



# Type GM50A

## METAL SEALED, DIGITAL MASS FLOW CONTROLLER

The GM50A is a general purpose, metal sealed MFC well suited for a wide variety of applications requiring flow control capability from 5 sccm to 50 slm FS, N<sub>2</sub> equivalent. The GM50A incorporates the latest in digital flow control electronics along with a well proven, patented thermal sensor and mechanical design.

The GM50A digitally controlled MFC is available with either analog or digital I/O. The digital control electronics utilize the latest in MKS control algorithms providing fast and repeatable response to setpoint throughout the device control range. Typical response times are on the order of 500 milliseconds. Included is a digital calibration that yields 1% of setpoint accuracy on the calibration gas. The GM50A's analog and digital I/O can easily be used to replace those same I/O types of the 1479A MFCs.

The GM50A utilizes the standard 3-inch footprint most often used by MFCs in the 5 sccm to 50 slm flow rate range enabling its use without the need to modify existing gas line configurations. The GM50A metal sealed MFC with its electropolished surface finish is well suited for use in high purity process applications. The GM50A is also available in an MFM version (not electropolished).

## Features & Benefits

- Patented thermal sensor design provides exceptional zero stability
- Percent of setpoint accuracy (calibration gas) enables precise process control
- Embedded user interface provides the ability to
  - Easily change device range and user gas reducing inventory requirements
  - Monitor device functionality and collect performance data in-situ
- 10μ inch electropolished 316L surface finish enables MFC use for high purity applications
- Compatible analog and digital (RS485, Devicenet and Profibus) I/O allow the GM50A to replace its 1479A counterparts
- CE Mark and RoHS Compliance – meeting requirements for the European Union

US Patent No 5461913.



## Performance

|                                                                                                              |                                                                                                           |
|--------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|
| <b>Full Scale Flow Ranges</b> ( $N_2$ equivalent)                                                            | 5 - 50000 sccm                                                                                            |
| <b>Maximum Inlet Pressure</b>                                                                                | 150 psig (can not exceed pressure differential requirement across MFC)                                    |
| <b>Normal Operating Pressure Differential</b> ( $N_2$ F.S.)<br>(with atmospheric pressure at the MFC outlet) | 5 to 5000 sccm; 10 to 40 psid<br>10000 to 20000 sccm; 15 to 40 psid<br>30000 to 50000 sccm; 25 to 40 psid |
| <b>Proof Pressure</b>                                                                                        | 1000 psig                                                                                                 |
| <b>Burst Pressure</b>                                                                                        | 1500 psig                                                                                                 |
| <b>Control Range</b>                                                                                         | 2% to 100% of F.S. (range on mech.)                                                                       |
| <b>Typical Accuracy</b> (with $N_2$ calibration gas)                                                         | $\pm 1\%$ of setpoint for 20 to 100% F.S.<br>$\pm 0.2\%$ of F.S. for 2 to 20% F.S.                        |
| <b>Repeatability</b>                                                                                         | $\pm 0.3\%$ of Reading                                                                                    |
| <b>Resolution</b>                                                                                            | 0.1% of Full Scale                                                                                        |
| <b>Temperature Coefficients</b>                                                                              |                                                                                                           |
| Zero                                                                                                         | < 0.05% of F.S./°C                                                                                        |
| Span                                                                                                         | < 0.08% of Rdg./°C                                                                                        |
| <b>Inlet Pressure Coefficient</b>                                                                            | < 0.02% of Rdg./psi                                                                                       |
| <b>Typical Controller Settling Time</b><br>(per SEMI Guideline E-17-0600)                                    | < 750 msec., typical above 5% F.S.                                                                        |
| <b>Warm-up Time</b><br>(to within 0.2% of F.S. of steady state performance)                                  | < 30 min                                                                                                  |
| <b>Operating Temperature Range (Ambient)</b>                                                                 | 10°C to 50°C                                                                                              |
| <b>Storage Humidity</b>                                                                                      | 0 to 95% Relative Humidity, non-condensing                                                                |
| <b>Storage Temperature</b>                                                                                   | -20° to 80°C (-4° to 149° F)                                                                              |

## Mechanical

|                                   |                                                                                                                               |
|-----------------------------------|-------------------------------------------------------------------------------------------------------------------------------|
| <b>Fittings</b> (compatible with) | Swagelok® 4 VCR® or ¼" Swagelok compression seal, surface mount                                                               |
| <b>Leak Integrity</b>             |                                                                                                                               |
| External (scc/sec He)             | < $1 \times 10^{-10}$                                                                                                         |
| Through closed valve              | < 1.0% of F.S. at 40 psig inlet to atmosphere<br>(To assure no flow-through, a separate positive shut-off valve is required.) |
| <b>Wetted Materials</b>           |                                                                                                                               |
| Standard                          | 316L S.S. VAR (equivalent to 316 S.S. SCQ for semiconductor quality),<br>316 S.S., Elgiloy®, Nickel                           |
| Valve Seat (MFC only)             | Teflon®                                                                                                                       |
| <b>Surface Finish</b>             |                                                                                                                               |
| MFC                               | 10µ inch average Ra (electropolished)                                                                                         |
| MFM                               | 16µ inch average Ra                                                                                                           |
| <b>Weight</b>                     | less than 3 lbs (1.4kg)                                                                                                       |

## Electrical Analog I/O CE Compliant to EMC Directive 2004/108/EC

|                                 |                                           |
|---------------------------------|-------------------------------------------|
| <b>Input Power Required</b>     | +15 to +24 VDC @ (< 4 watts)              |
| <b>Flow Input/Output Signal</b> |                                           |
| Voltage (0 to 5 VDC)            | 15 pin Type "D" male, 9 pin Type "D" male |
| Current (4 to 20 mA)            | 15 pin Type "D" male                      |





# Ordering Information

| Ordering Code Example: GM50A013502R6M010                                    |     | Code  | Configuration |
|-----------------------------------------------------------------------------|-----|-------|---------------|
| Type MFC Mass Flow Controller GM50A                                         |     | GM50A | GM50A         |
| Gas (Per Semi Standard E52-0703)                                            |     |       |               |
| For example:                                                                |     |       |               |
| 013 = Nitrogen = N <sub>2</sub>                                             | 013 | 013   | 013           |
| 029 = Ammonia = NH <sub>3</sub>                                             | 029 | 029   |               |
| 110 = Sulfur Hexafluoride = SF <sub>6</sub>                                 | 110 | 110   |               |
| Flow Range Full Scale*                                                      |     |       |               |
| 5 sccm                                                                      | 500 |       | 502           |
| 10 sccm                                                                     | 101 |       |               |
| 20 sccm                                                                     | 201 |       |               |
| 50 sccm                                                                     | 501 |       |               |
| 100 sccm                                                                    | 102 |       |               |
| 200 sccm                                                                    | 202 |       |               |
| 500 sccm                                                                    | 502 |       |               |
| 1000 sccm                                                                   | 103 |       |               |
| 2000 sccm                                                                   | 203 |       |               |
| 5000 sccm                                                                   | 503 |       |               |
| 10000 sccm                                                                  | 104 |       |               |
| 20000 sccm                                                                  | 204 |       |               |
| 30000 sccm                                                                  | 304 |       |               |
| 50000 sccm                                                                  | 504 |       |               |
| Fittings (compatible with)                                                  |     |       |               |
| Swagelok 4 VCR male                                                         | R   |       | R             |
| ¼" Swagelok                                                                 | S   |       |               |
| C-seal surface mount as per SEMI 2787.1                                     | C   |       |               |
| W-seal surface mount as per SEMI 2787.3F                                    | H   |       |               |
| Connector                                                                   |     |       |               |
| DeviceNet™                                                                  | 6   |       | 6             |
| RS485 (uses 9 pin connector)                                                | 5   |       |               |
| Profibus™                                                                   | 4   |       |               |
| Analog 0 to 5 VDC (9 pin D connector)                                       | A   |       |               |
| Analog 0 to 5 VDC (15 pin D connector)                                      | B   |       |               |
| Analog 4 to 20 mA (15 pin D connector)                                      | H   |       |               |
| Device Type                                                                 |     |       |               |
| Mass Flow Controller                                                        | M   |       | M             |
| Mass Flow Meter                                                             | 3   |       |               |
| Reserved for MKS Future Use                                                 |     |       |               |
| Standard                                                                    | 0   |       | 0             |
| Firmware                                                                    |     |       |               |
| Unless otherwise specified, MKS will ship firmware revision current to date | 10  |       | 10            |

\* The Full Scale Flowrate is designated by a 3 digit number. The first two digits represent the significant digits of the FS flow rate separated by a decimal point. The third digit is the exponent of the power of ten.

Example Flowrate code:

254 is 2.5 x 10<sup>4</sup> or 25000 sccm

153 is 1.5 x 10<sup>3</sup> or 1500 sccm

601 is 6.0 x 10<sup>1</sup> or 60 sccm



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