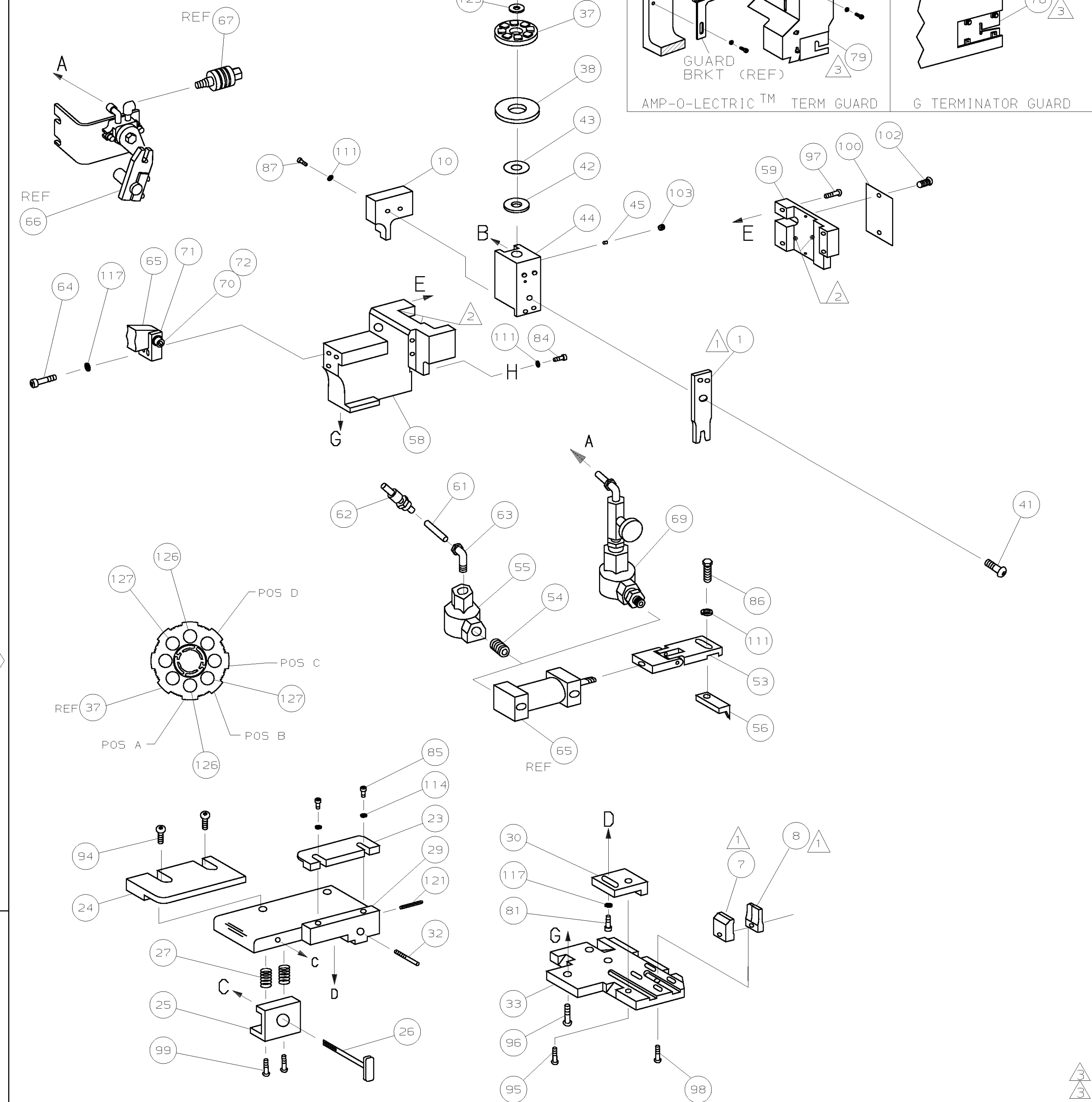
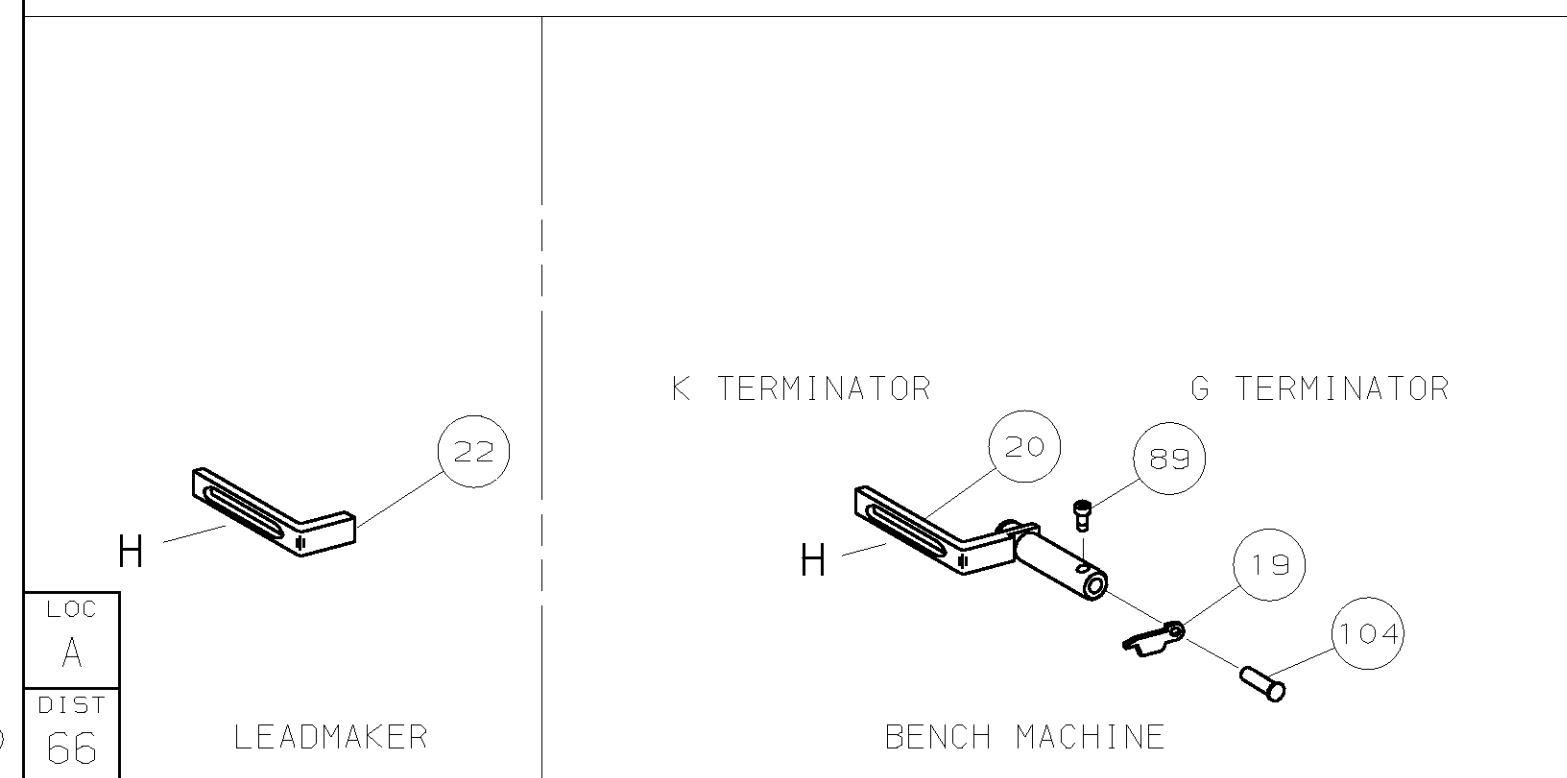


PART NUMBER	REV	FIRST USED
1385776 -1	A	122500-1
1385776 -2	A	565435-5
1385776 -3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS



TERMINAL NAME: RING TERMINAL							
42890-1		AMP TERMINAL				AMP CRIMP SPECS	
		PAD LTR	CRIMP HEIGHT			WIRE SIZE	
		A	.133 ±.002 [3.38 ±0.05mm]			10	
		B	.121 ±.002 [3.07 ±0.05mm]			12	
		C	NOT			USED	
		D	NOT			USED	
		CRIMP	SIZE		TYPE	RANGE	
		WIRE	.210 [5.33mm]		F	12-10	
		INSUL	-		-	-	
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION			SET UP GAGE	LAYOUT
.249-.265	114-2084	.593	408-8040			458637-1	L2997

								129
2	2	2	-	C	1-354779-4	PIN, WIRE DISC (.3060)B		127
2	2	2	-	C	8-354778-9	PIN, WIRE DISC (.2940)A		126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION		125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE		124
1	1	1	-	-	4088040	SF APPL INST 408-8040		123
								122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST 6DE PL		121
								120
								119
								118
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK		117
								116
								115
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE		114
								113
								112
2	2	2	-	A	21024-4	WASHER,LOCK (#8)STRIPPER		111
								110
								109
								108
								107
								106
								105
1	1	-	-	A	992031-1	PIN, CLEVIS		104
1	1	1	-	A	21009-2	SCR,SKT 5ET(1/4-20x.25 LW)RAM		103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE		102
								101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION		100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG		99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL		98
4	4	4	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP		97
3	3	3	-	A	2-22733-8	SCR,BHC (1/4-20x.62)H5G		96
1	1	1	-	A	2-21002-7	SCR,BHC (10-32x.50)5G ADJ BLK		95
2	2	2	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN		94
								93
								92
								91
								90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER		89
								88
2	2	2	-	A	2-21000-8	SCR,SHC (8-32x.62)SHEAR		87
1	1	1	-	A	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER		86
2	2	2	-	A	1-21000-5	SCR,SHC (4-40x.50)FR ST GUIDE		85
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER		84
								83
								82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)5G ADJ BL		81
								80
-	1	-	-	B	462992-7	GUARD ASSY		79
REF	-	-	-	B	679532-1	INSERT, GUARD		78
								77
								76
								75
								74
								73
1	1	1	-	A	3-21001-5	SCR,SHC (3/8-16x1.00)AIR FEED		72
1	1	1	-	B	459610-6	MOUNT, FEED BRACKET		71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
QTY RECD PER ASSY					PARTS LIST			

-1	LEADMAKER				AIRFEED		
-2	BENCH	MODEL	K	AIRFEED			
-3	BENCH	MODEL	G	AIRFEED			
1	1	1	-	A	21024-8	WASHER, LOCK 3/8	70
-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	69
							68
-	REF	-	-	A	24042-2	VALVE, SHUT OFF	67
-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	B	461065-1	AIR FEED ASSY (1 INCH)	65
2	2	2	-	A	3-21000-7	SCR,SHC (10-32x.75) AIR ASSY	64
1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1	-	1	-	A	23238-1	QUICK DISCONNECT	62
21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61
							60
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	454485-1	HOUSING	58
							57
1	1	1	-	B	1-694433-7	PAWL, FEED	56
1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	55
1	-	1	-	A	22304-1	NIPPLE, HEX	54
1	1	1	-	B	461062-1	FEED FINGER ASSY	53
							52
							51
							50
							49
							48
							47
							46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-5	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
							40
							39
1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	1	-	D	354777-1	DISC, WIRE	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
							34
1	1	1	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
							31
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	3-455671-6	PLATE, STRIP GUIDE	29
							28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	4-690754-6	DRAG, TERMINAL	25
1	1	1	-	D	8-690504-9	GUIDE, STRIP (REAR)	24
1	1	1	-	A	1-690712-9	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	690472-2	STRIPPER	22
							21
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	-	B	1-458230-5	STRIPPER	19
							18
							17
							16
							15
							14
							13
							12
							11
1	1	1	-	C	1338284-3	SHEAR	10
							9
1	1	1	-	C	1424383-2	ANVIL	8
1	1	1	-	A	3-853714-0	PLATE, REAR SHEAR	7
							6
							5
							4
							3
							2
1	1	1	-	C	9-568176-6	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REQD PER ASSY				PARTS LIST			

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