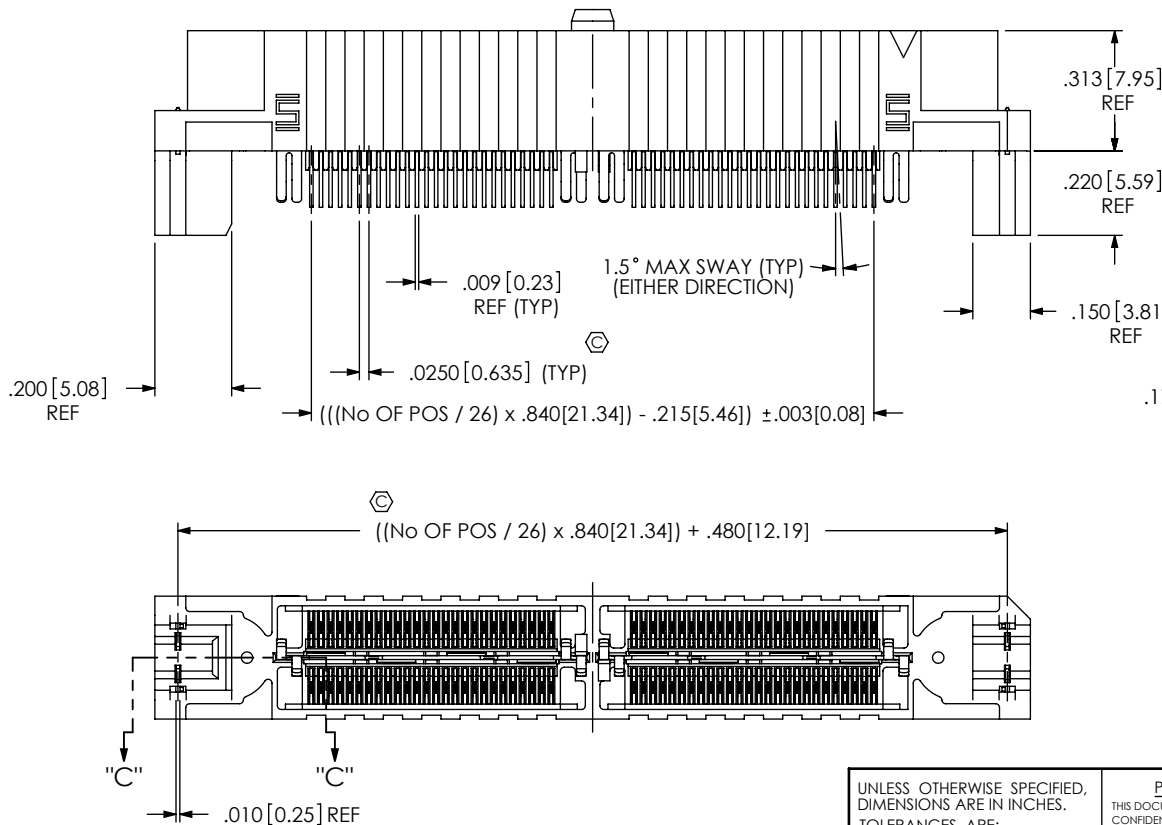
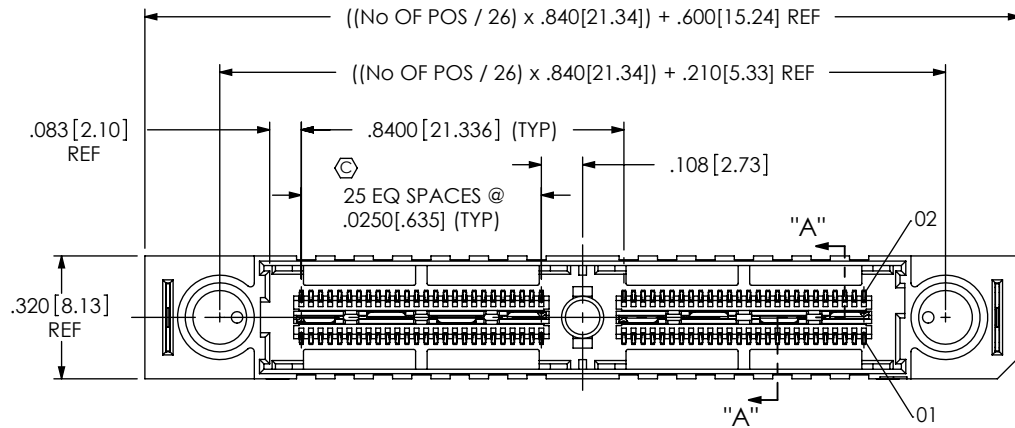


DO NOT
SCALE FROM
THIS PRINT



QFS-XXX-XX-XX-D-EM2-XXX-XX

No OF POSITIONS
-026, -052, -078,
-104, *-130
(PER ROW)

LEAD STYLE
-01

PLATING SPECIFICATION
-SL: SELECTIVE LIGHT GOLD
(USE C-210-01-SL)
-S: SELECTIVE GOLD (USE C-210-01-S)
-L: LIGHT GOLD
(USE C-210-01-L)
-H: HEAVY GOLD
(USE C-210-01-H)
(ALL PLATING STYLES USE
T-1G26-01-L & WT-17-GF)

PACKAGING OPTION
-TR: TAPE AND REEL PACKAGING
(-026 & -052 WITH NO OPTIONS)

END OPTIONS
-EM2: EDGE MOUNT

ROW SPECIFICATION
-D: DOUBLE

* = NOT TOOLED

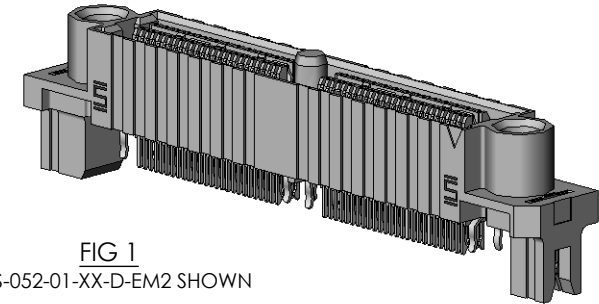
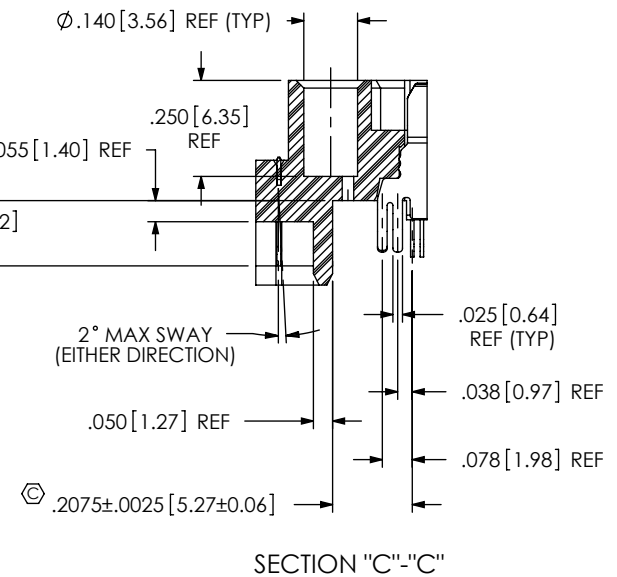


FIG 1
QFS-052-01-XX-D-EM2 SHOWN



NOTES:

1. $\odot$ REPRESENTS A CRITICAL DIMENSION.
2. BURR ALLOWANCE: .0015[0.038] MAX.
3. MINIMUM PUSHOUT FORCE: SIGNAL: .5 LB[2.22N], GROUND & WELD TAB: 1 LB[4.45N].
4. MAX VARIANCE OF .002[0.05].
5. DIMENSION APPLIES TO GROUND PLANE & SIGNAL PINS.
6. PARTS TO BE PACKAGED IN TRAYS AS STANDARD.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: $\pm .01\ [.]$ 2°
.XXX: $\pm .005\ [.]$
.XXXX: $\pm .0020\ [.]$

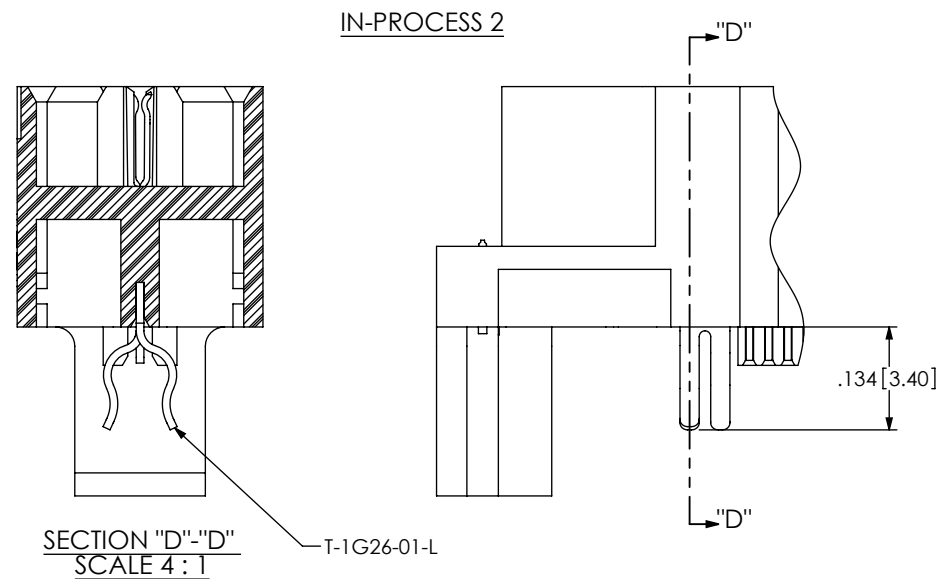
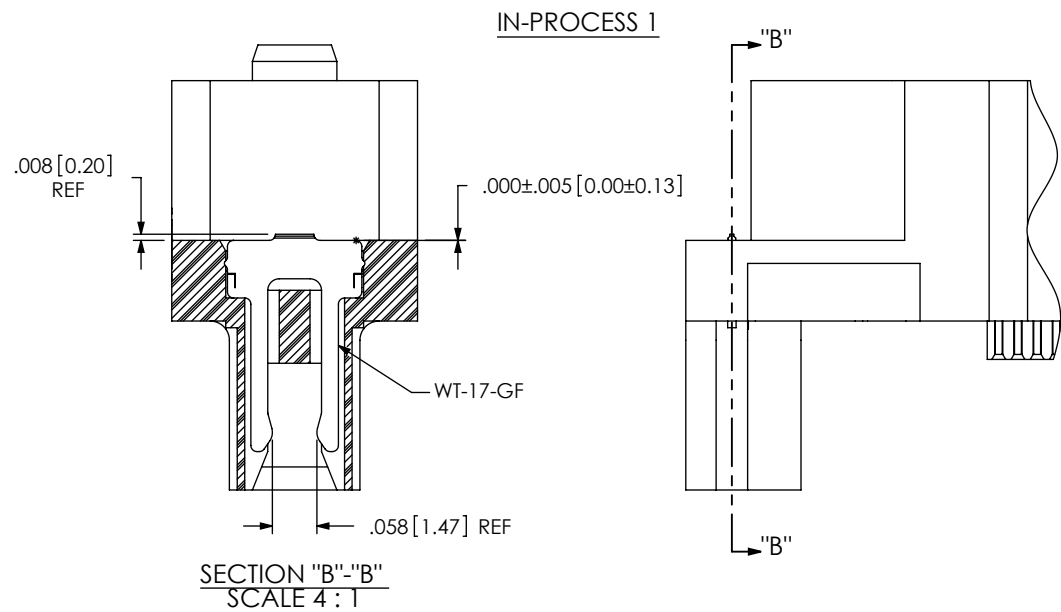
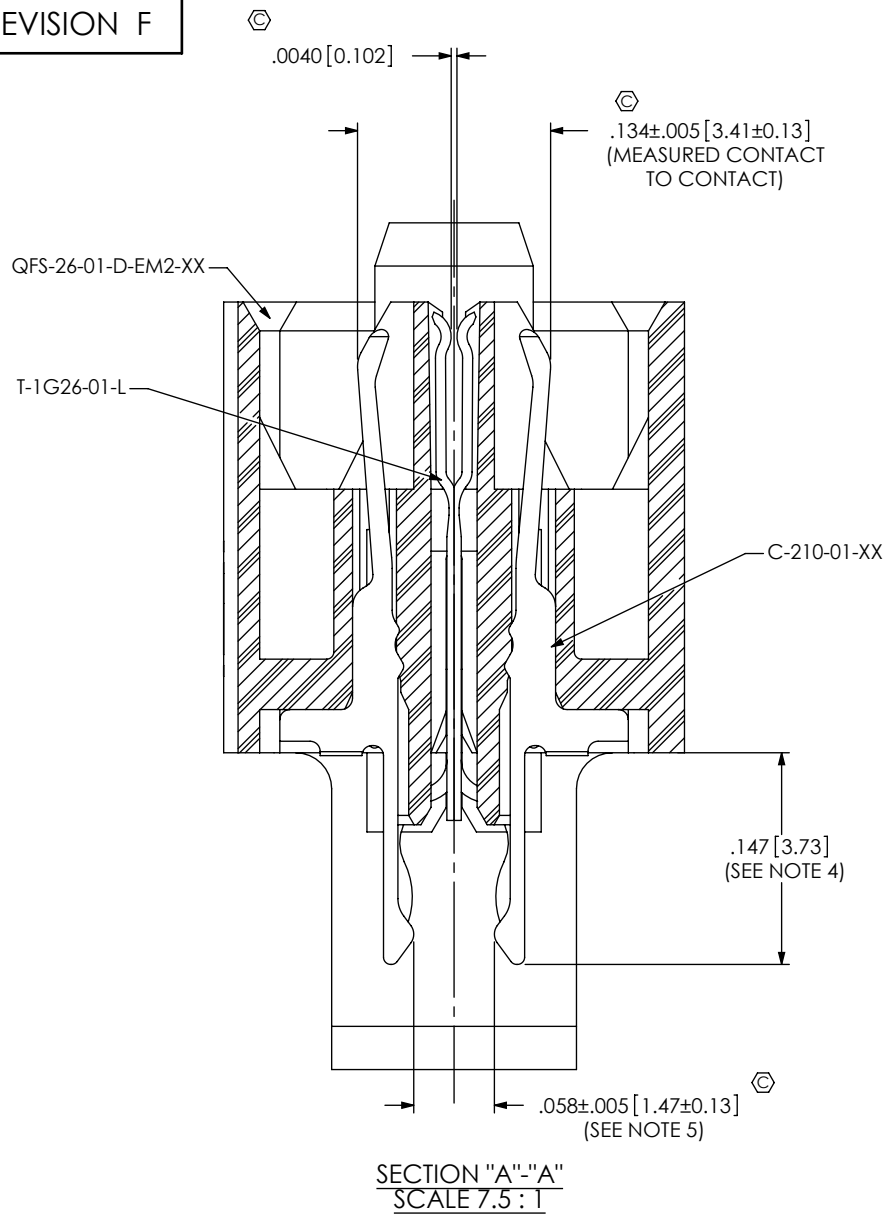
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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATOR: VECTRA E130; COLOR: BLACK
TERMINAL & GROUND PLANE:
PHOS BRONZE

samtec

520 PARK EAST BLVD. NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.0500[.635] C.L. DOUBLE ROW EDGE MOUNT SOCKET STRIP
DWG. NO.
QFS-XXX-XX-XX-D-EM2-XXX-XX
BY: BRATCHER 01/18/2006 SHEET 1 OF 2



LEAD STYLE	ASSEMBLY OPERATION	START-UP INSPECTION CODE A	IN PROCES INSPECTION CODE B
-01	FILL C-210	C1,C2,C4,C6	C6,C7
-01	FILL T-1G26	C5	C5,C7
-01	FILL WT-17	C3	

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SHEET SCALE: 2.5:1

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.0500[.635] C.L. DOUBLE ROW EDGE MOUNT SOCKET STRIP

DWG. NO.
QFS-XXX-XX-XX-D-EM2-XXX-XX

BY: BRATCHER 01/18/2006 SHEET 2 OF 2