

Distinctive Characteristics

Ultra-miniature size allows high density mounting, and extremely light weight of 0.6 gram makes these switches ideal for handheld equipment.

Tape-reel and stick-tube packaging allow rapid automated placement of surface mount devices.

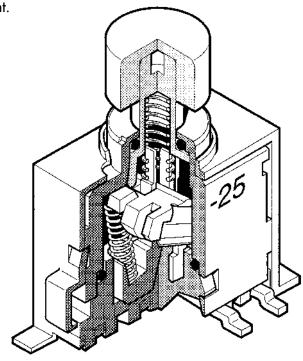
Heat resistant resin used for housing, base, and plunger allows vapor phase and infrared convection reflow soldering.

Combination of design features achieves total seal and allows automated processing techniques, including flux cleaning procedures: one-piece bushing and housing, rubber seals surrounding actuator and base, epoxy at joint of case and base, and molded-in, epoxy-sealed terminals.

Award-winning STC contact mechanism with benefits unavailable in conventional mechanisms: smoother, positive detent actuation, increased contact stability and unparalleled logic-level reliability. (Additional STC details in Terms & Acronyms; see Supplement section.)

Gull-wing terminals provide mechanical stability during soldering and simplified solder joint inspection.

Coplanarity: all considered surfaces must lie between two parallel planes that are a maximum distance apart of .0059" (0.15mm). (Additional coplanarity details in Terms and Acronyms in the Supplement section.)



Actual Size





General Specifications

Electrical Capacity (Resistive Load)

Logic Level: 0.4VA maximum @ 28V AC/DC maximum

(Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)

Note: Find additional explanation of operating range in Supplement section.

Other Ratings

Contact Resistance: 80 milliohms maximum

Insulation Resistance: 500 megohms minimum @ 500V DC Dielectric Strength: 500V AC minimum for 1 minute minimum

Mechanical Life: 50,000 operations minimum **Electrical Life:** 50,000 operations minimum

Nominal Operating Force: 2.0N

Pretravel: .024" (0.6mm); Overtravel: .019" (0.5mm); Total Travel: .043" (1.1mm)

Materials & Finishes

Actuator: Polyphenylene sulfide Polyphenylene sulfide Case:

Nitrile butadiene rubber **Sealing Rings:** Phosphor bronze with gold plating Movable Contacts:

Stationary Contacts: Phosphor bronze with gold plating

Base: Polyphenylene sulfide

Terminals: Phosphor bronze with gold plating

Environmental Data

Operating Temperature Range: -30°C through +85°C (-22°F through +185°F)

> 90 ~ 95% humidity for 96 hours @ 40°C (104°F) **Humidity:**

Vibration: 10 ~ 500Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range

& returning in 1 minute; 3 right angled directions for 2 hours

Shock: 50G (490m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

Installation

Mounting: It is recommended that the body of models for upright mounting without bracket be fastened to a

panel or similar support for protection of solder joints from mechanical stress.

Coplanarity: See specifications in Terms & Acronyms in Supplement section.

Processing

Reflow Soldering recommended. See Profile C in Supplement section. **Soldering:**

Manual Soldering: 4 seconds maximum @ 410°C maximum

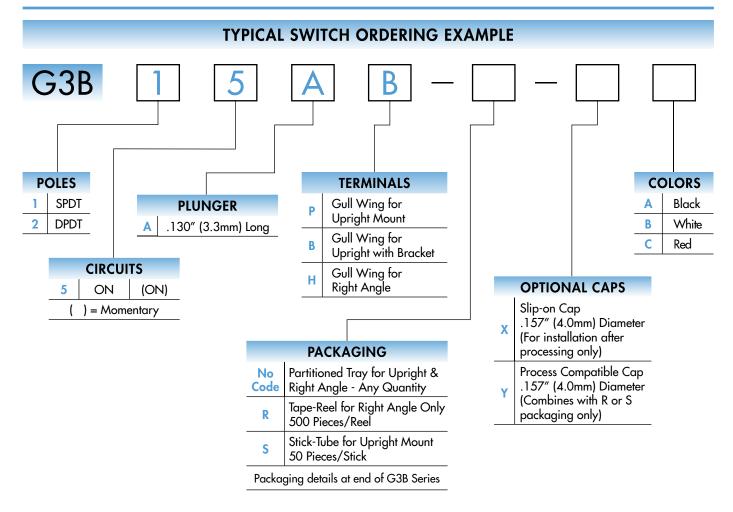
Cleaning: Automated cleaning. See Cleaning specifications in Supplement section.

Standards & Certifications

UL Recognition The G3B Series pushbuttons have not been tested for UL recognition or CSA certification. or CSA Certification: These switches are designed for use in a low-voltage, low-current, logic-level circuit.

When used as intended in a logic-level circuit, the results do not produce hazardous energy.





DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

G3B15AB



POLES & CIRCUITS							
		Plunger Position () = Momentary		Connected Terminals		Throw & Schematics	
		Normal	Down	Normal	Down		- • 1 1 .
Pole	Model	Slot	ı	Slot	1	Note:	Terminal numbers are not actually on the switch.
SP	G3B15	ON	(ON)	5-6	5-4	SPDT	• 5 (COM) • 6
DP	G3B25	ON	(ON)	5-6 2-3	5-4 2-1	DPDT	4 • 5 (COM) 2 • 4 • 6 1 • 3





PLUNGER & OPTIONAL CAPS



.130" (3.3mm) Long Plunger



AT4063 Slip-on Cap .157" (4.0mm) Diameter

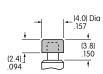
Available with bulk packaging only. Cap must be installed after processing.

Material: Polyamide

Finish: Glossy



Actual Size



Process Compatible Cap .157" (4.0mm) Diameter

Factory assembled. Available with tape-reel or stick-tube packaging only.

Material: Polyamide

Finish: Glossy

Cap Colors Available:



Black



White



Red

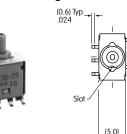
TYPICAL SWITCH DIMENSIONS

Single & Double Pole

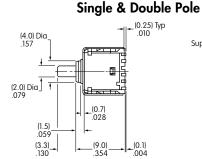
(0.25) Typ .010

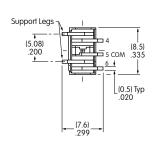
Upright Mounting

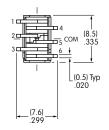
G3B25AP



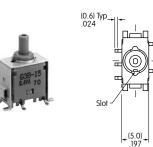


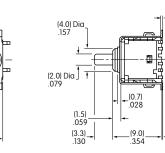


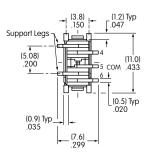


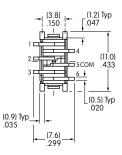


Upright Mounting with Bracket







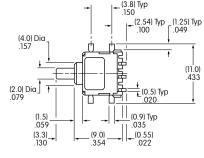


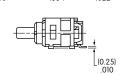
Right Angle Mounting

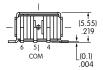


G3B15AB

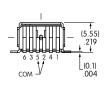
G3B15AH







Single Pole



Double Pole

Ultra-Miniature SMT Pushbuttons

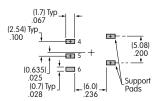
Series G3B

Right Angle Mounting

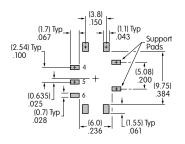
Pad Layouts for Surface Mount Terminals

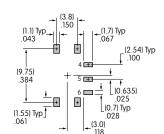
Single Pole Double Throw

Upright Mounting

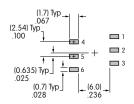


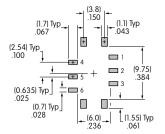
Upright Mounting with Bracket

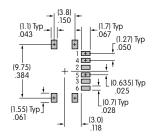




Double Pole Double Throw







PACKAGING



Partitioned Tray for Upright & Right Angle

Any quantity

If the G3 upright models are ordered in less than 50-piece increments or the right angle models in less than 500-piece increments, the switches are packaged in a partitioned tray. No code is required.





Tape-Reel for Right Angle

500 pieces per reel

Switches must be ordered in 500-piece increments when tape-reel packaging is selected.

This packaging meets EIA-481-2 Standard for "16mm and 24mm Embossed Carrier Taping of Surface Mount Components for Automatic Handling."





PACKAGING (CONTINUED)



Stick-Tube for Upright Mount

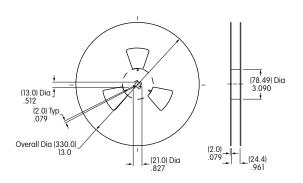
50 pieces per stick

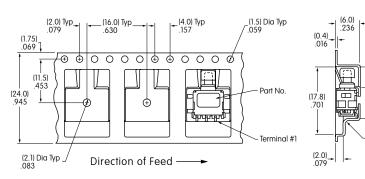
Switches must be ordered in 50-piece increments when stick-tube packaging is selected.



Tape-Reel Packaging for Right Angle Mount

Each tape-reel of 550 pockets contains 500 switches. Minimum Leader Length: 7.87" (200mm) Minimum Trailer Length: 1.97" (50mm)





Reel Dimensions

Tape Dimensions

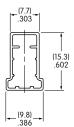
Stick-Tube Packaging for Upright Mount

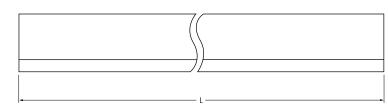
Each stick-tube contains 50 switches.

L = Length

G3B Upright (code P) 18.31" (465mm)

G3B Upright with Bracket (code B) 21.26" (540mm)





Stick-Tube Dimensions