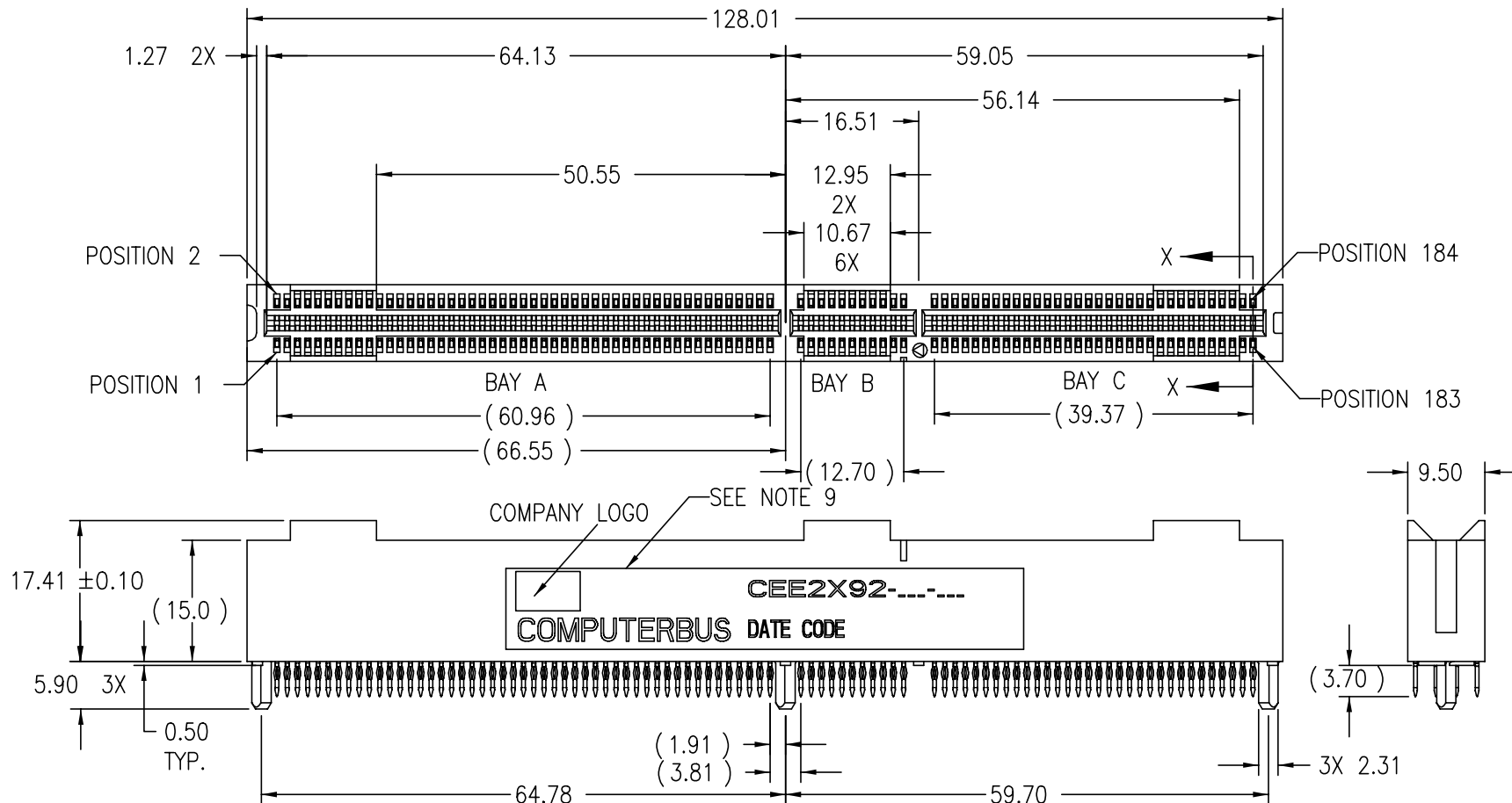


PRODUCT NUMBER
SEE TABLE



CEE2X92PF-102PY4, CEE2X92PF-102PY4LF SHOWN, FULLY LOADED
CEE2X92PF-153PY4, CEE2X92PF-153PY4LF SIMILAR, EXCEPT FOR LOAD PATTERN
CEE2X92PF-102Z56, CEE2X92PF-102Z56LF FULLY LOADED OBSOLETE
CEE2X92PF-153Z56, CEE2X92PF-153Z56LF SIMILAR, EXCEPT FOR LOAD PATTERN OBSOLETE
CEE2X92PF-102PY4W, CEE2X92PF102PY4WLF SHOWN, FULLY LOADED

mat'l. code				surface ISO 1302	tolerance ISO 406 ISO 1101	projection	product family
							CARDEDGE
ltr	ecn no	dr	date	tolerances unless otherwise specified		MM scale 6:5	title
AD	M06-0234	AGS	06/16/06	angles	linear		CEE 2X92 PF
AE	M06-0325	MHT	8/24/06				CONNECTOR ASSEMBLY
AF	M06-0427	AGS	10/26/06	0°±1°			
AG	M06-0445	AGS	11/06/06	dr	G. PETERS	9/18/01	dwg no
AH	M07-0075	MHT	1/25/07	engr	D. CASEY	9/21/01	sheet 1 of 7
AJ	M08-0224	MHT	8/13/09	chr	G. PETERS	9/18/01	size
AK	N09-0382	YOH	12/1/09	appd	D. CASEY	9/18/01	A3
sheet	revision	AK	AK	AK	AK	AK	type
index	sheet	1	2	3	4	5	Product Customer Drawing

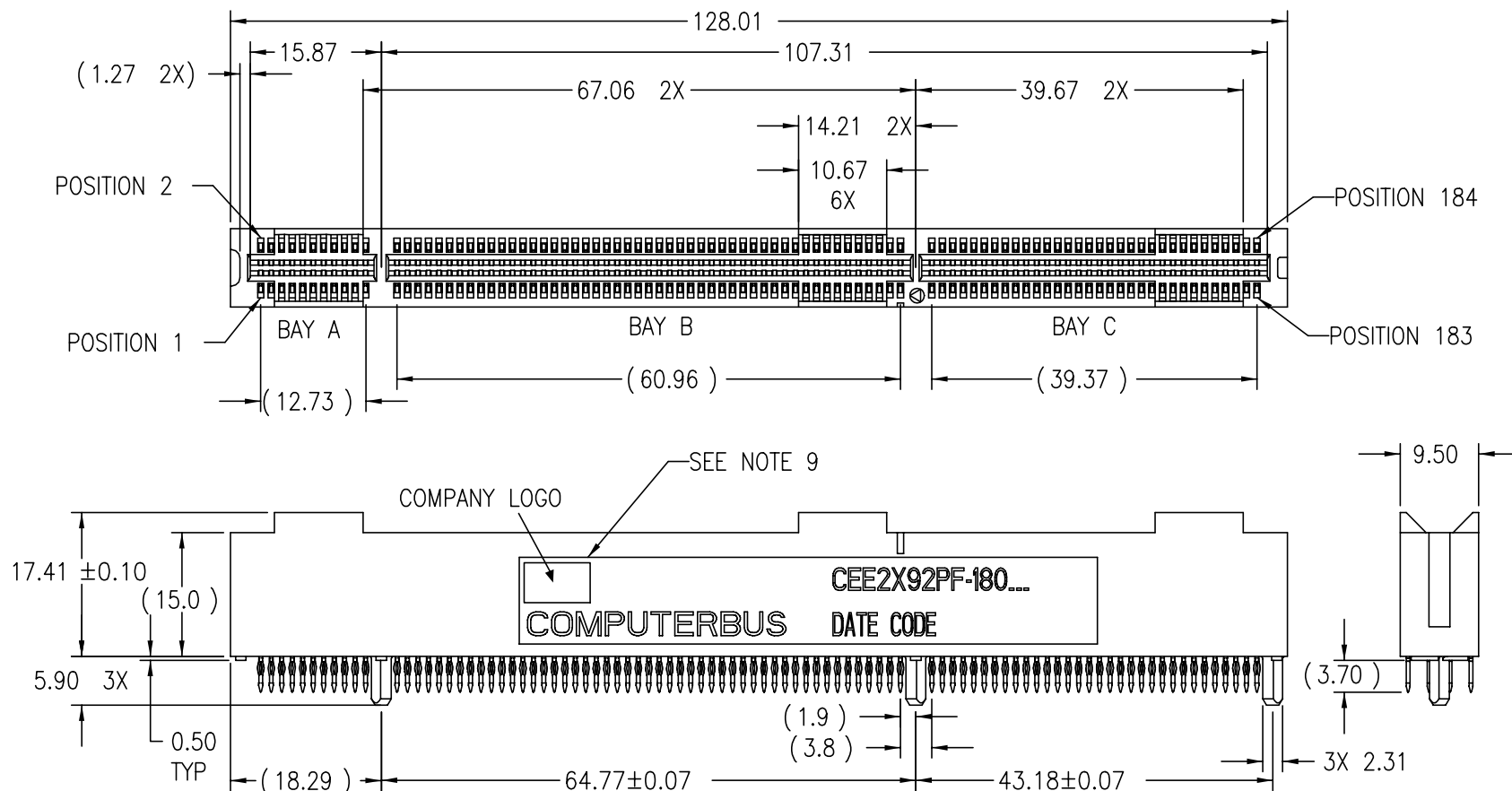
PDM: Rev:AK

STATUS: Released

Printed: Feb 20, 2010

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PRODUCT NUMBER
SEE TABLE

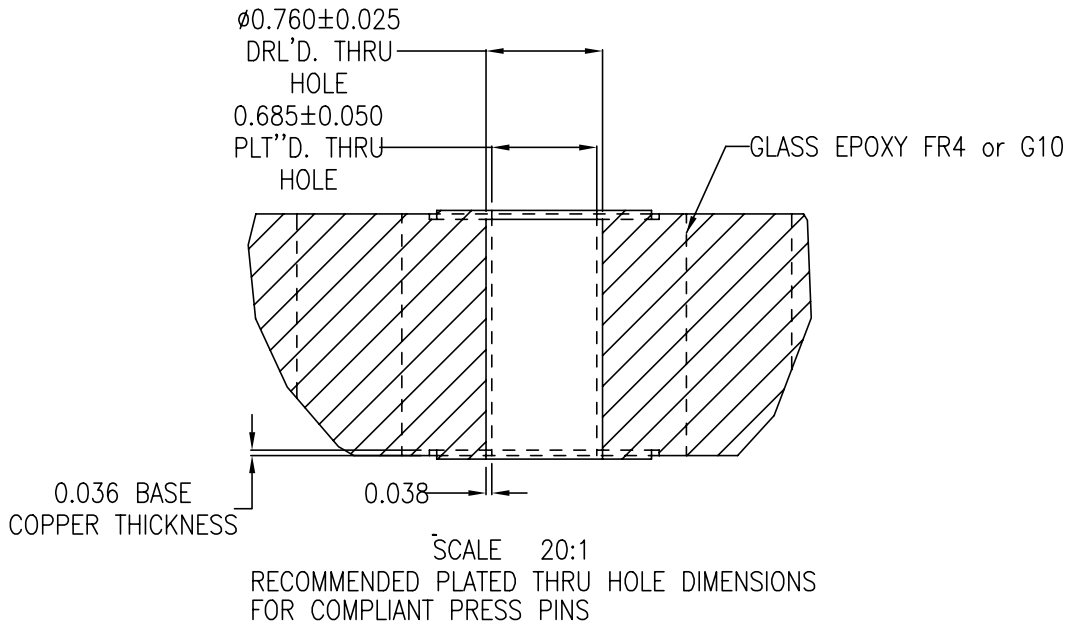
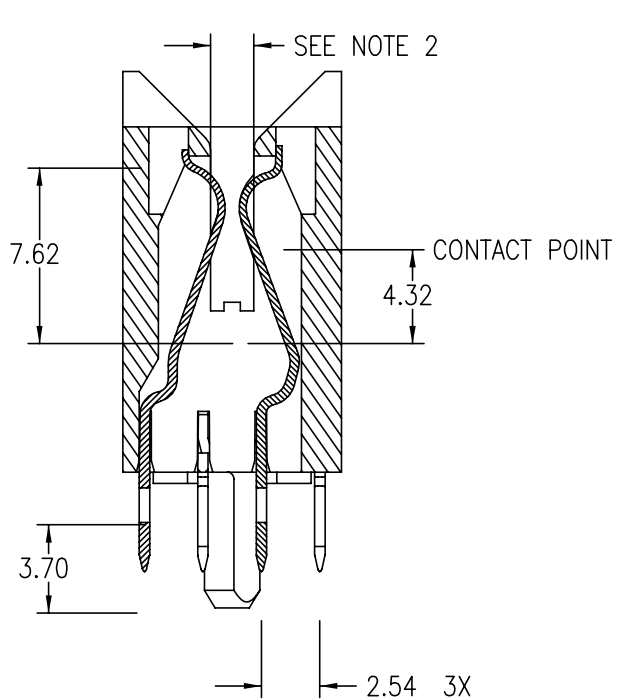


CEE2X92PF-180PY4, CEE2X92PF-180PY4LF CONNECTOR SHOWN
~~CEE2X92PF-180Z56, CEE2X92PF-180Z56LF FULLY LOADED OBSOLETE~~
 CEE2X92PF-180PY4W, CEE2X92PF180PY4WLF CONNECTOR SHOWN

mat'l. code				surface ISO 1302	tolerance ISO 406 ISO 1101	projection MM	product family CARDEGE
ltr	ecn no	dr	date	tolerances unless otherwise specified			title
AK				angles	linear	.X±.2 .XX±.10 .XXX±.050	CEE 2X92 PF CONNECTOR ASSEMBLY
				0°±1°		scale 6:5	dwg no
				dr	G. PETERS	9/18/01	sheet 2 of 7 size
				enr	D. CASEY	9/21/01	SE96947 A3
				chr	G. PETERS	9/18/01	
				appd	D. CASEY	9/18/01	type Product Customer Drawing
sheet index	revision sheet						

FCI CATALOG NO. f/CONNECTORS w/CARD COLLECTORS	CONNECTOR SIZE	NO. CONTACTS LOADED	TERM.	LOAD PATTERN UNPOPULATED POSITIONS	CONTACT PAIRS BAY A	CONTACT PAIRS BAY B	CONTACT PAIRS BAY C
CEE2X92PF-102PY4	2x92	184	P.F.	FULLY LOADED	49	11	32
CEE2X92PF-102PY4W	2x92	184	P.F.	FULLY LOADED	49	11	32
CEE2X92PF-180PY4	2x92	184	P.F.	FULLY LOADED	11	49	32
CEE2X92PF-180PY4W	2x92	184	P.F.	FULLY LOADED	11	49	32
CEE2X92PF-153PY4	2x92	159	P.F.	2,4,5,9,10,11,12,13,14,29,30,31,32,51,52,53,54,155,156,157,158,159,160,161,162	49	11	32
CEE2X92PF-102Z56	2x92	184	P.F.	FULLY LOADED	49	11	32
CEE2X92PF-180Z56	2x92	184	P.F.	FULLY LOADED	11	49	32
CEE2X92PF-153Z56	2x92	159	P.F.	2,4,5,9,10,11,12,13,14,29,30,31,32,51,52,53,54,155,156,157,158,159,160,161,162	49	11	32
CEE2X92PF-102PY4LF	2x92	184	P.F.	FULLY LOADED	49	11	32
CEE2X92PF102PY4WLF	2x92	184	P.F.	FULLY LOADED	49	11	32
CEE2X92PF-180PY4LF	2x92	184	P.F.	FULLY LOADED	11	49	32
CEE2X92PF180PY4WLF	2x92	184	P.F.	FULLY LOADED	11	49	32
CEE2X92PF-153PY4LF	2x92	159	P.F.	2,4,5,9,10,11,12,13,14,29,30,31,32,51,52,53,54,155,156,157,158,159,160,161,162	49	11	32
CEE2X92PF-102Z56LF	2x92	184	P.F.	FULLY LOADED	49	11	32
CEE2X92PF-180Z56LF	2x92	184	P.F.	FULLY LOADED	11	49	32
CEE2X92PF-153Z56LF	2x92	159	P.F.	2,4,5,9,10,11,12,13,14,29,30,31,32,51,52,53,54,155,156,157,158,159,160,161,162	49	11	32

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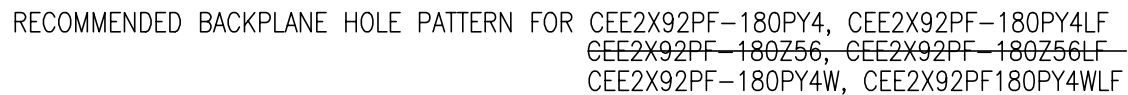
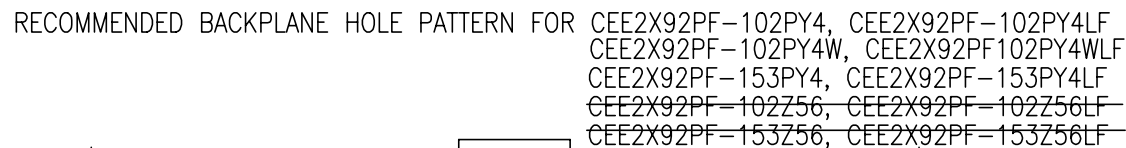
mat'l. code				surface ISO 1302	tolerance ISO 406 ISO 1101	projection	product family CARDEGE
ltr	ecn no	dr	date	tolerances unless otherwise specified		 MM	title
AK				angles	linear		CEE 2X92 PF CONNECTOR ASSEMBLY
				0°±1°			dwg no sheet 3 of 7 size
				dr	G. PETERS	9/18/01	SE96947 A3
				enrg	D. CASEY	9/21/01	
				chr	G. PETERS	9/18/01	
				appd	D. CASEY	9/18/01	type Product Customer Drawing
sheet index	revision sheet						

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STATUS: Released

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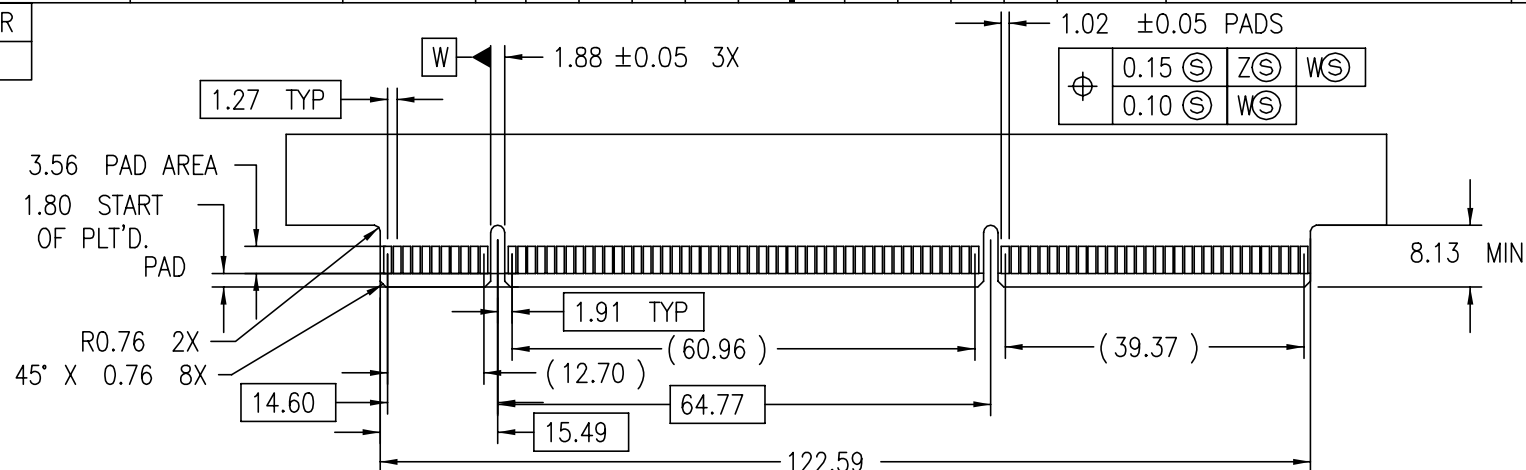




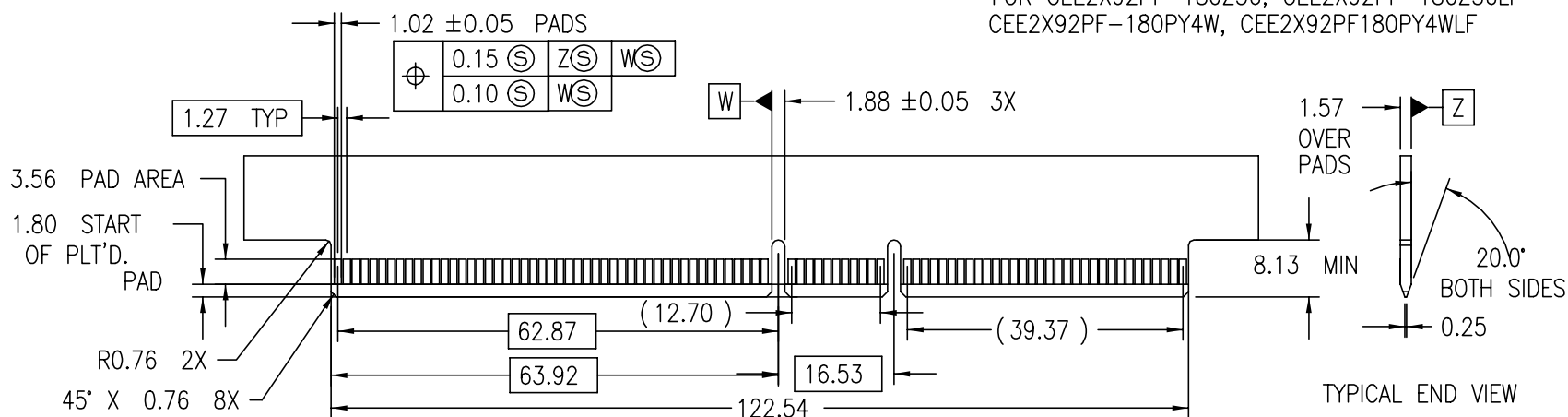
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PRODUCT NUMBER
SEE TABLE



RECOMMENDED BACKPLANE COMPONENT PCB FOR CEE2X92PF-180PY4, CEE2X92PF-180PY4LF
FOR CEE2X92PF-180Z56, CEE2X92PF-180Z56LF
CEE2X92PF-180PY4W, CEE2X92PF180PY4WLF



RECOMMENDED BACKPLANE COMPONENT PCB FOR CEE2X92PF-102PY4, CEE2X92PF-102PY4LF
CEE2X92PF-102PY4W, CEE2X92PF102PY4WLF
CEE2X92PF-153PY4, CEE2X92PF-153PY4LF
~~CEE2X92PF-102Z56, CEE2X92PF-102Z56LF~~
~~CEE2X92PF-153Z56, CEE2X92PF-153Z56LF~~

mat'l. code				surface ISO 1302	tolerance ISO 406 ISO 1101	projection	product family CARDEDGE			
ltr	ecn no	dr	date	tolerances unless otherwise specified		 MM scale 1:1	title CEE 2X92 PF CONNECTOR ASSEMBLY			
AK				angles	linear					
				0°±1°						
				dr	G. PETERS	9/18/01	dwg no SE96947 type Product Customer Drawing			
				enrg	D. CASEY	9/21/01				
				chr	G. PETERS	9/18/01				
				appd	D. CASEY	9/18/01	sheet 5 of 7 size A3			
sheet index	revision sheet									

PDM: Rev:AK

STATUS:Released

Printed: Feb 20, 2010

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PRODUCT NUMBER

SEE TABLE

NOTES:

1. INTERPRET THIS DRAWING IN ACCORDANCE WITH ANSI Y14.5M -1982.
- ② CONNECTORS WITH CARD COLLECTING SCOOPS ARE DESIGNED TO ACCOMMODATE 1.57+/- .180 PC BOARDS WITH WARPAGE UP TO +/-2.03.
3. RECOMMENDED COMPONENT BOARD MATERIAL:
P.C. BOARD:FR-4 WITH 28.35 GRAMS MIN. COPPER, PADS PLATED WITH .76 MICRONS MIN GOLD, PER MIL-G-45204, TYPE 1, CLASS 1, GRADE C OVER 2.54 MICRONS MIN NI. UNDERPLATE PER QQ-N-290.
4. RECOMMENDED BACK PLANE THICKNESS IS 2.39 FOR 3.71 COMPLIANT TAIL.
5. CONTACT MATING SURFACES ARE LUBRICATED WITH OS-138.
6. MATERIAL:

BODY: POLYPHTHALAMIDE (PPA) UL RATED 94V-0
COLOR, BLACK

LIQUID CRYSTAL POLIMER (LCP) 30% GF
COLOR, NATURAL

CONTACTS: PHOS BRONZE, PER FCI SPEC. M738

CONTACT FINISH:
PY4 MAY BE EITHER 0.76 MICRONS GOLD OR 0.76 MICRONS GXT PLATED
AT MANUFACTURER'S OPTION IN CRITICAL CONTACT AREA
1-3/ MICRONS TIN/LEAD OVER 1.27 MICRONS Ni UNDERPLATE ON
CONTACT TAILS.

Z56 0.40 MICRONS GOLD OVER 2.00 MICRONS
Ni UNDERPLATE IN CRITICAL CONTACT AREA. 1-3 MICRONS
TIN/LEAD OVER 2.00 MICRONS Ni UNDERPLATE ON PRESSFIT
TAILS.

LEAD FREE OPTION:

PY4 MAY BE EITHER 0.76 MICRONS GOLD OR 0.76 MICRONS GXT PLATED
AT MANUFACTURER'S OPTION IN CRITICAL CONTACT AREA
1-3 MICRONS TIN OVER 1.27 MICRONS Ni UNDERPLATE ON
CONTACT TAILS.

Z56 0.40 MICRONS GOLD OVER 2.00 MICRONS
Ni UNDERPLATE IN CRITICAL CONTACT AREA. 1-3 MICRONS
PURE TIN OVER 2.00 MICRONS Ni UNDERPLATE ON PRESSFIT
TAILS.

7. PERFORMANCE CHARACTERISTICS: SEE SHEET 7.

- ⑧ ITEM NAME, LOGO, PART NUMBER, DATE CODE, AND UL SYMBOLS TO BE
DISPLAYED IN THIS AREA NATURAL COLOR CONNECTOR ONLY WILL
HAVE DATE CODE DISPLAYED

9. LF SUFFIX AT THE END OF PART NUMBER IS LEAD FREE OPTION.
NATURAL COLOR CONNECTOR ONLY WILL HAVE DATE CODE DISPLAYED.

EXAMPLE: CEE2X92PF-180PY4LF

LEAD FREE OPTION.

10. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATION AS DESCRIBED IN GS-22-008.

11. PART NUMBERS WITH "W" AT THE END OR "W" BEFORE "LF"
ARE MOLDED IN NATURAL COLOR.

mat'l. code				surface ISO 1302		tolerance ISO 406 ISO 1101		projection 		product family CARDEDGE			
ltr	ecn no	dr	date	tolerances unless otherwise specified						title			
AK				angles	linear	.X±.2				CEE 2X92 PF CONNECTOR ASSEMBLY			
				0°±1°		.XX±.10							
						.XXX±.050		scale 1:2		dwg no sheet 6 of 7 size			
				dr	G. PETERS	9/18/01				SE96947 A3			
				engr	D. CASEY	9/21/01							
				chr	G. PETERS	9/18/01							
				appd	D. CASEY	9/18/01				type Product Customer Drawing			
sheet		revision											
index		sheet											

PRODUCT NUMBER

SEE TABLE

PERFORMANCE CHARACTERISTICS:"PY4 PLATED CONTACTS ONLY"

ENVIRONMENTAL:

OPERATING TEMPERATURE: -40C TO 105C

THERMAL SHOCK: EIA-364 TP32, -55C TO +85C, 5 CYCLES

FLAMABILITY RATING: UL94V-0

MECHANICAL:

DURABILITY: 100 MATING CYCLES WITHOUT PHYSICAL DAMAGE, OR EXCEEDING LOW LEVEL CONTACT
RESISTANCE REQUIREMENTS WHEN MATED WITH RECOMMENDED CARD.

CONTACT RETENTION: EIA-364 TP29, 4.4 N MIN.

MATING FORCE: EIA-364 TP13 2.0 N MAX. AVERAGE PER OPPOSING PAIR USING
GAUGE PER MIL-STD-C-21097 WITH CARD PROFILE

CONTACT NORMAL FORCE: 0.72 N MINIMUM

PRESS FIT TERMINATION FORCES: INSERTION FORCE 70 N MAX. PER PIN
RETENTION FORCE 9 N MIN. PER PIN

ELECTRICAL:

CONTACT RESISTANCE: EIA-364 TP45, WITH 10 MILLIOHM MAX. INITIAL, 20
(LOW SIGNAL LEVEL) MILLIOHM RISE. COMPONENT BOARD SIDE - 1 MILLIOHM MAX., CONNECTION
PRESS FIT PIN WITH w/PLATED THROUGH HOLE.

INSULATION RESISTANCE: MIL-STD-202, METHOD 302, CONDITION B, 1000 MEGAOHMS MIN.

DIELECTRIC WITHSTAND VOLTAGE: EIA-364 TP45 CONDITION 1, 500 VAC RM

CAPACITANCE: 2 PICO FARADS, MAX AT 1 MEGAHERTZ

CURRENT RATING: 1 AMP, 30C RISE ABOVE AMBIENT

VOLTAGE RATING: 150 VAC (RMS)

mat'l. code				surface ISO 1302		tolerance ISO 406 ISO 1101		projection 		product family CARDEDGE					
ltr	ecr no	dr	date	tolerances unless otherwise specified								title CEE 2X92 PF CONNECTOR ASSEMBLY			
AK				angles	linear	.X±.2									
				0°±1°		.XX±.10									
						.XXX±.050		scale 1:2		dwg no SE96947 sheet 7 of 7 size A3					
				dr	G. PETERS	9/18/01									
				enr	D. CASEY	9/21/01									
				chr	G. PETERS	9/18/01									
				appd	D. CASEY	9/18/01				type Product Customer Drawing					
sheet	revision														
index	sheet														