

217 SERIES Surface Mount Heat Sinks

D²PAK, TO-220, SOT-223, SOL-20

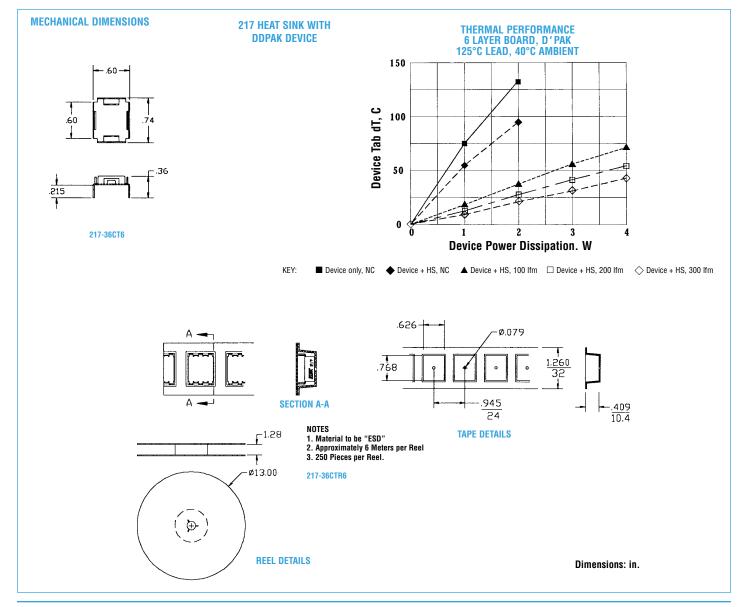
Compatible with surface mount technology (SMT) automated production techniques for ease of assembly and a variety of soldering methods, these heat sinks allow greater packaging densities and reduction in PC-board area, increasing the power dissipation of surface mount devices (SMDs) while maintaining and improving manufacturers' component thermal specifications.

FEATURES AND BENEFITS:

- · No interface material is needed
- · Copper with tin-lead plating for improved solderability and assembly
- Both the component and the heat sink are installed on the PC-board utilizing standard SMT assembly equipment for "Tape & Reel" and "Tube" formats
- EIA standards and ESD protection are specified
- Can be used with water soluble or no clean SMT solder creams or other pastes

	Height Above	Footprint	rint Thermal Performance at Typical Load					
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Package Format	Package Quantity	Natural Convection	Forced Convection)		
217-36CT6 A	.360 (9.1)	.600 (15.2) x .740 (18.8)	Bulk	1	55°C @ 1W	16.0°C/W @ 200 LFM		
217-36CTT6	.360 (9.1)	.600 (15.2) x .740 (18.8)	Tube	20	55°C @ 1W	16.0°C/W @ 200 LFM		
217-36CTR6▲	.360 (9.1)	.600 (15.2) x .740 (18.8)	Tape & Reel	250	55°C @ 1W	16.0°C/W @ 200 LFM		

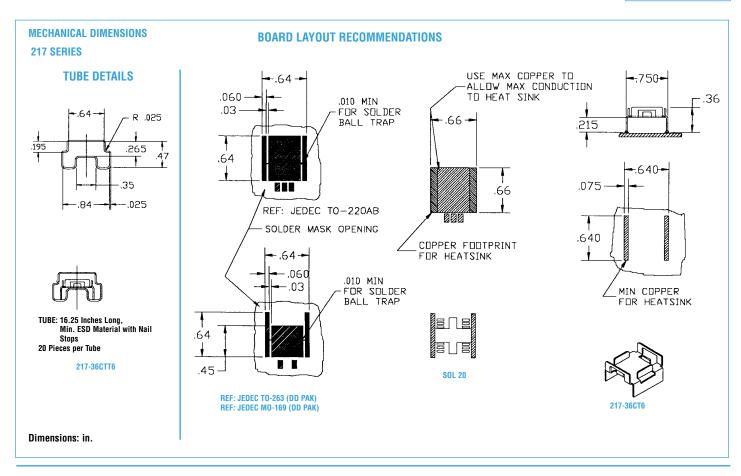
Material: Copper, Tin, Lead Plated





217 SERIES Surface Mount Heat Sinks

D²PAK, TO-220, SOL-20

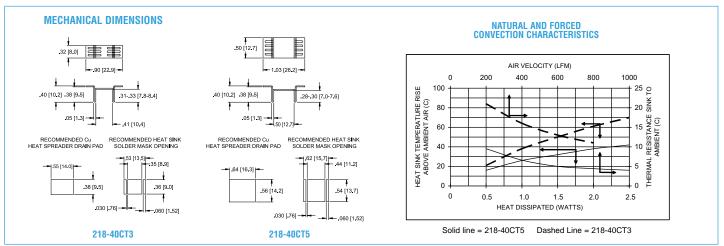




218 SERIES Surface Mount Heat Sink

SMT Devices

Standard	Height Above	Maximum	Thermal Performan	ice at Typical Load
P/N	PC Board	Footprint	Natural Convection	Forced Convection
218-40CT3	.40° (10.2)	.90"(22.9) x .315"(8.0)	62°C rise @ 2W	21°C/W @ 200LFM
218-40CT5	.40° (10.2)	1.03"(26.2) x .50"(12.7)	62°C rise @ 2W	21°C/W @ 200LFM





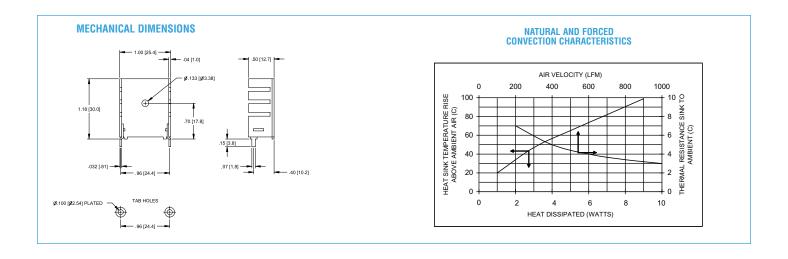


206 SERIES Vertical Mount Heat Sink

TO-220

Standard	Height Above	Maximum	Thermal Performan	ce at Typical Load
P/N	PC Board	Footprint	Natural Convection	Forced Convection
206-1PABH	1.18"(30.0)	1.00°(25.4) x .50°(12.7)	56°C rise @ 4W	7.3°C/W @ 200LFM

Material: Aluminum, Black Anodized



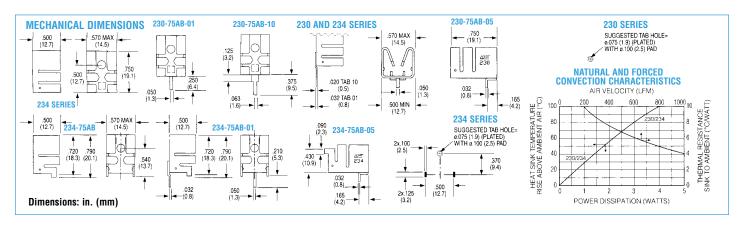


PATENT PENDING

230 AND 234 SERIES Compact, Wavesolderable Low-Profile Self-Locking Heat Sinks

TO-220

	Height Above	Footprint		Solderable		Thermal Perfor	mance at Typical Load
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuation	Tab Option	Mounting Style	Natural Convection	Forced Convection)
230-75AB 🔺	.750 (19.1)	.570 (14.5) x .500 (12.7)	Vert./Horiz.	No Tab	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM
230-75AB-01	.750 (19.1)	.570 (14.5) x .500 (12.7)	Vertical	01	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM
230-75AB-05	.500 (12.7)	.750 (19.1) x .570 (14.5)	Horizontal	05	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM
230-75AB-10	.875 (22.2)	.570 (14.5) x .500 (12.7)	Vertical	10	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM
234-75AB	.790 (20.0)	.570 (14.5) x .500 (12.7)	Vert./Horiz	No Tab	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM
234-75AB-01	.790 (20.0)	.570 (14.5) x .500 (12.7)	Vertical	01	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM
234-75AB-05	.500 (12.7)	.790 (20.0) x .570 (14.5)	Horizontal	05	Clip/Mtg Hole	57°C @ 2W	7.5°C/W @ 400 LFM





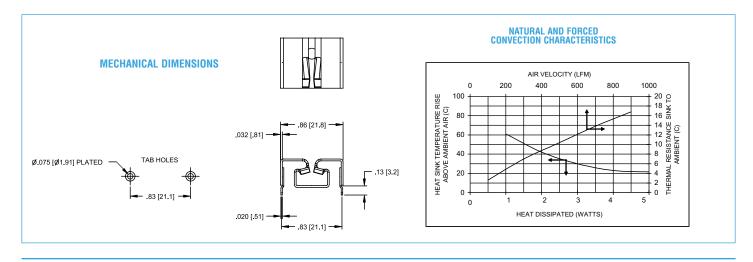


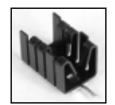
241 SERIES Horizontal Mount Heat Sink

TO-220

Standard	Height Above	Maximum	Thermal Performan	ce at Typical Load
P/N	PC Board	Footprint	Natural Convection	Forced Convection
241-69AB-03	.39'(9.9)	.86°(21.8) x .69°(17.5)	77°C rise @ 4W	12°C/W @ 200LFM

Material: Aluminum, Black Anodized

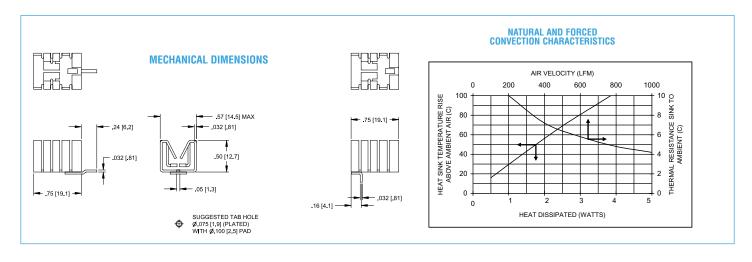




262 SERIES Horizontal and Vertical Mount Heat Sink

TO-220

Standard	Height Above	Maximum	Thermal Performan	ce at Typical Load
P/N	PC Board	Footprint	Natural Convection	Forced Convection
262-75AB-05	.53" (13.4)	.75"(19.1) x .50"(12.7)	80°C rise @ 3W	10°C/W @ 200LFM
262-75AB-01	.75" (19.1)	.53"(13.4) x .50"(12.7)	80°C rise @ 3W	10°C/W @ 200LFM







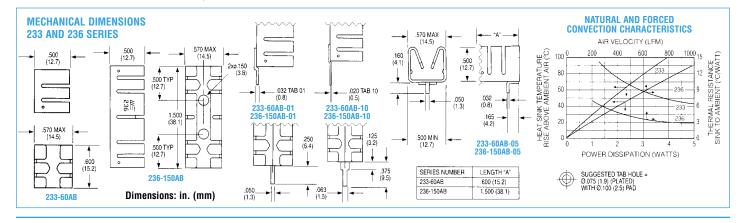
PATENT PENDING

233 AND 236 SERIES Self-Locking Wavesolderable Heat Sinks

TO-220

Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perfo Natural Convection	ormance at Typical Load Forced Convection
233-60AB 🔺	.600 (15.2)	.570 (14.5) x .500 (12.7)	Vert./Horiz.	No Tab	Clip/Mtg Hole	58°C @ 2W	11.0°C/W @ 400 LFM
233-60AB-01	.600 (15.2)	.570 (14.5) x .500 (12.7)	Vertical	01	Clip/Mtg Hole	58°C @ 2W	11.0°C/W @ 400 LFM
233-60AB-05	.500 (12.7)	.600 (15.2) x .570 (14.5)	Horizontal	05	Clip/Mtg Hole	58°C @ 2W	11.0°C/W @ 400 LFM
233-60AB-10 A	.725 (18.4)	.570 (14.5) x .500 (12.7)	Vertical	10	Clip/Mtg Hole	58°C @ 2W	11.0°C/W @ 400 LFM
236-150AB	1.500 (38.1)	.570 (14.5) x .500 (12.7)	Vert./Horiz	No Tab	Clip/Mtg Hole	58°C @ 2W	4.80°C/W @ 400 LFM
236-150AB-01	1.500 (38.1)	.570 (14.5) x .500 (12.7)	Vertical	01	Clip/Mtg Hole	58°C @ 2W	4.80°C/W @ 400 LFM
236-150AB-05 A	.500 (12.7)	1.500 (38.1) x .570 (14.5)	Horizontal	05	Clip/Mtg Hole	58°C @ 2W	4.80°C/W @ 400 LFM
236-150AB-10	1.625 (41.3)	.570 (14.5) x .570 (12.7)	Vetrical	10	Clip/Mtg Hole	58°C @ 2W	4.80°C/W @ 400 LFM

Material: Aluminum, Black Anodized



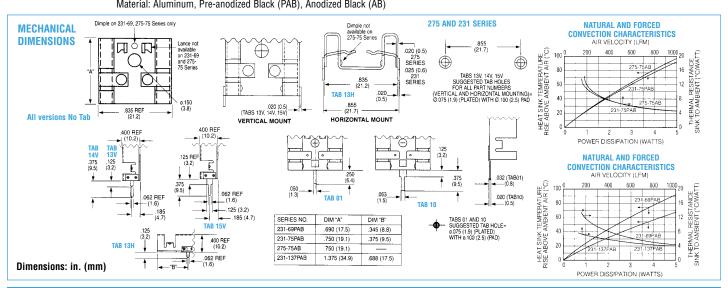


PATENT 5381041

275 AND 231 SERIES Compact, Stress-Free Labor-Saving Locking-Tab Heat Sinks

TO-220

Heig	ght Above	Footprint			T!	nermal Perform	iance at Typical Load
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Natural Convection	Forced Convection
275-75AB	.750 (19.1)	.835 (21.2) x .400 (12.7)	Vert./Horiz.	No Tab	Clip/Mtg Hole	44 C @ 2W	7.9°C/W @ 400 LFM
275-75AB-01	.750 (19.1)	.835 (21.2) x .400 (12.7)	Vertical	01	Clip/Mtg Hole	44°C @ 2W	7.9°C/W @ 400 LFM
275-75AB-10	.875 (12.7)	.835 (21.2) x .400 (14.5)	Vertical	10	Clip/Mtg Hole	44°C @ 2W	7.9°C/W @ 400 LFM
231-69PAB	.690 (18.4)	.835 (21.2) x .400 (12.7)	Vert./Horiz.	No Tab	Clip/Mtg Hole	45°C @ 2W	8°C/W @ 400 LFM
231-69PAB-13H	.400 (38.1)	.690 (17.5) x .835 (12.7)	Horizontal	13H	Clip/Mtg Hole	45°C @ 2W	8°C/W @ 400 LFM
231-69PAB-XXX	.690 (38.1)	.835 (21.2) x .400 (12.7)	Vertical	13V, 14V, 15V	Clip/Mtg Hole	45°C @ 2W	8°C/W @ 400 LFM
231-75PAB	.750 (12.7)	.835 (21.2) x .400 (14.5)	Vert./Horiz.	No Tab	Clip/Mtg Hole	43°C @ 2W	7.9°C/W @ 400 LFM
231-75PAB-13H	.400 (41.3)	.750 (19.1) x .835 (12.7)	Horizontal	13H	Clip/Mtg Hole	43°C @ 2W	7.9°C/W @ 400 LFM
(14V ▲) 231-75PAB-X	(XX .750 (34.9)	.835 (21.2) x .400 (12.7)	Vertical	13V, 14V, 15V	Clip/Mtg Hole	43°C @ 2W	7.9°C/W @ 400 LFM
231-137PAB	1.375 (10.2)	.835 (21.2 x .400 (12.7)	Vert./Horiz.	No Tab	Clip/Mtg Hole	32°C @ 2W	5.9°C/W @ 400 LFM
231-137PAB-13H	.400 (10.2)	1.375 (34.9) x .835 (12.7)	Horizontal	13H	Clip/Mtg Hole	32°C @ 2W	5.9°C/W @ 400 LFM
(15VA) 231-137PAB-2	XXX 1.375 (10.2)	.835 (21.2) x .400 (12.7)	Vertical	13V, 14V, 15V	Clip/Mtg Hole	32°C @ 2W	5.9°C/W @ 400 LFM
Material: Aluminum	Pre-anodized Black	(PAR) Anodized Black (AR)	1				







PATENT 5381041

235 SERIES Compact, Stress-Free Labor-Saving Locking-Tab Heat Sinks

TO-220

	Height Above	Footprint				Thermal Perf	ormance at Typical Load
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Natural Convection	Forced Convection
1 / IN	III. (IIIIII <i>)</i>	III. (IIIIII <i>)</i>	Comingulation	ian options	Otyle	CONVECTION	CONVECTION
235-85AB 🔺	.850 (21.6)	1.000 (25.4) x .500 (12.7)	Vert./Horiz.	No Tab	Clip/Mtg Hole	40°C @ 2W	6.8°C/W @ 400 LFM
235-85AB-01	.850 (21.6)	1.000 (25.4) x .500 (12.7)	Vertical	01	Clip/Mtg Hole	40°C @ 2W	6.8°C/W @ 400 LFM
235-85AB-05	.500 (12.7)	.850 (21.6) x 1.000 (25.4)	Horizontal	05	Clip/Mtg Hole	40°C @ 2W	6.8°C/W @ 400 LFM
235-85AB-10	.975 (24.8)	1.000 (25.4) x .500 (12.7)	Vertical	10	Clip/Mtg Hole	40°C @ 2W	6.8°C/W @ 400 LFM

Material: Aluminum, Black Anodized NATURAL AND FORCED **MECHANICAL DIMENSIONS** 235 SERIES 235-85AB **CONVECTION CHARACTERISTICS** AIR VELOCITY (LFM) . ⊕ ∏ П a HEAT SINK TEMPERATURE RISE ABOVE AMBIENT AIR (°C) a **(** .032 (TAB01) ----- (0.8) .020 (TAB10) ----- (0.5) 235-85AB-05 235-85AB-01 POWER DISSIPATION (WATTS) SUGGESTED TAB HOLE= 0.075 (1.9) (PLATED) WITH 0.100 (2.5) (PAD) Dimensions: in. (mm)

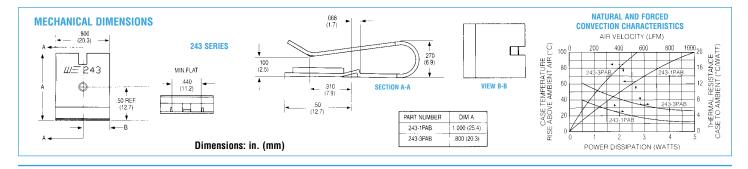


243 SERIES Labor-Saving Clip-On Heat Sinks

TO-220

	Height Above	Footprint				Thermal Perfe	ormance at Typical Load
Standard	PC Board	Dimensions	Mounting	Solderable	Mounting	Natural	Forced
P/N	in. (mm)	in. (mm)	Configuration	Tab Options	Style	Convection	Convection
243-1PAB	1.000 (25.4)	.800 (20.3) x .270 (6.9)	Vert./Horiz.	No Tab	Clip	50°C@ 2W	4.5°C/W @ 400 LFM
243-3PAB 🔺	.800 (20.3)	.800 (20.3) x .270 (6.9)	Verl./Horiz.	No Tab	Clip	78°C@ 2W	8.2°C/W @ 400 LFM

Material: Aluminum, Pre-anodized Black



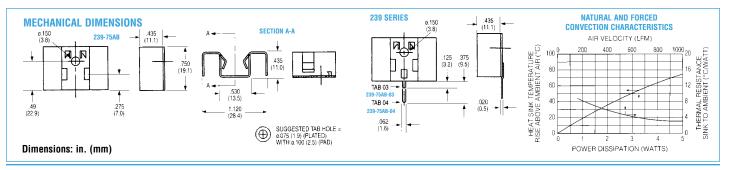


PATENT PENDING

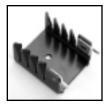
239 SERIES Snap-Down Self-Locking Heat Sinks

TO-220

Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perfo Natural Convection	ormance at Typical Load Forced Convection
239-75AB	.750 (19.1)	1.120 (28.4) x .435 (11.0)	Vert./Horiz	No Tab	Clip/Mtg Hole	38°C @ 2W	6°C/W @ 400 LFM
239-75AB-03	.750 (19.1)	1.120 (28.4) x .435 (11.0)	Vertical	03	Clip/Mtg Hole	38°C @ 2W	6°C/W @ 400 LFM
239-75AB-04	.750 (19.1)	1.120 (28.4) x .435 (11.0)	Vertical	04	Clip/Mtg Hole	38°C @ 2W	6°C/W @ 400 LFM





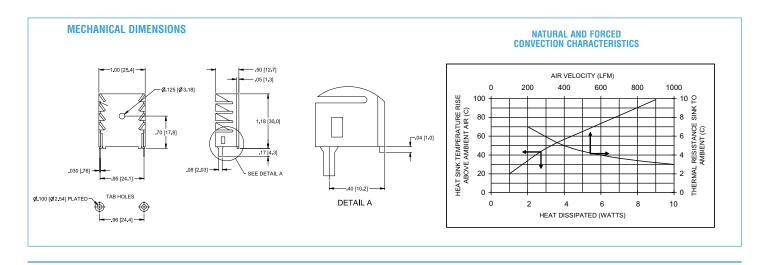


265 SERIES Vertical Mount Heat Sink

TO-220

Standard	Height Above	Maximum	Thermal Performan	nce at Typical Load
P/N	PC Board	Footprint	Natural Convection	Forced Convection
265-118ABH-22	1.18"(30.0)	1.00°(25.4) x .50°(12.7)	56°C rise @ 4W	7.0°C/W @ 200LFM

Material: Aluminum, Black Anodized

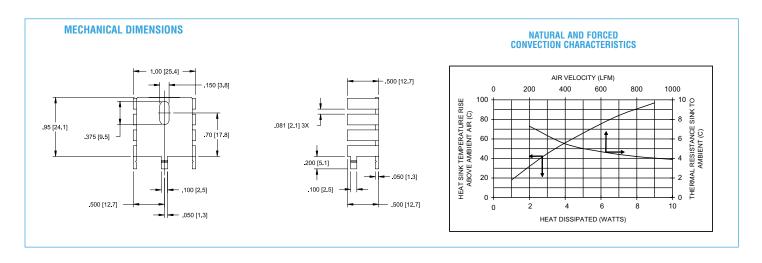




286DB SERIES Vertical Mount Heat Sink

TO-220

Standard	Height Above	Maximum	Thermal Performan	
P/N	PC Board	Footprint	Natural Convection	Forced Convection
286DB	.95" (24.1)	1.00"(25.4) x .50"(12.7)	65°C rise @ 4W	9.0°C/W @ 200LFM





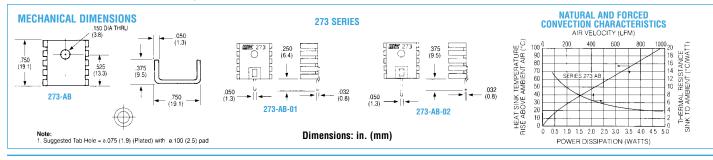


273 SERIES Low-Cost, Low-Height Wavesolderable Heat Sinks

TO-218, TO-220

Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perfo Natural Convection	ormance at Typical Load Forced Convection
273-AB 🔺	.375 (9.5)	.750 (19.1) x .750 (19.1)	Vert./Horiz.	No Tab	Mtg Hole	49°C @ 2W	7.2°C/W @ 400 LFM
273-AB-01	.375 (9.5)	.750 (19.1) x .750 (19.1)	Vertical	01	Mtg Hole	49°C @ 2W	7.2°C/W @ 400 LFM
273-AB-02	.375 (9.5)	.750 (19.1) x .750 (19.1)	Vertical	02	Mtg Hole	49°C @ 2W	7.2°C/W @ 400 LFM

Material: Aluminum, Black Anodized



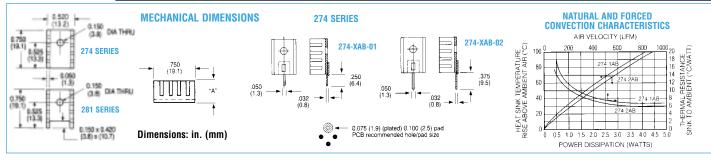


Material: Aluminum, Black Anodized

274 SERIES Low-Cost, Low-Height Wavesolderable Heat Sinks

TO-220

Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Performation Natural Convection	rmance at Typical Load Forced Convection
274-1AB 🔺	.375 (9.5)	.520 (13.2) x .750 (19.1)	Vert./Horiz.	No Tab	Mtg Hole	56°C @ 2W	8.0°C/W @ 400 LFM
274-1AB-01 🔺	.375 (9.5)	.520 (13.2) x .750 (19.1)	Vertical	01	Mtg Hole	56°C @ 2W	8.0°C/W @ 400 LFM
274-1AB-02	.375 (9.5)	.520 (13.2) x .750 (19.1)	Vertical	02	Mtg Hole	56°C @ 2W	8.0°C/W @ 400 LFM
274-2AB 🔺	.500 (12.7)	.520 (13.2) x .750 (19.1)	Vert./Horiz.	No Tab	Mtg Hole	50°C @ 2W	7.0°C/W @ 400 LFM
274-2AB-01	.500 (12.7)	.520 (13.2) x .750 (19.1)	Vertical	01	Mtg Hole	50°C @ 2W	7.0°C/W @ 400 LFM
274-2AB-02	.500 (12.7)	.520 (13.2) x .750 (19.1)	Vertical	02	Mtg Hole	50°C @ 2W	7.0°C/W @ 400 LFM
274-3AB 🔺	.250 (6.4)	.520 (13.2) x .750 (19.1)	Vert./Horiz.	No Tab	Mtg Hole	62°C @ 2W	9.0°C/W @ 400 LFM
274-3AB-01	.250 (6.4)	.520 (13.2) x .750 (19.1)	Vertical	01	Mtg Hole	62°C @ 2W	9.0°C/W @ 400 LFM
274-3AB-02	.250 (6.4)	.520 (13.2) x .750 (19.1)	Vertical	02	Mtg Hole	62°C @ 2W	9.0°C/W @ 400 LFM
281-1AB	.375 (9.5)	.520 (13.2) x .750 (19.1)	Vertical	No Tab	Mtg Hole	56°C @ 2W	8.0°C/W @ 400 LFM
281-2AB	.500 (12.7)	.520 (13.2) x .750 (19.1)	Vertical	No Tab	Mtg Hole	50°C @ 2W	7.0°C/W @ 400 LFM





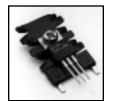
240 SERIES Labor-Saving Twisted Fin Heat Sinks

Material: Aluminum, Black Anodized

TO-220

Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perf Natural Convection	ormance at Typical Load Forced Convection
240-118ABH-22	2 🔺 1.180 (30.0)	1.000 (25.4) x .500 (12.7)	Vertical	22	Clip/Mtg Hole	55°C @ 4W	5.3°C/W @ 400 LFM
240-118ABS-22	? 1.180 (30.0)	1.000 (25.4) x .500 (12.7)	Vertical	22	Clip/Mtg Slot	55°C @ 4W	5.3° C/W @ 400 LFM



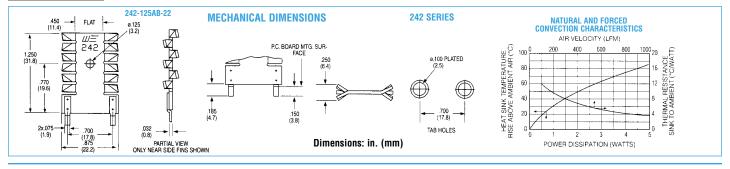


242 SERIES Low-Height, Low-Profile Twisted Fin Heat Sinks

TO-220

	Height Above	Footprint				Thermal Performance at Typical L			
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Natural Convection	Forced Convection		
242-125AB-22	1.285 (32.6)	.875 (22.2) x .250 (6.4)	Vertical	22	Mtg Hole	48°C @ 2W	6.2°C/W @ 400 LFM		

Material: Aluminum, Black Anodized

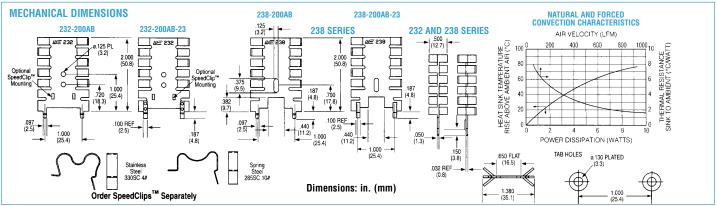


232 AND 238 SERIES Staggered Fin Heat Sinks for Vertical Mounting

TO-202, TO-220

Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perf Natural Convection	ormance at Typical Load Forced Convection
232-200AB	2.000 (50.8)	1.380 (35.1) x .500 (12.7)	Vertical	2, Twisted	Clip/Mtg Hole	48°C @ 4W	3.3°C/W @ 400 LFM
232-200AB-23	2.000 (50.8)	1.380 (35.1) x .500 (12.7)	Vertical	2, Solderable	Clip/Mtg Hole	48°C @ 4W	3.3°C/W @ 400 LFM
238-200AB	2.000 (50.8)	1.380 (35.1) x .500 (12.7)	Verlical	2, Twisted	Mtg Slot	48°C @ 4W	3.3°C/W @ 400 LFM
238-200AB-23	2.000 (50.8)	1.380 (35.1) x .500 (12.7)	Verlical	2, Solderable	Mtg Slot	48°C @ 4W	3.3°C/W @ 400 LFM



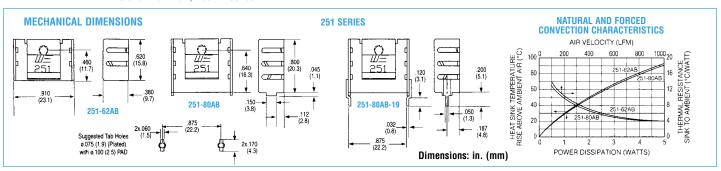




251 SERIES Slim-Profile Heat Sinks With Integral Clips

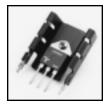
15 Lead Multiwatt

Standard P/N	Height Above PC Board in. (mm)	Footprint Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Thermal Perfo Natural Convection	ormance at Typical Load Forced Convection
251-62AB	.620 (15.7)	.910 (23.1) x .380 (9.7)	Vert./Horiz.	No Tab	Clip	66°C @ 3W	66°C/W @ 400 LFM
251-80AB	.845 (21.5)	.910 (23.1) x .380 (9.7)	Vert./Horiz.	No Tab	Clip	64°C @ 3W	66°C/W @ 400 LFM
251-80AB-19	.875 (22.2)	.910 (23.1) x .380 (9.7)	Vertical	19	Clip	64°C @ 3W	66°C/W @ 400 LFM





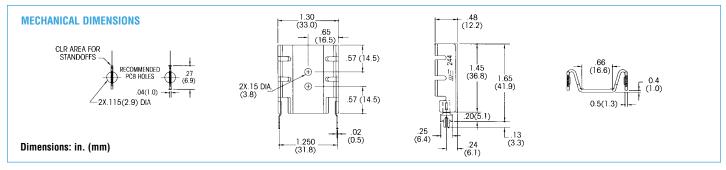
BOARD LEVEL HEAT SINKS FOR TO-220, TO-218 AND MULTIWATT™ COMPONENTS

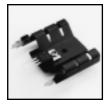


244 SERIES Low Height, Slim Profile Wavesolderable Folded Fin Heat Sinks

MULTIWATT

	Height Above	Footprint		Thermal Performance at Typical Load						
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Natural Convection	Forced Convection	Weight lbs. (grams)			
244-145AB	1.450 (36.8)	1.300 (33.0) x 480 (12.1)	Vert/Horiz,	No Tab	44°C @ 4W	4.4°C/W @ 400 LFM	.0160 (7.25)			
244-145AB-50	1.650 (41.9)	1.300 (33.0) x 480 (12.1)	Vertical	50	44°C @ 4W	4.4°C/W @ 400 LFM	.0170 (7.20)			
Material: Alumin	Material: Aluminum, Black Anodized									



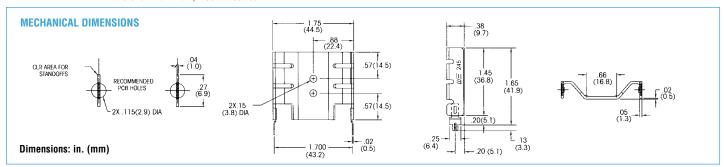


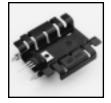
245 SERIES Low Height, Slim Profile Wavesolderable Folded Fin Heat Sinks

MULTIWATT

	Height Above	Footprint	Thermal Performance at Typical Load					
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Natural Convection	Forced Convection	Weight lbs. (grams)	
245-145AB	1.450 (36.8)	1.750 (44.5) x .380 (9.7)	Ver.t/Horiz.	No Tab	38°C @ 4W	3.2°C/W @ 400 LFM	.0160 (7.25)	
245-145AB-50	1.650 (41.9)	1.750 (44.5) x .380 (9.7)	Vertical	50	38°C @ 4W	3.2°C/W @ 400 LFM	.0170 (7.20)	

Material: Aluminum, Black Anodized



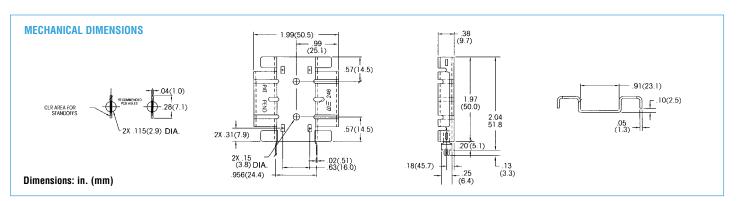


246 SERIES Medium Height, Slim Profile Wavesolderable Folded Fin Heat Sinks

MULTIWATT

	Height Above	Footprint			Thermal Perfo	rmance at Typical Load	
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Natural Convection	Forced Convection	Weight lbs. (grams)
246-197AB	1.968 (50.0)	1.986 (50.4) x 3.75 (9.5)	Vert./Horiz.	No Tab	35°C @ 4W	2.8°C/W @ 400 LFM	.0240 (10.90)
246-197AB-50	2.168 (55.1)	1.986 (50.4) x 3.75 (9.5)	Vertical	50	35°C @ 4W	2.8°C/W @ 400 LFM	.0250 (11.40)

Order SpeedClip™ 285SC or 330SC separately. (See 248 Series section). Material: Aluminum, Black Anodized





BOARD LEVEL HEAT SINKS FOR TO-220, TO-218 AND MULTIWATT™ COMPONENTS



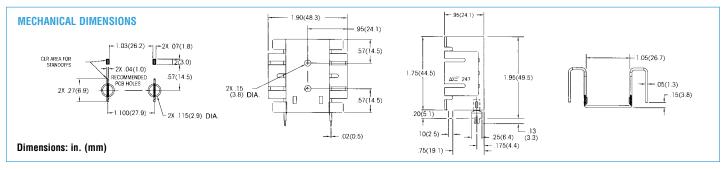
247 SERIES Medium Height, Deep Profile Wavesolderable Folded Fin Heat Sinks

MULTIWATT

	Height Above	Footprint	Thermal Performance at Typical Load					
Standard	PC Board	Dimensions	Mounting	Solderable	Natural	Forced	Weight	
P/N	in. (mm)	in. (mm)	Configuration	Tab Options	Convection	Convection	lbs. (grams)	
247-195AB	1.950 (49.5)	1.900 (48.3) x .950 (24.1)	Vert./Horiz.	No Tab	25°C@ 4W	2.4°C/W @ 400 LFM	.0330 (15.10)	
247-195AB-50	1.950 (49.5)	1.900 (48.3) x .950 (24.1)	Vertical	50	25°C@ 4W	2.4°C/W @ 400 LFM	.0340 (15.60)	
2-17 100/10 00	1.000 (40.0)	1:300 (40.0) X :300 (E4.1)	VOITIOUI	- 00	20 00 111	2:4 0/W @ 400 EIW	.0040 (10.00)	

Order SpeedClip™ 285SC or 330SC separately. (See 248 Series section).

Material: Aluminum, Black Anodized





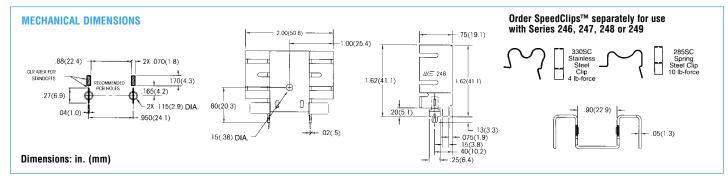
248 SERIES Low Height, Medium Profile Wavesolderable Folded Fin Heat Sinks

MULTIWATT

	Height Above	Footprint			Thermal Perfo	rmance at Typical Load	
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Natural Convection	Forced Convection	Weight lbs. (grams)
248-162AB	1.620 (41.1)	2.000 (50.8) x .750 (19.1)	Vert/Horiz.	No Tab	35°C @ 4w	2.5°C/W @ 400 LFM	.026 (11.60)
248-162AB-50	1.620 (41.1)	2.000 (50.8) x .750 (19.1)	Vertical	50	35°C @ 4w	2.5°C/W @ 400 LFM	.027 (12.20)

Order SpeedClip™ 285SC or 330SC separately.

Material: Aluminum, Black Anodized



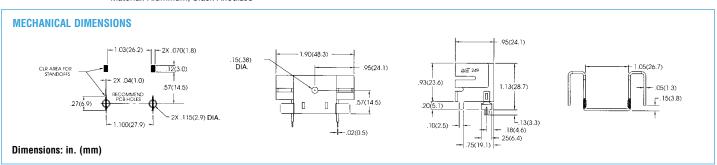


249 SERIES Medium Height, Deep Profile Wavesolderable Folded Fin Heat Sinks

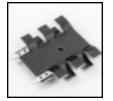
MULTIWATT

	Height Above	Footprint			Thermal Perfo	rmance at Typical Load	
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Natural Convection	Forced Convection	Weight lbs. (grams)
249-113AB	1.130 (28.7)	1.900 (48.3) x .950 (24.1)	Vert./Horiz,	No Tab	35°C@ 4W	3.29°C/W @ 400 LFM	.020 (8.90)
249-113AB-50	1.130 (28.7)	1.900 (48.3) x .950 (24.1)	Vertical	50	35°C@ 4W	3.29°C/W @ 400 LFM	.021 (9.40)

Order SpeedClip™ 285SC or 330SC separately. (See 248 Series section).







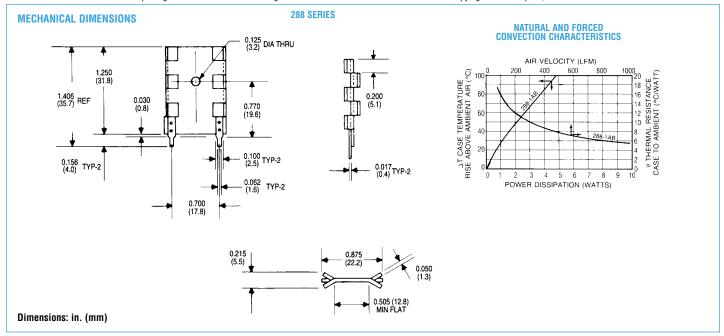
288 SERIES Compact Wave-Solderable Low-Cost Heat Sinks

T0-220, T0-202

	Height Above	Maximum	Thermal Perfori	nance at Typical Load	
Standard	PČ Board	Footprint	Natural	Forced	Weight
P/N	in. (mm)	in. (mm)	Convection	Convection	lbs. (grams)
288-1AB 🔺	1.250 (31.8)	0.875 (22.2) x 0.215 (5.5)	85°C @ 4W	12°C/W @ 200 LFM	0.0057 (2.59)

Mounting tabs are pre-tinned to ensure excellent wave-solder bond and good electrical connections for vertical mounting of TO-220 and TO-202 semiconductor packages. These heat sinks are designed for use where minimum PC

board space is available. The 288-1AB is a stamped aluminum heat sink, black anodized, designed for applications requiring good heat dissipation from a heat sink occupying minimum space, available at minimum cost.





271 SERIES Top-Mount Booster Heat Sinks for Use with 270/272/280 Series

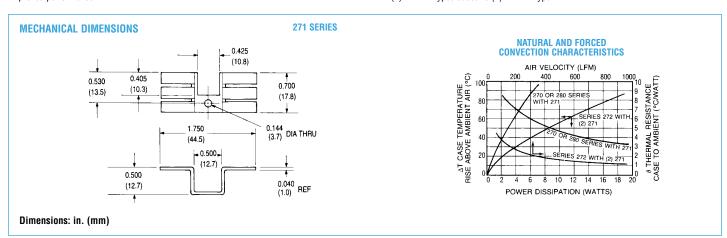
TO-220

	Height Above	Horizontal Mounting Footprint	Thermal Perform	ance at Typical Load	
Standard P/N	Semiconductor Case in. (mm)		Natural Convection	Forced Convection	Weight lbs. (grams)
271-AB 🔺	0.500 (12.7)	1.750 (44.5) x 0.700 (17.8)	62°C @ 4W (NOTE A)	5.1° C/W @ 400 LFM 1.8° C/W 400 LFM (NOTE B)	0.0052 (2.36)

Material: Aluminum, Black Anodized

This top-hat style booster heat sink can be added to any of the 270, 272, or 280 Series for improved performance.

NOTE A: Thermal resistance with one 271-AB. NOTE B: Thermal resistance (total) as shown with (2) 271-AB types added to (1) 272-AB type.







270/272/280 SERIES Small Footprint Low-Cost Heat Sinks

TO-220, TO-202

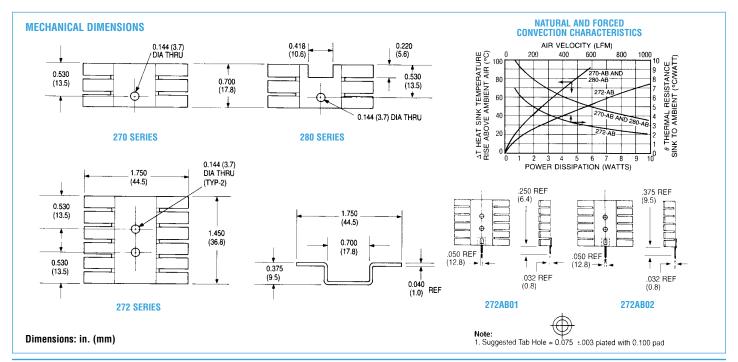
	Height Above	Horizontal Mounting		Thermal Perform	ance at Typical Load	
Standard P/N	PC Board in. (mm)	Maximum Footing in. (mm)	Solderable Tab Options	Natural Convection	Forced Convection	Weight lbs. (grams)
270-AB 🔺	0.375 (9.4)	1.750 (44.5) x 0.700 (17.8)	_	70°C @ 4W	6.0° C/W @ 400 LFM	0.0052 (2.36)
272-AB 🔺	0.375 (9.4)	1.750 (44.5) x 1.450 (36.8)	01,02	42°C @ 4W	3.6° C/W @ 400 LFM	0.0105 (5.72)
280-AB	0.375 (9.4)	1.750 (44.5) x 0.700 (17.8)	_	70°C @ 4W	6.0° C/W @ 400 LFM	0.0048 (2.18)

Material: Aluminum, Black Anodized

These exceptionally low-cost heat sinks can be mounted horizontally under a T0-220 or T0-202 case style with a maximum height of only 0.375 in. (9.4).

For added performance, a 271 Series heat sink can also be used for double-sided heat dissi-

pation. The 270-AB and 280-AB accept one power semiconductor; the 272-AB is designed for two power semiconductors. Specify solderable tab options for the 272 Series by the addition of suffix "01" or "02" to the standard part number (i.e. 272-AB01 or 272-AB02).





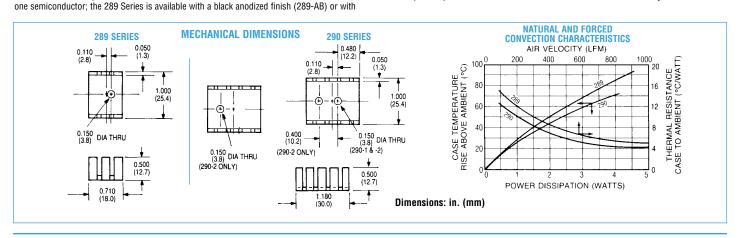
289 AND 290 SERIES Low-Cost Single or Dual Package Heat Sinks

TO-218, TO-202, TO-220

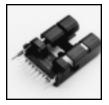
	Height Above	Horizontal Mounting	Thermal Pertorm	iance at Typical Load	
Standard P/N	PČ Board in. (mm)	Maximum Footing in. (mm)	Natural Convection	Forced Convection	Weight lbs. (grams)
289-AB 🔺	0.500 (12.7)	1.000 (25.4) x 0.710 (18.1)	50°C @ 2W	9.0 C/W @ 400 LFM	0.0055 (2.49)
289-AP	0.500 (12.7)	1.000 (25.4) x 0.710 (18.1)	50°C @ 2W	9.0 C/W @ 400 LFM	0.0055 (2.49)
290-1AB 🔺	0.500 (12.7)	1.000 (25.4) x 1.180 (30.0)	44°C @ 2W	7.0 C/W @ 400 LFM	0.0082 (3.72)
290-2AB 🔺	0.500 (12.7)	1.000 (25.4) x 1.180 (30.0)	44°C @ 2W	7.0 C/W @ 400 LFM	0.0081 (3.67)
Material: Aluminu	ım, Black Anodized				

Low in cost and compact in overall dimensions, one 289 Series heat sink can accommodate

no finish (289-AP). Two semiconductors can be mounted to the 290-2AB style.



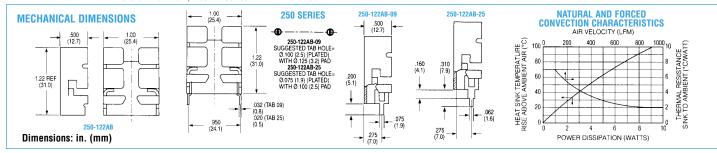




250 SERIES High-Performance Slim Profile Heat Sinks With Integral Clips

Multiwatt

	Height Above	Footprint				Thermal Perfor	mance at Typical Load
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Configuration	Solderable Tab Options	Mounting Style	Natural Convection	Forced Convection
250-122AB	1.220 (31.0)	1.000 (25.4) x .500 (12.7)	Vert./Horiz.	No Tab	Clip	50°C @ 4W	3.7°C/W @ 400 LFM
250-122AB-09 A	1.220 (31.0)	1.000 (25.4) x .500 (12.7)	Vertical	09	Clip	50°C @ 4W	3.7°C/W @ 400 LFM
250-122AB-25	1.380 (35.1)	1.000 (25.4) x .500 (12.7)	Vertical	25	Clip	50°C @ 4W	3.7°C/W @ 400 LFM
Material: Aluminu	m, Black Anodize	d					



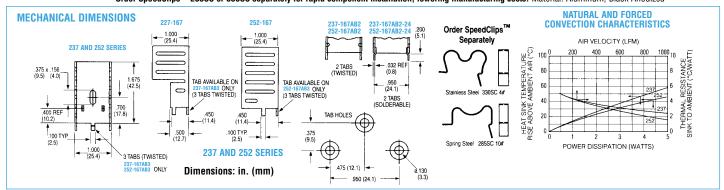


237 AND 252 SERIES High-Performance, High-Power Vertical Mount Heat Sinks

TO-220

	Height Above	Footprint				Thermal Perform	mance at Typical Load
Standard	PC Board	Dimensions	Mounting	Solderable	Mounting	Natural	Forced
P/N	in. (mm)	in. (mm)	Configuration	Tab Options	Style	Convection	Convection
237-167AB2	1.675 (42.5)	1.000 (25-4) x 1.000 (25.4)	Vertical	2, Twisted	Clip/Mtg Slot	46°C @ 4W	4.5° C/W @ 200 LFM
237-167AB3	1.675 (42.5)	1.000 (25.4) x 1.000 (25.4)	Vertical	Twisted	Clip/Mtg Slot	46°C @ 4W	4.5°C/W @ 200 LFM
237-167AB2-24	1.675 (42.5)	1.000 (25.4) x 1.000 (25.4)	Vertical	2, Solderable	Clip/Mtg Slot	46°C @ 4W	4.5°C/W @ 200 LFM
252-167AB2	1.675 (42.5)	1.000 (25.4) x 1.000 (25.4)	Vertical	2, Twisted	Clip/Mtg Slot	40°C @ 4W	4.5°C/W @ 200 LFM
252-167AB3	1.675 (42.5)	1.000 (25.4) x 1.000 (25.4)	Vertical	Twisted	Clip/Mtg Slot	40°C @ 4W	4.5°C/W @ 200 LFM
252-167AB2-24	1.675 (42.5)	1.000 (25.4) x 1.000 (25.4)	Vertical	2, Solderable	Clip/Mtg Slot	40°C @ 4W	4.5°C/W @ 200 LFM

Order SpeedClips™ 285SC or 330SC separately for rapid component installation, lowering manufacturing costs. Material: Aluminum, Black Anodized





291 SERIES Labor-Saving Clip-on Heat Sinks

Vortical

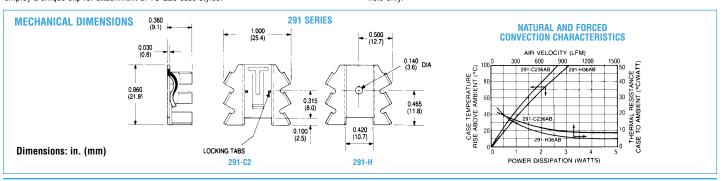
T0-220

	Height Above	Mounting Footprint		Thermal Perforn	nance at Typical Load	
Standard P/N	PC Board in. (mm)	Dimensions in. (mm)	Mounting Style	Natural Convection	Forced Convection	Weight lbs. (grams)
291-C236AB	0.860 (21.)9	1.100 (27.0) x 0.360 (9.1)	TO-220 (Clip)	80°C @ 2W	24° C/W @ 600 LFM	0.0026 (1.18)
291-H36AB 🔺	0.860 (21.9)	1.100 (27.0) x 0.360 (9.1)	TO-220 (Mtg. Hole)	68°C @ 2W	16° C/W @ 600 LFM	0.0026 (1.18))

Material: Aluminum, Black Anodized

Designed for mounting horizontally or vertically on a circuit board, 291 Series heat sinks employ a unique clip for attachment of TO-220 case styles.

One type is available with a locking clip and one with a 0.140 in. (3.6) diameter mounting hole only.







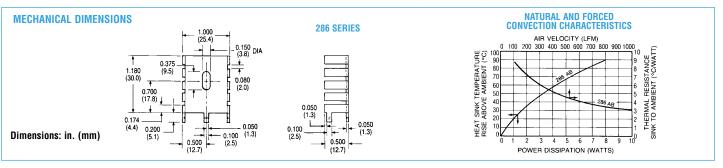
286 SERIES Aluminum and Copper Low-Cost Wave-Solderable Heat Sinks

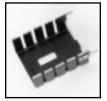
See also 286DB Series on Page 7.

TO-220

Height Above			Thermal Performance at Typical Load					
Standard P/N	PC Board in. (mm)	Maximum Footprint in. (mm)	Material	Natural Convection	Forced Convection	Weight lbs. (grams)		
286-AB 🔺	1.190 (30.2)	1.000 (25.4) x 0.500 (12.7)	Aluminum, Anodized	58°C @ 4W	7.4°CW @ 200 LFM	0.0085 (3.86)		
286-CBT 🔺	1.190 (30.2)	1.000 (25.4) x 0.500 (12.7)	Copper, Black	58°C @ 4W	7.4°CW @ 200 LFM	0.0250 (11.34)		
286-CT	1.190 (30.2)	1.000 (25.4) x 0.500 (12.7)	Copper, Tinned	58°C @ 4W	7.4°CW @ 200 LFM	0.0250 (11.34)		

Efficient heat removal at low cost can be achieved by inserting the 286 Series directly into predrilled circuit boards; scored mounting tabs may be bent after insertion to provide added stability. The 286 Series can be wavesoldered directly to the board. Material: 286-AB style (aluminum, black anodized), 286-CBT style (copper, black paint tin tabs), and 286-CT style (copper, tinned).





287 SERIES Wave-Solderable Low-Cost Heat Sinks

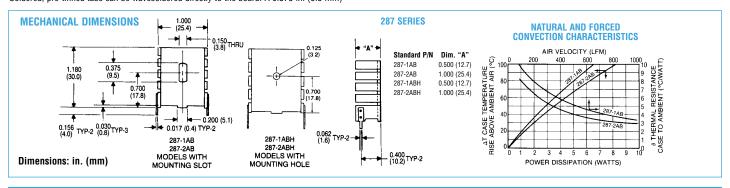
TO-220

		Height Above	Maximum	Thermal Performa	ance at Typical Load	
	ard P/N Mounting Hole	PC Board	Footprint "A"	Natural Convection	Forced Convection	Weight
Mounting Slot	Mounting note	in. (mm)	in. (mm)	CONVECTION	Convection	lbs. (grams)
287-1AB 🔺	287-1ABH 🔺	1.180 (30.0)	1.000 (25.4) x 0.500 (12.7)	65°C @ 4W	7.8°CW @ 200 LFM	0.0090 (4.08)
287-2AB 🔺	287-2ABH	1.180 (30.0)	1.000 (25.4) x 1.000 (25.4)	55°10 @ 4W	6.4°CW @ 200 LFM	0.0140 (6.35)

Material: Aluminum, Black Anodized

Mount these cost-effective TO-220 heat sinks vertically into pre-drilled printed circuit boards. Soldered, pre-tinned tabs can be wavesoldered directly to the board. A 0.375 in. (9.5 mm)

mounting slot allows for correct positioning of TO-220 and similar semiconductor packages.





285 AND 330 SERIES 285 SC and 330 SC SpeedClips™

Standard P/N	Nominal Installed Loading Force	For Use With Series	Material	Weight lbs. (grams)
285 SC	10 lbs	232, 237, 240, 252, 667	Carbon Steel	0.00053 (0.24)
330 SC	4 lbs	232, 237, 240, 252, 667	Stainless Steel	0.00074 (0.34)

SpeedClips™ employ a locking safety tab for mounting. Must be ordered separately for these heat sink series. Use these SpeedClips™ with our 237, 240, and 252 Series heat sinks for the

lowest production assembly time and cost. Order one SpeedClip™ for each heat sink purchased. Must be purchased with heat sinks.



TO-5



BOARD LEVEL POWER SEMICONDUCTOR HEAT SINKS

260 SERIES Cup Clips for TO-5 Case Style Semiconductors

CharacteristicsT0-5Thermal Resistance – Epoxy Insulated14° C/WBreakdown Voltage – Epoxy Type (VAC), 60 Hz500Recommended Operating Voltage, AC or DCClean Conditions: % Hipot Rating50Dusty Conditions: % Hipot Rating30Dirty Conditions: % Hipot Rating10 to 20Temperature Range — Continuous (C°)-73/+149

Model	Depth of Tapped Base
260-4T5E	0.093 (2.36)
260-4TH5E	0.125 (3.18)

Thread			
Size:	4	=	#4-40 UNC
	6	=	#6-32 UNC
Mounting	Т	=	tapped
Style:	S	=	stud
	Ρ	=	plain

Base Style: H = hex Semiconductor Case Style: 5 = TO-5 Insulation E = epoxy



TO-5 CASE STYLE CUP CLIPS — ORDERING GUIDE						
Standard P/N	Insulation Type	Outline Dimension L x W x I.D. in. (mm)	Weight lbs. (grams)	Case Style		
260-4T5E A 260-4TH5E A 260-6SH5E A	Epoxy Insulated Epoxy Insulated Epoxy Insulated	0.370 (9.4) x 0.380 (9.7) dia. x 0.290 (7.4) 0.400 (10.2) x 0.370 (9.4) hex. x 0.290 (7.4) 0.557 (14.1) x 0.370 (9.4) hex. x 0.290 (7.4)	0.0024 (1.09) 0.0031 (1.41) 0.0037 (1.68)	T0-5 T0-5 T0-5		

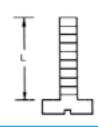
Materials and Finish: Cups - beryllium copper, black ebonol "C"; Bases - brass, black ebonol "C"

Base Mounting Configurations — TO-5

Plain Type — Epoxy bonded, or used with #4 pan head screws.

Tapped Base — #4-40 UNC screw (not supplied) fits tapped hole. Care should be taken not to use too long a screw, which could short against the semiconductor case. For correct screw lengths:

Correct Screw Length (L) = \overline{Depth} of \overline{Base} + $\overline{Panel Thickness}$ + $\overline{Washer Thickness}$ Stud Mounting Base. #6-32 UNC. Nuts and washers not supplied. Stud hole must be slightly countersunk to ensure flat mounting.

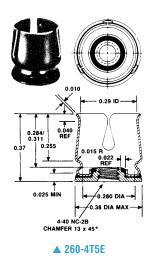


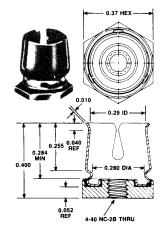
Washer Thickness To determine the correct mounting screw lengths, add dimensions as follows:

Depth of Tapped Base (from table)

Correct Screw Length (L) = Depth of Base + Panel Thickness + Washer Thickness

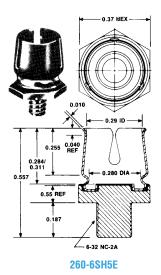
Epoxy Insulated For TO-5







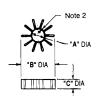
17



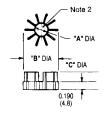


200 SERIES High-Efficiency Heat Sinks for Small Metal Can Power Semiconductors

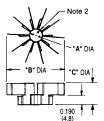












Single-Level Star 201, 202, 204, 205, 211 Series

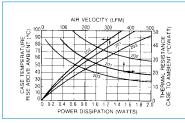
Dual-Level Star 203,207,213 Series

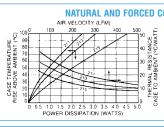
201,202,201,200,211	001100	200,	201,210 001100	200, 210 001100			01100
Available Standard P/N & Finish Types	Semiconductor Case Diameter Min/Max in. (mm)	Heat Sink Inside Dia. "A" in. (mm)	Heat Sink Outside Dia. "B" in. (mm)	Heat Sink Height "C" in. (mm)	Natural Convection Case Rise Above Ambient	Forced Convection (⊝CA@200 LFM)	Applicable Power Semiconductor Case Types
201AB	0.161 (4.1)/0.240 (6.1)	0.150 (3.8)	0.640 (16.2)	0.187 (4.8)	65°C @ 1W	31°C/W	T0-18, T0-24, T0-28, T0-40, T0-44
204SB	0.275 (7.0)/0.370 (9.4)	0.255 (6.5)	0.550 (4.8)	0.187 (4.8)	68°C @ 1W	35°C/W	T0-5, T0-9, T0-11,
205SB	0.275 (7.0)/0.370 (9.4)	0.255 (6.5)	0.720 (18.3)	0.187 (4.8)	59°C @ 1W	28°C/W	T0-12, T0-26, T0-29,
205AB, 205AP	0,275 (7.0)/0.370 (9.4)	0.255 (6.5)	0.720 (18.3)	0.187 (4.8)	68°C @ 1W	28°C/W	TO-33, TO-43, TO-45
207SB 🔺	0.275 (7.0)/0.370 (9.4)	0.255 (6,5)	0.720 (18.3)	0.375 (9.5)	46°C @ 1W	20°C/W	
207AB 🛕, 207AP	0.275 (7.0)/0.370 (9.4)	0.255 (6.5)	0.720 (18.3)	0.375 (9.5)	53°C @ 1W	20°C/W	
209SB	0.275 (7.0)/0.370 (9.4)	0.255 (6.5)	1.280 (32.5)	0.437 (11.1)	30°C @ 1W	13°C/W	
213SB	0.440 (11.2)/0.544 (13.8)	0.420 (10.7)	0.830 (21.1)	0.375 (9.5)	44°C @ 1W	19°C/W	T0-8, T0-38
213AB, 213AP	0.440 (11.2)/0.544 (13.8)	0.420 (10.7)	0.830 (21.1)	0.375 (9.5)	51°C @ 1W	19°C/W	
215AB	0.440 (11.2)/0.544 (13.8)	0.420 (10.7)	1.400 (35.6)	0.437 (11.1)	28°C @ 1W	15°C/W	
215AP	0.440 (11.2)/0.544 (13.8)	0.420 (10.7)	1.400 (35.6)	0.437 (11.1)	32°C @ 1W	15°C/W	

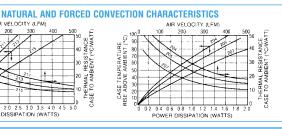
Materials and Finishes Available for 200 Series: Silver-bearing copper; black ebonol "C" ΑB Aluminum, black anodized Aluminum, no finish applied

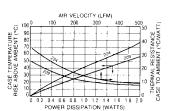
DIODES

TO-92





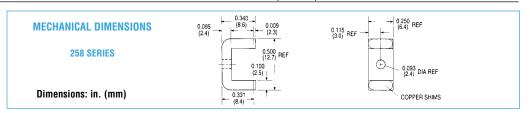




258 SERIES Thermal Links for Fused Glass Diodes

Dimensions Weight Standard Material Finish lbs. (grams) P/N in. (mm) 258 🔺 0.500 (12.7) x 0.250 (6.4) x 0.340 (8.6) DeltaCoate™ 151 on all surfaces 0.0018 (0.82) Aluminum except solder pads and base

The thermal resistance from diode leads to chassis or heat sink is 12°C/watt, when unit is mounted with TYPE 120 Joint Compound. If a 10°C/watt chassis or sink to ambient impedance is available, the thermal resistance from the diode leads to ambient is reduced from about 150°C/watt to 22°C/watt.

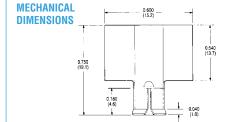


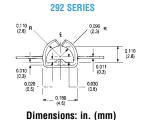


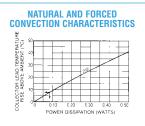
292 SERIES Heat Sink for Single TO-92

Height Above Overall Standard PČ Board Fin Width Thermal Performance Weight in. (mm) in. (mm) **Natural Convection** Finish lbs. (grams) 292-AB 🔺 0.750 (19.1) 0.600 (15.3) 0.225° C/W @ 0.250 W Black Anodized 0.00049 (0.22)

Power semiconductors packaged in a TO-92 style plastic case can be cooled effectively at little additional cost with the addition of the 292-AB heat sink. The 292-AB is effective over the typical power range of such devices. Material: Aluminum, Black Anodized.











690 SERIES Highest Efficiency/Lowest Unit Cost Heat Sinks

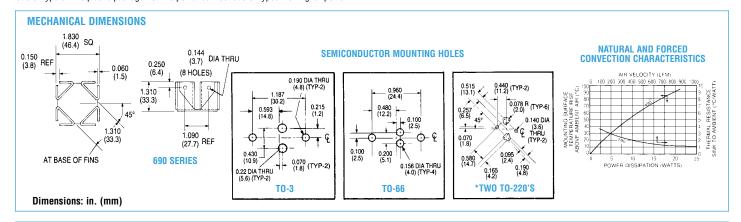
TO-3, TO-66, TO-220

Standard P/N	Height Above PC Board in. (mm)	Outline Dimensions in. (mm)	Thermal Perforn Natural Convection	nance at Typical Load Forced Convection	Semiconductor Mounting Hole Pattern	Weight lbs. (grams)
690-3B ▲ 690-66B	1.310 (33.3) 1.310 (33.3)	1.860 (47.2)-sq	44°C @ 7.5W 44°C @ 7.5W	2.0° C/W @ 400 LFM 2.0° C/W @ 400 LFM	(1) TO-3 (1) TO-66	0.0700 (31.75) 0.0700 (31.75)
690-220B	1.310 (33.3)	1.860 (47.2)-sq 1.860 (47.2)-sq	44°C @ 7.5W	2.0° C/W @ 400 LFM 2.0° C/W @ 400 LFM	(1) TO-66 (2) TO-220	0.0700 (31.75)

Material: Aluminum, Black Anodized

These low-cost heat sinks provide the most power dissipation at the lowest unit cost and are available in three standard types to mount and cool one TO-3 or TO-66 metal power semiconductor type or two plastic package TO-220 power semiconductor types. For higher power

semiconductors, the 690 Series can dissipate up to 20 watts while maintaining a mounting surface temperature rise above ambient air temperature of no more than 91°C.





635 SERIES Space-Saving Low-Cost Heat Sinks

TO-3

	Height Above	Outline	Thermal Perfor	mance at Typical Load	Semiconductor	
Standard P/N	PC Board "A" in. (mm)	Dimensions in. (mm)	Natural Convection	Forced Convection	Mounting Hole Pattern	Weight lbs. (grams)
635-5B2	0.500 (12.7)	1.900 (48.3) x 1.420 (36.0)	90°C @ 8.0W	6.0°C/W @ 300 LFM	TO-3	0.0200 (9.07)
635-75B2	0.750 (19.1)	1.900 (48.3) x 1.420 (36.0)	77°C @ 8.0W	4.8° C/W @ 300 LFM	TO-3	0.0220 (9.98)
635-10B2	1.000 (25.4)	1.900 (48.3) x 1.420 (36.0)	61°C @ 8.0W	3.6° C/W @ 300 LFM	TO-3	0.024 (10.89)
635-125B2	1.250 (31.8)	1.900 (48.3) x 1.420 (36.0)	53°C @ 8.0W	3.1°C/W @ 300 LFM	T0-3	0.028 (12.70)

Material: Aluminum Alloy, Black Anodized

Use this low-cost TO-3 heat sink style for multiple TO-3 applications on a single printed circuit board, where two or more TO-3s must be placed in proximity and minimum space is

available for heat sinking. Four different heights are available, all with T0-3 mounting hole pattern in the base. Consult factory for T0-66, T0-220, and multilead IC hole patterns.

