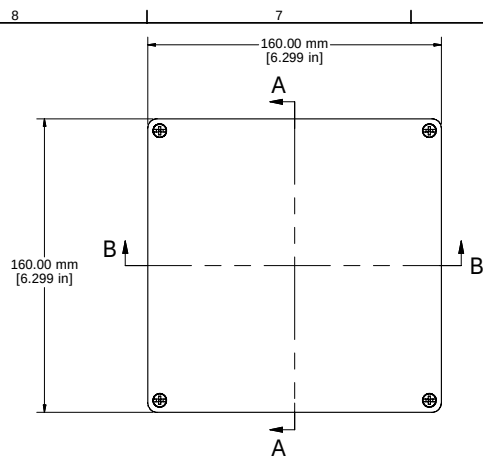
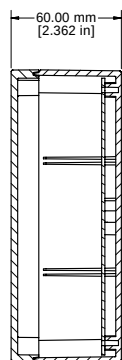
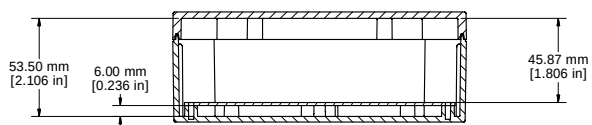




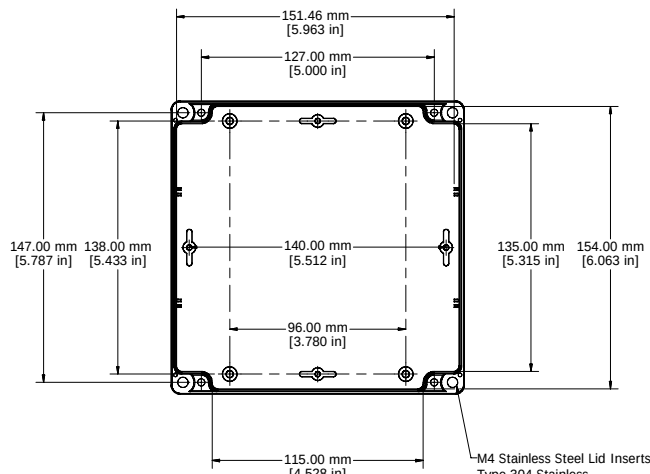
ASSEMBLY



SECTION A-A



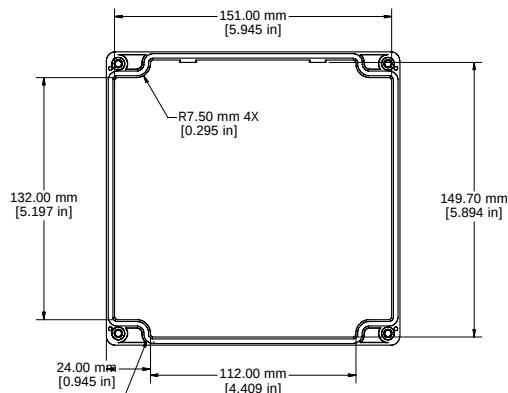
SECTION B-B



BOX - INSIDE

M4 Stainless Steel Lid Inserts  
Type 304 Stainless

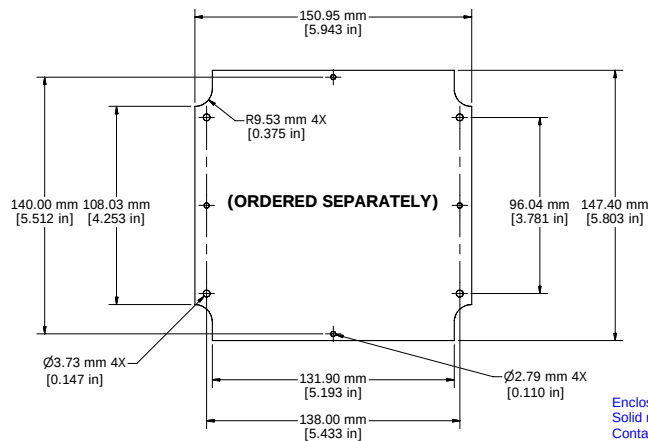
Poured Silicone Gasket  
Loctite 5950 Material



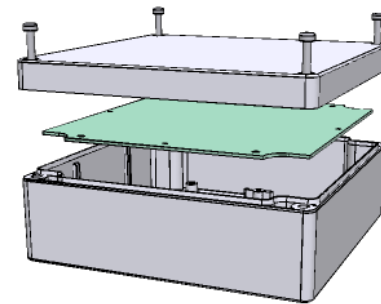
LID - INSIDE



File #E65324  
NEMA 4, 4X



STEEL INNER PANEL



Enclosures can be Factory Modified ( Milling, Drilling, Printing etc. )  
Solid models of this enclosure available in STEP or IGES.  
Contact Factory mjm@hammondmfg.com

**NOTE**

Purchased assembly includes box, lid, and 4 cover screws  
Recommended Cover screw torque ~ 2.5 lbf-in (30 cN-m)  
Polycarbonate version is UL 508 approved Matl UL94 - V0 / 5VA @ 3mm

| 1554R                                                                            |            |
|----------------------------------------------------------------------------------|------------|
| 1554R Regular Enclosure                                                          |            |
| General Purpose ABS RAL-7035                                                     | 1554RGY    |
| Polycarbonate RAL-7035                                                           | 1554R2GY   |
| 1554R Clear / Smoke Lid Enclosure                                                |            |
| Polycarbonate Box / Clear Polycarbonate Lid                                      | 1554R2GYCL |
| Polycarbonate Box / Smoke Polycarbonate Lid                                      | 1554R2GYCL |
| ACCESSORIES                                                                      |            |
| Heavy Duty 16 Gauge Galvanized Steel Panels                                      | 1554RPL    |
| Steel Panel / P.C. Board Machine Screw<br>[M3 x 8mm Nickel Plated]               | 1591MM100  |
| Steel Panel / P.C. Board Self Tapping Screw<br>[#6 X 1/4" (6.4mm) Nickel Plated] | 1598ATS100 |
| Cover Screws (Pkg 4)<br>[M4 X 20mm Type 304 Stainless Steel]                     | SC1554     |



**HAMMOND  
MANUFACTURING™**

**1554R**

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