

REV. J

DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE NOTED

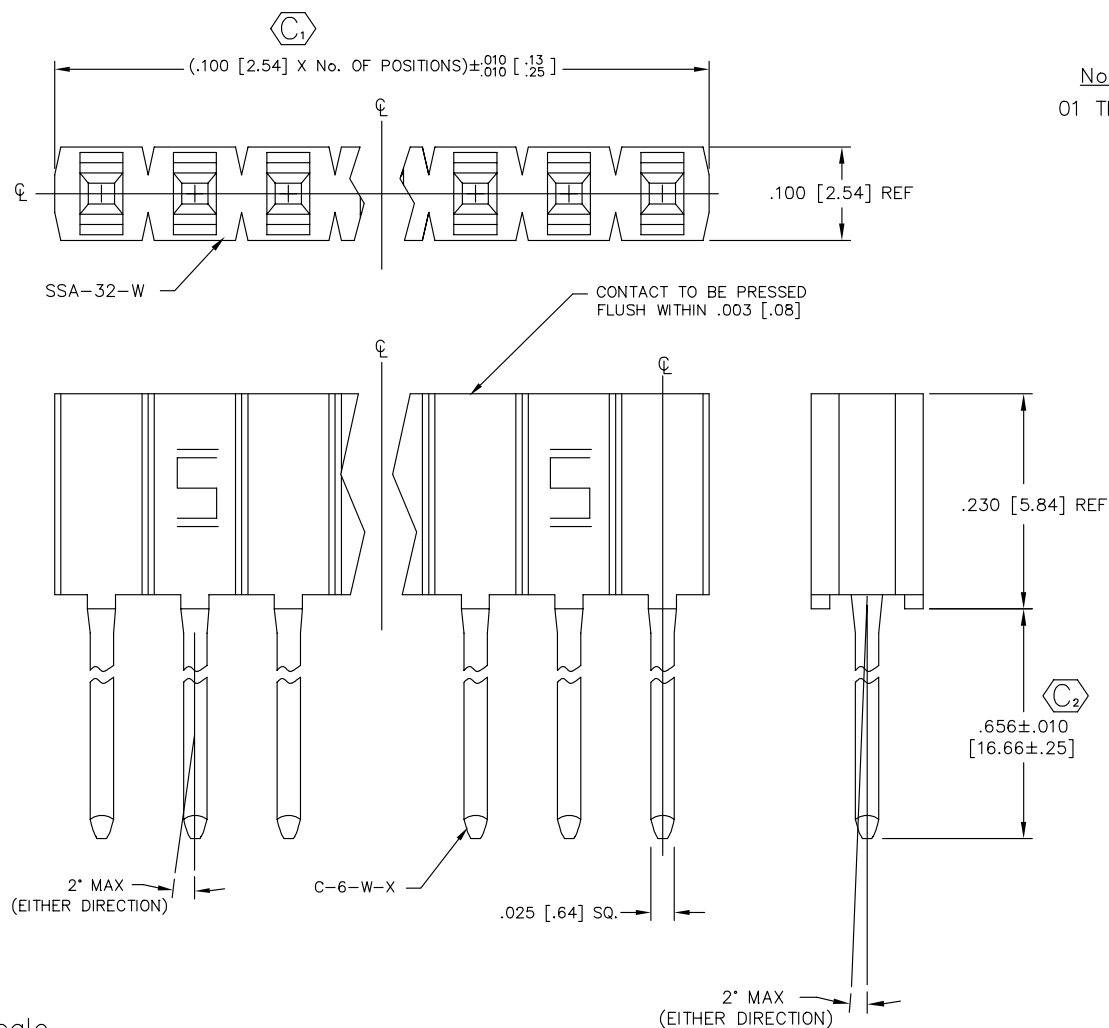
TOLERANCES ARE:

ONE PLACE DECIMALS: $\pm .1$ [2.5] THREE PLACE DECIMALS: $\pm .005$ [.127]
 TWO PLACE DECIMALS: $\pm .01$ [.25] FOUR PLACE DECIMALS: $\pm .0020$ [.0508]

ANGLES
 $\pm 2^\circ$

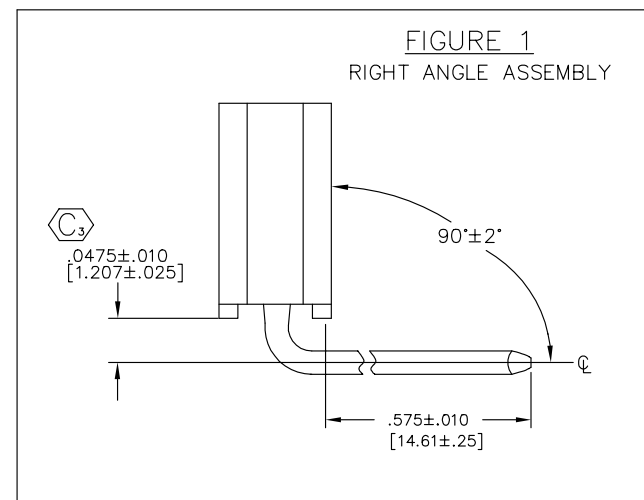
TITLE:
 SSA-WIRE WRAP TAIL
 ASSEMBLY

DWG NO:
 SSA-1XX-W-X-XX
 SHEET 1 OF 1



SSA-1XX-W-X-XX
 No. OF POSITIONS _____
 01 THRU 32 AVAILABLE
 LEAD STYLE: _____
 WIRE WRAP CONTACT
 C-6-W-X
 CONTACT PLATING _____
 -G: GOLD
 -T: TIN
 OPTION _____
 -RA: RIGHT ANGLE
 (SEE FIGURE 1)

FIGURE 1
 RIGHT ANGLE ASSEMBLY



Do not scale
 from this print

NOTES:

1. MINIMUM CONTACT PUSH-OUT FORCE: 16 oz.
2. INSERTION FORCE: 3.0 oz. AVG. PER CONTACT USING .018 [.46] DIA PIN.
3. WITHDRAWAL FORCE: 1.5 oz. AVG. PER CONTACT USING .018 [.46] DIA PIN.
4. C_1 REPRESENTS A CRITICAL DIMENSION.

PROPRIETARY NOTE

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 INSULATOR:
 DUPONT FR-530 RYNITE
 CONTACT:
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MADE BY: MARK CHILTON 11-19-88

SSA-1XX-W-X-XX
 SHEET 1 OF 1