

Mil-Spec Connectors & Accessories



DEUTSCH ECD

Defense / Aerospace Operations . . .

is the world's premier manufacturer of electrical interconnection devices for use in defense, aerospace, and commercial applications. Whether you need an interconnection device for a commercial or military aircraft, missile, tank, truck transmission or a host of other applications, Deutsch has the solution you're looking for.

Deutsch ECD Defense Aerospace Operations

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MIL-C-38999 Series I

Cylindrical, High Density Bayonet Coupling Connector Qualified to MIL-C-38999 Series I

The Deutsch Series I version is a long shell, scoop-proof, bayonet coupling connector available in both environment resisting resilient and hermetic types. These Series I connectors are intermateable and interchangeable with all other MIL-C-38999 Series I connectors.

Dielectric withstanding voltage:

(Meets MIL-C-38999, paragraph 3.14)
At sea level: 1800 volts AC (RMS)
At 100,000 ft.: 200 volts AC (RMS)

Insulation resistance:

(Meets MIL-C-38999, paragraph 3.13)
5000 megohms min. at 25°

Thermal shock:

(Meets MIL-C-38999, paragraph 3.8)
After cycling the connector between -65° C and +175° C, it will meet all applicable electrical and mechanical requirements.

Current rating:

(Meets MIL-C-39029, paragraph 1.3.1)

Contact Size	Max. Amps
22D	5
20	7.5
16	13
12	23

Temperature:

(Meets MIL-C-38999, paragraph 3.11)
Operative at temperatures from -65° C to +175° C.

Durability:

(Meets MIL-C-38999, paragraph 3.11)
No electrical or mechanical defects after 500 cycles of engagement and disengagement.

Physical shock:

(Meets MIL-C-38999, paragraph 3.27)
No loosening of parts, cracking or other deleterious results hindering further part operation after 300 G's in each of 3 mutually perpendicular planes.

Contact millivolt drop:

22D	— 73 millivolts at 5.0 amps
20	— 55 millivolts at 7.5 amps
16	— 49 millivolts at 135.0 amps
12	— 42 millivolts at 23.0 amps

Corrosion:

(Meets MIL-C-38999, paragraph 3.16)
Meets appropriate electrical and mechanical requirements and shows no exposure of base metal after 500 hours of salt spray.

Vibration:

(Meets MIL-C-38999, paragraph 3.26)

Contact resistance at 25° C:

(Meets MIL-C-39029, paragraph 3.5.4)

Contact & Wire Size	Test Current (Amps)	Millivolt Drop (*)
22D	5	73
20	7.5	55
16	13	49
12	23	42

Usable wire size:

(Meets MIL-C-39029, paragraph 3.4.3.1)

Contact Size	Accepts (AWG)
22D	22-28
20	20-24
16	16-20
12	12&14

Materials:

Shell — aluminum alloy.
Pin contacts — copper alloy.
Inserts — plastic; silicone.

Finish:

Shell — O.D. cad over nickel.
Contacts — gold over nickel.

Grommet sealing range:

(Meets MIL-C-39029, paragraph 3.4.3.1)

Contact Size	Max. Wire O.D.	Min. Wire O.D.
22D	.054	.030
20	.083	.040
16	.109	.065
12	.142	.097

Fluid compatibility:

(Meets MIL-C-38999, paragraph 3.33)
Designed to function in all fluids encountered in any modern military or aerospace environment.

EMI shielding:

(Meets MIL-C-38999, paragraph 3.31)
Effective over a range of 100 MHz to 10 GHz with a minimum 50 dB effectiveness at 10 GHz.

Frequency MHz	Leakage attenuation minimum (dB)
100	90
200	88
300	87
400	85
800	85
1,000	85
1,500	69
2,000	65
3,000	61
4,000	58
6,000	55
10,000	50

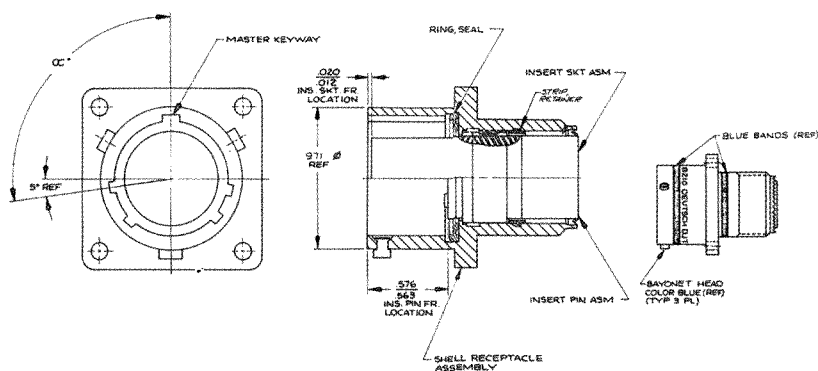
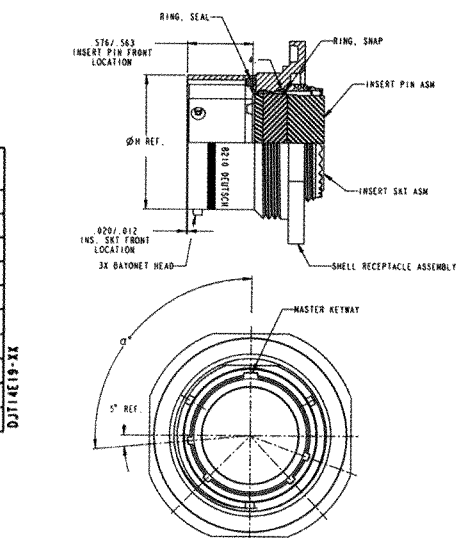
Fluid immersion:

Fluid resistant to many fuels, coolants and solvents per MIL-C-38999.



MIL-C-38999 Series I

SHELL SIZE	H DIA. REF.	SHELL SIZE	KEY POSITION α				
			N	A	B	C	D
09	.568	09	95°	77°	---	---	113°
11	.696	11	95°	81°	67°	123°	109°
13	.846	13	95°	75°	63°	127°	115°
15	.971	15	95°	74°	61°	129°	116°
17	1.096	17	95°	77°	65°	125°	113°
19	1.203	19	95°	77°	65°	125°	113°
21	1.328	21	95°	77°	65°	125°	113°
23	1.453	23	95°	80°	69°	121°	110°
25	1.578	25	95°	80°	69°	121°	110°



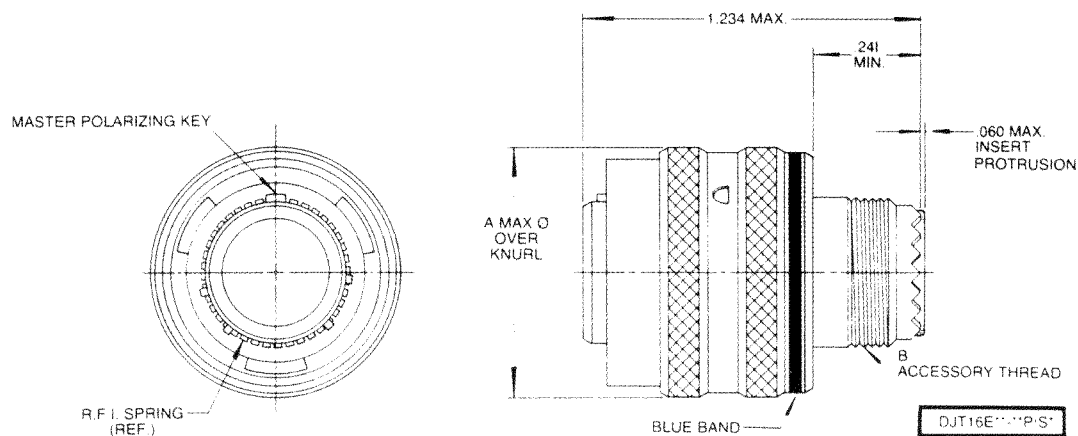
DJT	1	E	M	M	P	M	----	MODIFICATIONS
								KEYING POSITIONS N, A, B, C, D (POSITION N = NORMAL)
								CONTACT P = PIN S = SOCKET
								CONTACT ARRANGEMENT
								SHELL SIZE 9, 11, 13, 15, 17, 19, 21, 23 AND 25
								FINISH E = OLIVE DRAB CADMIUM (STANDARD) F = NICKEL (RESERVED)
								SHELL STYLE 0 = RECEPTACLE SQUARE FLANGE 4 = RECEPTACLE JAM NUT 5 = PLUG STRAIGHT (REVERSE CAVITY IDENTIFICATION) 6 = PLUG STRAIGHT
								COUPLING SYSTEM BAYONET
								BASIC IDENTIFIER DEUTSCH MIL-C-38999 SERIES I (SCOOP PROOF)



Receptacle Outline Dimensions



Plug Outline Dimensions



SHELL SIZE	A ± .020	B ± .005	C0 ± .003	D THREAD UNEF-2A	E0 + .010 - .005	F0 MIN.	G0 ± .005	H MAX.	J + .000 - .005	A0 MAX	B THREAD UNEF-2A
9	.938	.719	.570	.4375-28	.128	.516	.128	.100	.632	.859	.4375-28
11	1.031	.812	.698	.5625-24	.128	.664	.128	.100	.632	.984	.5625-24
13	1.125	.906	.848	.6875-24	.128	.750	.128	.100	.632	1.156	.6875-24
15	1.219	.969	.973	.8125-20	.128	.906	.128	.100	.632	1.281	.8125-20
17	1.312	1.062	1.098	.9375-20	.128	1.016	.128	.100	.632	1.406	.9375-20
19	1.438	1.156	1.205	1.0625-18	.128	1.141	.128	.100	.632	1.516	1.0625-18
21	1.562	1.250	1.330	1.1875-18	.128	1.266	.128	.130	.602	1.641	1.1875-18
23	1.688	1.375	1.455	1.3125-18	.147	1.377	.154	.130	.602	1.766	1.3125-18
25	1.812	1.500	1.580	1.4375-18	.147	1.484	.154	.130	.602	1.891	1.4375-18



DJT Series Insert Arrangements

Contact Arrangements

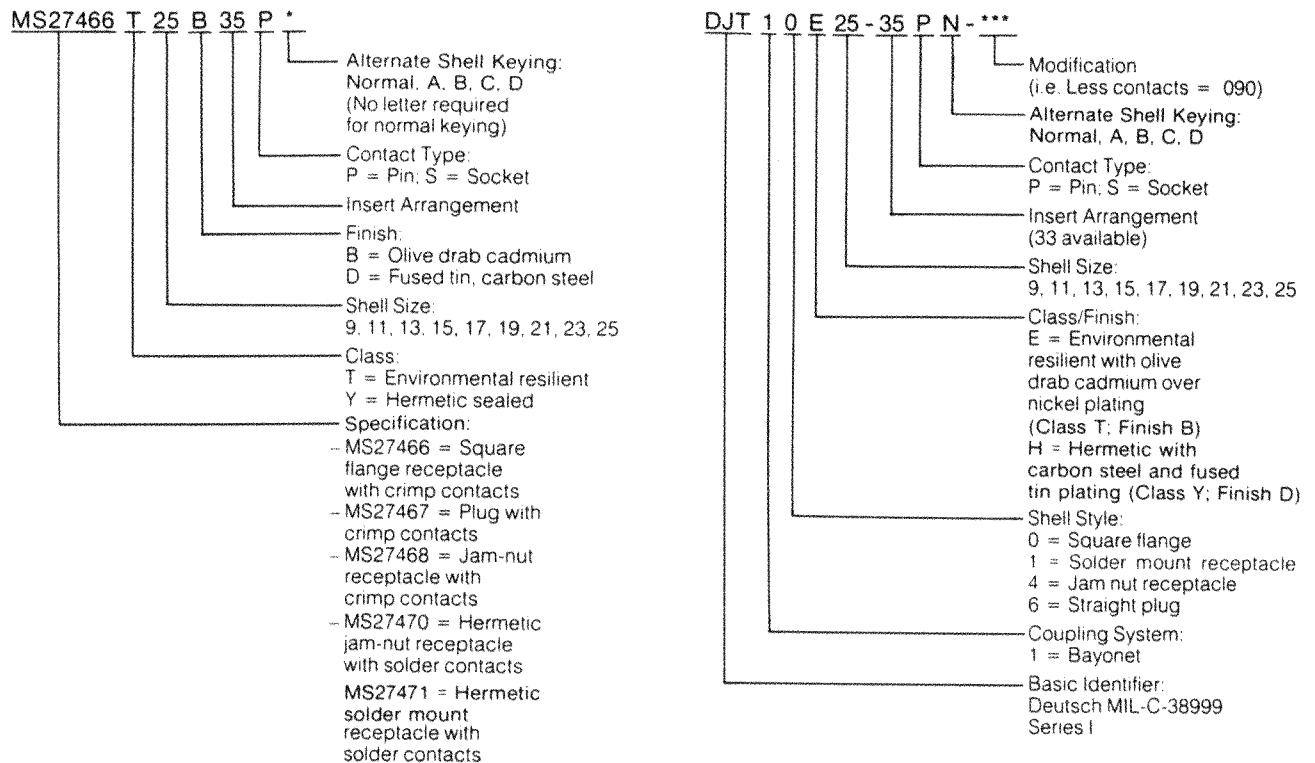


Deutsch Shell Sizes

DJT	Service Rating	Total Contacts	Contact Size			
			22D	20	16	12
9-35	M	6	6			
9-98	I	3		3		
11-5	I	5		5		
11-35	M	13	13			
11-99	I	7		7		
13-4	I	4			4	
13-35	M	22	22			
13-98	I	10		10		
15-5	II	5			5	
15-18	I	18		18		
15-35	M	37	37			
15-97	I	12		8	4	
17-6	I	6				6
17-8	II	8			8	
17-26	I	26		26		
17-35	M	55	55			
19-11	II	11			11	
19-32	I	32		32		
19-35	M	66	66			
21-11	I	11				11
21-16	II	16			16	
21-41	I	41		41		
21-35	M	79	79			
23-21	II	21			21	
23-53	I	53		53		
23-55	I	55		55		
25-4	I	56		48	8	
25-19	I	19				19
25-24	I	24			12	12
25-29	I	29			29	
25-35	M	128	128			
25-61	I	61		61		



Part Number Cross Reference

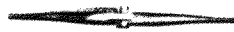


Assembly Tools

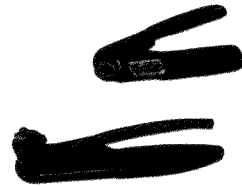
Wire/contact assembly tools are standard military type insertion/removal tools found in most assembly areas.

Yellow  Size 22D

Red  Size 20

Blue  Size 16

Yellow  Size 12



Contact Size	Insertion/removal tool	Crimp tool	Crimp tool positioner	Sealing plug (Military P/N)
22D	M81969 14-01 MS3160-23	M22520/7-01	M22520/7-07 M22520-7/05	MS27488-22
20	M81969 14-02	M22520/1-01	M22520/1-04	MS27488-20
16	M81969 14-03	M22520/1-01	M22520/1-04	MS27488-15
12	M81969 14-04	M22520/1-01	M22520/1-04	MS27488-12

