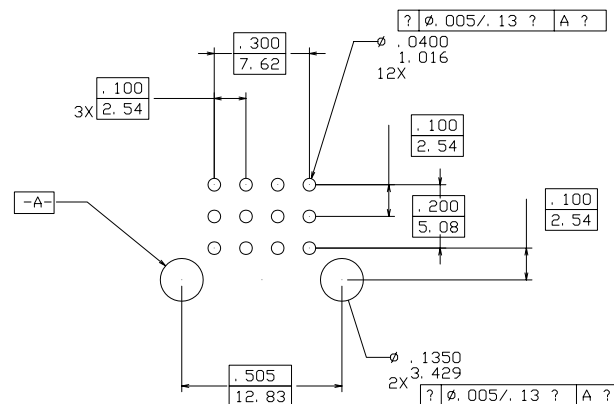
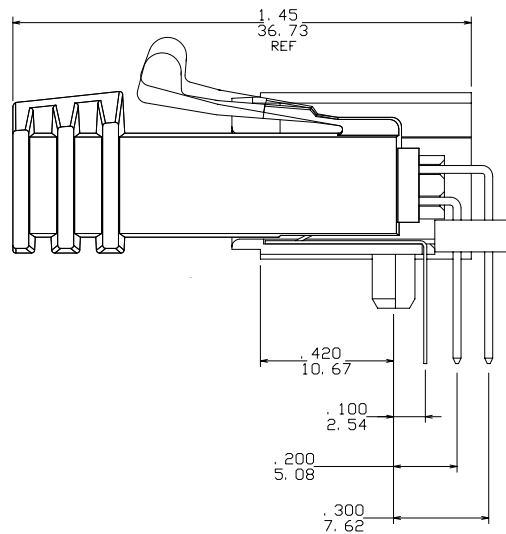
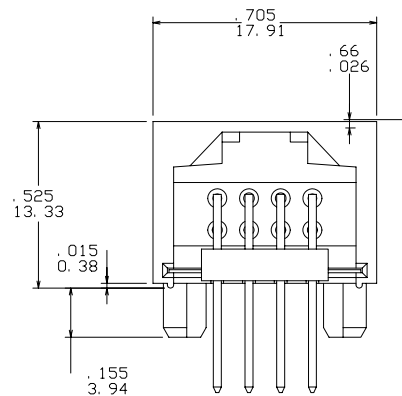
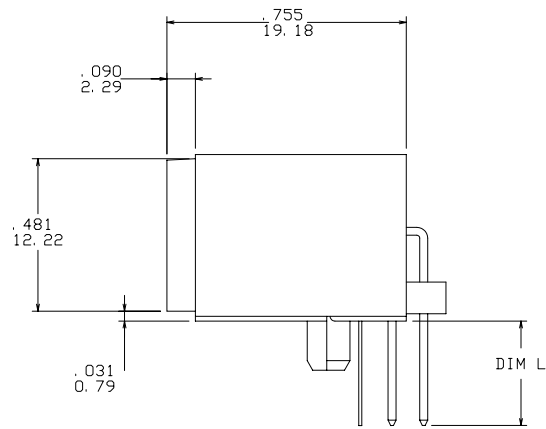


PRODUCT NUMBER
SEE TABLE



mat'l. code				surface	tolerance	projection	product family		
				ISO 1302 ✓	ISO 406 ISO 1101	⊕	LATCH-N-LOK		
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title		
A	V12136	MSC	8/9/91		angles	.XX±.01/.3	2X4 LATCH--LOK LOW PROFILE		
B	M05-0076	ERE	4/26/05		linear	.XXX±.005/.13	FLANGLSS HEADER ASSEMBLY		
C	M06-0365	AGS	9/21/06		0°±2'	.XXXX±.0020/.051	scale 1:1		
					dr	M. CLOUSER 5/22/90	sheet 1 of 2 size		
					enr	D. HORCHLER 8/9/91	89278 A3		
					chr	D. HORCHLER 8/9/91	type Product Customer Drawing		
					app	D. HORCHLER 8/9/91			
sheet	revision	C	C						
index	sheet	1	2						

PRODUCT NO	COLOR	DIM L	LEAD FREE OPTION
89278-X01	LT-GRAY	SEE KEY BELOW	
X02	OFF WHITE		
X03	DK GRAY		
X04	BLACK		
X05	SLATE GRAY		
X06	BROWN		
X07	SILVER GRAY		
X08	PEARL WHITE		NOTE 4
X09	PEBBLE GRAY		
X10	CLAM GRAY		
X11	BABY BLUE		
X12	D.GRAY		
89278-X13	M.GRAY		

NOTES:

- HEADER SHROUD
MAT'L: UNFILLED POLYCARBONATE,
94 VO RATED.
- GROUND CONTACT
MAT'L: 3/4 HARD PHOS. BRONZE
PLATING: 100-160 μ /2.54-4.06 μ TIN.
- SIGNAL CONTACT
MAT'L 3/4 HARD PHOS. BRONZE
PLATING:30 μ /0.76 μ PALLADIUM ALLOY WITH GOLD
FLASH OVER 50 μ /1.27 μ NICKEL
- ADD LF SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.
- THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- PLATING OPTIONS:
MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURER'S OPTION.

PIN LENGTH KEY

DASH NO.	DIM L
89278-0XX	.200/5.08
89278-1XX	.130/3.302

mat'l. code				surface ISO 1302 ☒	tolerance ISO 406 ISO 1101	projection 	product family LATCH-N-LOK
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title
C					angles	.XX $\pm$.01/.3	2X4 LATCH--LOK LOW PROFILE
					linear	.XXX $\pm$.005/.13	FLANGLESS HEADER ASSEMBLY
					0 $\pm$ 2'	.XXXX $\pm$.0020/.051	scale 1:1
			dr	M. CLOUSER	5/22/90		dwg no
			enr	D. HORCHLER	8/9/91		sheet2 of 2
			chr	D. HORCHLER	8/9/91		size
			app	D. HORCHLER	8/9/91		A3
sheet	revision						type
index	sheet						Product Customer Drawing