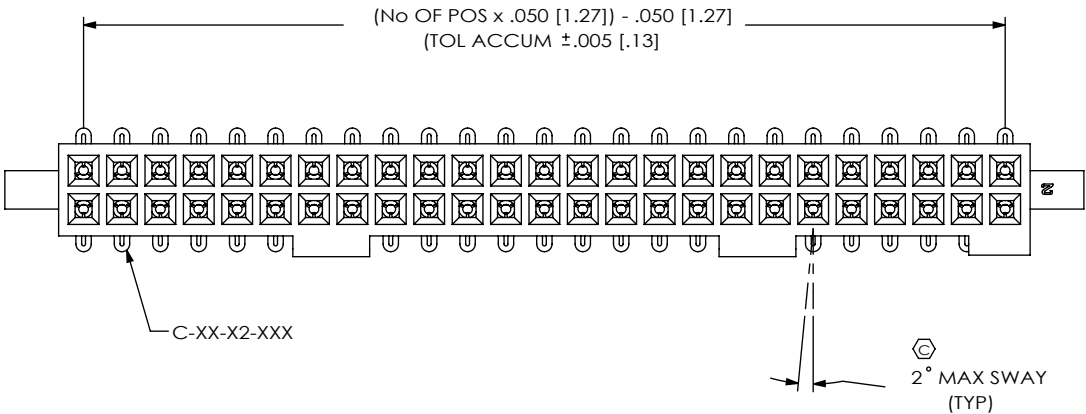
MATERIAL: DO NOT SCALE DRAWING
INSULATOR:
VECTRA E130I, LCP UL 94 VO
COLOR: BLACK
CONTACT: BeCu
PHOS BRONZE

SHEET SCALE: 2:1

DESCRIPTION:
.050 [1.27] x .050 [1.27] LOCKING SOCKET ASSEMBLY
DWG. NO.
SFML-1XX-XX-XXX-D-XXX

BY: BRATCHER 4/19/99 SHEET 1 OF 4

FIG 3
-X2: SURFACE MOUNT
(SAME AS FIG 1, UNLESS OTHERWISE STATED)



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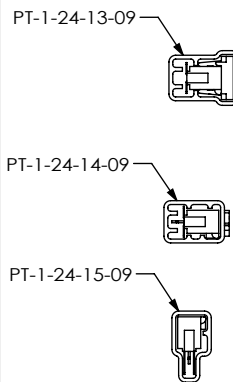
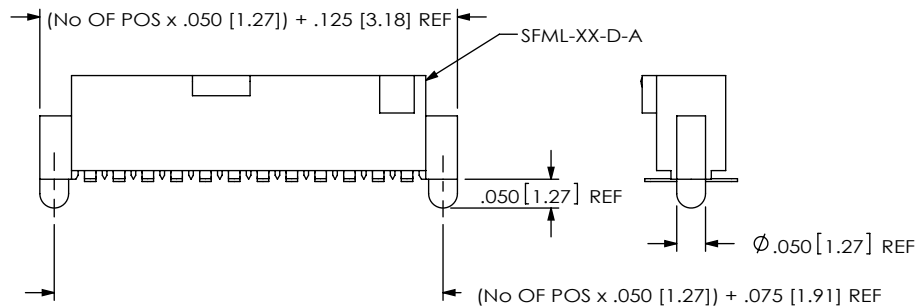
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	DESCRIPTION: .050 [1.27] x .050 [1.27] LOCKING SOCKET ASSEMBLY	
	DWG. NO. SFML-1XX-XX-XXX-D-XXX	
	BY: BRATCHER 4/19/99	SHEET 2 OF 4

FIG 5

-A: ALIGNMENT PIN OPTION
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
(ALTERNATE CONSTRUCTION SHOWN)



PACKAGE PARTS IN TUBES AS SHOWN
(SEE NOTE 10)

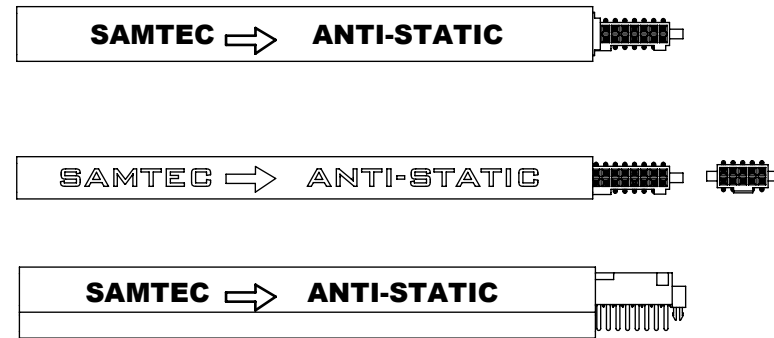


FIG 6

-P: PICK & PLACE PAD OPTION
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
(ALTERNATE CONSTRUCTION SHOWN)

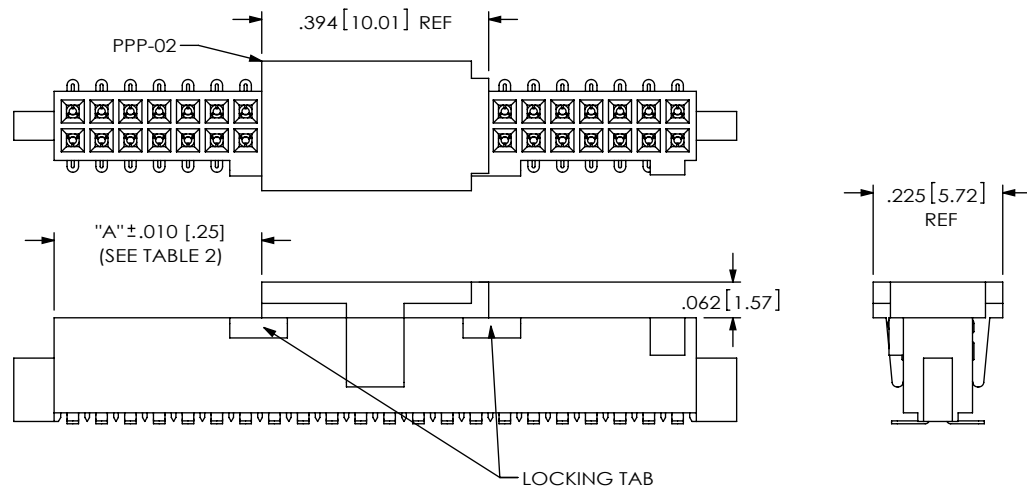
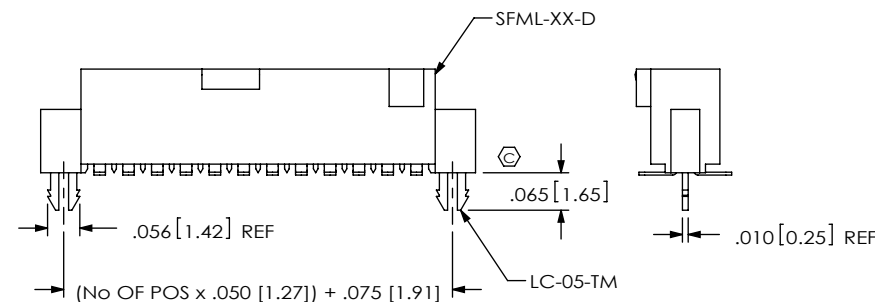


TABLE 2

POS.	"A"
-35 AND ABOVE (ODD)	{{(No OF POS x .050 [1.27]) / 2} -.2895 [7.353]}
EVEN ABOVE -34	{{(No OF POS x .050 [1.27]) / 2} -.3145 [7.989]}
ODD ABOVE -19	{{(No OF POS x .050 [1.27]) / 2} -.1895 [4.813]}
EVEN ABOVE -18	{{(No OF POS x .050 [1.27]) / 2} -.2145 [5.448]}
-07	.065 [1.65] OVERHANG
-10	.086 [2.18]
-11	.136 [3.45]
-12	.186 [4.72]
-13	.236 [5.99]
-14	.286 [7.26]
-15	.086 [2.18]
-16	.136 [3.45]
-17	.186 [4.72]
-18	.236 [5.99]
-19	.286 [7.26]

FIG 7

-LC: LOCKING CLIP OPTION
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
(ALTERNATE CONSTRUCTION SHOWN)



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	<p>DESCRIPTION: .050 [1.27] x .050 [1.27] LOCKING SOCKET ASSEMBLY</p>	
	<p>DWG. NO. SFML-1XX-XX-XXX-D-XXX</p>	
	<p>BY: BRATCHER 4/19/99</p>	<p>SHEET 3 OF 4</p>

FIG 8
-SNX: SOLDER NAIL OPTION
(SHOWN: SFML-125-02-XXX-D-SN
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
(ONLY AVAILABLE ON -X2 LEAD STYLES)

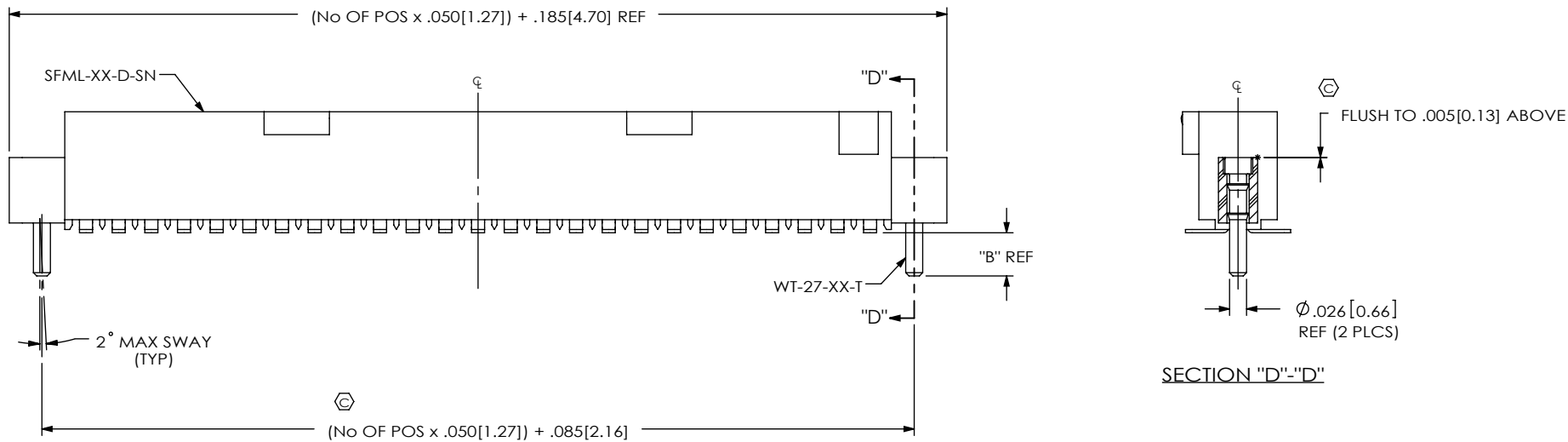


TABLE 3	
OPTION	"B"
-SN	.066[1.68]
SN2	.101[1.80]

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SHEET SCALE: 4:1



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DESCRIPTION:
.050 [1.27] x .050 [1.27] LOCKING SOCKET ASSEMBLY

DWG. NO.
SFML-1XX-XX-XXX-D-XXX

BY: BRATCHER 4/19/99 SHEET 4 OF 4