

Cree[®] XLamp[®] CXA1310 LED



PRODUCT DESCRIPTION

The XLamp® CXA1310 is Cree's newest High Density (HD) LED array, featuring a 6-mm optical source and enabling lighting manufacturers to create a new generation of products that delivers the same intensity and light quality as 20-W ceramic metal halide (CMH) at up to 50 percent lower power. The new HD class of CXA arrays provide unrivaled lumen density that can reduce system cost for the next generation of LED spotlights.

The CXA LED Design Guide provides basic information on the requirements to use the CXA1310 LED successfully in luminaire designs.

FEATURES

- Available in 4-step and 2-step EasyWhite® bins at 2700 K, 3000 K, 3500 K, 4000 K, 5000 K, 5700 K and 6500 K
 CCT
- Available in ANSI white bins at 4000 K, 5000 K, 5700 K and 6500 K CCT
- Available in 70-, 80- and 93-minimum CRI options
- Forward voltage options: 18 V & 36 V
- 85 °C binning and characterization
- Maximum drive current:
 1050 mA (18 V), 525mA (36 V)
- 115° viewing angle, uniform chromaticity profile
- Top-side solder connections
- Thermocouple attach point
- NEMA SSL-3 2011 standard flux bins
- RoHS-compliant

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CHARACTERISTICS

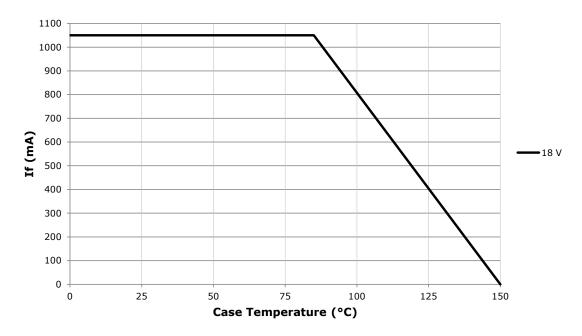
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current (18 V)	mA			1050*
DC forward current (36 V)	mA			525*
Reverse current	mA			0.1
Forward voltage (18 V, @ 700 mA, 85 °C)	V		17.8	
Forward voltage (18 V, @ 700 mA, 25 °C)	V			21
Forward voltage (36 V, @ 350 mA, 85 °C)	V		35.6	
Forward voltage (36 V, @ 350 mA, 25 °C)	V			42

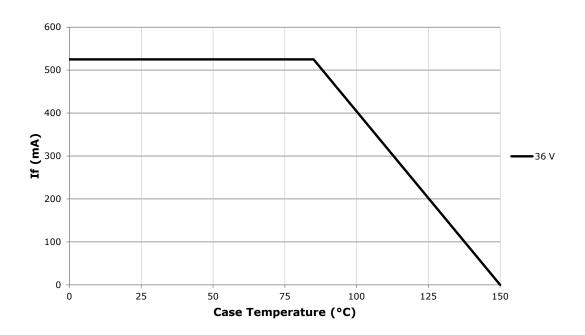
^{*} Refer to the Operating Limits section.



OPERATING LIMITS

The maximum current rating of the CXA1310 is dependent on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. Please refer to the Mechanical Dimensions section on page 16 for the location of the Tc measurement point.







FLUX CHARACTERISTICS, EASYWHITE ORDER CODES AND BINS - 18 V ($I_F = 700$ mA, $T_J = 85$ °C)

The following tables provide order codes for XLamp CXA1310 LEDs. For a complete description of the order code nomenclature, please reference Bin and Order Code Formats (page 16).

сст			Base Order Codes Min. Luminous Flux @ 700 mA		2-	Step Order Code	4-Step Order Code		
Range	Min	Тур	Group	Flux (lm) @ 85°C	Flux (lm) @ 25 °C*	Chromaticity Region		Chromaticity Region	
	70	75	K2	1200	1344			CEE	CXA1310-0000-000F00K265F
6500.16	70	75	K4	1290	1445			65F	CXA1310-0000-000F00K465F
6500 K	80		J4	1120	1255			65F	CXA1310-0000-000F0HJ465F
	80		K2	1200	1344			סטר	CXA1310-0000-000F0HK265F
	70	75	K2	1200	1344			57F	CXA1310-0000-000F00K257F
5700 K	70	/5	K4	1290	1445			5/F	CXA1310-0000-000F00K457F
5700 K	80		J4	1120	1255			57F	CXA1310-0000-000F0HJ457F
	80		K2	1200	1344			3/F	CXA1310-0000-000F0HK257F
	70	75	K2	1200	1344	50H	CXA1310-0000-000F00K250H	FOF	CXA1310-0000-000F00K250F
5000 K	70	75	K4	1290	1445	эип	CXA1310-0000-000F00K450H	50F	CXA1310-0000-000F00K450F
3000 K	80		J4	1120	1255	50H	CXA1310-0000-000F0HJ450H	50F	CXA1310-0000-000F0HJ450F
	80		K2	1200	1344		CXA1310-0000-000F0HK250H		CXA1310-0000-000F0HK250F
	70	75	K2	1200	1344	40H	CXA1310-0000-000F00K240H	40F	CXA1310-0000-000F00K240F
4000 K	70	73	K4	1290	1445	4011	CXA1310-0000-000F00K440H	401	CXA1310-0000-000F00K440F
4000 K	80		J4	1120	1255	40H	CXA1310-0000-000F0HJ440H	40F	CXA1310-0000-000F0HJ440F
	00		K2	1200	1344	4011	CXA1310-0000-000F0HK240H		CXA1310-0000-000F0HK240F
	80		J2	1040	1165	35H	CXA1310-0000-000F00J235H	35F	CXA1310-0000-000F00J235F
3500 K	00		J4	1120	1255	3311	CXA1310-0000-000F00J435H	551	CXA1310-0000-000F00J435F
3300 K	93	95	G4	840	941	35H	CXA1310-0000-000F0YG435H	35F	CXA1310-0000-000F0YG435F
	93	93	H2	900	1008	3311	CXA1310-0000-000F0YH235H	331	CXA1310-0000-000F0YH235F
	80		J2	1040	1165	30H	CXA1310-0000-000F00J230H	30F	CXA1310-0000-000F00J230F
3000 K	00		J4	1120	1255	3011	CXA1310-0000-000F00J430H	301	CXA1310-0000-000F00J430F
3000 K	93	95	G2	780	881	30H	CXA1310-0000-000F0YG230H	30H	CXA1310-0000-000F0YG230F
	93	93	G4	840	941	3011	CXA1310-0000-000F0YG430H	3011	CXA1310-0000-000F0YG430F
	80		H4	970	1086	27H	CXA1310-0000-000F00H427H	27F	CXA1310-0000-000F00H427F
2700 K	80		J2	1040	1165	2/П	CXA1310-0000-000F00J227H	۷/۲	CXA1310-0000-000F00J227F
2700 K	93	95	F4	730	831	274	CXA1310-0000-000F0YF427H	275	CXA1310-0000-000F0YF427F
	93	90	G2	780	881	27H	CXA1310-0000-000F0YG227H	27F	CXA1310-0000-000F0YG227F

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements.
- * Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS - 18 V (I $_{\scriptscriptstyle F}$ = 700 mA, T $_{\scriptscriptstyle J}$ = 85 °C)

The following tables provide order codes for XLamp CXA1310 LEDs. For a complete description of the order code nomenclature, please reference Bin and Order Code Formats (page 16).

сст	CRI		Base Order Codes Min. Luminous Flux @ 700 mA			Chromaticity Regions	Order Code
Range	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*		
	70	75	K2	1200	1344	140 100 100 100	CXA1310-0000-000F00K20E1
6500 K	70	/5	K4	1290	1445	1A0, 1B0, 1C0, 1D0	CXA1310-0000-000F00K40E1
6500 K	80		J4	1120	1255	1A0, 1B0, 1C0, 1D0	CXA1310-0000-000F0HJ40E1
	80		K2	1200	1344	1A0, 1B0, 1C0, 1D0	CXA1310-0000-000F0HK20E1
	70	75	K2	1200	1344	2A0, 2B0, 2C0, 2D0	CXA1310-0000-000F00K20E2
5700 K	70	73	K4	1290	1445	ZAO, ZBO, ZCO, ZBO	CXA1310-0000-000F00K40E2
3700 K	80		J4	1120	1255	2A0, 2B0, 2C0, 2D0	CXA1310-0000-000F0HJ40E2
	00		K2	1200	1344	ZAO, ZBO, ZCO, ZBO	CXA1310-0000-000F0HK20E2
	70	75	K2	1200	1344	3A0, 3B0, 3C0, 3D0	CXA1310-0000-000F00K20E3
5000 K	70	73	K4	1290	1445	340, 360, 360, 360	CXA1310-0000-000F00K40E3
3000 K	80		J4	1120	1255	3A0, 3B0, 3C0, 3D0	CXA1310-0000-000F0HJ40E3
	00		K2	1200	1344	3A0, 3B0, 3C0, 3B0	CXA1310-0000-000F0HK20E3
	70	70 75	K2	1200	1344	5A0, 5B0, 5C0, 5D0	CXA1310-0000-000F00K20E5
4000 K	70	/5	K4	1290	1445		CXA1310-0000-000F00K40E5
4000 K	4000 K		J4	1120	1255	5A0, 5B0, 5C0, 5D0	CXA1310-0000-000F0HJ40E5
	00	80	K2	1200	1344	5A0, 3B0, 3C0, 3B0	CXA1310-0000-000F0HK20E5

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements.
- * Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE ORDER CODES AND BINS - 36 V ($I_F = 350$ mA, $T_J = 85$ °C)

The following tables provide order codes for XLamp CXA1310 LEDs. For a complete description of the order code nomenclature, please reference Bin and Order Code Formats (page 16).

сст			Base Order Codes Min. Luminous Flux @ 350 mA		2-	2-Step Order Code		4-Step Order Code	
Range	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Chromaticity Region		Chromaticity Region	
	70	75	K2	1200	1344			65F	CXA1310-0000-000N00K265F
6500 K	70	/5	K4	1290	1445			סטר	CXA1310-0000-000N00K465F
6500 K	80		J4	1120	1255			65F	CXA1310-0000-000N0HJ465F
	80		K2	1200	1344			03F	CXA1310-0000-000N0HK265F
	70	75	K2	1200	1344			57F	CXA1310-0000-000N00K257F
5700 K	70	/3	K4	1290	1445			3/1	CXA1310-0000-000N00K457F
3700 K	80		J4	1120	1255			57F	CXA1310-0000-000N0HJ457F
	80		K2	1200	1344			3/1	CXA1310-0000-000N0HK257F
	70	75	K2	1200	1344	50H	CXA1310-0000-000N00K250H	50F	CXA1310-0000-000N00K250F
5000 K	70	/3	K4	1290	1445	3011	CXA1310-0000-000N00K450H	JUF	CXA1310-0000-000N00K450F
3000 K	80		J4	1120	1255	50H	CXA1310-0000-000N0HJ450H	50F	CXA1310-0000-000N0HJ450F
	80		K2	1200	1344	50H	CXA1310-0000-000N0HK250H		CXA1310-0000-000N0HK250F
	70	75	K2	1200	1344	40H	CXA1310-0000-000N00K240H	40F	CXA1310-0000-000N00K240F
4000 K	70	73	K4	1290	1445	4011	CXA1310-0000-000N00K440H	401	CXA1310-0000-000N00K440F
4000 K	80		J4	1120	1255	40H	CXA1310-0000-000N0HJ440H	40F	CXA1310-0000-000N0HJ440F
	80		K2	1200	1344	4011	CXA1310-0000-000N0HK240H	401	CXA1310-0000-000N0HK240F
	80		J2	1040	1165	35H	CXA1310-0000-000N00J235H	35F	CXA1310-0000-000N00J235F
3500 K	00		J4	1120	1255	5511	CXA1310-0000-000N00J435H	551	CXA1310-0000-000N00J435F
3300 K	93	95	G4	840	941	35H	CXA1310-0000-000N0YG435H	35F	CXA1310-0000-000N0YG435F
	93	93	H2	900	1008	5511	CXA1310-0000-000N0YH235H	551	CXA1310-0000-000N0YH235F
	80		J2	1040	1165	30H	CXA1310-0000-000N00J230H	30F	CXA1310-0000-000N00J230F
3000 K	- 00		J4	1120	1255	3011	CXA1310-0000-000N00J430H	301	CXA1310-0000-000N00J430F
3000 K	93	95	G2	780	881	30H	CXA1310-0000-000N0YG230H	30H	CXA1310-0000-000N0YG230F
	93	93	G4	840	941	3011	CXA1310-0000-000N0YG430H	3011	CXA1310-0000-000N0YG430F
	80		H4	970	1086	274	CXA1310-0000-000N00H427H	27F	CXA1310-0000-000N00H427F
2700 K	80		J2	1040	1165	27H	CXA1310-0000-000N00J227H	۷/۲	CXA1310-0000-000N00J227F
2/00 K	0.2	O.F.	F4	730	831	27H	CXA1310-0000-000N0YF427H	27F	CXA1310-0000-000N0YF427F
	93 95	90	G2	780	881	Ζ/Π	CXA1310-0000-000N0YG227H	2/Γ	CXA1310-0000-000N0YG227F

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements.
- * Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS - 36 V (I $_{\rm F}$ = 350 mA, T $_{\rm J}$ = 85 °C)

The following tables provide order codes for XLamp CXA1310 LEDs. For a complete description of the order code nomenclature, please reference Bin and Order Code Formats (page 16).

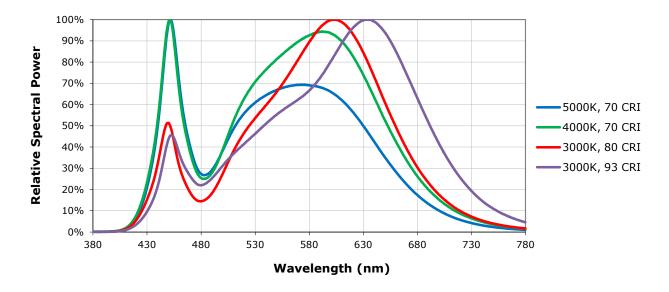
сст	CRI		Base Order Codes Min. Luminous Flux @ 350 mA			Chromaticity Regions	Order Code	
Range	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*			
	70	75	K2	1200	1344	1A0, 1B0, 1C0, 1D0	CXA1310-0000-000N00K20E1	
6500 K	70	/5	K4	1290	1445	1AU, 1BU, 1CU, 1DU	CXA1310-0000-000N00K40E1	
6500 K	80		J4	1120	1255	1A0, 1B0, 1C0, 1D0	CXA1310-0000-000N0HJ40E1	
	80		K2	1200	1344	1A0, 1B0, 1C0, 1D0	CXA1310-0000-000N0HK20E1	
	70	75	K2	1200	1344	2A0, 2B0, 2C0, 2D0	CXA1310-0000-000N00K20E2	
5700 K	70	/3	K4	1290	1445	ZAO, ZDO, ZCO, ZDO	CXA1310-0000-000N00K40E2	
3700 K	00	80		J4	1120	1255	2A0, 2B0, 2C0, 2D0	CXA1310-0000-000N0HJ40E2
	00		K2	1200	1344	ZAO, ZBO, ZCO, ZBO	CXA1310-0000-000N0HK20E2	
	70	75	K2	1200	1344	3A0, 3B0, 3C0, 3D0	CXA1310-0000-000N00K20E3	
5000 K	70	75	K4	1290	1445	3A0, 3B0, 3C0, 3B0	CXA1310-0000-000N00K40E3	
3000 K	80		J4	1120	1255	3A0, 3B0, 3C0, 3D0	CXA1310-0000-000N0HJ40E3	
	00		K2	1200	1344	3A0, 3B0, 3C0, 3B0	CXA1310-0000-000N0HK20E3	
	70	75	K2	1200	1344	5A0, 5B0, 5C0, 5D0	CXA1310-0000-000N00K20E5	
4000 K	70	75	K4	1290	1445	3AU, 3BU, 3CU, 3DU	CXA1310-0000-000N00K40E5	
4000 K	80		J4	1120	1255	5A0, 5B0, 5C0, 5D0	CXA1310-0000-000N0HJ40E5	
	00		K2	1200	1344	5A0, 3B0, 3C0, 3B0	CXA1310-0000-000N0HK20E5	

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements.
- * Flux values @ 25 °C are calculated and for reference only.



RELATIVE SPECTRAL POWER DISTRIBUTION (18 V, $I_F = 700 \text{ mA}$; 36 V, $I_F = 350 \text{ mA}$, $T_J = 85 \text{ °C}$)

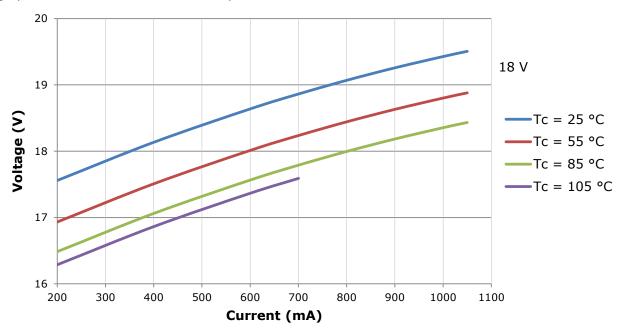
The following graph is the result of a series of pulsed measurements at 350 mA for the 18-V CXA1310 LED and 700 mA for the 36-V CXA1310 LED and $T_1 = 85$ °C.

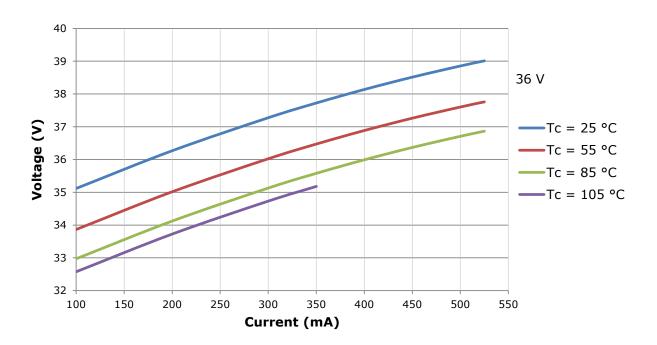




ELECTRICAL CHARACTERISTICS

The following graph is the result of a series of steady-state measurements.





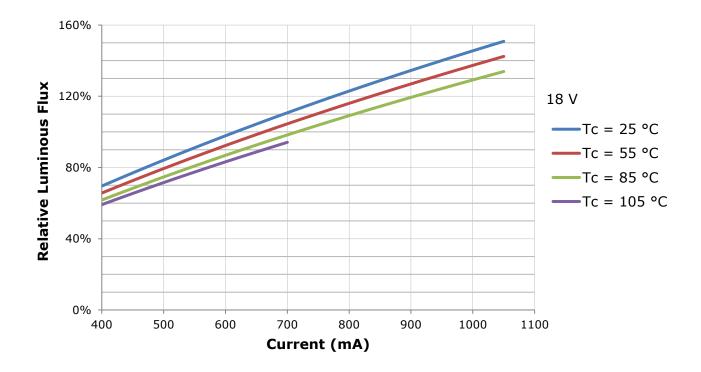


RELATIVE LUMINOUS FLUX

The relative luminous flux values provided below are the ratio of:

- Measurements of CXA1310 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 700 mA at $T_1 = 85$ °C for the 18-V CXA1310 LED.

For example, at steady-state operation of Tc = 55 °C, I_F = 500 mA, the relative luminous flux ratio is 80% in the chart below. A CXA1310 LED that measures 1200 lm during binning will deliver 960 lm (1200 * 0.8) at steady-state operation of Tc = 55 °C, I_F = 500 mA.



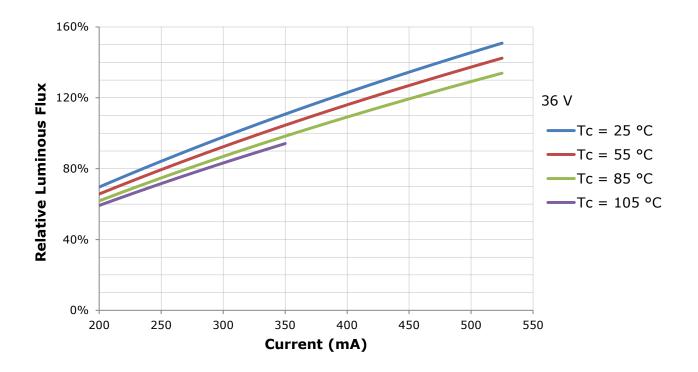


RELATIVE LUMINOUS FLUX - CONTINUED

The relative luminous flux values provided below are the ratio of:

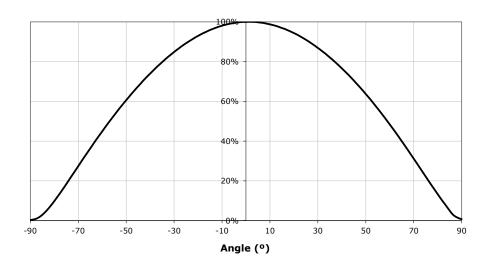
- Measurements of CXA1310 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 350 mA at $T_1 = 85$ °C for the 36-V CXA1310 LED.

For example, at steady-state operation of Tc = 55 °C, I_F = 250 mA, the relative luminous flux ratio is 80% in the chart below. A CXA1310 LED that measures 1200 lm during binning will deliver 960 lm (1200 * 0.8) at steady-state operation of Tc = 55 °C, I_F = 250 mA.





TYPICAL SPATIAL DISTRIBUTION



PERFORMANCE GROUPS - BRIGHTNESS (18 V, $I_F = 700$ mA; 36 V, $I_F = 350$ mA, $T_J = 85$ °C)

XLamp CXA1310 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Min. Luminous Flux	Max. Luminous Flux
F4	730	780
G2	780	840
G4	840	900
H2	900	970
H4	970	1040
J2	1040	1120
J4	1120	1200
K2	1200	1290
K4	1290	1380
M2	1380	1485



PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CXA1310 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures – 4-Step							
Code	ССТ	х	у				
		0.3097	0.3196				
65F	6500 K	0.3079	0.3297				
ОЭГ	0300 K	0.3164	0.3382				
		0.3176	0.3275				
		0.3253	0.3325				
57F	5700 K	0.3249	0.3439				
5/F	5/00 K	0.3331	0.3514				
		0.3330	0.3393				
		0.3407	0.3459				
FOF	E000 I/	0.3415	0.3586				
50F	5000 K	0.3499	0.3654				
		0.3484	0.3521				
	4000 K	0.3744	0.3685				
405		0.3782	0.3837				
40F		0.3912	0.3917				
		0.3863	0.3758				
		0.3981	0.3800				
255	2500 1/	0.4040	0.3966				
35F	3500 K	0.4186	0.4037				
		0.4116	0.3865				
		0.4242	0.3919				
205	3000 K	0.4322	0.4096				
30F	3000 K	0.4449	0.4141				
		0.4359	0.3960				
		0.4475	0.3994				
27F	2700 1/	0.4573	0.4178				
2/F	2700 K	0.4695	0.4207				
		0.4589	0.4021				

EasyWhite Color Temperatures – 2-Step							
Code	ССТ	x	у				
		0.3429	0.3507				
50H	5000K	0.3434	0.3571				
50П	5000K	0.3475	0.3604				
		0.3469	0.3539				
		0.3784	0.3741				
40H	4000K	0.3804	0.3818				
40H	4000K	0.3867	0.3857				
		0.3844	0.3778				
	3500K	0.4030	0.3857				
35H		0.4061	0.3941				
3311		0.4132	0.3976				
		0.4099	0.3890				
		0.4291	0.3973				
30H	3000K	0.4333	0.4062				
30П	3000K	0.4395	0.4084				
		0.4351	0.3994				
		0.4528	0.4046				
27H	2700K	0.4578	0.4138				
2/Π	2700K	0.4638	0.4152				
		0.4586	0.4060				



PERFORMANCE GROUPS - CHROMATICITY ($T_j = 85$ °C) - CONTINUED

	ANSI White Bins							
Code	ССТ	Bin Code	x	У				
			0.3048	0.3207				
		1A0	0.3130	0.3290				
		IAU	0.3144	0.3186				
			0.3068	0.3113				
			0.3028	0.3304				
	6500 K	1B0	0.3115	0.3391				
			0.3130	0.3290				
051			0.3048	0.3207				
0E1			0.3115	0.3391				
			0.3205	0.3481				
		100	0.3213	0.3373				
			0.3130	0.3290				
			0.3130	0.3290				
		1D0	0.3213	0.3373				
		100	0.3221	0.3261				
			0.3144	0.3186				

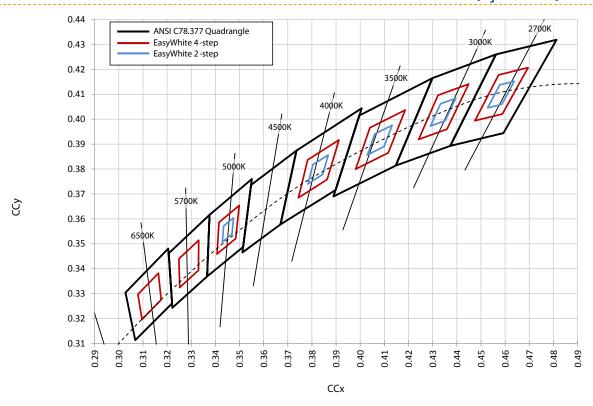
	ANSI White Bins							
Code	ССТ	Bin Code	x	У				
			0.3215	0.3350				
		2A0	0.3290	0.3417				
		ZAU	0.3290	0.3300				
			0.3222	0.3243				
			0.3207	0.3462				
	5700 K	2B0	0.3290	0.3538				
			0.3290	0.3417				
0F2			0.3215	0.3350				
UEZ		2C0	0.3290	0.3538				
			0.3376	0.3616				
		200	0.3371	0.3490				
			0.3290	0.3417				
			0.3290	0.3417				
		2D0	0.3371	0.3490				
		200	0.3366	0.3369				
			0.3290	0.3300				

ANSI White Bins								
Code	ССТ	Bin Code	х	У				
			.3371	.3490				
		3A0	.3451	.3554				
		3AU	.3440	.3427				
			.3366	.3369				
			.3376	.3616				
	5000K	3B0	.3463	.3687				
			.3451	.3554				
0.53			.3371	.3490				
0E3			.3463	.3687				
			.3551	.3760				
		3C0	.3533	.3620				
			.3451	.3554				
			.3451	.3554				
		200	.3533	.3620				
		3D0	.3515	.3487				
			.3440	.3427				

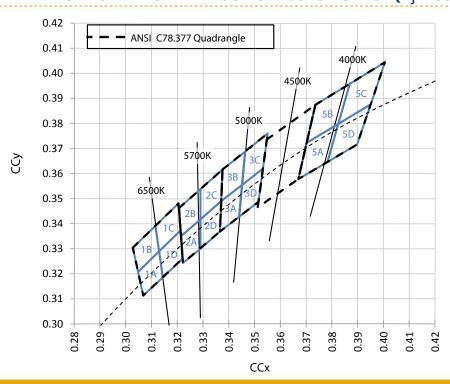
ANSI White Bins				
Code	ССТ	Bin Code	x	У
0E5	4000K	5A0	.3670	.3578
			.3702	.3722
			.3825	.3798
			.3783	.3646
		5B0	.3702	.3722
			.3736	.3874
			.3869	.3958
			.3825	.3798
		5C0	.3825	.3798
			.3869	.3958
			.4006	.4044
			.3950	.3875
		5D0	.3783	.3646
			.3825	.3798
			.3950	.3875
			.3898	.3716



CREE EASYWHITE BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T, = 85 °C)



CREE ANSI WHITE BINS PLOTTED ON THE 1931 CIE COLOR SPACE ($T_1 = 85$ °C)



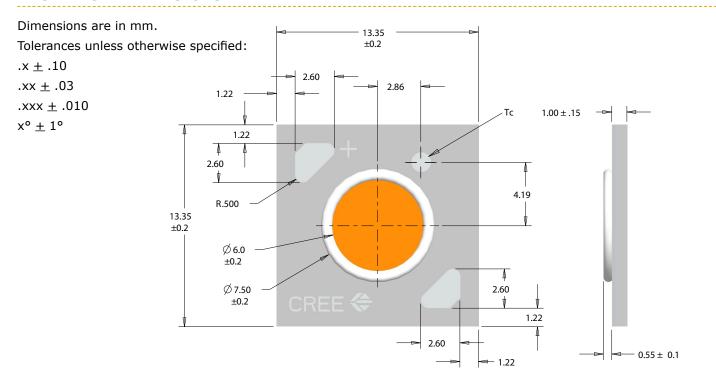


BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:

Order Code Bin Code Series = CXA13 - Series = CXA13 - Chromaticity bin Internal code - Vf class: F0 = 18-V class **CRI** Specification N0 = 36-V class 0 = Standard CRI H = 80 min CRI- Internal code $Y = 93 \min CRI$ SSSSCC-WWW-FF-GGR-AAAAA SSSSCC-HHHH-HHHGGNNNNNN CRI Specification - Kit code B = 70 min CRIH = 80 min CRIVf class: F0 = 18-V class $Y = 93 \min CRI$ N0 = 36-V class Flux bin Performance class Performance class

MECHANICAL DIMENSIONS





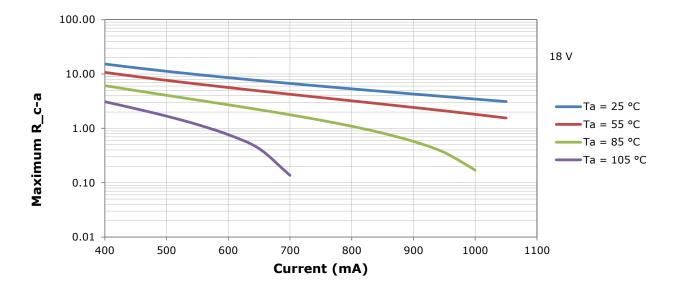
THERMAL DESIGN

The CXA family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_j) . Cree has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_j calculations with maximum ratings based on forward current (I_F) and case temperature (Tc). No additional calculations are required to ensure the CXA LED is being operated within its designed limits. Please refer to page 2 for the Operating Limit specification.

Cree has measured the temperature at the bottom of the package, commonly referred to as the solder point (T_{SP}) , and found this value to be equivalent to the temperature at the Tc location at the top of the package once the LED has reached thermal equilibrium. There is no need to calculate for T_J inside the package, as the thermal management design process, specifically from T_{SP} to ambient (T_a) , remains identical to any other LED component. For more information on thermal management of Cree XLamp LEDs, please refer to the Thermal Management application note. For CXA soldering recommendations and more information on thermal interface materials (TIM) and connection methods, please refer to the Cree XLamp CXA Family LEDs soldering and handling document. The CXA LED Design Guide provides basic information on the requirements to use Cree XLamp CXA LEDs successfully in luminaire designs.

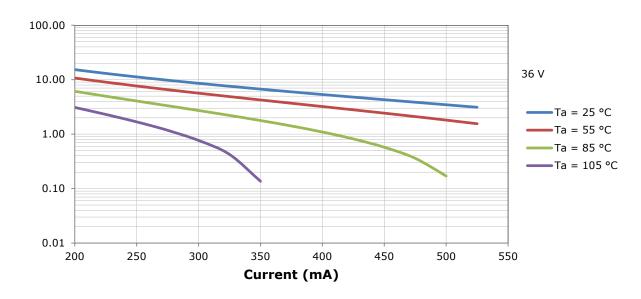
To keep the CXA1310 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R_c-a) must be at or below the maximum R_c-a value shown on the following graphs, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the R_c -a value is the sum of the thermal resistance of the TIM (R_t) plus the thermal resistance of the heat sink (R_t).





THERMAL DESIGN - CONTINUED



NOTES

Lumen Maintenance Projections

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Documentation sections of www.cree.com.

Vision Advisory Claim

Users should be cautioned not to stare at the light of this LED product. The bright light can damage the eye.



PACKAGING

Cree CXA1310 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 100 LEDs per carton. Each carton contains 100 LEDs from the same performance bin.

Dimensions are in inches. Tolerances: .x <u>+</u> .1 - 5.875 .xx \pm .03 R.375 $.xxx \pm .010$ x° <u>+</u> 1° .875 V 5.875 LABEL WITH CREE BIN CODE, QTY, LOT # .875 WITH CREE BIN CODE, QTY, LOT# PATENT LABEL IS LOCATED ON UNDERSIDE OF CARTON BAG-LABEL WITH CREE BIN CODE, QTY, LOT #