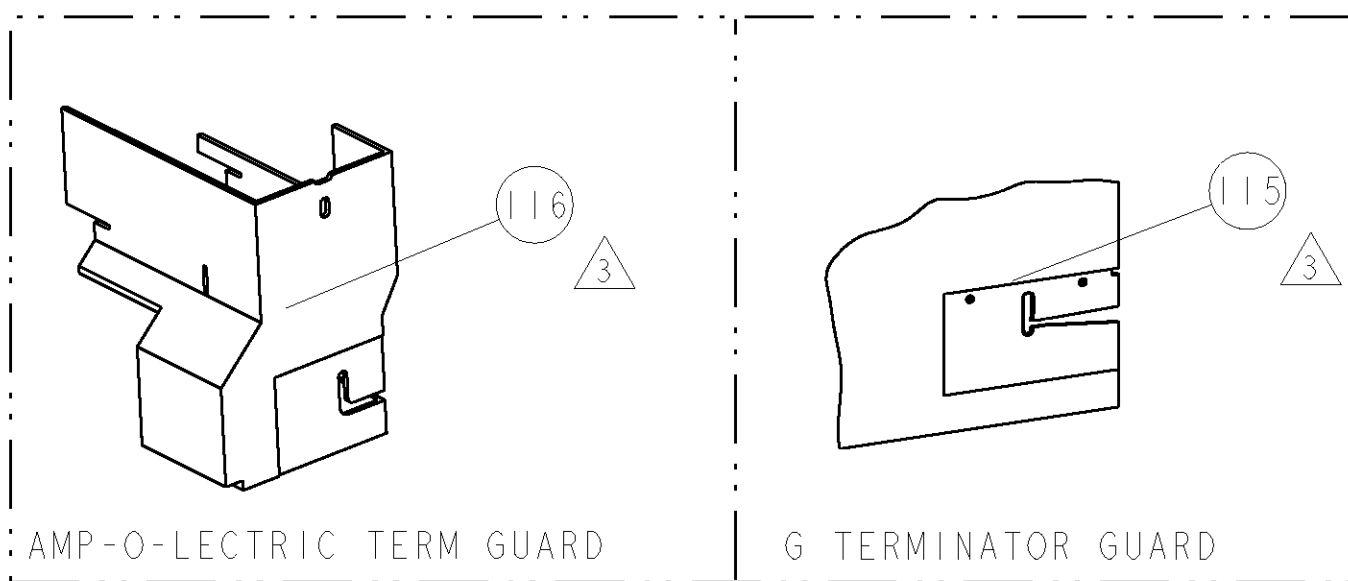


8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855204-1	C	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1855204-2	C	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1855204-3	C	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
1855204-6	C	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER
7-1855204-7	A	-	-	-	SPARE PARTS

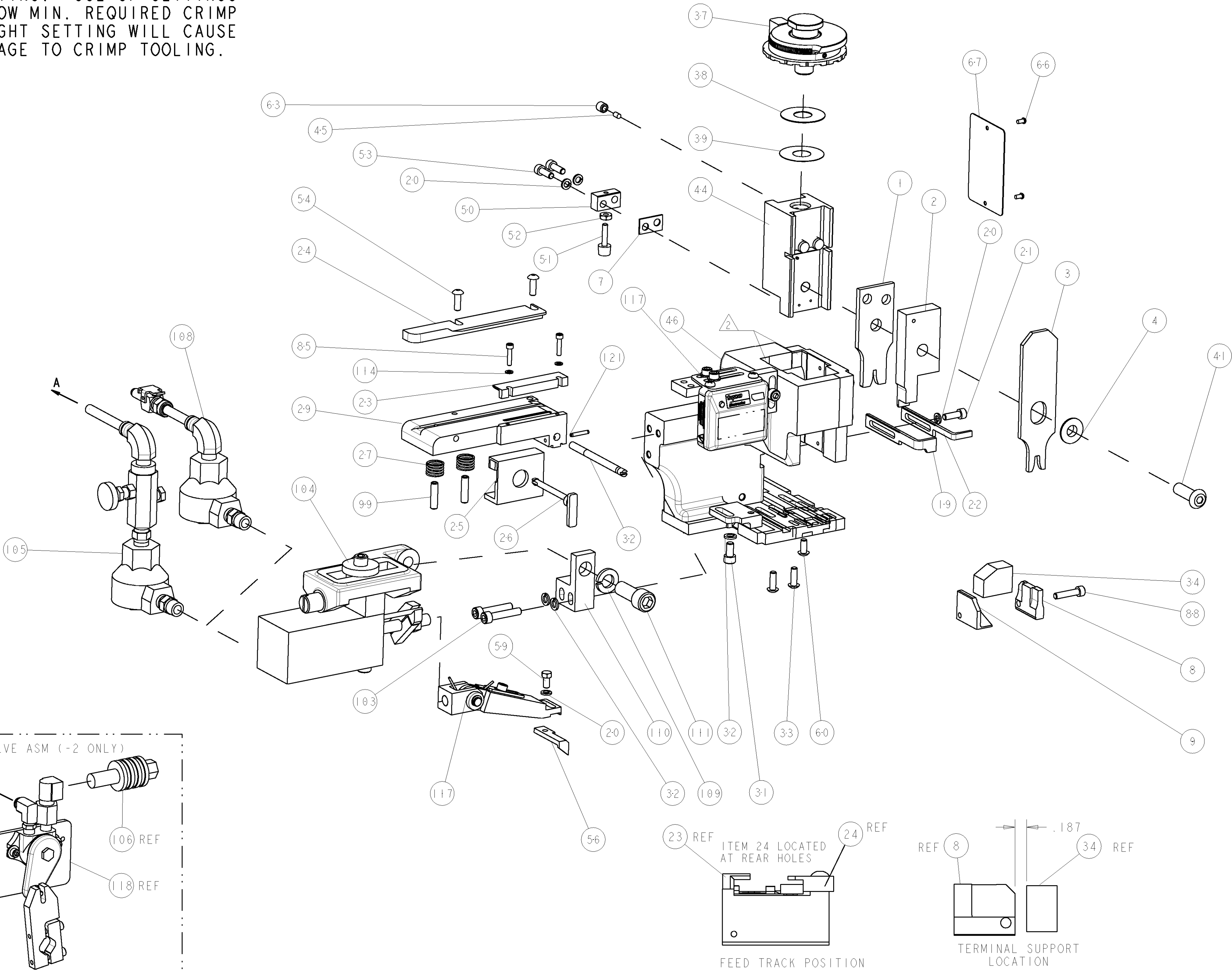
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ 16 AWG NOT RECOMMENDED BY PACKARD FOR THIS TERMINAL.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI TERM F M/P 280					
AMP	PACKARD	PACKARD TERMINAL - AMP CRIMP SPECS			
1949274-1	12110645				REF SETTING
-	-	CRIMP HEIGHT	WIRE SIZE		
-	-	.062±.002[1.57±0.05mm]	16AWG △	B7	
-	-	.059±.002[1.50±0.05mm]	1mm2	C0	
-	-	.056±.002[1.42±0.05mm]	18AWG or 0.8mm2	C8	
-	-	-	-		
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.100 [2.54mm]	F	18-16 AWG
-	-	INSUL	.155 [3.94mm]	F	Ø.077-.104
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
.219 -.250	NONE	.640	408-8040		458637-1

LOC	DIST	REVISONS			
A	66	F	LTR	DESCRIPTION	DATE
		A		RELEASED	09APR2007
		B		ECR-08-017575	14JUL2008
		C		ECR-08-028831	13NOV2008



-	1	1	1	1	-	3-21028-7	PIN, SLOTTED SPRING .094 X .562	121
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	1	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	88
-	2	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	3-694433-2	FEED PAWL	56
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	2-819307-4	RAM, SIDE FEED	44
-	1	1	1	1	-	690686-2	CRIMPER, BOLT SPECIAL	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	469367-9	SHIM	38
-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	3-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	33
-	1	1	1	1	-	690432-3	ADJUSTMENT SCREW	32
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	5-455671-2	PLATE,STRIP GUIDE	29
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	690546-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	690754-7	DRAG, SPECIAL	25
-	1	1	1	1	-	1-690440-9	GUIDE, REAR STRIP	24
-	1	1	1	1	-	690712-9	FRONT STRIP GUIDE	23
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	1	1	1	-	853714-5	PLATE, REAR SHEAR	9
1	1	1	1	1	-	1214596-5	ANVIL, SPECIAL COMBINATION	8
-	1	1	1	1	-	1-240641-9	SPACER	7
-	1	1	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	-	3-456134-6	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-	853720-5	BLADE, SLUG	2
1	1	1	1	1	-	2-456407-8	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWN 06MAR2007	
INCHES		9 PLC ±.01		CHK B. HIGMAN 06MAR2007	
		1 PLC ±.01		APPROV B. HIGMAN 06MAR2007	
		3 PLC ±.001		NAME	
		4 PLC ±.0001		PRODUCT SPEC	
		ANGLES		APPLICATION SPEC	
MATERIAL		FINISH		SIZE CAGE CODE DRAWING NO	
-		-		A1 00779 C=1855204	
				RESTRICTED TO	
				</	

CUSTOMER VIEWABLE ASSEMBLY