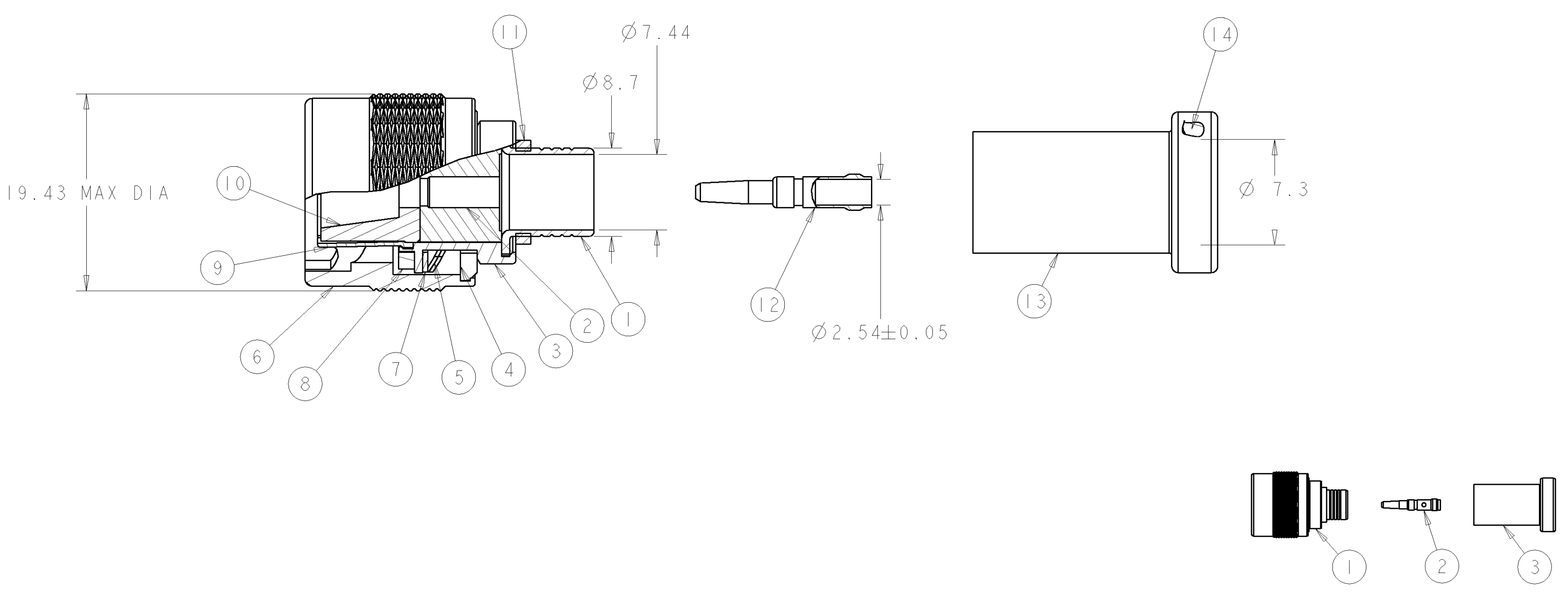


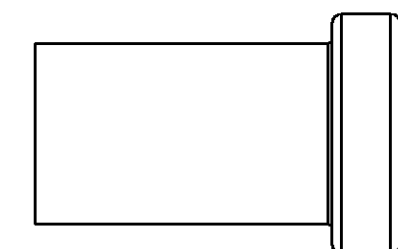
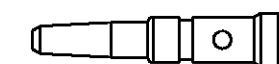
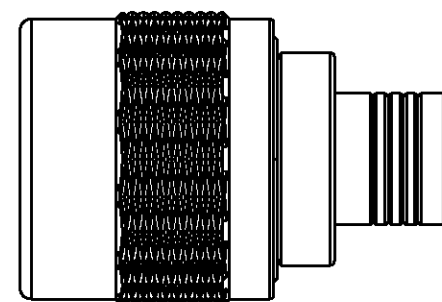


- NOTES:
- 1 ELECTROPLATE SILVER (TARNISH RESISTANT)
 - 2 ELECTROPLATE GOLD OVER NICKEL
 - 3 ELECTROPLATE NICKEL
 - 4. FOR USE ON CABLE FILECA 1703/3
 - 5. CRIMP WITH HAND TOOL 220015-1
 - 6. PRODUCT WEIGHT APPROX 28g

1	NONE	SILICONE RUBBER	SEAL	14	PLUG ASSEMBLY SERIES C	1
1	1	COPPER	FERRULE	13		
1	2	BRASS	CONTACT	12		
1	NONE	SILICONE RUBBER	SEAL	11		
1	NONE	PTFE	DIELECTRIC	10		
1	1	BeCu	OUTER CONTACT	9		
1	NONE	SILICONE RUBBER	GASKET	8		
1	NONE	PTFE	SPLIT WASHER	7		
1	1	BRASS	COUPLING NUT	6		
2	1	BeCu	SPRING WASHER	5		
2	3	BRASS	HALF WASHER	4		
1	1	BRASS	BODY	3		
1	NONE	PTFE	DIELECTRIC	2		
1	1	BRASS	INNER FERRULE	1		
QTY	FINISH	MATERIAL	DESCRIPTION	ITEM	DESCRIPTION	COMPONENT
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION						
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN	Tyco Electronics Bideford, North Devon, EX39 4HE	
mm		0 PLC ±0.4		CHK		
1 PLC ±0.4		2 PLC ±0.4		APVD		
3 PLC ±0.4		4 PLC ±0.4		PRODUCT SPEC		
4 PLC ±0.4		ANGLES ±2		108-12005	C SERIES STRAIGHT PLUG CRIMP 50 OHM CABLE FILECA 1703/3	
FINISH		-		APPLICATION SPEC		
SEE TABLE		-		WEIGHT	SIZE	CAGE CODE
-		-		28g	A200779	DRAWING NO
CUSTOMER DRAWING		-		SCALE	NTS	RESTRICTED TO
SHEET		OF		1	2	REV
H		H		H		

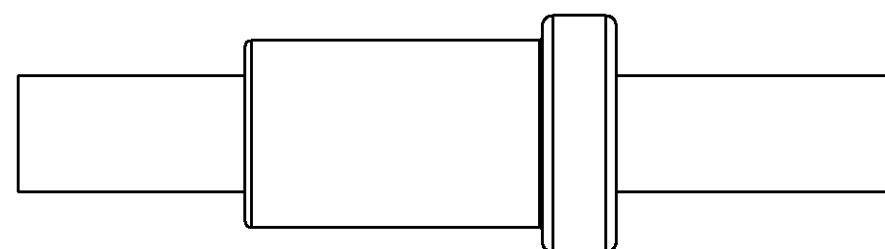
LOC	DIST	REVISIONS					
B	E	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET I	-	-	-

FERRULE

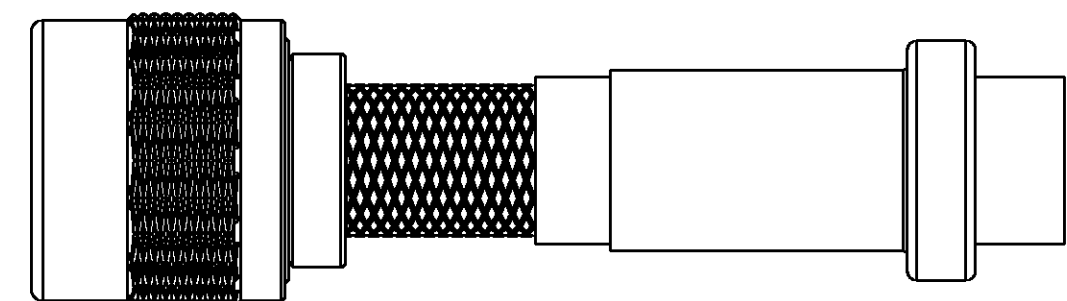


FOR CABLE SEE FRONT SHEET

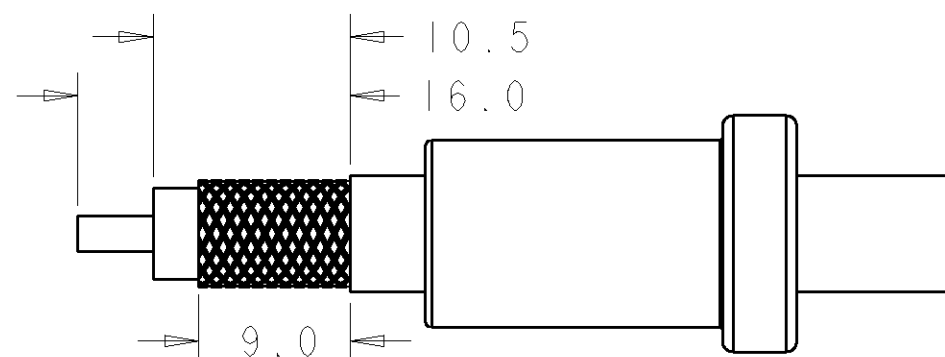
1. SLIDE FERRULE OVER CABLE



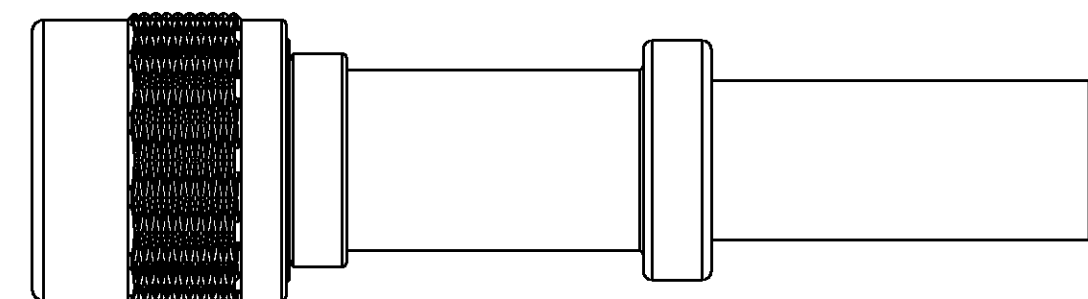
1. PRESS CABLE SUB ASSEMBLY INTO BODY UNTIL CONTACT IS FULLY LOCATED ON DIELECTRIC
2. ENSURE THE KNURLED FERRULE INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID



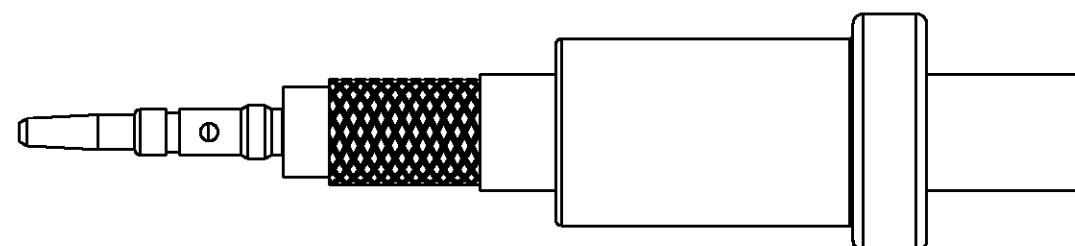
1. STRIP CABLE TO DIMENSIONS SHOWN
2.OPTIONAL TINNING OF CONTACT HERE REQUIRED



1. SLIDE CRIMP FERRULE UNTIL IT BUTTS AGAINST THE HOUSING BODY
2. CRIMP USING TOOL 220015-1



1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC
2. CRIMP OR SOLDER CONTACT TO CONDUCTOR



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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±. 1 PLC ±0.4 2 PLC ±0.4 3 PLC ±0.4 4 PLC ±. ANGLES ±2 FINISH		C SERIES STRAIGHT PLUG CRIMP 50 OHM CABLE FILED 1703/3	
MATERIAL		PRODUCT SPEC - APPLICATION SPEC - WEIGHT -		SIZECAGE CODEDRAWING NORESTRICTED TO	
SEE TABLE		CUSTOMER DRAWING		A200779C-134013- SCALE NTS SHEET 2 OF 2 REV H	