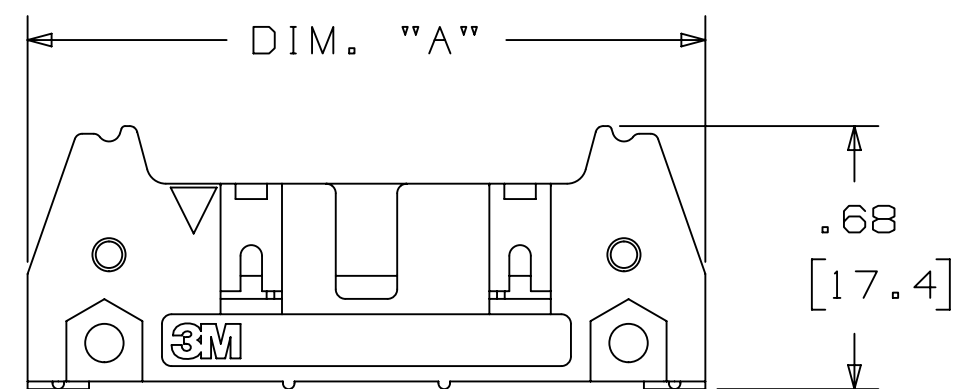
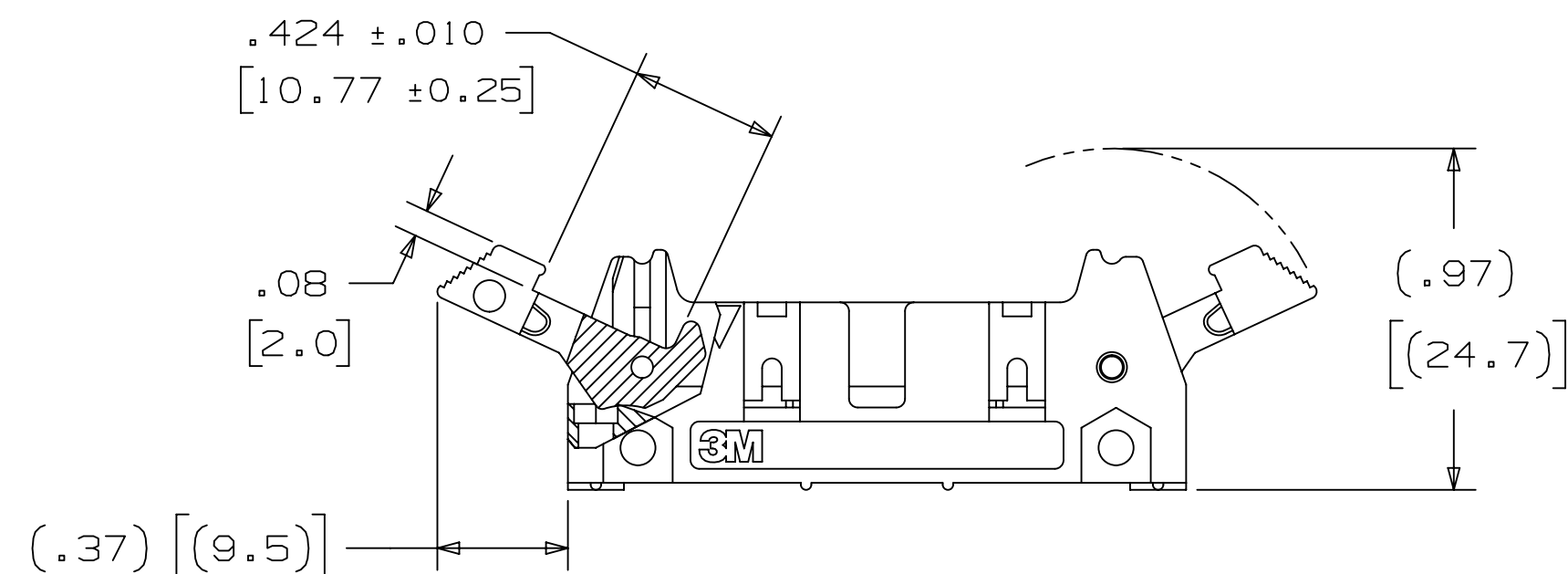


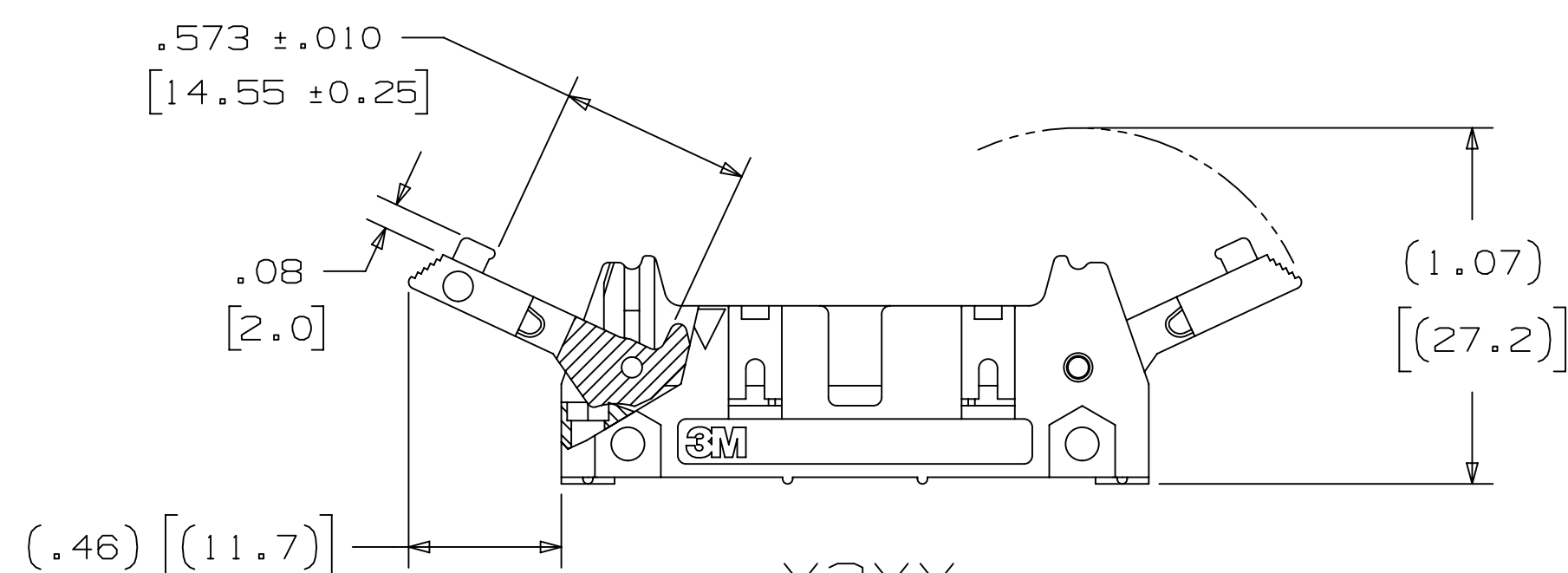
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



-X0XX
HEADER WITHOUT LATCH EJECTOR



-X2XX
HEADER WITH SHORT LATCH EJECTOR
FOR 3M SOCKETS WITHOUT STRAIN RELIEF



-X3XX
HEADER WITH LONG LATCH EJECTOR
FOR 3M SOCKETS WITH STRAIN RELIEF

X3XXX-XXXXXX

D= HIGH TEMP BLACK (PCT)/(AR PLATING REQ'D) —
N= HIGH TEMP BLACK (PCT)/(RB PLATING REQ'D)
BLANK= HIGH TEMP BLACK (PCT)/(EB PLATING REQ'D)

3M PART NUMBER:
(SEE TABLE 1)

PIN CONFIGURATION: _____
5 = RIGHT ANGLE SOLDER TAILS
6 = STRAIGHT SOLDER TAILS

- PLATING:

AR = 50 μ "-150 μ " [1.27 μ m-3.81 μ m] NICKEL-OVERALL
10 μ " [0.25 μ m] AVG. GOLD, 40-120 μ " [1-3 μ m] MATTE TIN TAILS
RB = 50 μ "-150 μ " [1.27 μ m-3.81 μ m] NICKEL-OVERALL
30 μ " [0.76 μ m] AVG. GOLD, 200 μ " [5.08 μ m] MATTE TIN TAILS

TAIL:
02 = FOR .062 [1.57] THICK BOARD (N & D)
03 = FOR .094 TO .125 [2.39 TO 3.18] THICK BOARD (N ONLY)

LATCH/EJECTOR SYSTEM:
0 = NO LATCH/EJECTOR INSTALLED
2 = SHORT ROLL PIN LATCH/EJECTORS
3 = LONG ROLL PIN LATCH/EJECTORS

- * MILITARY (WITH 3M'S N3518 POLARIZING KEY) AND CENTERBUMP POLARIZATION.
- * OPTIONAL EJECTOR LATCHES.
- * MOUNTING HOLES FOR SECURING HEADER TO BOARD.
- * OPTIONAL POLARIZING POSTS AVAILABLE.
- * HIGH TEMPERATURE INSULATOR SUITABLE FOR "NO LEAD" SOLDERING OPERATIONS.
- * SUITABLE FOR REFLOW SOLDERING USING "PASTE IN HOLE" TECHNIQUES.
- * STRAIGHT, RIGHT ANGLE SOLDER TAIL OPTIONS.

2 PHYSICAL :

```

INSULATOR:
  MATERIAL: HIGH TEMP GLASS FILLED POLYESTER (PCT)
FLAMMABILITY: UL94V-0
  COLOR: BLACK
  CONTACT:
    MATERIAL: COPPER ALLOY
    PLATING:
UNDER PLATING: NICKEL-OVERALL (SEE ORDERING INFORMATION)
  WIPING AREA: GOLD (SEE ORDERING INFORMATION)
  SOLDER TAILS: MATTE TIN (SEE ORDERING INFORMATION)
  MARKINGS: 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

```

2 ELECTRICAL :

EIA CURRENT RATING: 5.00A, 1 CONTACT POWERED
3.00A, 6 CONTACTS POWERED
1.75A, ALL CONTACTS POWERED
RATING CONDITIONS: EIA-364-070 METHOD 2, 30°C MAXIMUM
TEMPERATURE RISE, 20% DERATED. REFERENCE APPROPRIATE
3M PRODUCT SPECIFICATION FOR DETAILED CURRENT DERATING
CURVES.

INSULATION RESISTANCE: $>1 \times 10^9 \Omega$ AT 500 V_{DC}
WITHSTANDING VOLTAGE: 1,000V_{RMS} AT SEA LEVEL
UL CURRENT RATING: 1.0A ALL LINES POWERED
UL VOLTAGE RATING: 250V

2 ENVIRONMENTAL :

UL TEMPERATURE RATING: 130C
EIA TEMPERATURE RATING: -55°C TO 105°C
PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C, SINGLE PASS)

NOTES	
1.	REGULATORY INFORMATION: VISIT 3M.com/regs
2	IN THE EVENT OF CONFLICT BETWEEN THIS DATA AND THAT CONTAINED IN THE PRODUCT SPECIFICATION, THE PRODUCT SPECIFICATION TAKES PRECEDENT.
3	NOTCHES A & C WILL ACCOMODATE 3M POLARIZING KEY: N3518.
4	MOUNTING HARDWARE: FROM SOLDER SIDE OF PC BOARD USE #4-24 THREAD CUTTING SCREW (3M PART #3341-5) WITH Ø.116 [2.95] MOUNTING HOLE. FOR RIGHT ANGLE VERSION ONLY: #2-56 BOLT AND NUT (3M PART #3341-6) WITH Ø.106 [2.69] MOUNTING HOLE MAY BE USED.

X	115955	MAY 08,2024 REMOVE 05 WWT TAIL	JNC	FJR
W	112712	NOV 29,2023 UL VOLTAGE WAS 125	JNC	FJR
V	97909	JUN 22,2021 REVISED ORDERING INFO	JNC	SAN
U	93619	JAN 07,2021 REMOVE TIN LEAD PLATING AND KINK TAILS	JNC	SAN
T	62689	JUL 10,2015 ADD 5X05 OPTION AND REVISE NOTES	JNC	SN
S	60056	MAR 06,2015 REVISE ORDERING NUMBER	JNC	RS
R	56068	JUL 25,2014 REVISED AND REDRAWN	JNC	RS

REV	ECO	ISSUE DATE AND DESCRIPTION	DATE	CHKD
DRAFT CASTIGLIONE		DATE JUL 25, 2014	DATE	
CHKD		DATE	APPROV. R. SCHERER	DATE SEP 05, 2014
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		TITLE 4-WALL HEADER, .100 X .100 LATCH/EJECT, STRAIGHT & RA		
CAGE NUMBER	SIZE	DRAWING NO.		REV.
D		D78-5100-0772-3		X
MODEL	3400	DET. LISTS ☐ YES ☐ NO SHT 1 OF 3		

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DIMENSIONS: INCHES [MM]
[MM] IS REF. ONLY

DESIGN REFERENCE		NEXT ASSEMBLY	
ACCESS CODES			
DIVISION		DIVISION CODE	
Interconnect Solutions		EMSD	
DO NOT SCALE DRAWING		TOLERANCES EXCEPT AS NOTED	
		INCHES .00 ±.1 .00 ±.01 .000 ±.005 .0000 ±.0002	
THIRD ANGLE PROJECTION		MILLIMETERS	
INTERPRET PER ASME Y14.5 - 2018		0 ± .0 ± .00 ± .000 ±	
MAX SURFACE ROUGHNESS		.000 ± .00 ± .000 ±	
☒ ALL SURFACES ☐ MARKED ONLY		ANGLES ±	

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TITLE
4-WALL HEADER, .100 X .100 LATCH/EJECT, STRAIGHT & RA

CAGE NUMBER	SIZE D	DRAWING NO. 78-5100-0772-3		REV. X
MODEL 3400		DET. LISTS ☐ YES ☒ NO	SHT 1 OF 5	

UL[®]
US
UL FILE NO: E68080

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

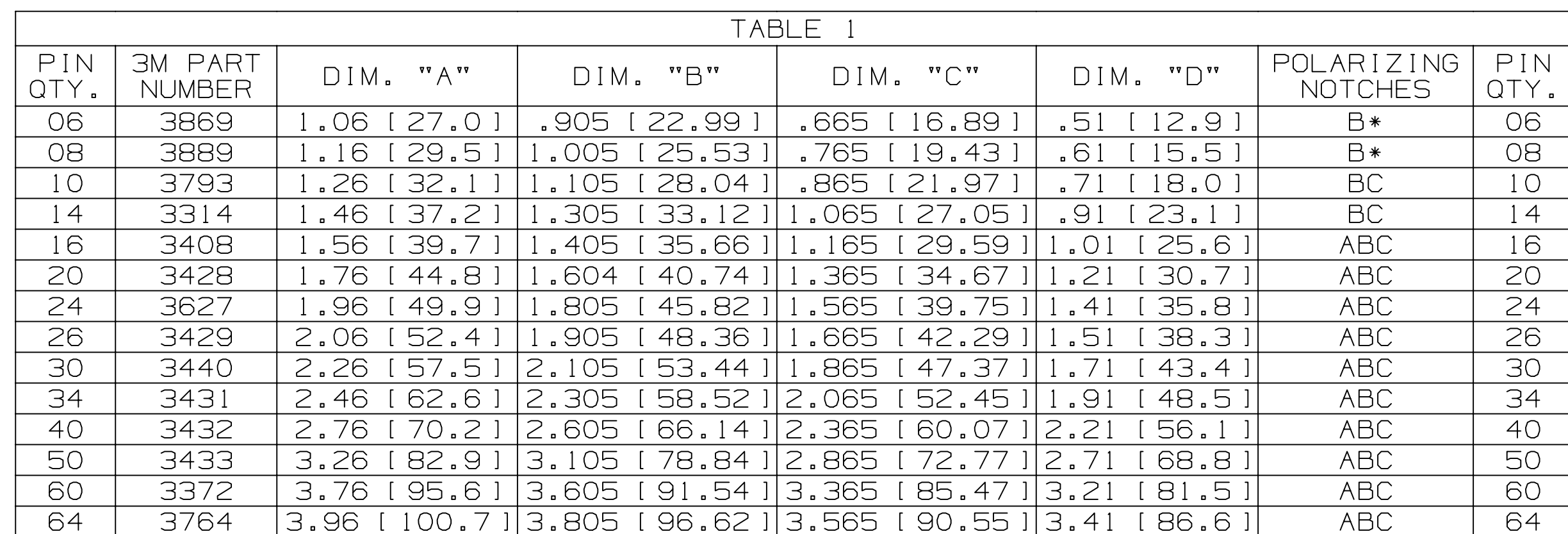
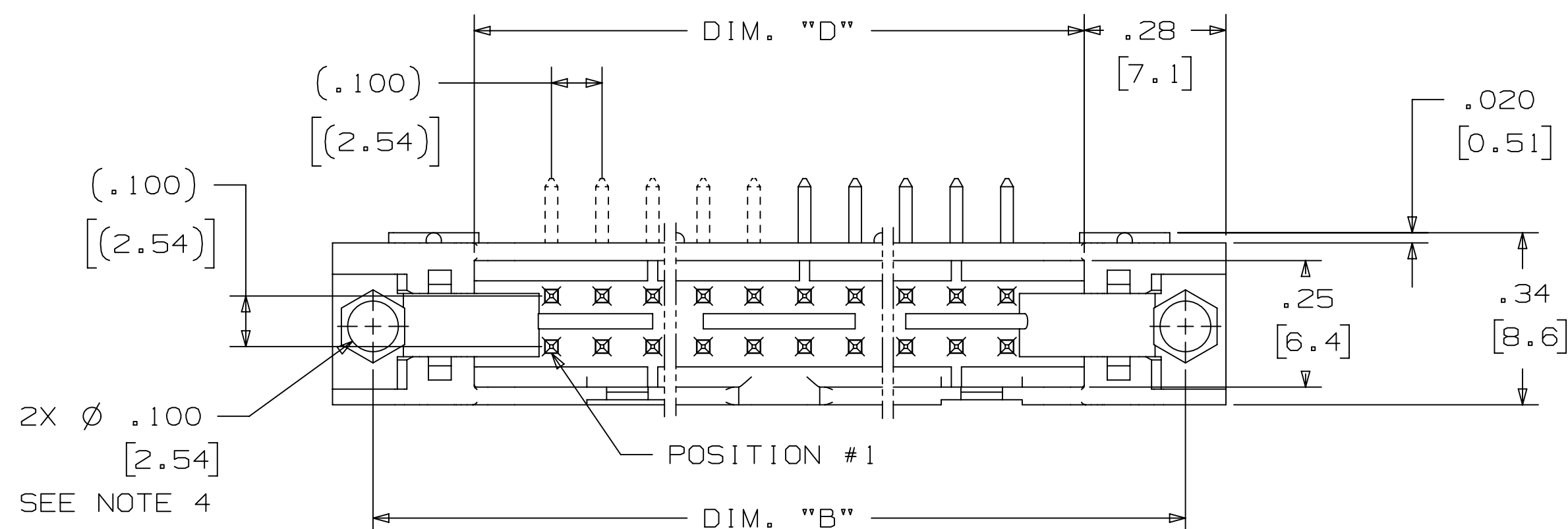


TABLE 2						
3M PART NUMBER SUFFIX	CONTACT TAIL	DIM. "E"	PIN CROSS SECTION			DIM. "G"
			DIM. "F"	DIAGONALS	CORNER RADIUS	
-5XX2	.062 [1.57] THICK PC BOARD	.112 [2.84]	.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 [.191] REF.	.035+/- .003 [.89] SEE NOTE 5
-6XX2						
-5X03	.094 [2.39] TO .125 [3.18] THICK PC BOARD	.155 [3.94]	.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 [.191] REF.	.035+/- .003 [.89]
-6X03						

DESIGN REFERENCE		NEXT ASSEMBLY		REV ECO		ISSUE DATE AND DESCRIPTION		DRFT CHKD	
ADDEND ADDEND				DRFT CASTIGLIONE		DATE JUL 25, 2014		MFG DATE	
				CHKD		DATE		APPR. R. SCHERER	
								DATE SEP 05, 2014	
DIVISION Interconnect Solutions				DIVISION CODE EMSD					
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				INCHES .00 ±.1 .000 ±.01 .0000 ±.005 .00000 ±.0002		TITLE 4-WALL HEADER, .100 X .100 LATCH/EJECT, STRAIGHT & RA			
THIRD ANGLE PROJECTION				MILLIMETERS 0 ± .0 ± .000 ± .000 ±		CAGE NUMBER D78-5100-0772-3			
INTERPRET PER ASME Y14.5 - 2018				MAX SURFACE ROUGHNESS .000 ± .000 ± .000 ±		SIZE DRAWING NO. 478-5100-0772-3		REV. X	
MAX SURFACE ROUGHNESS .000 ± .000 ± .000 ±				ANGLES ±		MODEL 3400		DES. YES YES NO SHT 2 OF 5	
☒ MARKED SURFACES ☐ UNMARKED SURFACES ☒ MARKED ONLY									

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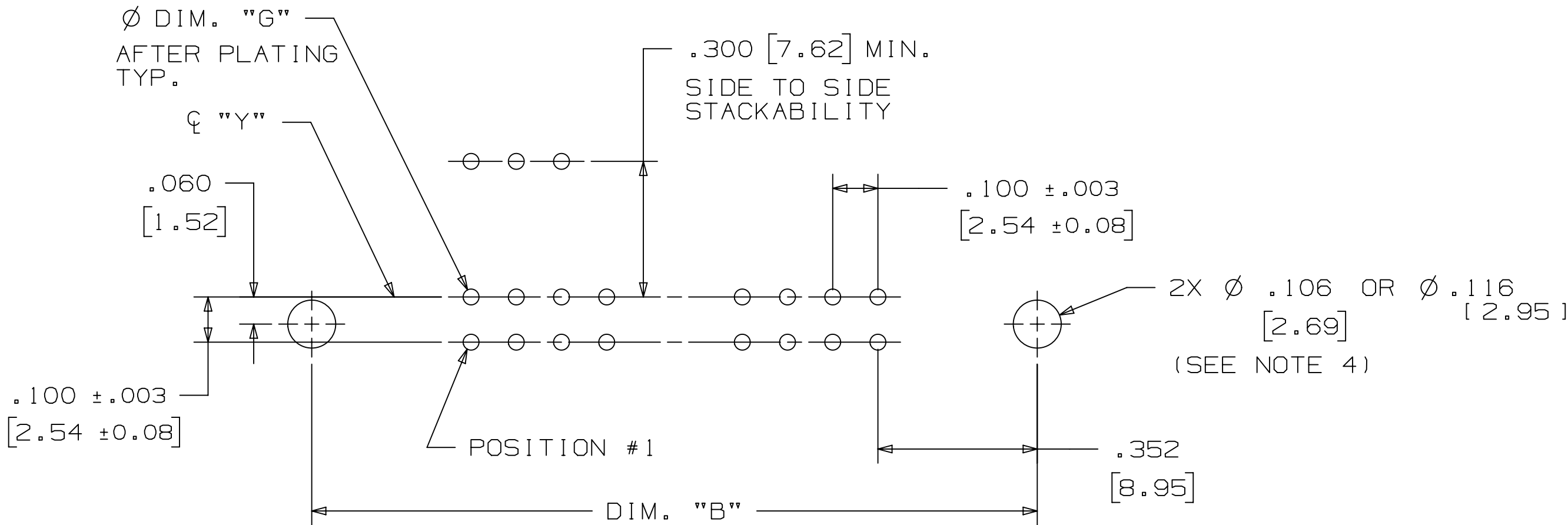
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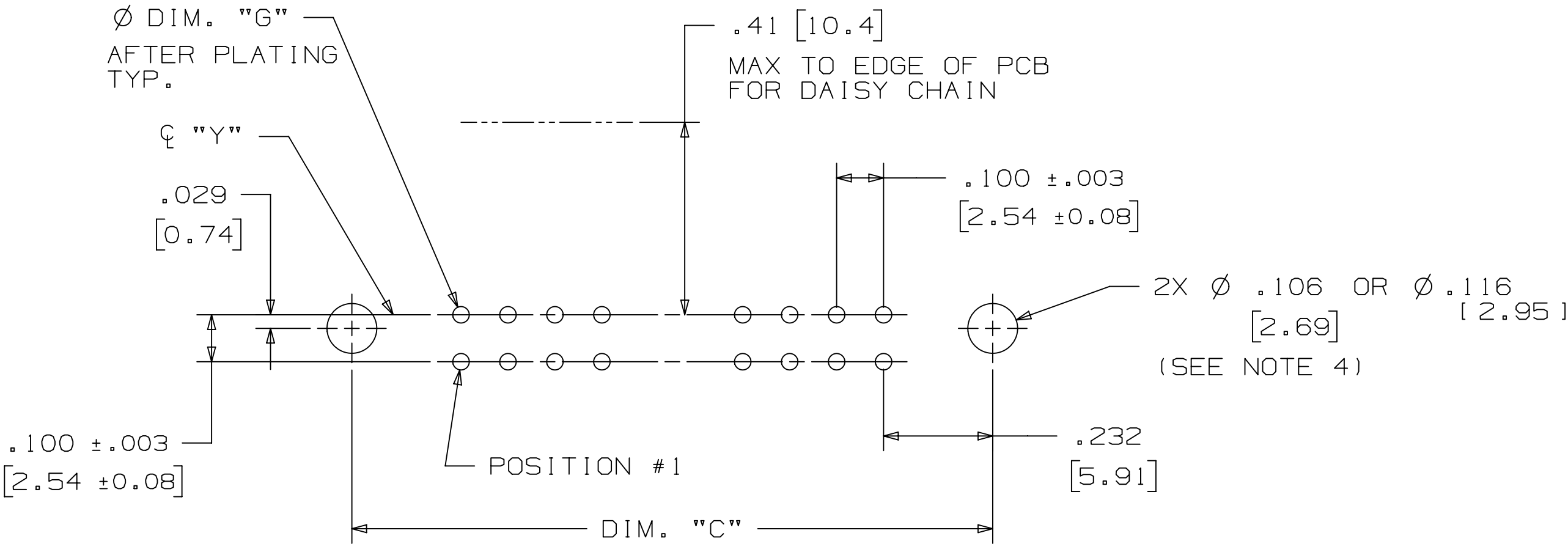
TITLE
4-WALL HEADER, .100 X .100 LATCH/EJECT, STRAIGHT & RA

CAGE NUMBER	SIZE D	DRAWING NO. 78-5100-0772-3	REV. X
MODEL 3400		DET. LIST ☐ YES ☒ NO	SHT 2 OF 5

3M™ FOUR-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



RECOMMENDED MOUNTING HOLE PATTERN
(STRAIGHT VERSION)



RECOMMENDED MOUNTING HOLE PATTERN
(RIGHT ANGLE VERSION)

PART CUSTOMIZATION

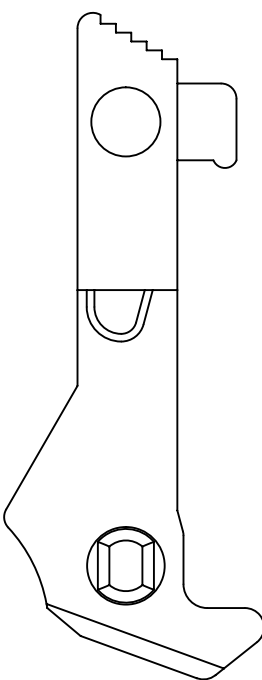
THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

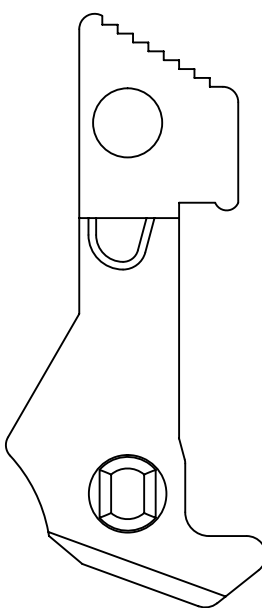
BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

MATERIAL	SHORT LATCH	LONG LATCH	LATCH STYLE	COLOR
HIGH TEMP. (PCT)	N3505-2B	N3505-3B	ROLL PIN	BLACK
HIGH TEMP (PPA)	N3505-30B	N3505-31B	SNAP-IN	BLACK

- * SELECTIVE PIN REMOVAL (ATA OR OTHER COMPATABILITY)
- * WIRE WRAP TAILS STYLE



LONG



SHORT

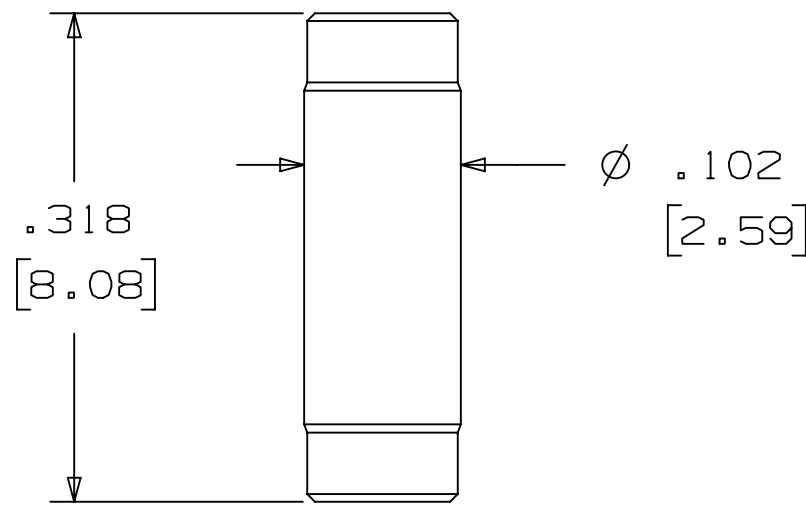
SNAP-IN LATCHES

NOTE:
SNAP-IN LATCHES CAN ONLY BE ORDERED SEPARATELY AND ARE THE CUSTOMERS RESPONSIBILITY TO INSTALL.

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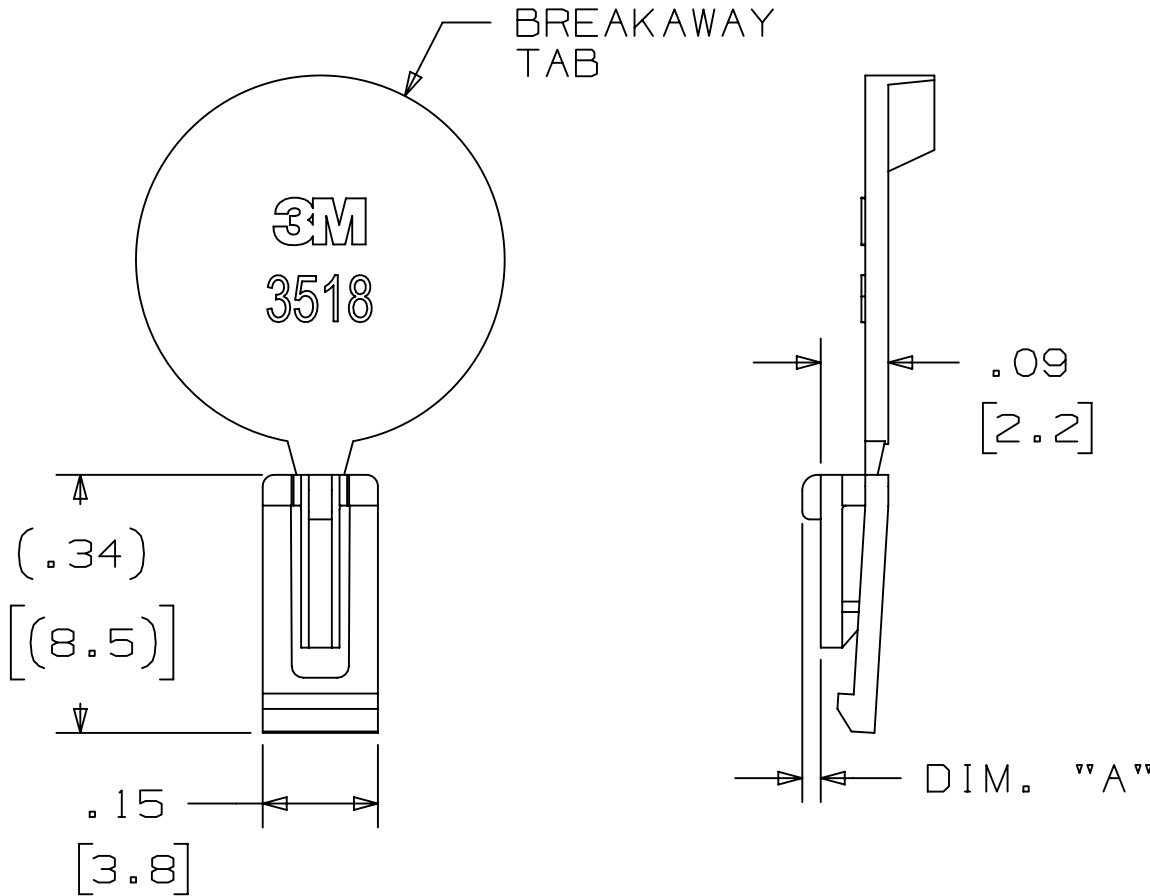
POLARIZING POST



3M PART NO.	MATERIAL	COLOR
3201-4	LCP	BLACK

NOTE:
INSERT POST INTO ONE MOUNTING
HARDWARE HOLE ON BOTTOM OF HEADER.
SET POST TO PROTRUDE .115 [2.92]

POLARIZING KEYS



3M PART NO.	MATERIAL	COLOR	DIM. 'A'
N3518	LCP	BLACK	.02

NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO
ADHERE KEYS.

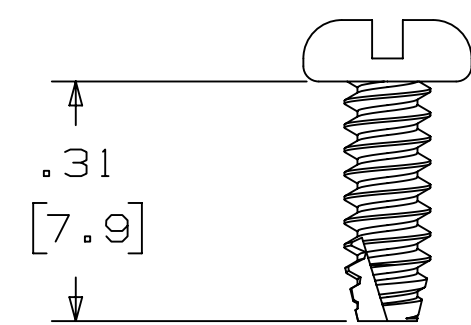
DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
XXXXX	XXXXX	1	ECO	MAY 08, 2024 REMOVE 05 WWT TAIL	JNC	FJR
XXXXX	XXXXX	2	W	NOV 29, 2023 UL VOLTAGE WAS 125	JNC	FJR
XXXXX	XXXXX	3	V	JUN 22, 2021 REVISED ORDERING INFO	JNC	SAN
XXXXX	XXXXX	4	U	JAN 07, 2021 REMOVE TIN LEAD PLATING AND KINK TAILS	JNC	SAN
XXXXX	XXXXX	5	T	JUL 10, 2015 ADD 5X05 OPTION AND REVISE NOTES	JNC	SN
XXXXX	XXXXX	6	S	MAR 06, 2015 REVISE ORDERING NUMBER	JNC	RS
XXXXX	XXXXX	7	R	JUL 25, 2014 REVISED AND REDRAWN	JNC	RS
XXXXX	XXXXX	8	ECO	JUL 25, 2014 ISSUE DATE AND DESCRIPTION	JNC	RS
XXXXX	XXXXX	9	ECO	JUL 25, 2014 ISSUE DATE AND DESCRIPTION	JNC	RS
XXXXX	XXXXX	10	ECO	JUL 25, 2014 ISSUE DATE AND DESCRIPTION	JNC	RS
XXXXX	XXXXX	11	ECO	JUL 25, 2014 ISSUE DATE AND DESCRIPTION	JNC	RS
XXXXX	XXXXX	12	ECO	JUL 25, 2014 ISSUE DATE AND DESCRIPTION	JNC	RS
XXXXX	XXXXX	13	ECO	JUL 25, 2014 ISSUE DATE AND DESCRIPTION	JNC	RS
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XXXXX	XXXXX	15	ECO	JUL 25, 2014 ISSUE DATE AND DESCRIPTION	JNC	RS
XXXXX	XXXXX	16	ECO	JUL 25, 2014 ISSUE DATE AND DESCRIPTION	JNC	RS
XXXXX	XXXXX	17	ECO	JUL 25, 2014 ISSUE DATE AND DESCRIPTION	JNC	RS
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XXXXX	XXXXX	19	ECO	JUL 25, 2014 ISSUE DATE AND DESCRIPTION	JNC	RS
XXXXX	XXXXX	20	ECO	JUL 25, 2014 ISSUE DATE AND DESCRIPTION	JNC	RS

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TITLE	4-WALL HEADER, .100 X .100 LATCH/EJECT, STRAIGHT & RA	
CAGE NUMBER	D78-5100-0772-3	REV. X
MODEL	3400	LISTS YES NO SHT 3 OF 5

3M™ FOUR-WALL HEADER, 3000 SERIES

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

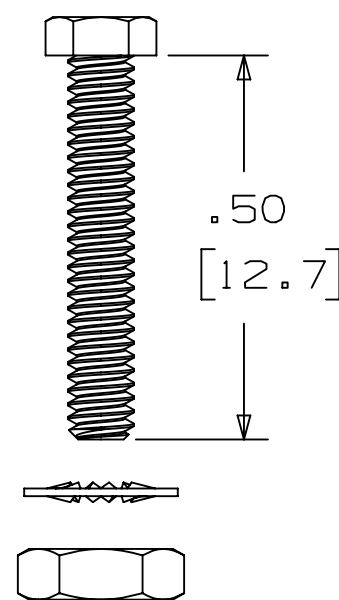
MOUNTING HARDWARE



3341-5

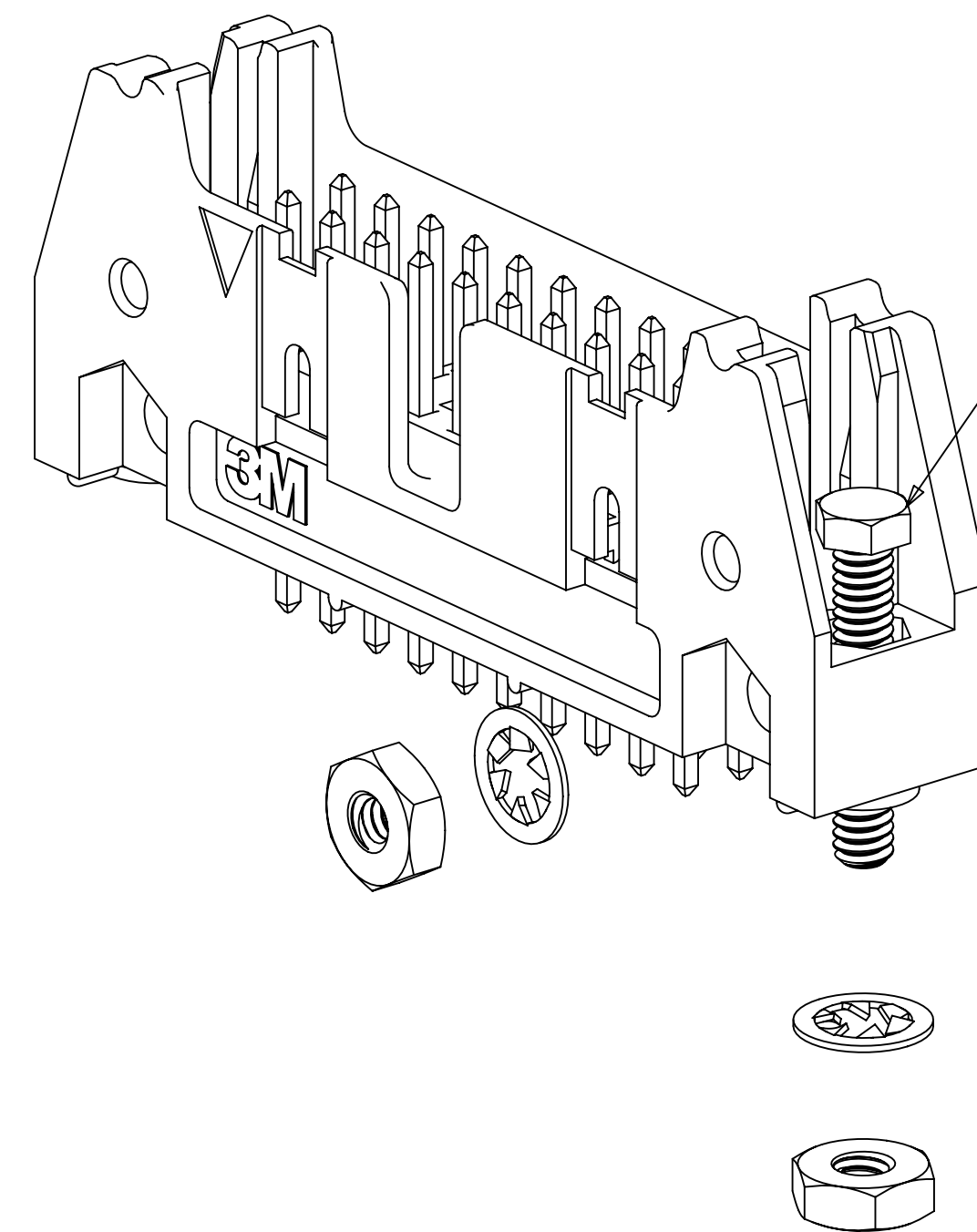
(INSTALL FROM BOTTOM OF BOARD)
SEE NOTE 4

PANHEAD THREAD CUTTING SCREW:
#4-24 X 5/16"
TYPE: USA STD BT, FEDERAL BG
MATERIAL: STAINLESS STEEL



3341-6

HEX HEAD BOLT, NUT AND WASHER:
BOLT - #2-56 X 1/2"
MATERIAL: STAINLESS STEEL

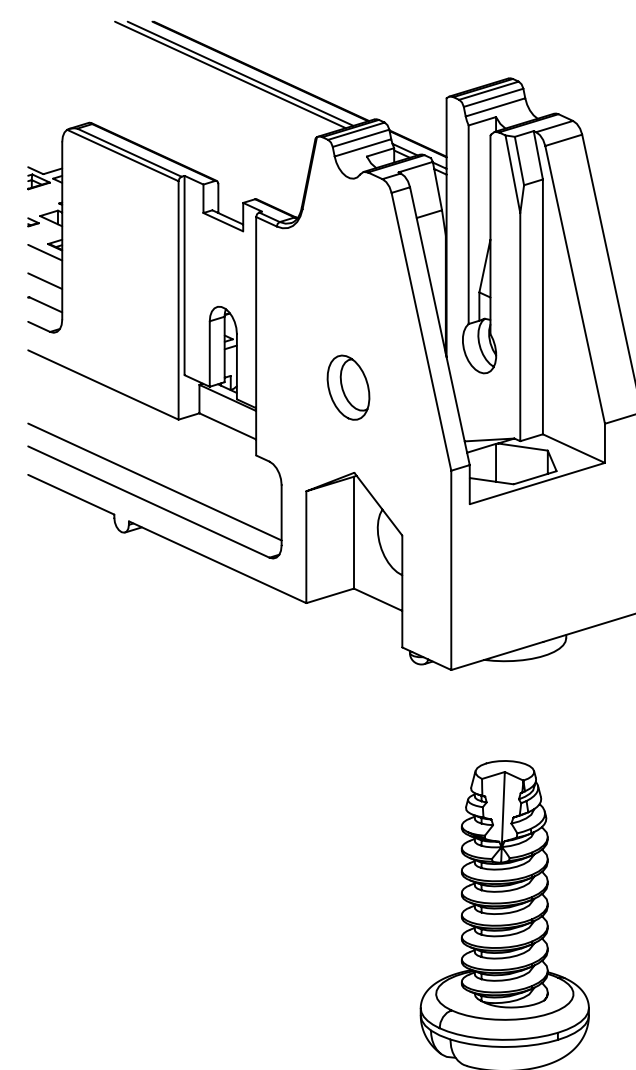


— STRAIGHT VERSION INSTALL
(MUST BE INSERTED PRIOR TO
LATCH INSTALL)

— RIGHT ANGLE VERSION INSTALL

3341-6

#2-56 NUT AND BOLT



- #4-24 TYPE BT SELF THREADING SCREW
WHEN USING LATCHES, MAXIMUM LENGTH
OF SCREW IS .250 INCHES PLUS
THICKNESS OF THE BOARD.

3341-5

X	115955	MAY 08,2024 REMOVE 05 WWT TAIL	JNC	FJR
W	112712	NOV 29,2023 UL VOLTAGE WAS 125	JNC	FJR
V	97909	JUN 22,2021 REVISED ORDERING INFO	JNC	SAN
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S	60056	MAR 08,2015 REVISE ORDERING NUMBER	JNC	RS
R	56068	JUL 25,2014 REVISED AND REDRAWN	JNC	RS
REV	ECO	ISSUE DATE AND DESCRIPTION	JNC	CHKD
DRFT CAST IGLIONE	DATE JUL 25, 2014	MFG APPROVAL R SCHERER	DATE SEP 05, 2014	

DESIGN REFERENCE			NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ASSEMBLY CODES					DRFT	CASTIGLIONE	JUL 25, 2014	APPR		DATE
					CHKD		DATE	APPR	R. SCHERER	DATE SEP 05, 2014
DIVISION			DIVISION CODE							
Interconnect Solutions			EMSD							
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				INCHES		TITLE				
				.0 ± .1 .00 ± .01 .000 ± .005 .0000 ± .0002		4 - WALL HEADER, 100 X 100 LATCH/EJECT, STRAIGHT & RA				
THIRD ANGLE PROJECTION				MILLIMETERS		CAGE NUMBER				
				.0 .00 ± .01 .000 ± .002		SIZE		DRAWING NO.		REV.
MAX SURFACE ROUGHNESS				.0 .00 ± .01 .000 ± .002		D		578-5100-0772-3		X
☐ ALL SURFACES ☒ MARKED ONLY				ANGLES ±		MODEL		DET. LISTS		YES ☐ NO ☒
						3400				SHT 4 OF 5

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.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

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X	115955	MAY 08,2024 REMOVE 05 WWT TAIL	JNC	FJR
W	112712	NOV 29,2023 UL VOLTAGE WAS 125	JNC	FJR
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DESIGN REFERENCE		NEXT ASSEMBLY	
ADDER CODES			
DIVISION Interconnect Solutions		DIVISION CODE EMSD	
DO NOT SCALE DRAWING	SCALE	TOLERANCES EXCEPT AS NOTED	
THIRD ANGLE PROJECTION		INCHES ±.1 ±.01 ±.005 ±.0002	
INTERPRET PER ASME Y14.5 - 2018		MILLIMETERS 0 ± ±.0 ±.00 ±.000	
MAX SURFACE ROUGHNESS ALL SURFACES MARKED ONLY		CAGE NUMBER D78-5100-0772-3	
		SIZE 3400	
		DRAWING NO. D78-5100-0772-3	
		REV. X	
		DET LISTS	
		YES	
		NO	
		SHT 5 OF 5	