

EAO – Your Expert Partner for
Human Machine Interfaces



EAO Product Information

Series 18



Description

Product Assembly

Devices raised mounting

Devices flush mounting

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Product Information**General notes**

The series 18 comprises compact indicators for direct connection to 2.2, 12 or 24 VDC and illuminated pushbuttons with maintained or momentary action.

The illuminated pushbuttons are equipped with a snap-action switching system with normally open or normally closed contacts.

The dimensions of the front are 9 x 14 mm, 9 x 9 mm or 9 mm dia.

Indicators and illuminated pushbuttons for use with overhanging lenses 14 x 14 mm or 14 mm dia. are also available for flush mounting.

Mounting

Mounting from the front through the mounting hole 8 mm dia.

(15.8 x 15.8 mm resp. 16 mm dia. for flush mounting) is assured even with the wiring already attached.

The units are provided with soldering terminals.

Lenses

The flat lenses are available in various colours and a transparent version. The surface is nonreflecting (matt).

Illumination

Perfect illumination of the lenses, which can be supplied in various colours, is assured by Bi-Pin T1 LEDs (2.2 VDC) in the colours red, yellow and green.

(Compact indicators for connection to 12 or 24 VDC.) The Bi-Pin T1 LED are already integrated in the lenses.

Luminosity and wave length scattering caused by the technology used in the LED manufacturing processes may lead to visual differences in our products.

Position indication

The status of a maintained action switch can be determined by the position of the lens.

Specimen orderIlluminated pushbutton :

- Illuminated pushbutton actuator, 9 x14 mm, 18-147.035
momentary action, 1 normally open, soldering
terminal

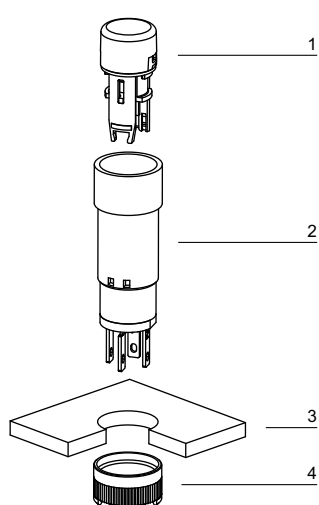
Essential accessories :

- Lens with LED plastic yellow, transparent, 18-941.4
flush, 9 x 14 mm

We reserve the right to modify technical data

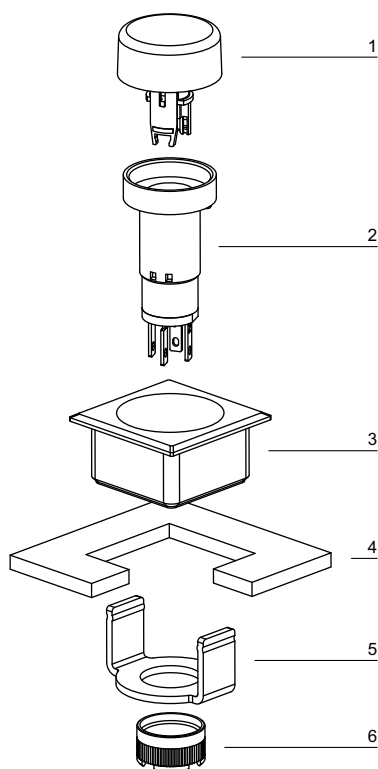
All dimensions in mm

Pushbutton illuminative, raised mounting



- 1 Lens
- 2 Switch housing
- 3 Front panel
- 4 Fixing nut

Pushbutton illuminative, flush mounting



- 1 Lens
- 2 Switch housing
- 3 Front bezel set (upper part)
- 4 Front panel
- 5 Front bezel set (lower part)
- 6 Fixing nut

Indicator



	Front protection	Operating voltage/-current	Lens	Terminals	Ø 9 x 9 mm Typ-Nr.	Ø 9 x 14 mm Typ-Nr.	Ø 9 mm Typ-Nr.	Component layout	Mounting dimensions	Technical drawing	Circuit drawing	
Indicator	IP 40	12 VDC, 20 mA	Plastic green	S	18-051.0055	18-041.0055	18-031.0055	1	1	1	1	0.002
			Plastic red	S	18-051.0052	18-041.0052	18-031.0052	1	1	1	1	0.002
			Plastic yellow	S	18-051.0054	18-041.0054	18-031.0054	1	1	1	1	0.002
		2.2 VDC, 20 mA	Plastic green	S	18-050.0055	18-040.0055	18-030.0055	1	1	1	1	0.002
			Plastic red	S	18-050.0052	18-040.0052	18-030.0052	1	1	1	1	0.002
			Plastic yellow	S	18-050.0054	18-040.0054	18-030.0054	1	1	1	1	0.002
		24 VDC, 20 mA	Plastic green	S	18-052.0055	18-042.0055	18-032.0055	1	1	1	1	0.002
			Plastic red	S	18-052.0052	18-042.0052	18-032.0052	1	1	1	1	0.002
			Plastic yellow	S	18-052.0054	18-042.0054	18-032.0054	1	1	1	1	0.002

Terminals: S = Soldering terminal

Component layout from page 11, Mounting dimensions from page 12, Technical drawing from page 12, Circuit drawing from page 13

Illuminated pushbutton actuator



Essential Accessories:

Lens with LED page 7

	Front protection	Switching system	Contacts	Switching action	Terminals	Ø 9 x 9 mm Typ-Nr.	Ø 9 x 14 mm Typ-Nr.	Ø 9 mm Typ-Nr.	Component layout	Mounting dimensions	Technical drawing	Circuit drawing	
Illuminated pushbutton actuator	IP 40	SA	1 NC	MA	S	18-258.035	18-248.035	18-238.035	2	1	2	2	0.002
				M	S	18-158.035	18-148.035	18-138.035	2	1	2	4	0.002
			1 NO	MA	S	18-257.035	18-247.035	18-237.035	2	1	2	3	0.002
				M	S	18-157.035	18-147.035	18-137.035	2	1	2	5	0.002

Switching system: SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Switching action: MA = Maintained action, M = Momentary action

Terminals: S = Soldering terminal

Component layout from page 11, Mounting dimensions from page 12, Technical drawing from page 12, Circuit drawing from page 13

Indicator actuator, flush mounting



Essential Accessories:

Front bezel set, flush mounting page 8

	Front protection	Operating voltage/-current	Lens	Terminals	19 x 19 mm Typ-Nr.	Ø 19 mm Typ-Nr.	Component layout	Mounting dimensions	Technical drawing	Circuit drawing	
Indicator actuator, flush mounting	IP 40	12 VDC, 20 mA	Plastic green	S	18-081.0055	18-061.0055	2	2	3	1	0.003
			Plastic red	S	18-081.0052	18-061.0052	2	2	3	1	0.003
			Plastic yellow	S	18-081.0054	18-061.0054	2	2	3	1	0.003
		2.2 VDC, 20 mA	Plastic green	S	18-080.0055	18-060.0055	2	2	3	1	0.002
			Plastic red	S	18-080.0052	18-060.0052	2	2	3	1	0.002
			Plastic yellow	S	18-080.0054	18-060.0054	2	2	3	1	0.002
		24 VDC, 20 mA	Plastic green	S	18-082.0055	18-062.0055	2	2	3	1	0.003
			Plastic red	S	18-082.0052	18-062.0052	2	2	3	1	0.003
			Plastic yellow	S	18-082.0054	18-062.0054	2	2	3	1	0.003

Terminals: S = Soldering terminal

Component layout from page 11, Mounting dimensions from page 12, Technical drawing from page 12, Circuit drawing from page 13

Illuminated pushbutton actuator, flush mounting



Essential Accessories:

Front bezel set, flush mounting page 8

Lens with LED, flush mounting page 7

	Front protection	Switching system	Contacts	Switching action	Terminals	19 x 19 mm Typ-Nr.	Ø 19 mm Typ-Nr.	Component layout	Mounting dimensions	Technical drawing	Circuit drawing	
Illuminated pushbutton actuator, flush mounting	IP 40	SA	1 NC	MA	S	18-288.035	18-268.035	2	2	4	2	0.002
				M	S	18-188.035	18-168.035	2	2	4	4	0.002
			1 NO	MA	S	18-287.035	18-267.035	2	2	4	3	0.002
				M	S	18-187.035	18-167.035	2	2	4	5	0.002

Switching system: SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Switching action: MA = Maintained action, M = Momentary action

Terminals: S = Soldering terminal

Component layout from page 11, Mounting dimensions from page 12, Technical drawing from page 12, Circuit drawing from page 13

Front

Lens without LED

	Lens	∅ 9 x 9 mm Typ-Nr.	∅ 9 x 14 mm Typ-Nr.	Ø 9 mm Typ-Nr.	
Lens without LED illuminative	Plastic green translucent flush	18-952.5	18-942.5	18-932.5	0.001
	Plastic red translucent flush	18-952.2	18-942.2	18-932.2	0.001
	Plastic white translucent flush	18-952.9	18-942.9	18-932.9	0.001
	Plastic yellow translucent flush	18-952.4	18-942.4	18-932.4	0.001
non-illuminative	Plastic black opaque flush	18-952.0	18-942.0	18-932.0	0.001
	Plastic grey opaque flush	18-952.8	18-942.8	18-932.8	0.001



Lens with LED

	Lens	∅ 9 x 9 mm Typ-Nr.	∅ 9 x 14 mm Typ-Nr.	Ø 9 mm Typ-Nr.	
Lens with LED without built-in series resistor, typ. forward voltage 2.2 VDC, 20 mA	Plastic green translucent flush	18-951.5	18-941.5	18-931.5	0.001
	Plastic red translucent flush	18-951.2	18-941.2	18-931.2	0.001
	Plastic yellow translucent flush	18-951.4	18-941.4	18-931.4	0.001



Lens without LED, flush mounting

	Lens	∅ 19 x 19 mm Typ-Nr.	Ø 19 mm Typ-Nr.	
Lens without LED, flush mounting illuminative	Plastic green translucent flush	18-982.5	18-962.5	0.001
	Plastic red translucent flush	18-982.2	18-962.2	0.001
	Plastic white translucent flush	18-982.9	18-962.9	0.001
	Plastic yellow translucent flush	18-982.4	18-962.4	0.001
non-illuminative	Plastic black opaque flush	18-982.0	18-962.0	0.001
	Plastic grey opaque flush	18-982.8	18-962.8	0.001



Lens with LED, flush mounting

	Lens	∅ 19 x 19 mm Typ-Nr.	Ø 19 mm Typ-Nr.	
Lens with LED, flush mounting without built-in series resistor, typ. forward voltage 2.2 VDC, 20 mA	Plastic green translucent flush	18-981.5	18-961.5	0.001
	Plastic red translucent flush	18-981.2	18-961.2	0.001
	Plastic yellow translucent flush	18-981.4	18-961.4	0.001



Front bezel set, flush mounting

	Front bezel	Ø 19 x 19 mm Typ-Nr.	Ø 19 mm Typ-Nr.	Mounting dimensions	kg
Front bezel set, flush mounting for Lens round	Plastic black	18-920.2	18-920.3	2	0.006
for Lens square	Plastic black	18-920.1		2	0.006

Mounting dimensions from page 12



Blind plug

	Ø 9 x 9 mm Typ-Nr.	Ø 9 mm Typ-Nr.	Mounting dimensions	kg
Blind plug	19-948.0	19-949.0	3	0.001

Mounting dimensions from page 12



Backside

PCB plug-in base

	Terminals	Typ-Nr.	Component layout	Technical drawing	kg
PCB plug-in base Pins axial	P	18-945	3	5	0.001
Pins bent at right-angles	P	18-946	4	6	0.001

Terminals: P = PCB terminal

Component layout from page 11, Technical drawing from page 12



Assembling

Lens remover

	Typ-Nr.	kg
Lens remover	18-910	0.002



Mounting tool

	Typ-Nr.	
Mounting tool for Fixing nut long 19-991	19-905	0.011



Actuator with snap-action switching element

Switching system

The snap-action switching system was designed for switching low powers in electronic circuits.
Single-break snap-action contact.

Material

Lens

Polymethylacrylate (PMMA), Polycarbonate (PC)

Material of contact

Gold contact on nickel plating

Actuator housing

Polyamide, colour black

Service temperature

-25 °C ... +65 °C

Protection degree

IP 40 front side, as per IEC 60529

Shock resistance

(Single impacts, semi-sinusoidal)
50 g for 11 ms, as per IEC 60068-2-27

Vibration resistance

(sinusoidal) 10 g at 10-2000 Hz, amplitude 0.75 mm, as per IEC 60512-4-4

Approvals

Declaration of conformity

RoHS

Mechanical characteristics

Terminals

The terminals can be used as soldering terminals.
Max.wire diameter: 2 x 0.5 mm²
Max.wire cross-section of stranded cable 1 x 0.75 mm²
Wire cross-section of terminal 1.6 x 0.4 mm

Tightening torque

for fixing nut max. 20 Ncm

Actuating force

1.4 N

Actuating travel

2.2 mm ±0.2 mm

Rebound time

≤2.5 ms

Mechanical lifetime

Momentary action 2 million cycles of operation
Maintained action 1 million cycles of operation,
as per IEC 60512-5-9a

Electrical characteristics

Contact resistance

≤100 mΩ starting value (initial), as per IEC 60512-2-2b

Electrical life

≥500 000 cycles of operation at 30 VDC, 100 mA, as per IEC 60512-5-9c

Power consumption LED

20 mA

Switch rating

min. 10 µA at 100 µV
max. 100 mA at 42 VAC/VDC

Electric strength

500 VAC, 50 Hz, 1 min. between all terminals and earth, as per IEC 60512-2-11

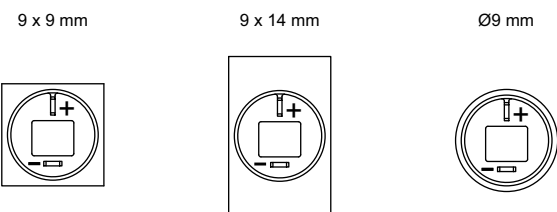
Environmental conditions

Storage temperature

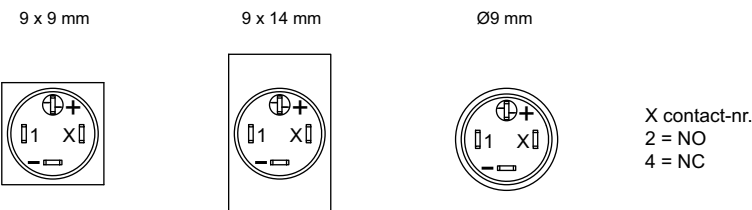
-40 °C ... +80 °C

Component layout

1 Indicator page 5

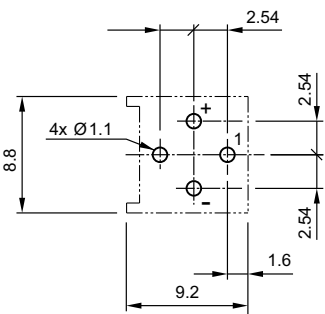


2 Illuminated pushbutton actuator page 5 | Indicator actuator, flush mounting page 6 | Illuminated pushbutton actuator, flush mounting page 6



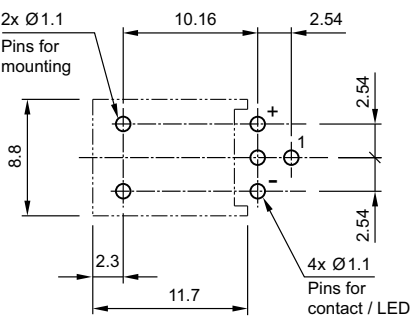
3 PCB plug-in base page 8

Drilling plan (element side)
Through-connection recommended



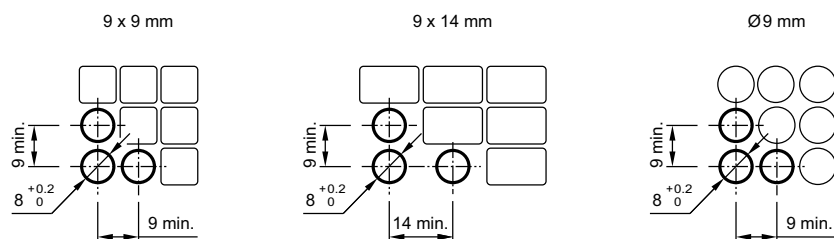
4 PCB plug-in base page 8

Drilling plan (element side)
Through-connection recommended

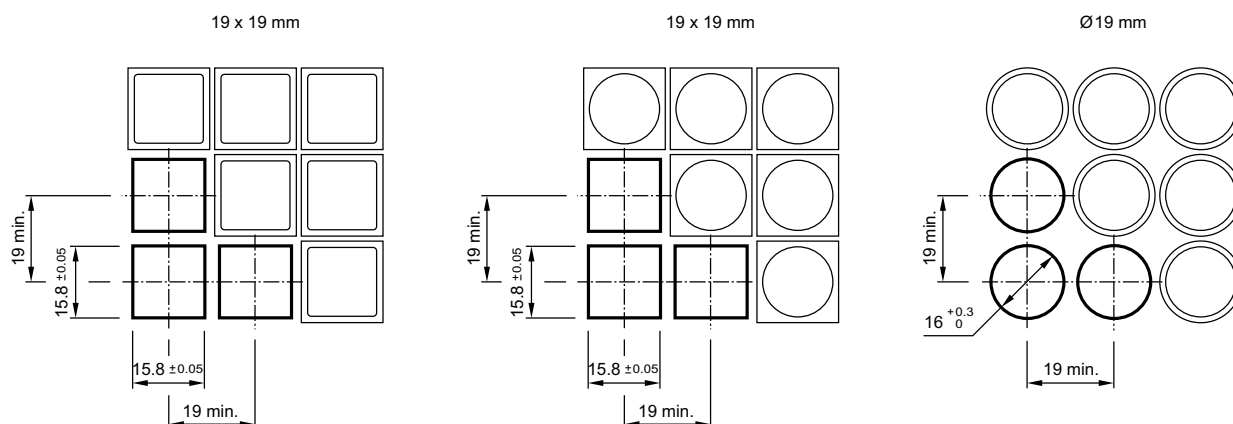


Mounting dimensions

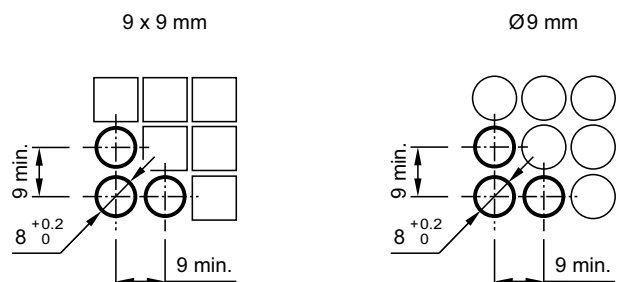
1 Indicator page 5 | Illuminated pushbutton actuator page 5



2 Indicator actuator, flush mounting page 6 | Illuminated pushbutton actuator, flush mounting page 6 | Front bezel set, flush mounting page 8

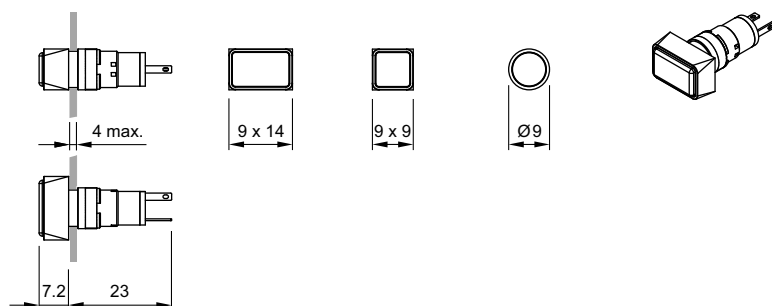


3 Blind plug page 8

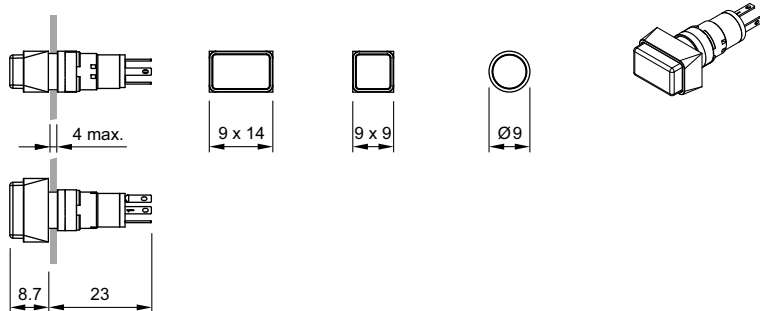


Technical drawing

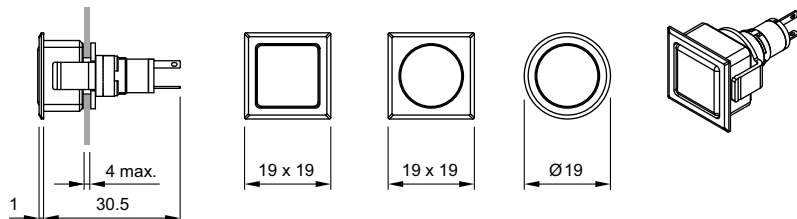
1 Indicator page 5



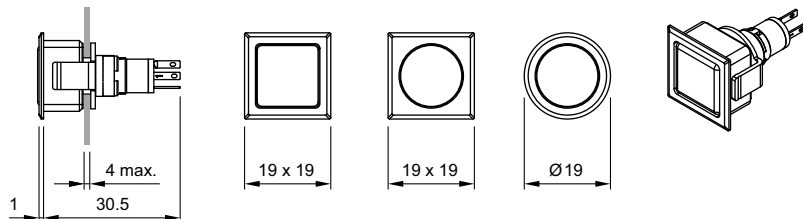
2 Illuminated pushbutton actuator page 5



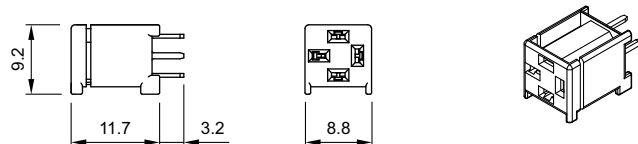
3 Indicator actuator, flush mounting page 6



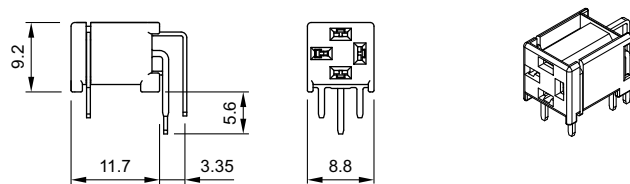
4 Illuminated pushbutton actuator, flush mounting page 6



5 PCB plug-in base page 8



6 PCB plug-in base page 8

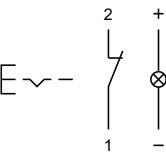


Circuit drawing

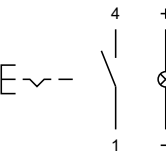
1 Indicator page 5 | Indicator actuator, flush mounting page 6



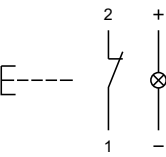
2 Illuminated pushbutton actuator page 5 | Illuminated pushbutton actuator, flush mounting page 6



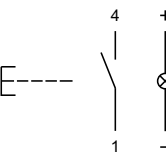
3 Illuminated pushbutton actuator page 5 | Illuminated pushbutton actuator, flush mounting page 6



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5 Illuminated pushbutton actuator page 5 | Illuminated pushbutton actuator, flush mounting page 6



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18-031.0054	5	18-920.2	8		
18-031.0055	5	18-920.3	8		
18-032.0052	5	18-931.2	7		
18-032.0054	5	18-931.4	7		
18-032.0055	5	18-931.5	7		
18-040.0052	5	18-932.0	7		
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18-040.0055	5	18-932.4	7		
18-041.0052	5	18-932.5	7		
18-041.0054	5	18-932.8	7		
18-041.0055	5	18-932.9	7		
18-042.0052	5	18-941.2	7		
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18-050.0054	5	18-942.2	7		
18-050.0055	5	18-942.4	7		
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18-061.0054	6	18-952.4	7		
18-061.0055	6	18-952.5	7		
18-062.0052	6	18-952.8	7		
18-062.0054	6	18-952.9	7		
18-062.0055	6	18-961.2	7		
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18-082.0052	6	18-962.8	7		
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18-167.035	6	18-982.8	7		
18-168.035	6	18-982.9	7		
18-187.035	6	19-905	9		
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18-237.035	5	19-949.0	8		
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18-267.035	6				
18-268.035	6				

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