

SINGLE PHASE 12kW and 18kW RANGE TWO PHASE 20kW and 30kW DUAL MODE POWER CONTROLLER

DMPR1 SERIES

X10746

INTRODUCTION

The complete enclosed single phase Dual Mode Power Regulator (DMPR) thyristor assembly provides control of inductive/resistive loads of up to 30kW at 415V. The user selectable control modes, via the internal switches are either phase angle, burst firing or a combination of the two i.e. start up in phase angle and then continue in burst firing. The controllers also come with frequency tracking allowing the unit to be installed in many applications where the supply is unstable. There are a number of signal control options to meet most industrial requirements.

All are housed in a bespoke enclosure and have easy access to internal signal & power terminals for simple installation. With Integral semiconductor fuses and heatsink the controller offers a solution for many application requiring single or dual mode control.

APPLICATIONS

Suitable for furnaces, ovens, dryers, air curtains, hot plates and many other heating and ventilation applications. Also suitable for inductive loads such as transformers



DMR230-E-18kW
SHOWN

Features

- Phase Angle/Burst Fire Control or Combination of both
- Frequency Tracking 4-400Hz
- Integral High Speed Fuses
- Adjustable ramp control 1 to 30 seconds.

SPECIFICATIONS

Power/(current ratings):	12kW (52A): 18kW (78A) @ a typical supply of 240V RMS 20kW (48A): 30kW (72A) @ a typical supply of 400V RMS	
Input voltage:	230V RMS +/- 10% 415V RMS +/- 10% Phase to Phase (115V AC Option Available on request)	
Frequency:	4 to 400Hz active tracking	
Control input signal:	0 to 5Vdc up to a maximum of 24Vdc or Manual - 5K Potentiometer – 0-20mA/4-20mA	
Alarms relay circuit rating:	125V ac @ 2A	
Status indicator:	(Tracking control signal) LED indicator changes intensity	
Over temperature:	Trip in temperature @ 90°C, +/- 1°C (LED indicator 'flashes' continuous fast pulsing) Fixed Level of 55°C brings on Fan (When Fitted) Level of 85°C brings on alarm relay. Level of 90°C shuts down power.	
Zero Settings:	Sets the minimum output level, zero's the output with signal of up to 2 volts	
Span Setting:	Sets the maximum output with input signals of up to 24 volts DC	
Soft Start:	0-30 seconds initiated at power up. Also initiated when enable is used	
Current Limit:	Built in and user resettable	
Switch Options:	To disable current limit and to enable current mode etc	
Cable terminations:	Phase power (unit dependent) Earth (unit dependent) Remote supply Auxiliary alarm (relay) Control signal -	35mm ² rising clamp terminal blocks 35mm ² rising clamp terminal blocks 1.5mm ² rising clamp terminal block 1.5mm ² rising clamp terminal block
Terminal torque settings:	4Nm (35mm ²)	
Fusing	230V 80LET (12kW), 100LET (18kW) / 415V 80ET (20kW) 100ET (30kW) Semiconductor type, lug fuses	
Working temperature:	60°C (maximum operational)	
Dimensions:	205mm (L) x 155mm (W) x 120mm (H)	
Fixing centres:	4 x 5mm Ø holes on centres 140mm (W) x 140mm (L)	
Product Weight	12kW (2.8kg): 18kW (3.5kg) 20kW (2.8kg): 30kW (3.5kg)	

RoHS Compliant
Directive
2002/95/EC

Note: SAFETY WARNING – Isolate supply before removing cover; Metal parts, in particular the heatsink, may get very hot when the unit is fully operational; DO NOT COVER enclosure ventilation slots.

FUNCTIONS

Alarm relay

The alarm circuit has voltage free relay contacts and are rated up to 2A @ 125V ac (RMS) load.

The internal supply to the relay is obtained from the transformer via two 20mm 1A fuses. These are connected to the Live and Neutral supply and therefore the relay and LED can only energise when there is an over-temperature condition or sensor fault, as long as the supply is present.

Over temperature protection

When the heat sink temperature rises above 40°C (detected by the heat sink sensor) the cooling fan is switched on, if fitted. Should the heat sink temperature reach 90°C the power to the load will be disconnected and will not return until the temperature drops to 85°C during this period the alarm relay is enabled.

Temperature sensor loss

LED status changes to ON/OFF (fast pulsing) if the sensor fails.

Control Options

Phase Angle.

Burst Fire

Combination of Phase Angle and Burst Fire

INSTALLATION

Cooling requirements

This robust stack assembly has an operational temperature of 60 °C when naturally cooled and has a built in 90 °C over temperature trip on the heatsink as a safety feature. The unit should be mounted vertically, with heatsink fins top to bottom, and with sufficient surrounding air space to maximise natural convection cooling. If the unit is mounted in an enclosure or cabinet, adequate ventilation and/or forced air-cooling should be fitted.

LOAD CONSIDERATIONS

It is always best to detail the type of load when ordering. For industrial reliability, based on long experience, the DMPR range has considerable current overload capacity on the power devices used. The rated currents are maximum continuous RMS values for use within the temperature guidelines as shown in the table below.

Unusual heating loads such as Molybdenum, Platinum or Tungsten, have a typical 10 to 1, hot to cold, resistance ratio and therefore, when cold, draw larger currents than normal. Transformer and other inductive loads have surge starting currents and require the correct type of phase angle firing circuit. These and similar types of surge loads should be advised so that appropriate slow start or larger rated units can be correctly supplied to the specific needs.

Connections

This unit has simple clamp type connectors for all auxiliary-wiring requirements.

Fusing

It is recommended that fast acting semiconductor type fuses (as supplied) be used for protection. See SRA Data sheet X10255 for further information. Other external supplies should be fused accordingly.

CE Marking

This family carries a "CE" marking. In burst fire mode the controllers do not normally require a remote filter. For more information contact our sales desk. A Declaration of Conformity available on request.

RECOMMENDATIONS

These supporting documents, which may be appropriate for your application, are available on request,

CODE	IDENTITY	DESCRIPTION
X10213	ITA	Interaction, uses for phase angle and for burst fire control.
X10255	SRA	Safety requirements:- Addressing the Low Voltage Directive(LVD) including:- Thermal data/cooling, 'Live' parts warning, Earth requirements and fusing recommendations.
X10322	APC	AC Power Control – Three phase application circuits
X10617		Wiring connection details are attached to the inside of the lid.

NOTE:- It is recommended that installation and maintenance of this equipment should be carried out by suitably qualified/trained personnel with reference to the current edition of the I.E.E. wiring regulations (BS7671 The regulations contain important requirements regarding the safety of electrical equipment. For International Standards refer to I.E.C/ Directive IEC 950.

© *These products are protected by unregistered design with United Automation Limited, Southport, UK*

ORDERING

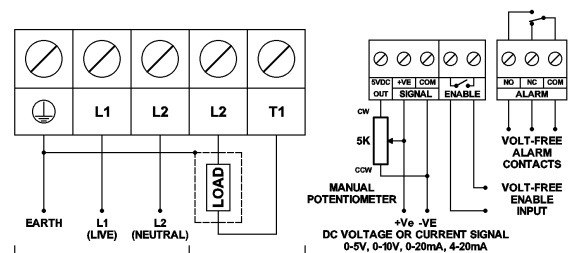
Product Reference Description Ratings (RMS)

DMPR-E-12kW	230V, 12kW 52A
DMPR-E-18kW	230V, 12kW 78A
DMPR-E-20kW	400V, 20kW 48A
DMPR-E-30kW	400V, 30kW, 72A

OPTIONAL EXTRAS

A403011
5K 1W potentiometer with 0.5m long lead for manual control option

CONNECTIONS Example shown with Heater Bank



UNITED AUTOMATION LIMITED

1 Southport Business Park
Kew
Southport, PR8 4HQ
ENGLAND

Tel: 0044 (0) 1704 – 516500 Main
Fax: 0044 (0) 1704 – 516501
Enquiry@united-automation.com

www.united-automation.com
Date 17/12/08

Page No. 2 of 2 Issue 1

