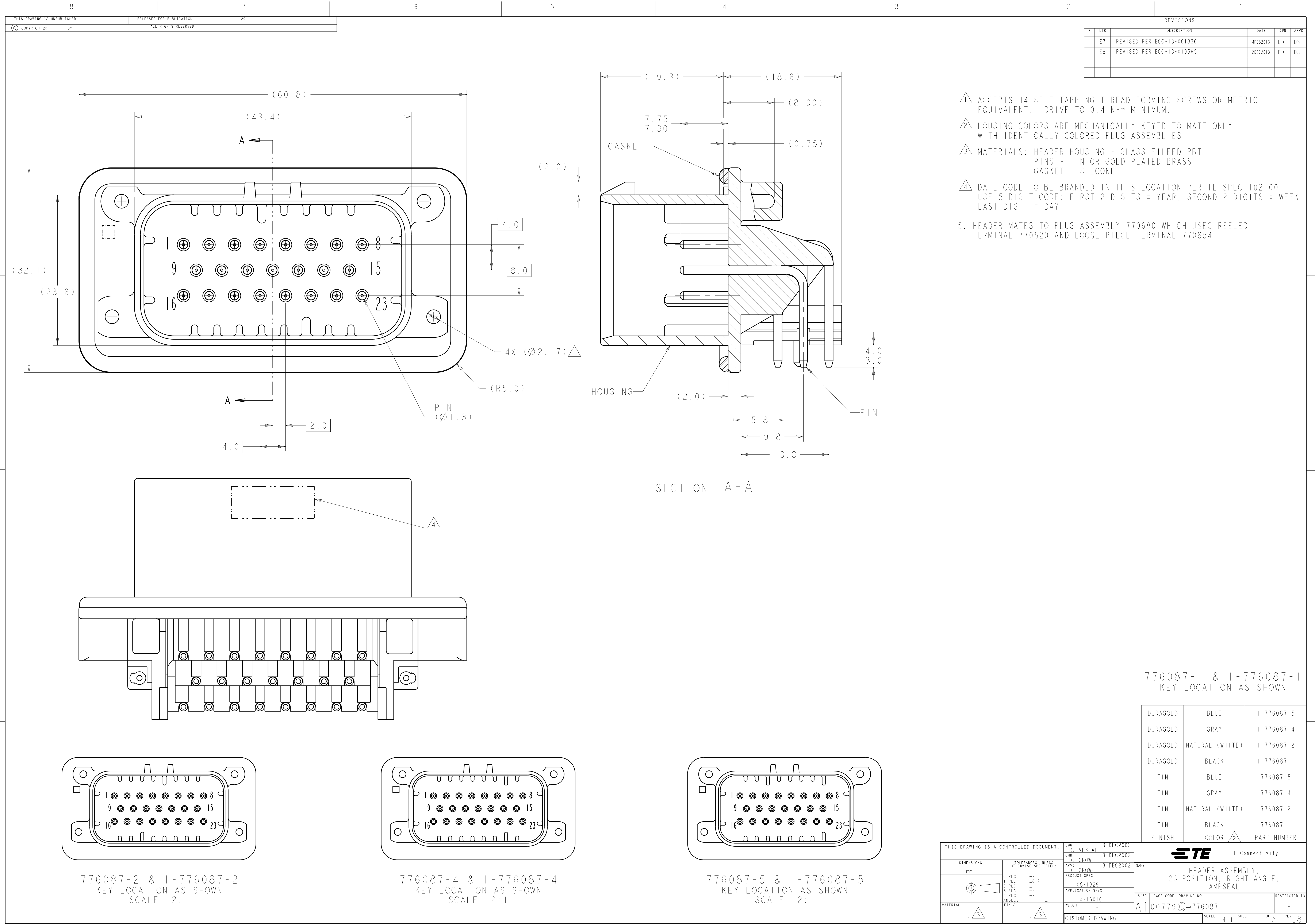




REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
E7		REVISED PER ECO-13-001836	14FEB2013	DD	DS
E8		REVISED PER ECO-13-019565	12DEC2013	DD	DS

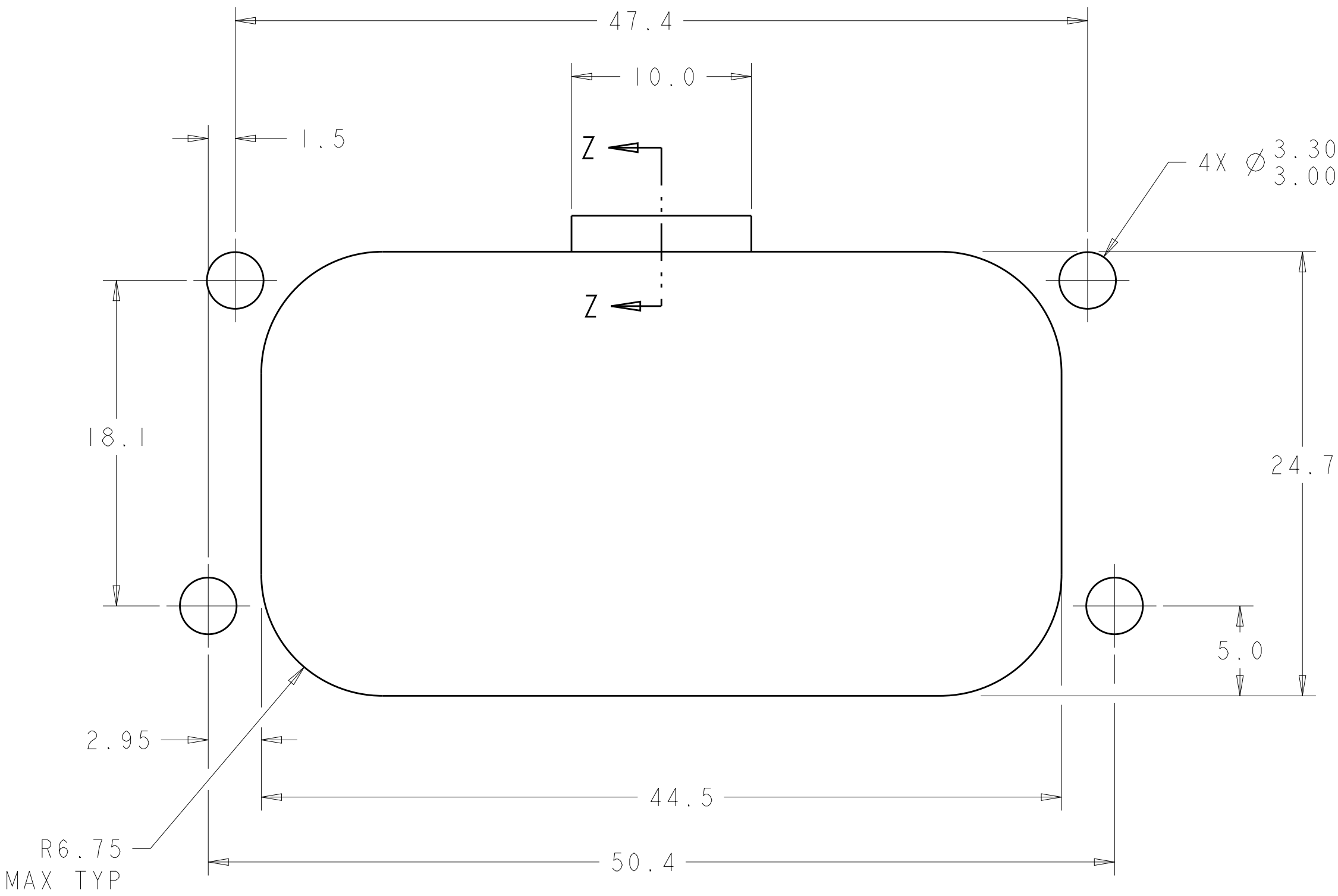
- 1 ACCEPTS #4 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.4 N-m MINIMUM.
- 2 HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
- 3 MATERIALS: HEADER HOUSING - GLASS FIBERED PBT
PINS - TIN OR GOLD PLATED BRASS
GASKET - SILICONE
- 4 DATE CODE TO BE BRANDED IN THIS LOCATION PER TE SPEC 102-60
USE 5 DIGIT CODE: FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK
LAST DIGIT = DAY
5. HEADER MATES TO PLUG ASSEMBLY 770680 WHICH USES REELED TERMINAL 770520 AND LOOSE PIECE TERMINAL 770854

776087-1 & 1-776087-1
KEY LOCATION AS SHOWN

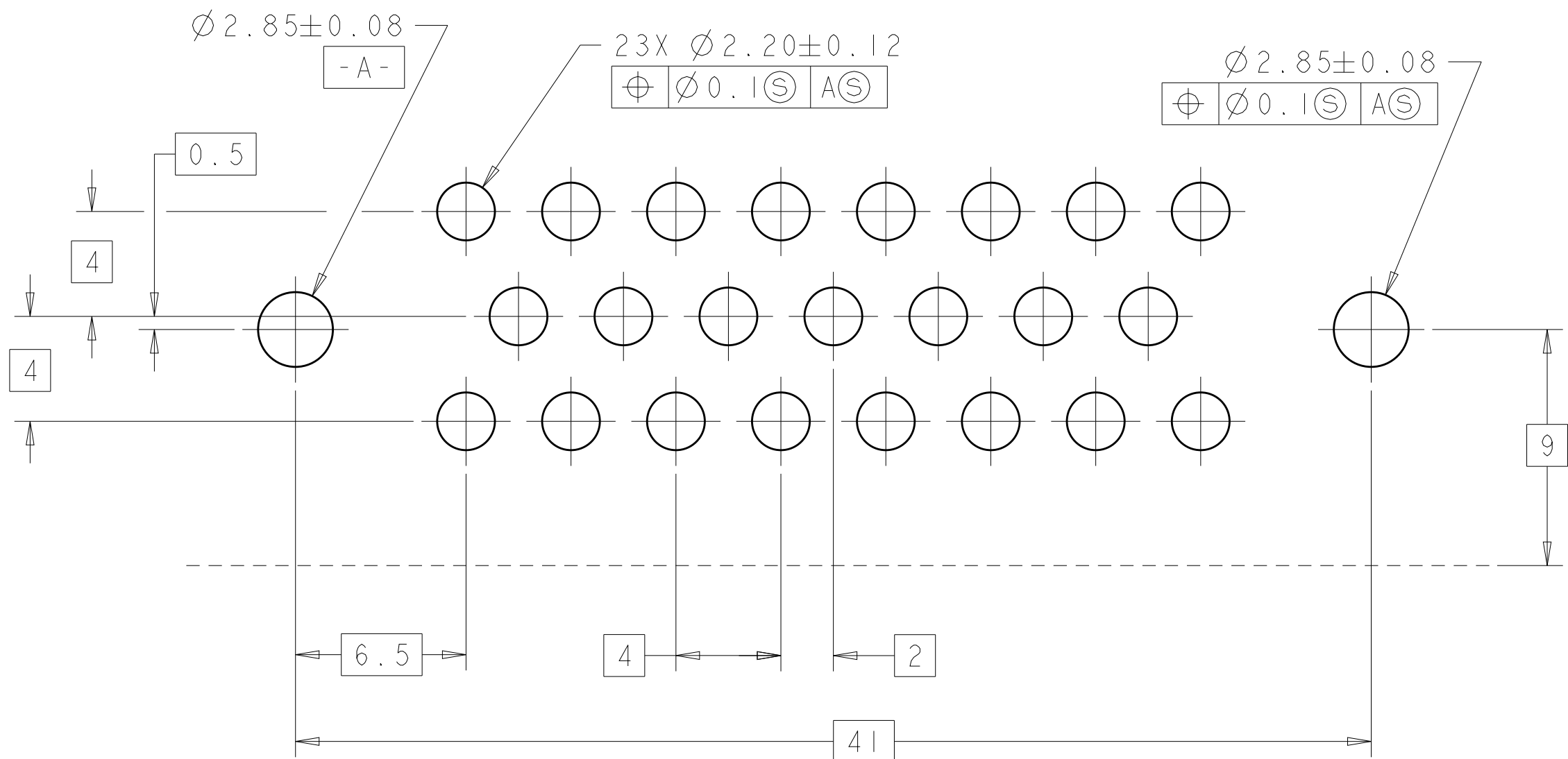
DURAGOLD	BLUE	1-776087-5
DURAGOLD	GRAY	1-776087-4
DURAGOLD	NATURAL (WHITE)	1-776087-2
DURAGOLD	BLACK	1-776087-1
TIN	BLUE	776087-5
TIN	GRAY	776087-4
TIN	NATURAL (WHITE)	776087-2
TIN	BLACK	776087-1
FINISH	COLOR 2	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 31DEC2002	 TE Connectivity		RESTRICTED TO -
DIMENSIONS: mm		CHK D. CROWE 31DEC2002			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. CROWE 31DEC2002	NAME HEADER ASSEMBLY, 23 POSITION, RIGHT ANGLE, AMPSEAL		
		PRODUCT SPEC 108-1329	SIZE CAGE CODE DRAWING NO		CUSTOMER DRAWING
MATERIAL 3		APPLICATION SPEC 114-16016	A100779C776087		
FINISH 3		WEIGHT -	SCALE 4:1		SHEET 1 OF 2
			REV E8		

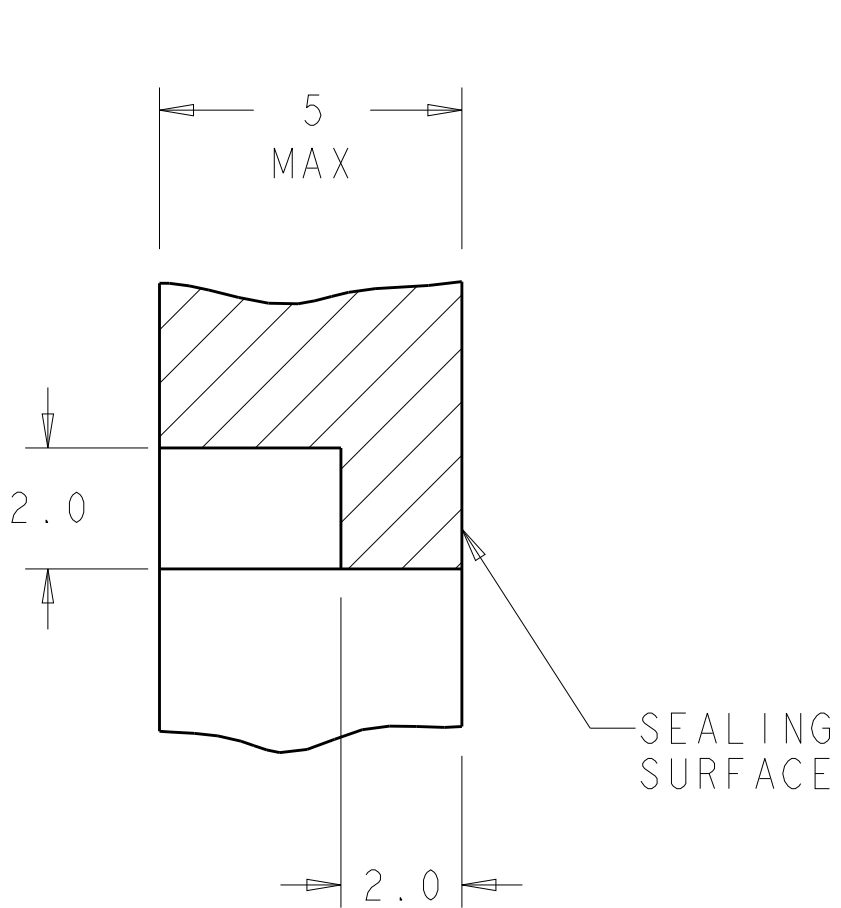
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



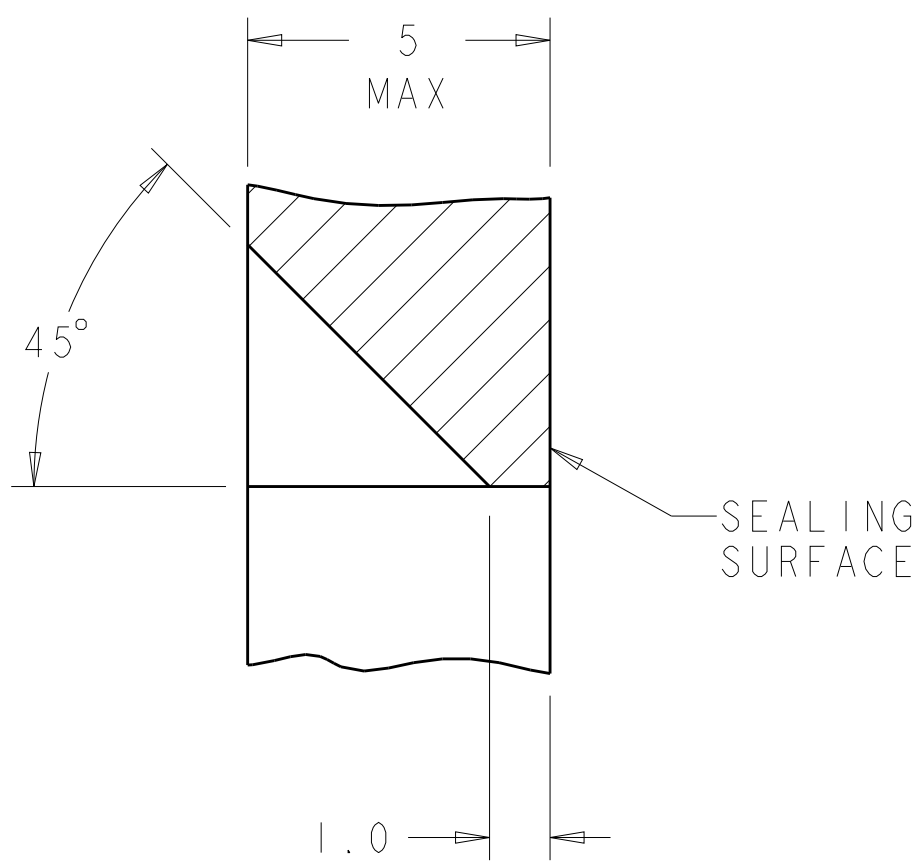
RECOMMENDED MOUNTING HOLE LAYOUT
FOR 5.0 MAX THICK PANEL



RECOMMENDED P.C. BOARD LAYOUT
FOR 1.57 THICK P.C. BOARD



SECTION Z-Z
OPTIONAL CONSTRUCTION IF
THICKNESS IS GREATER THAN 2.0
SCALE 8:1



SECTION Z-Z
OPTIONAL CONSTRUCTION IF
THICKNESS IS GREATER THAN 2.0
SCALE 8:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 31DEC2002	TE Connectivity	
DIMENSIONS:		CHK D. CROWE 31DEC2002		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD D. CROWE 31DEC2002	NAME	
	0 PLC ±	PRODUCT SPEC	HEADER ASSEMBLY, 23 POSITION, RIGHT ANGLE, AMPSEAL	
	1 PLC ±0.3	108-1329		
	2 PLC ±0.13	APPLICATION SPEC		
	3 PLC ±	114-16016		
MATERIAL	FINISH	WEIGHT	SIZE A100779	CAGE CODE C=776087
-	-	-	DRAWING NO	RESTRICTED TO
-	-	Customer Drawing	SCALE 4:1	SHEET 2 OF 2 REV E8