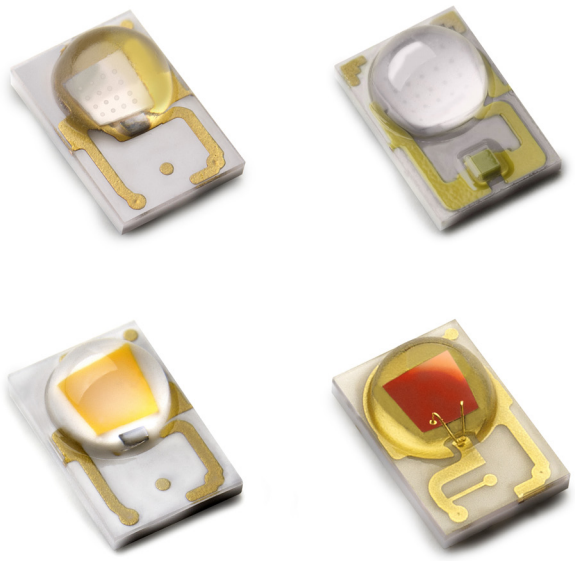

LUXEON Rebel and
LUXEON Rebel ES
Color Portfolio

Illuminating
your creativity

Technical Datasheet DS68

LUXEON
NEVER BEFORE POSSIBLE

RoHS Compliant

LUXEON® Rebel and LUXEON® Rebel ES

Color Portfolio

Introduction

With leading light output, color stability, flux density, and clear saturated colors, the LUXEON® Rebel Color Portfolio of emitters is ideal for a wide variety of lighting, signaling, signage and entertainment applications. Every LUXEON Rebel Color Portfolio emitter has built-in quality, reliability, lumen maintenance and the ease of manufacturing needed to create a superior high quality light.

Using the information in this document you can begin designing applications to your unique specifications.

Use LUXEON Rebel Color Portfolio to

- deliver more usable light and higher flux density
- optimize applications to reduce size and cost
- tightly pack the LEDs for color mixing
- engineer more robust applications
- utilize standard FR4 PCB technology
- simplify manufacturing through the use of surface mount technology
- recognized under the Component Recognition Program of Underwriters Laboratories Inc. UL listing E327436.

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General Product Information

Product Nomenclature

LUXEON Rebel color emitters are tested and binned at 350 mA with the exception of LUXEON Rebel ES color emitters which are tested and binned at 700 mA.

The part number designation is explained as follows:

L X M L - A B C D - E F G H
L X M 2 - A B C D - E F G H
L X M 3 - A B C D - E F G H

Where:

A — designates radiation pattern (value P for lambertian)
B — designates color (see LUXEON Rebel color binning and labeling section)
C — designates color variant (0 for color variants)
D — designates test current (value 1 for 350 mA; 2 for 700 mA.)
E — open slot to accommodate additional requirements per product and part number
FGH — minimum luminous flux (lm) or radiometric power (mW) performance

Therefore products tested and binned at 350 mA or 700 mA follow the part numbering scheme:

L X M L - P x 0 1 - x x x x
L X M L - P x 0 2 - x x x x
L X M 2 - P x 0 1 - x x x x
L X M 3 - P x 0 1 - x x x x

Average Lumen Maintenance Characteristics

LUXEON Rebel color emitters are tested and binned at 350 mA and LUXEON Rebel ES color emitters at 700 mA, with current pulse duration of 20 ms. All characteristic charts where the thermal pad is kept at constant temperature (25°C typically) are measured with current pulse duration of 20 ms. Under these conditions, junction temperature and thermal pad temperature are the same.

Philips Lumileds projects that green, cyan, blue and all royal blue LUXEON Rebel color products will deliver, on average, 70% lumen maintenance (B50, L70) at 50,000 hours of operation at a forward current of 700 mA. This projection is based on constant current operation with junction temperature maintained at or below 135°C. Red, red-orange and amber LUXEON Rebel color products will also deliver, on average, 70% lumen maintenance (B50, L70) at 50,000 hours of operation at a forward current of 350 mA and is based on constant current operation with junction temperature maintained at or below 110°C. LUXEON Rebel PC amber delivers, on average, 70% lumen maintenance (L70) at 50,000 hours of operation at a forward current of up to 700 mA. This projection is based on constant current operation with junction temperature maintained at or below 130°C.

This performance is based on independent test data, Philips Lumileds historical data from tests run on similar material systems, and internal LUXEON Rebel reliability testing. Observation of design limits included in this data sheet is required in order to achieve this projected lumen maintenance.

Environmental Compliance

Philips Lumileds is committed to providing environmentally friendly products to the solid-state lighting market. LUXEON Rebel and LUXEON Rebel ES color products are compliant to the European Union directives on the restriction of hazardous substances in electronic equipment, namely REACH and the RoHS directive. Philips Lumileds will not intentionally add the following restricted materials to the LUXEON Rebel Color Portfolio: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE).

Flux and Efficacy Performance Characteristics

Luminous Flux Characteristics for LUXEON Rebel Color Portfolio, Thermal Pad Temperature =25°C

Table 1.

Color	Part Number	Min Luminous Flux (lm) or Radiometric Power (mW)	Typ Flux	Typ Efficacy (lm/W) or Radiant Efficacy for Royal Blue and Deep Red	Min Luminous Flux (lm) or Radiometric Power (mW)	Typ Luminous Flux (lm) or Radiometric Power (mW)	Typ Efficacy (lm/W) or Radiant Efficacy for Royal Blue and Deep Red
		Performance @ 350 mA			Performance @ 700 mA		
Green	LXML-PM01-0100	100	102	100		161	68
	LXML-PM01-0090	90	95	93		150	63
	LXML-PM01-0080	80	88	86		139	58
	LXML-PM01-0070	70	79	78		125	52
Cyan	LXML-PE01-0080	80	83	81		133	56
	LXML-PE01-0070	70	76	75		122	51
	LXML-PE01-0060	60	67	66		110	46
Blue	LXML-PB01-0040	40.0	41	38		70	29
	LXML-PB01-0030	30.0	35	33		58	24
	LXML-PB01-0023	23.5	28	26		48	20
	LXML-PB01-0018	18.1	22	21		38	16
	LXML-PB02				50	58	28
					60	67	32
					70	75	36
					80	83	40
Royal Blue	LXML-PR01-0500	500 mW	520 mW	48%		910 mW	40%
	LXML-PR01-0425	425 mW	480 mW	44%		840 mW	37%
	LXML-PR02-1100				1100 mW	1120 mW	53%
	LXML-PR02-1050				1050 mW	1070 mW	51%
	LXML-PR02-1000				1000 mW	1030 mW	49%
	LXML-PR02-0950				950 mW	970 mW	46%
	LXML-PR02-0900				900 mW	940 mW	44%
	LXML-PR02-0800				800 mW	890 mW	42%
	LXML-PR02-A900*				900 mW	1030 mW	49%

* **LXML-PR02-A900 is a selection of color Bins 4,5 only.**

Flux and Efficacy Performance Characteristics, Continued

Luminous Flux Characteristics for LUXEON Rebel Color Portfolio, Thermal Pad Temperature =25°C

Table 1, Continued

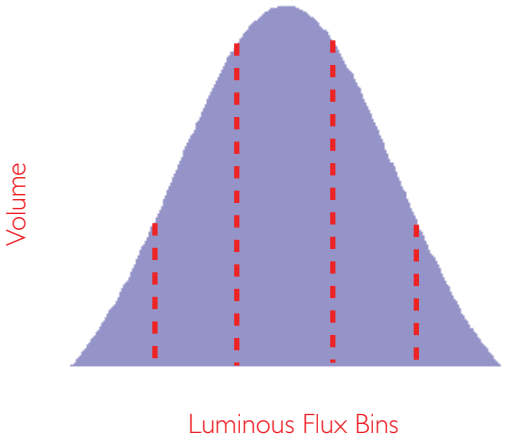
Color	Part Number	Min Luminous Flux (lm) or Radiometric Power (mW)	Typ Flux	Typ Efficacy (lm/W) or Radiant Efficacy for Royal-Blue and Deep Red	Min Luminous Flux (lm) or Radiometric Power (mW)	Typ Luminous Flux (lm) or Radiometric Power (mW)	Typ Efficacy (lm/W) or Radiant Efficacy for Royal-Blue and Deep Red
		Performance @ 350 mA			Performance @ 700 mA		
Deep Red	LXM3-PD01	350 mW	360 mW	46%		720 mW	42%
		300 mW	320 mW	41%		640 mW	38%
		260 mW	290 mW	37%		580 mW	34%
Red	LXM2-PD01-0060	60	62	83		119	74
	LXM2-PD01-0050	50	53	75		106	65
	LXM2-PD01-0040	40	48	65		90	56
	LXML-PD01-0050	50	52	53		85	35
	LXML-PD01-0040	40	46	47		75	30
	LXML-PD01-0030	30	38	37		62	24
Red-Orange	LXM2-PH01-0070	70	72	98		134	83
	LXM2-PH01-0060	60	67	91		122	76
	LXML-PH01-0060	60	62	63		100	40
	LXML-PH01-0050	50	56	57		90	35
PC Amber	LXM2-PL01-0110	110	112	105		198	96
	LXM2-PL01-0100	100	102	96		184	83
	LXM2-PL01-0090	90	95	89		171	76
	LXM2-PL01-0080	80	86	80		155	70
	LXM2-PL01-0070	70	78	73		140	63
Amber	LXML-PL01-0060	60	61	60		98	39
	LXML-PL01-0050	50	54	51		84	33
	LXML-PL01-0040	40	48	46		77	30
	LXML-PL01-0030	30	38	37		61	24

Notes for Table 1:

1. Minimum luminous flux or radiometric power performance guaranteed within published operating conditions. Philips Lumileds maintains a tolerance of ± 6.5% on flux and power measurements.
2. Typical luminous flux or radiometric power performance when device is operated within published operating conditions.

Flux Performance, Binning, and Supportability

LEDs are produced with semiconductor technology that is subject to process variation, yielding a range of flux performance that is approximately Gaussian in nature. In order to provide customers with fine granularity within the overall flux distribution, Philips Lumileds separates LEDs into fixed, easy to design with, minimum luminous flux bins. To verify supportability of parts chosen for your application design, please consult your Philips Lumileds sales representative.



Optical Characteristics

LUXEON Rebel Color Portfolio at Test Current [1] Thermal Pad Temperature = 25°C

Table 2.

Color	Dominant Wavelength [2] λ_D, or Peak Wavelength [3] λ_P Min.	Typ.	Max.	Typical Spectral Half-width[4] (nm) $\Delta\lambda_{1/2}$	Typical Temperature Coefficient of Dominant or Peak Wavelength (nm/°C) $\Delta\lambda_D / \Delta T_J$	Typical Total Included Angle [5] (degrees) $\theta_{0.90V}$	Typical Viewing Angle [6] (degrees) 2θ 1/2
Green [7]	520.0 nm	530.0 nm	540.0 nm	30	0.05	160	125
Cyan [7]	490.0 nm	505.0 nm	515.0 nm	30	0.04	160	125
Blue [7]	460.0 nm	470.0 nm	485.0 nm	20	0.05	160	125
Royal-Blue [3] [7]	440.0 nm	447.5 nm	460.0 nm	20	0.04	160	125
Red [8]	620.0 nm	627.0 nm	645.0 nm	20	0.05	160	125
Deep Red [3, 8]	650.0 nm	655.0 nm	670.0 nm	20	0.05	160	125
Red-Orange [8]	610.0 nm	617.0 nm	620.0 nm	20	0.08	160	125
Amber [8]	584.5 nm	590.0 nm	594.5 nm	20	0.10	160	125
PC Amber [7]	587.8 nm	591.0 nm	592.0 nm	80	0.10	160	120

Notes for Table 2:

1. LXML-PR01-XXXX, LXM2-PL01-XXXX and LXM3-PD01-XXXX emitters are tested at 350 mA, LXML-PR02-XXXX emitters are tested at 700 mA.
2. Dominant wavelength is derived from the CIE 1931 Chromaticity diagram and represents the perceived color. Philips Lumileds maintains a tolerance of ± 0.5 nm for dominant wavelength measurements.
3. Royal-blue and Deep Red LEDs are binned by radiometric power and peak wavelength rather than photometric lumens. Philips Lumileds maintains a tolerance of ± 2nm for peak wavelength measurements.
4. Spectral width at ½ of the peak intensity.
5. Total angle at which 90% of total luminous flux is captured.
6. Viewing angle is the off axis angle from lamp centerline where the luminous intensity is ½ of the peak value.
7. PC amber, green, cyan, blue and royal-blue products are built with Indium Gallium Nitride (InGaN).
8. All red, deep red, red-orange, and amber are built with Aluminum Indium Gallium Phosphide (AlInGaP).

Electrical Characteristics

Electrical Characteristics at 350 mA for LUXEON Rebel color, Thermal Pad Temperature = 25°C

Table 3.

Color	Part Number	Forward Voltage V_f [1] (V) Min.	Typ.	Max.	Typical Temperature Coefficient of Forward Voltage [2] (mV/°C) $\Delta V_f / \Delta T_J$	Typical Thermal Resistance Junction to Thermal Pad (°C/W) $R\theta_{J-C}$
Green	LXML-PM01	2.55	2.90	3.51	- 2.0 to - 4.0	10
Cyan	LXML-PE01	2.55	2.90	3.51	- 2.0 to - 4.0	10
Blue	LXML-PB01	2.55	2.95	3.51	- 2.0 to - 4.0	10
Royal-Blue	LXML-PR01	2.55	2.95	3.51	- 2.0 to - 4.0	10
Red	LXML-PD01	2.31	2.90	3.51	- 2.0 to - 4.0	12
Red	LXM2-PD01	1.80	2.10	2.80	- 2.0 to - 4.0	8
Deep Red	LXM3-PD01	1.80	2.10	2.80	- 2.0 to - 4.0	8
Red-Orange	LXML-PH01	2.31	2.90	3.51	- 2.0 to - 4.0	12
Red-Orange	LXM2-PH01	1.80	2.10	2.80	- 2.0 to - 4.0	8
PC Amber	LXM2-PL01	2.55	3.05	3.51	- 2.0 to - 4.0	10
Amber	LXML-PL01	2.31	2.90	3.51	- 2.0 to - 4.0	12
Electrical Characteristics at 700 mA for LUXEON Rebel ES Color, Thermal Pad Temperature = 25°C						
Royal-Blue	LXML-PR02	2.50	3.00	3.50	- 2.0 to - 4.0	6
Blue	LXML-PB02	2.50	2.95	3.50	-2.0 to -4.0	

Notes for Table 3:

1. LUXEON Rebel ES colors measured between 25°C = Tj = 110°C and If = 700 mA.
2. Measured between 25°C = T_J = 110°C at I_f = 350 mA.
3. Philips Lumileds maintains a tolerance of ±0.06V on forward voltage measurements.

Typical Electrical Characteristics at 700 mA for LUXEON Rebel color, Thermal Pad Temperature = 25°C

Table 4.

Color	Part Number	Typical Forward Voltage V_f (V)
Green	LXML-PM01	3.25
Cyan	LXML-PE01	3.25
Blue	LXML-PB02	2.95
Blue	LXML-PB01	3.30
Royal-Blue	LXML-PR02	3.00
Royal-Blue	LXML-PR01	3.25
Red	LXML-PD01	3.60
Red	LXM2-PD01	2.30
Deep Red	LXM3-PD01	2.40
Red-Orange	LXML-PH01	3.60
Red-Orange	LXM2-PH01	2.30
PC Amber	LXM2-PL01	3.20
Amber	LXML-PL01	3.60

Absolute Maximum Ratings

Table 5.

Parameter	Green/Cyan/ Blue/Royal Blue	LUXEON Rebel ES Royal Blue/ES Blue	Red/Deep-Red Red-Orange/Amber	PC Amber
DC Forward Current (mA)	1000	1000	700	700
Peak Pulsed Forward Current (mA)	1000	1200	700	700
Average Forward Current (mA)	1000	1000	700	700
ESD Sensitivity	< 8000V Human Body Model (HBM) Class 3A JESD22-A114-B			
LED Junction Temperature [1]	150°C	150°C	135°C	130°C
Operating Case Temperature at 350 mA	-40°C - 135°C	-40°C - 135°C	-40°C - 120°C	-40°C - 110°C
Storage Temperature	-40°C - 135°C	-40°C - 135°C	-40°C - 135°C	-40°C - 135°C
Soldering Temperature	JEDEC 020c 260°C	JEDEC 020c 260°C	JEDEC 020c 260°C	JEDEC 020c 260°C
Allowable Reflow Cycles	3	3	3	3
	Autoclave Conditions 121°C at 2 ATM 100% Relative Humidity for 96 Hours Maximum			
Reverse Voltage (Vr)	LUXEON Rebel Color Portfolio LEDs are not designed to be driven in reverse bias.			

Notes for Table 5:

1. Proper current derating must be observed to maintain junction temperature below the maximum.
2. The maximum rating for LUXEON Rebel ES Royal Blue is 1200 mA with peak pulsed forward current not to exceed 60 seconds.

JEDEC Moisture Sensitivity

Table 6.

Level	Floor Life		Soak Requirements	
			Standard	
	Time	Conditions	Time (hours)	Conditions
1	unlimited	≤ 30°C / 85% RH	168 + 5 / -0	85°C / 85% RH

Reflow Soldering Characteristics

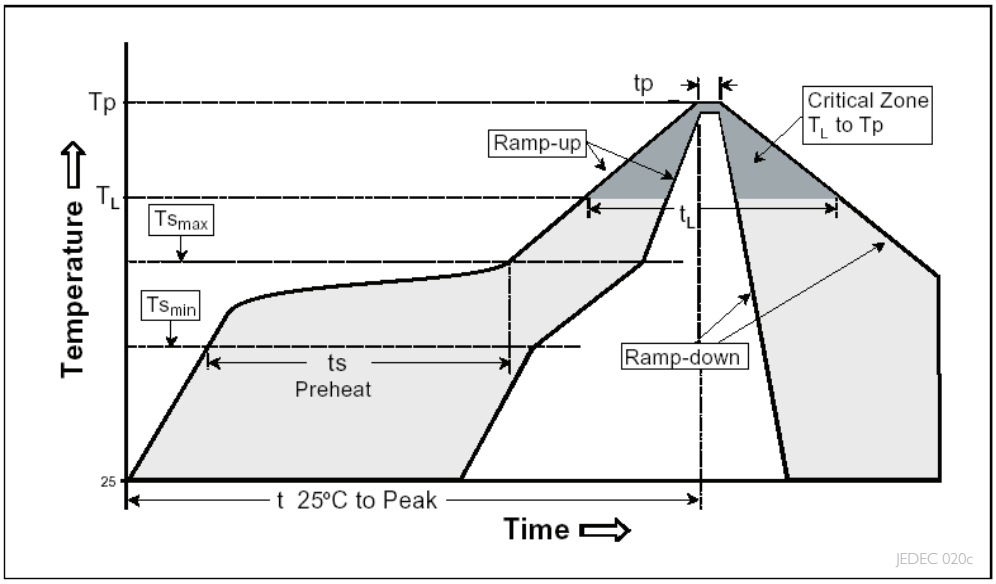


Table 7.

Profile Feature	Lead Free Assembly
Average Ramp-Up Rate (Ts_{max} to T_p)	3°C / second max
Preheat Temperature Min (Ts_{min})	150°C
Preheat Temperature Max (Ts_{max})	200°C
Preheat Time (ts_{min} to ts_{max})	60 - 180 seconds
Temperature T_L (t_L)	217°C
Time Maintained Above Temperature T_L (t_L)	60 - 150 seconds
Peak / Classification Temperature (T_P)	260°C
Time Within 5°C of Actual Peak Temperature (t_p)	20 - 40 seconds
Ramp-Down Rate	6°C / second max
Time 25°C to Peak Temperature	8 minutes max

Note for Table 7:

- All temperatures refer to the application Printed Circuit Board (PCB), measured on the surface adjacent to the package body.

Mechanical Dimensions: LUXEON Rebel Color Emitter

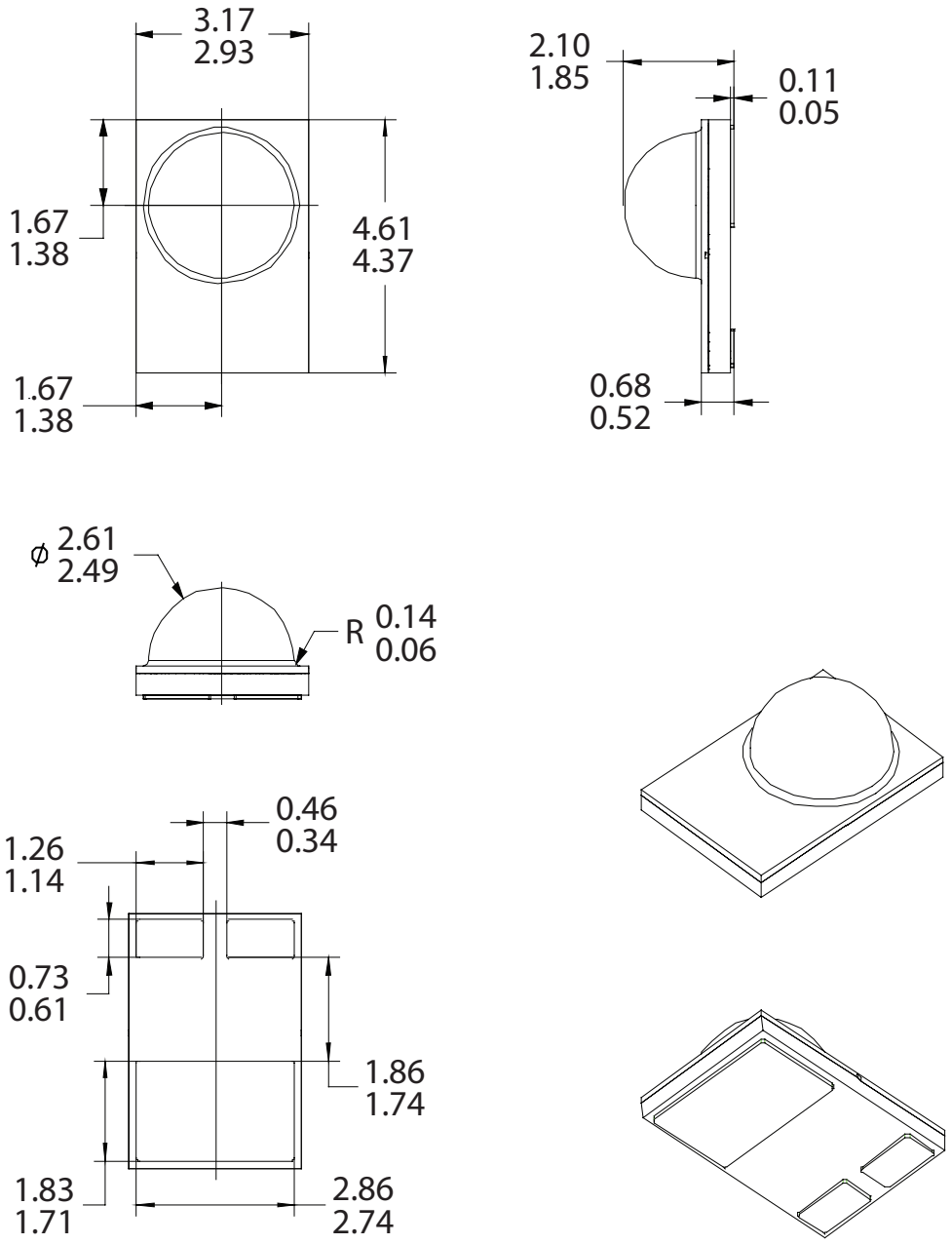


Figure 1. Package outline drawing.

Notes for Figure 1:

- To avoid damage, do not handle the device by the emitter lens.
- Drawings not to scale.
- All dimensions are in millimeters.
- The thermal pad is electrically isolated from the anode and cathode contact pads.

Mechanical Dimensions: LUXEON Rebel ES Color Emitter

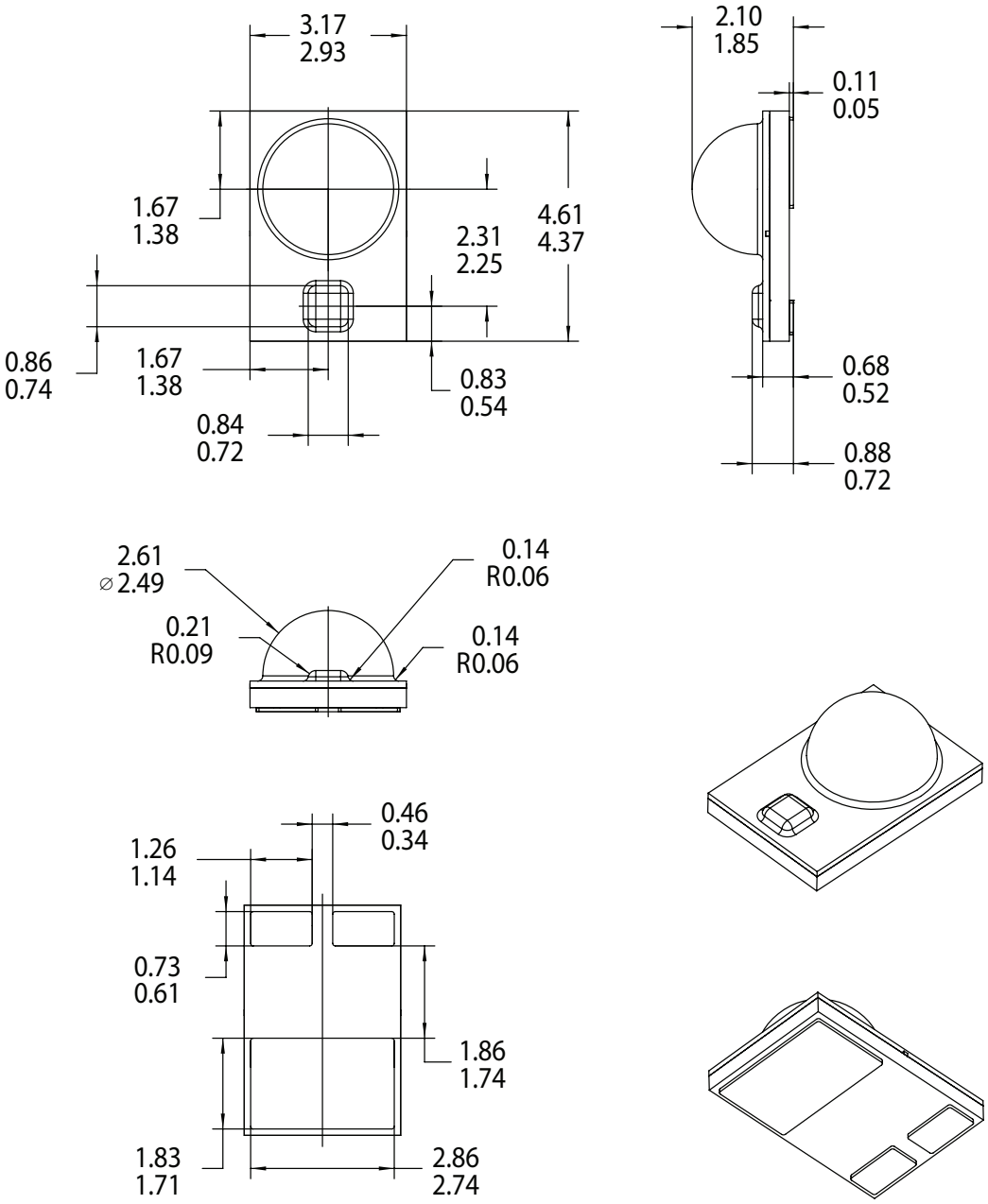
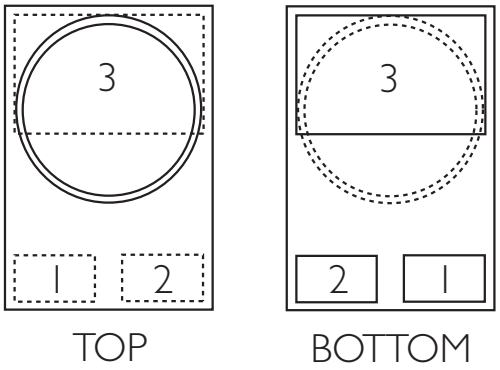


Figure 2. Package outline drawing.

Notes for Figure 2:

- To avoid damage, do not handle the device by the emitter lens.
- Drawings not to scale.
- All dimensions are in millimeters.
- The thermal pad is electrically isolated from the anode and cathode contact pads.

Pad Configuration



PAD	FUNCTION
1	CATHODE
2	ANODE
3	THERMAL

Figure 3. Pad configuration.

Note for Figure 3:

- The thermal pad is electrically isolated from the anode and cathode contact pads.

Solder Pad Design

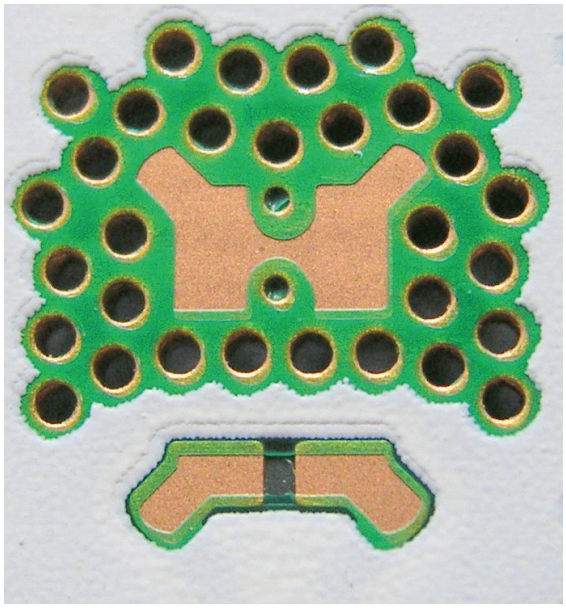


Figure 4. Solder pad layout.

Notes for Figure 4:

- The photograph shows the recommended LUXEON Rebel Color Portfolio layout on printed circuit board (PCB). This design easily achieves a thermal resistance of 7K/W.
- Application Brief AB32 provides extensive details for this layout. The .dwg files are available at www.philipslumileds.com and www.philipslumileds.cn.com.

Wavelength Characteristics

Green, Cyan, Blue, all Royal Blue, Red, Red-Orange and Amber at Test Current, Thermal Pad Temperature = 25°C

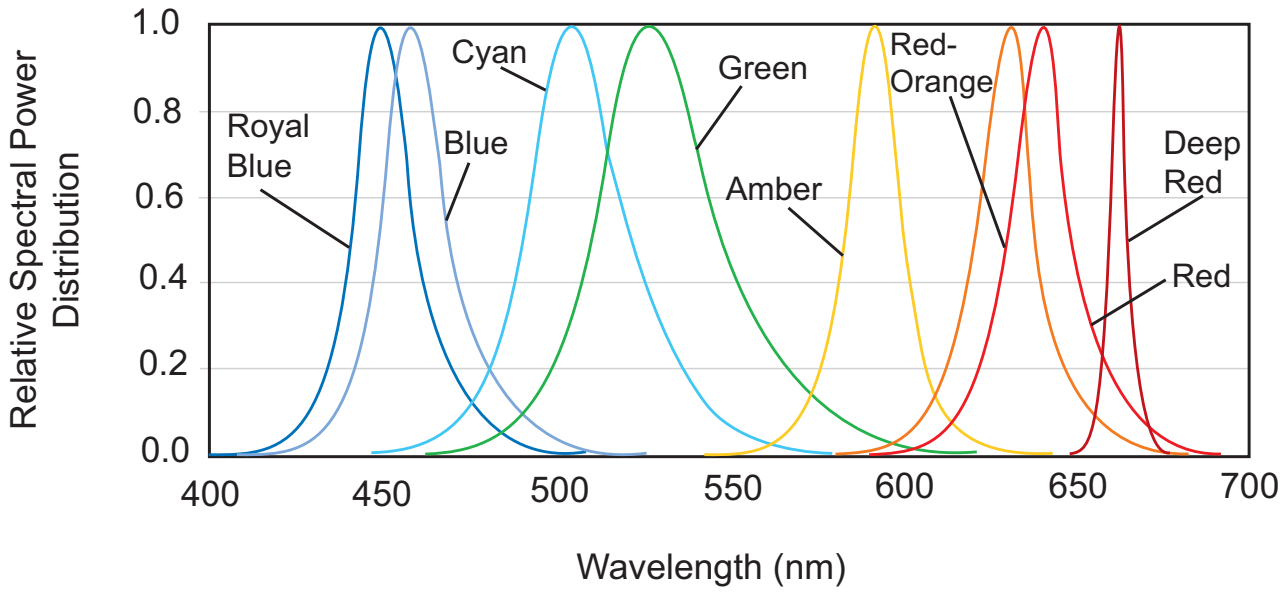


Figure 5. Relative intensity vs. wavelength.

PC Amber at Test Current, Thermal Pad Temperature = 25°C

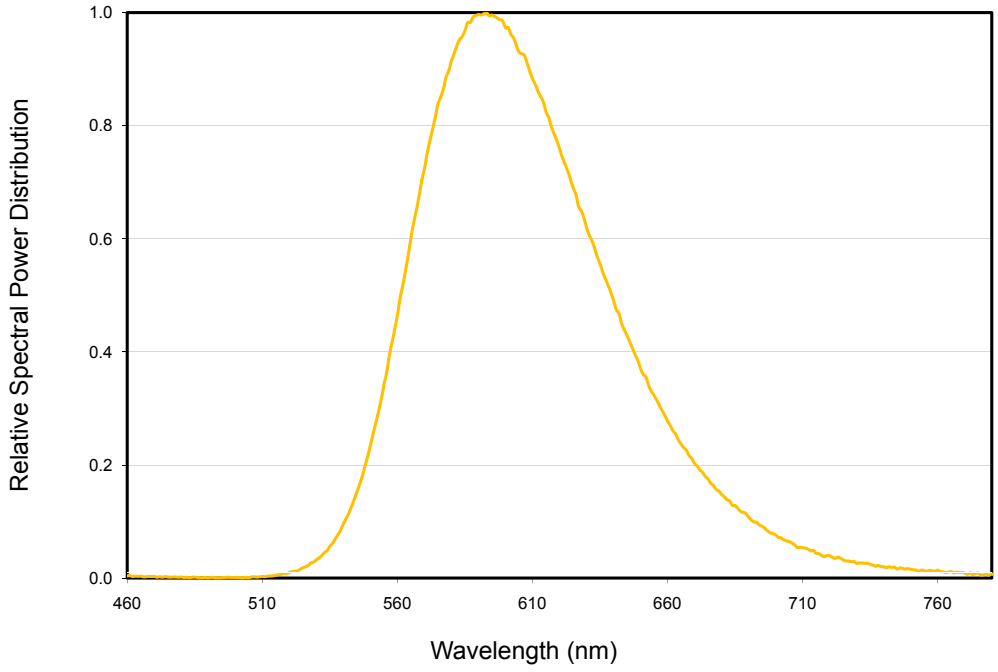
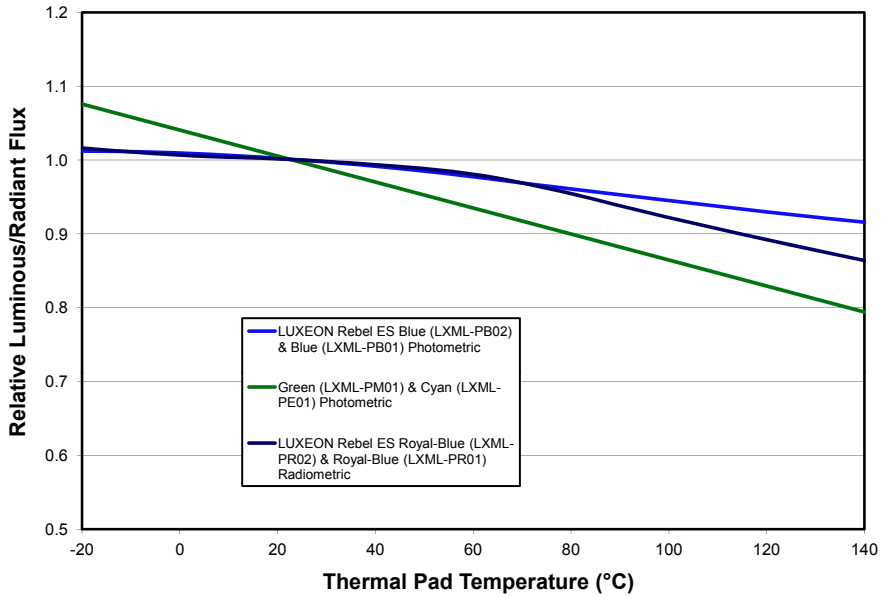


Figure 6. Relative intensity vs. wavelength.

Typical Light Output Characteristics over Temperature

Cyan, Blue, Royal Blue and LUXEON Rebel ES Royal Blue at Test Current



*LXML-PR02 and LXML-PB02 values are based on 700 mA drive current.

Figure 7. Relative light output vs. thermal pad temperature for green, cyan, blue, royal blue, LUXEON Rebel ES Royal Blue and ES Blue.

Red, Deep Red, Red-Orange and Amber at Test Current

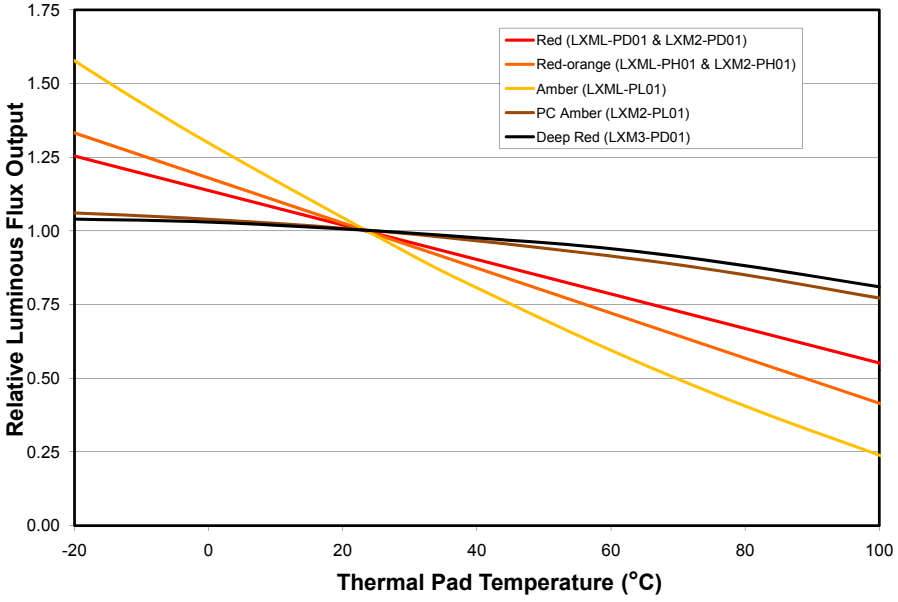


Figure 8. Relative light output vs. thermal pad temperature for red, deep red, red-orange and amber.

Typical Forward Current Characterisics

Green, Cyan, Blue, Royal Blue, LUXEON Rebel ES Royal Blue and ES Blue Thermal Pad Temperature = 25°C

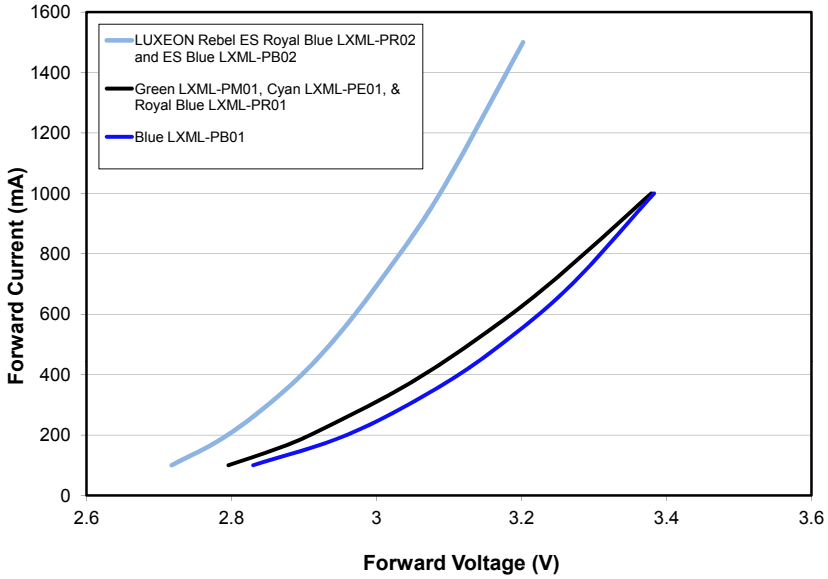


Figure 9. Forward current vs. forward voltage for green, blue, royal blue, LUXEON Rebel ES Royal Blue and ES Blue.

Red, Deep Red, Red-Orange, Amber and PC Amber Thermal Pad Temperature = 25°C

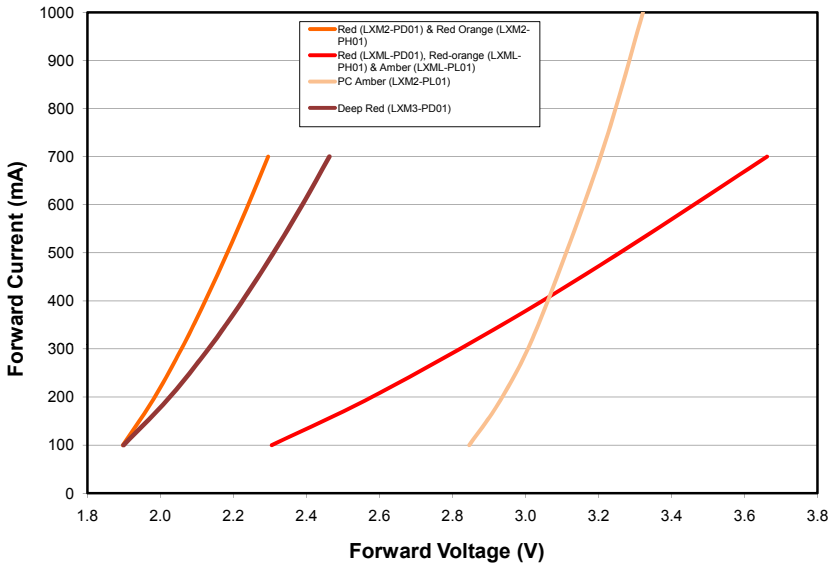


Figure 10. Forward current vs. forward voltage for red, deep red, red-orange, amber, and PC amber.

Typical Relative Luminous Flux

Typical Relative Luminous Flux vs. Forward Current for LUXEON Rebel ES Royal Blue and ES Blue, Thermal Pad Temperature = 25°C

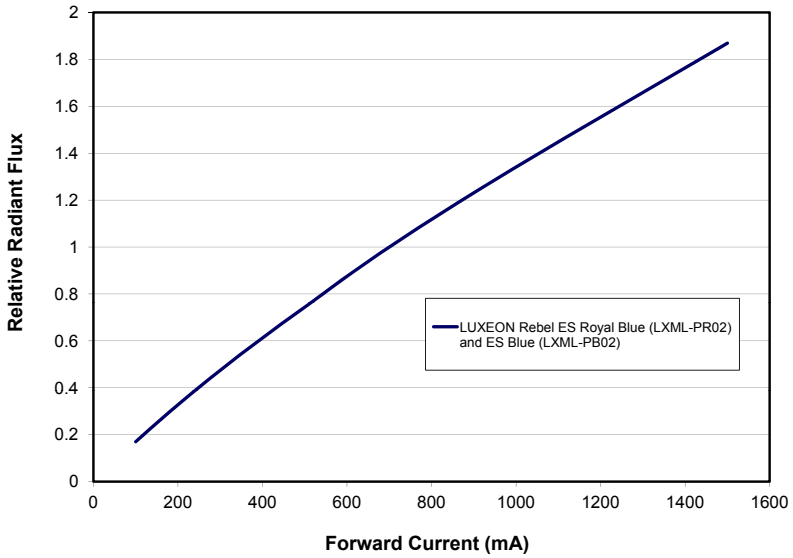


Figure 11. Relative luminous flux or radiometric power vs. forward current for LUXEON Rebel ES Colors at Thermal Pad = 25°C maintained.

Typical Relative Luminous Flux vs. Forward Current for Green, Cyan, Blue and Royal Blue, Thermal Pad Temperature = 25°C

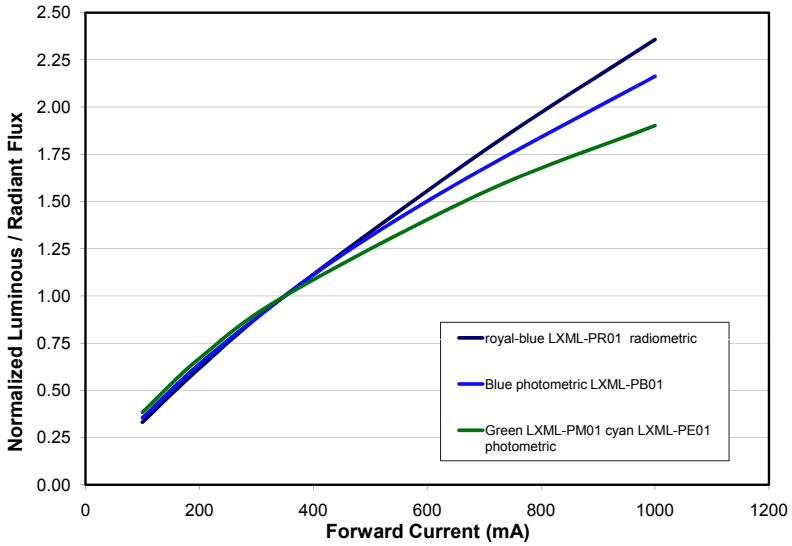


Figure 12. Relative luminous flux or radiometric power vs. forward current for green, cyan, blue and royal blue at Thermal Pad = 25°C maintained.

Typical Relative Luminous Flux vs. Forward Current for Red, Deep Red, Red-Orange, Amber, Thermal Pad Temperature = 25°C

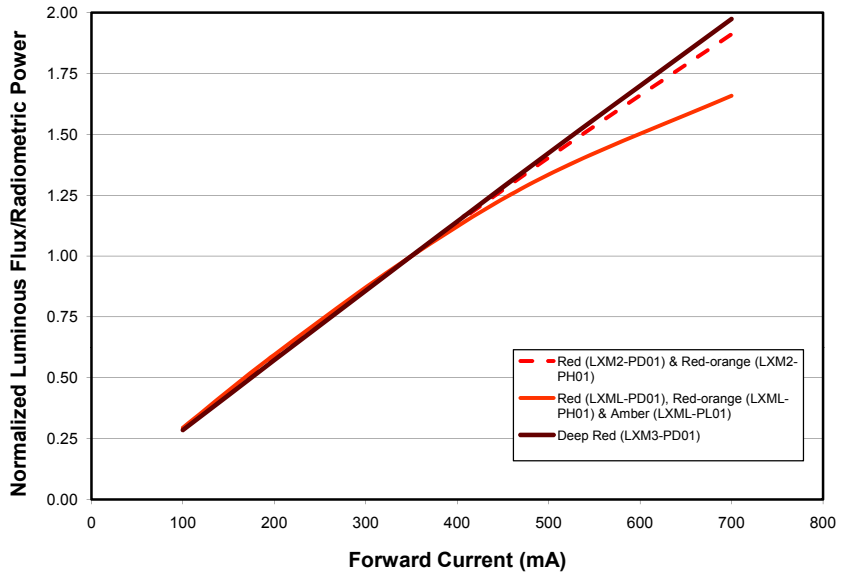


Figure 13. Relative luminous flux vs. forward current for red, deep red, red-orange and amber at Thermal Pad = 25°C maintained.

Typical Relative Luminous Flux, PC Amber Thermal Pad Temperature = 25°C

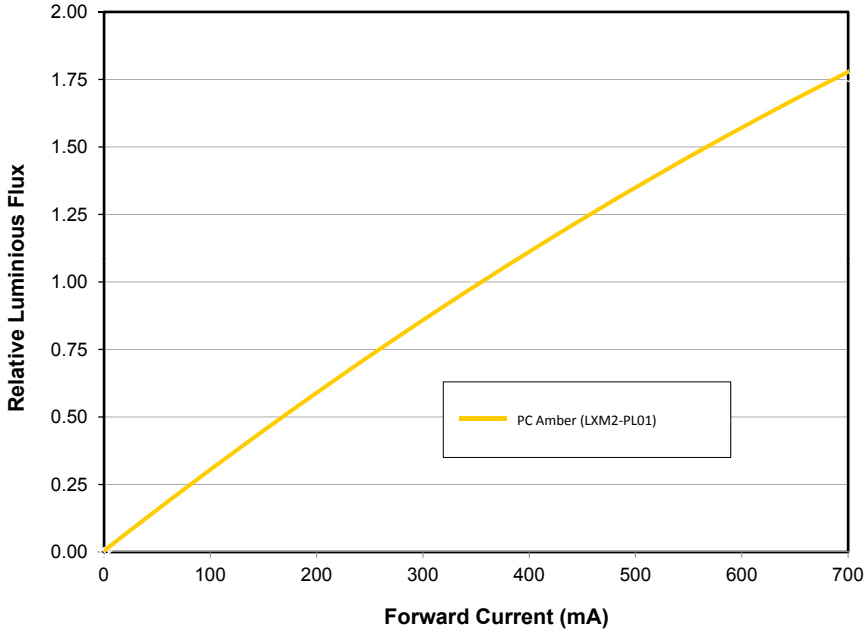


Figure 14. Relative luminous flux vs. forward current for PC amber LXM2-PL01 emitters.

Current Derating Curves

Current Derating Curve for 350 mA Drive Current for Green, Cyan, Blue and Royal Blue

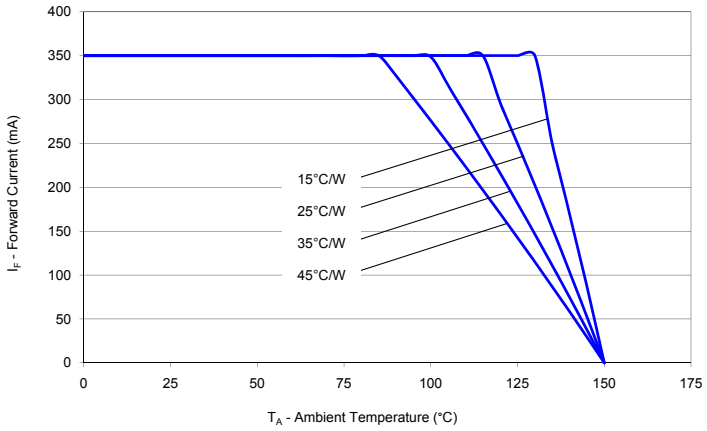


Figure 15. Maximum forward current vs. ambient temperature, based on T_{JMAX} = 150°C, green LXML-PM01, cyan LXML-PE01, blue LXML-PB01 & royal blue LXML-PR01 emitters.

Current Derating Curve for 350 mA Drive Current for Red, Red-Orange, Amber

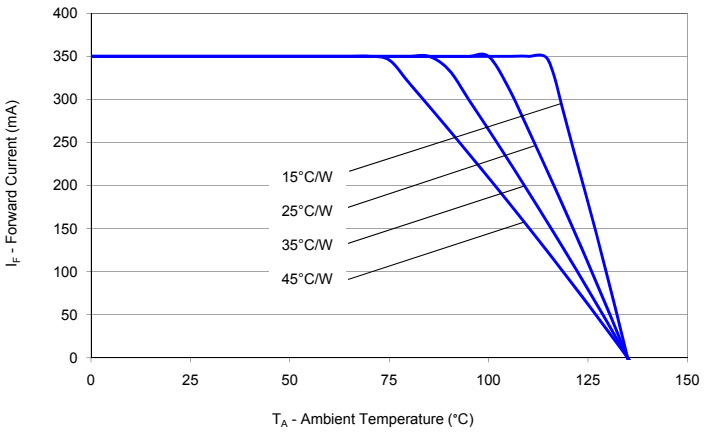


Figure 16. Maximum forward current vs. ambient temperature, based on T_{JMAX} = 135°C, red LXML-PD01, red-orange LXML-PH01 & amber LXML-PL01 emitters.

Current Derating Curve for 350 mA Drive Current for Red, Deep-Red and Red-Orange

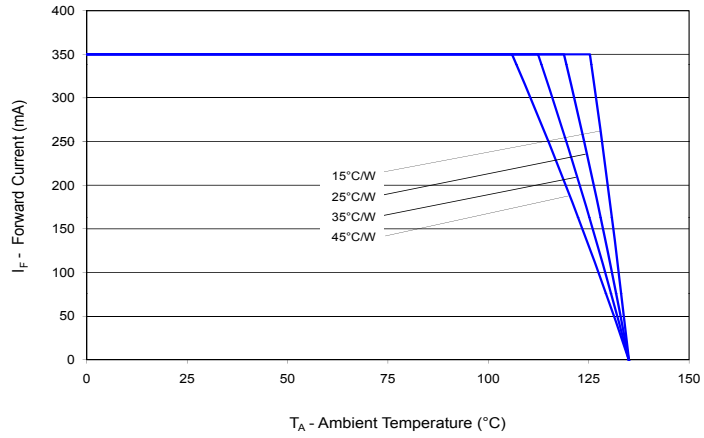


Figure 17. Maximum forward current vs. ambient temperature, based on T_{JMAX} = 135°C, red LXM2-PD01, deep red LXM3-PD01 & red-orange LXM2-PH01 emitters.

Current Derating Curve for 350 mA Drive Current for PC Amber

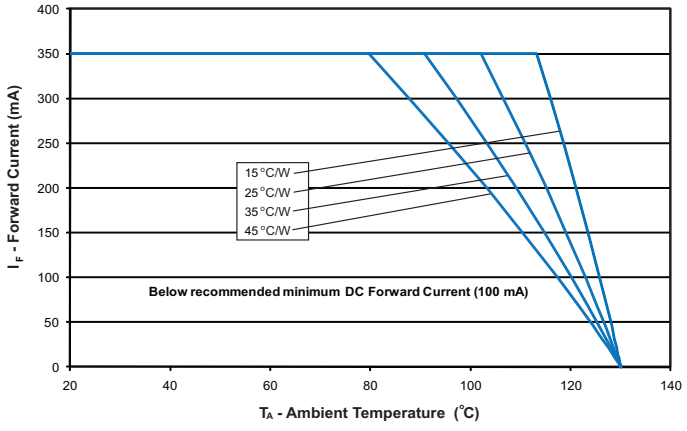


Figure 18. Maximum forward current vs. ambient temperature, based on T_{JMAX} = 130°C, PC amber LXM2-PL01 emitters.

Current Derating Curves

Current Derating Curve for 700 mA Drive Current for Green, Cyan, Blue and Royal Blue

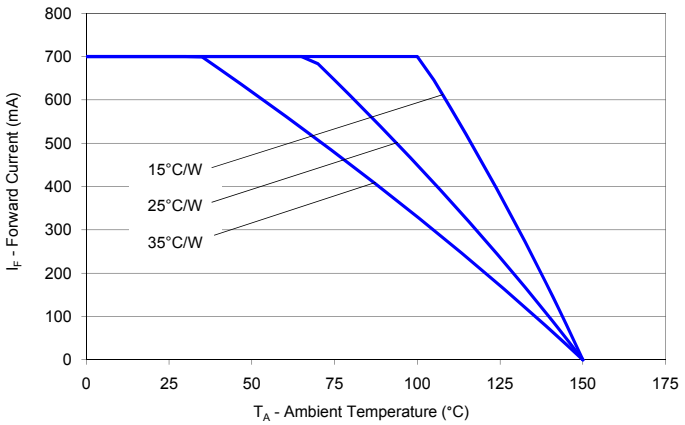


Figure 19. Maximum forward current vs. ambient temperature, based on T_{JMAX} = 150°C, green LXML-PM01, cyan LXML-PE01, blue LXML-PB01 & royal blue LXML-PR01 emitters..

Current Derating Curve for 700 mA Drive Current for LUXEON Rebel ES Royal Blue and ES Blue.

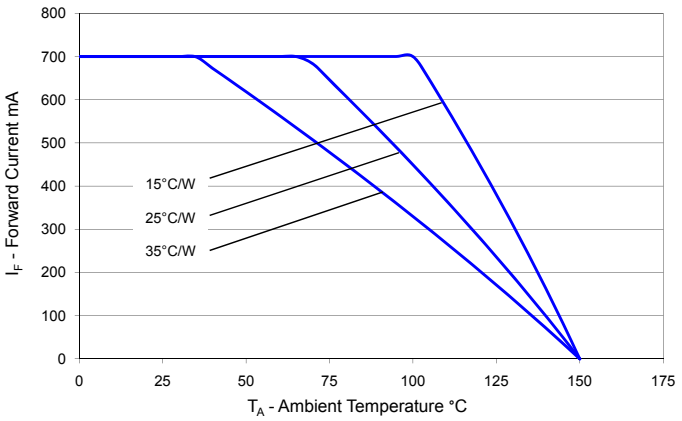


Figure 20. Maximum forward current vs. ambient temperature, based on T_{JMAX} = 150°C, royal blue LXML-PR02 emitters.

Current Derating Curve for 700 mA Drive Current for Red, Red-Orange, Amber

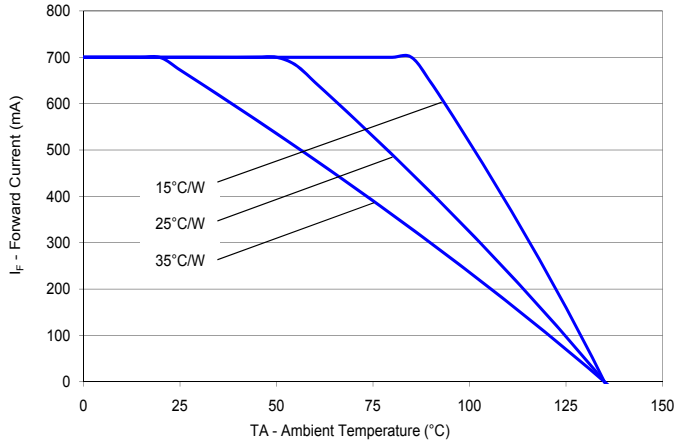


Figure 21. Maximum forward current vs. ambient temperature, based on T_{JMAX} = 135°C, red LXML-PD01, red-orange LXML-PH01 & amber LXML-PL01 emitters.

Current Derating Curve for 700 mA Drive Current for Red, Deep Red and Red-Orange

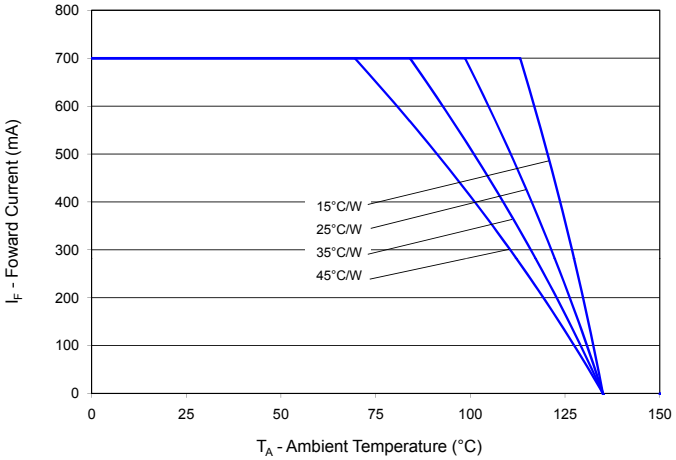


Figure 22. Maximum forward current vs. ambient temperature, based on T_{JMAX} = 135°C, red LXM2-PD01, deep red LXM3-PD01 & red-orange LXM2-PH01 emitters.

Current Derating Curves

Current Derating Curve for 700 mA Drive Current for PC Amber

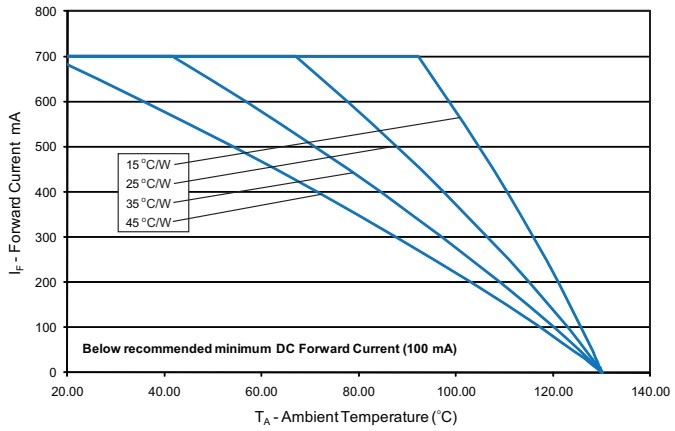


Figure 23. Maximum forward current vs. ambient temperature, based on T_{JMAX} = 130°C, PC amber LXM2-PL01 emitters.

Current Derating Curve for 1000 mA Drive Current for Green, Cyan, Blue and Royal Blue

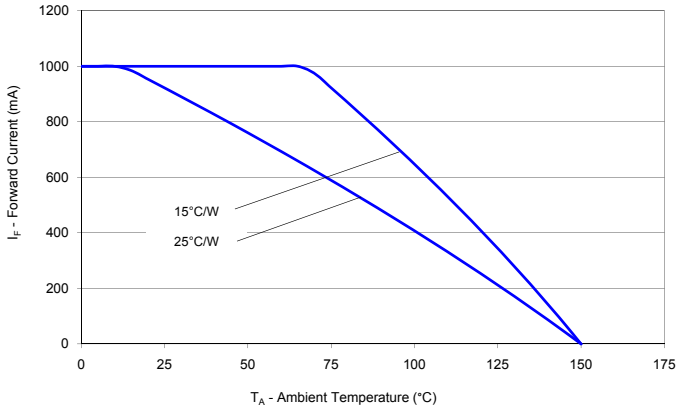


Figure 24. Maximum forward current vs. ambient temperature, based on T_{JMAX} = 150°C, green LXML-PM01, cyan LXML-PE01, blue LXML-PB01 & royal blue LXML-PR01.

Current Derating Curve for 1000 mA Drive Current for LUXEON Rebel ES Royal Blue and ES Blue

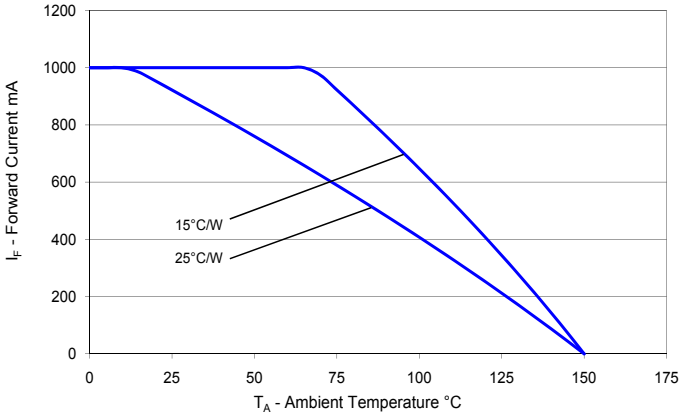


Figure 25. Maximum forward current vs. ambient temperature, based on T_{JMAX} = 150°C, royal blue LXML-PR02 emitters.

Typical Radiation Patterns

Typical Spatial Radiation Pattern for Green, Cyan, Blue, Royal Blue, LUXEON Rebel ES Royal Blue and ES Blue Lambertian

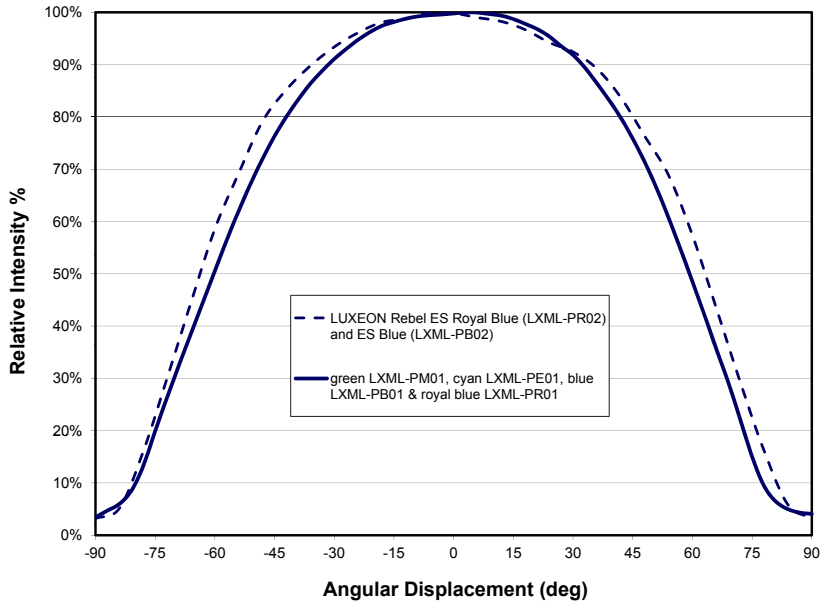


Figure 26. Typical spatial radiation pattern for green, cyan, blue, royal blue, LUXEON Rebel ES Royal Blue and ES blue lambertian.

Typical Polar Radiation Pattern for Green, Cyan, Blue, Royal Blue, LUXEON Rebel ES Royal Blue and ES Blue Lambertian

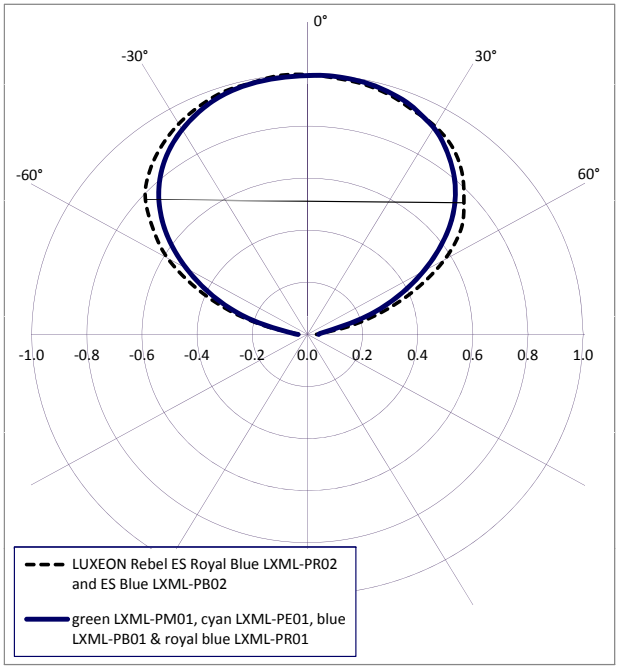


Figure 27. Typical polar radiation pattern for green, cyan, blue, royal blue and LUXEON Rebel ES royal blue lambertian.

Typical Spatial Radiation Pattern for Red, Red-Orange and Amber Lambertian

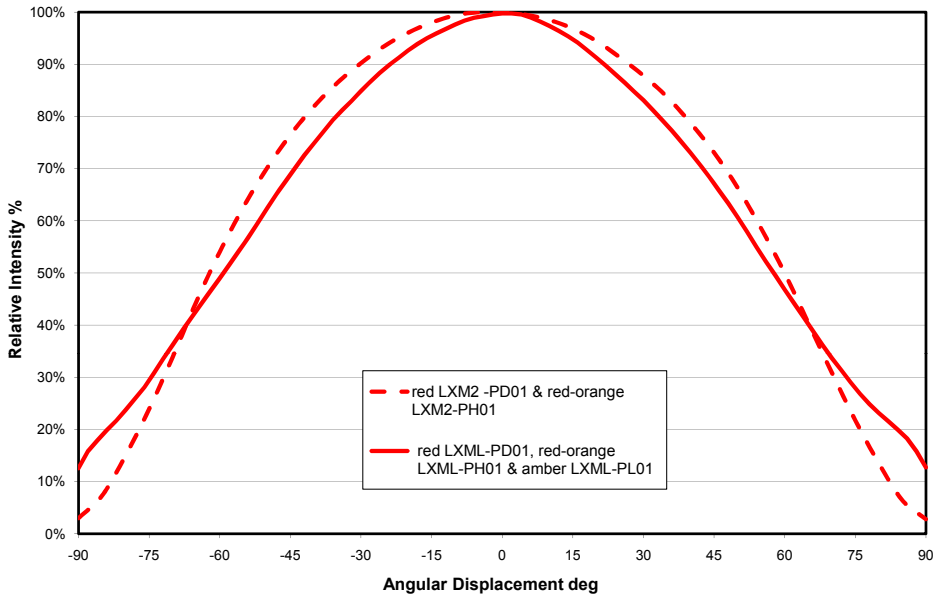


Figure 28. Typical spatial radiation pattern for red, red-orange and amber lambertian.

Typical Polar Radiation Pattern for Red, Red-Orange and Amber Lambertian

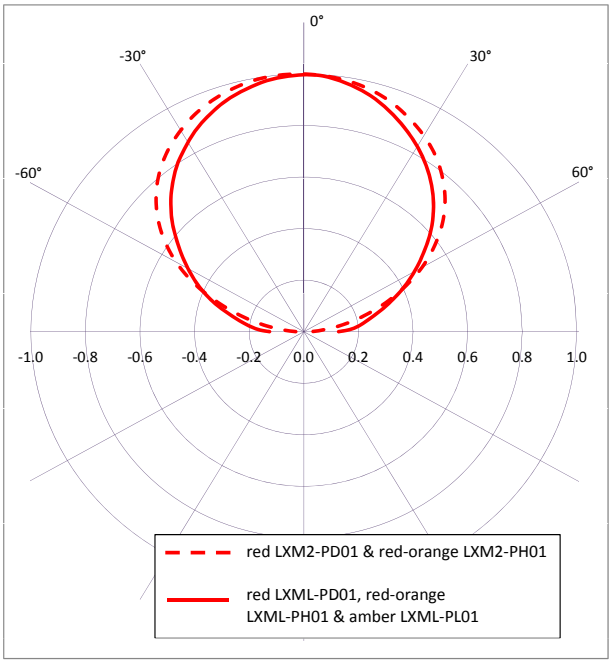


Figure 29. Typical polar radiation pattern for red, red-orange and amber lambertian.

Typical Spatial Radiation Pattern for Deep Red Lambertian

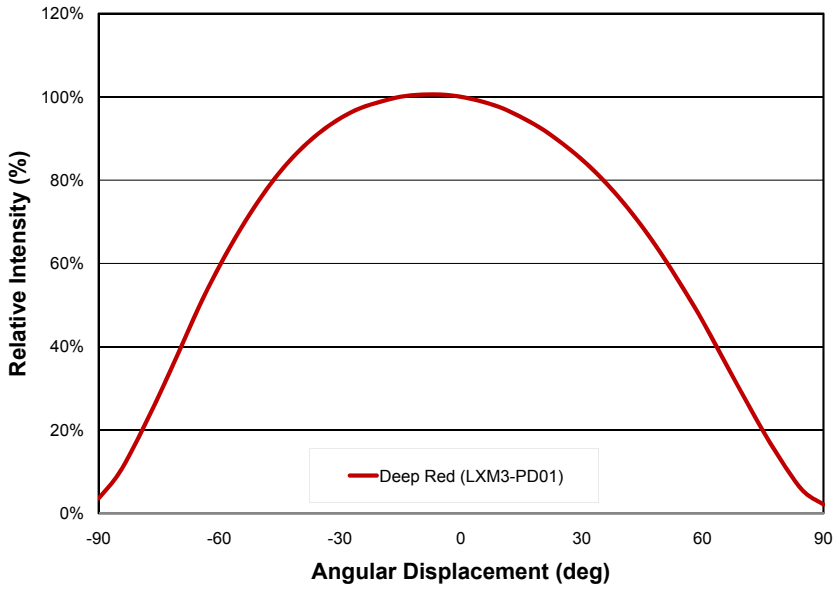


Figure 30. Typical spatial radiation pattern for deep red lambertian.

Typical Polar Radiation Pattern for Deep Red Lambertian

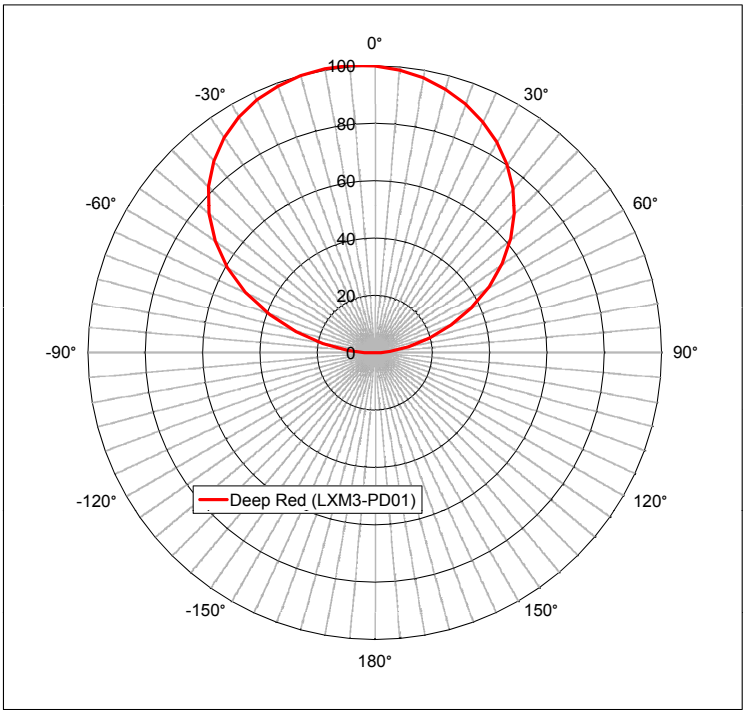


Figure 31. Typical polar radiation pattern for deep red lambertian.

Typical Radiation Patterns

Typical Spatial Radiation Pattern PC Amber

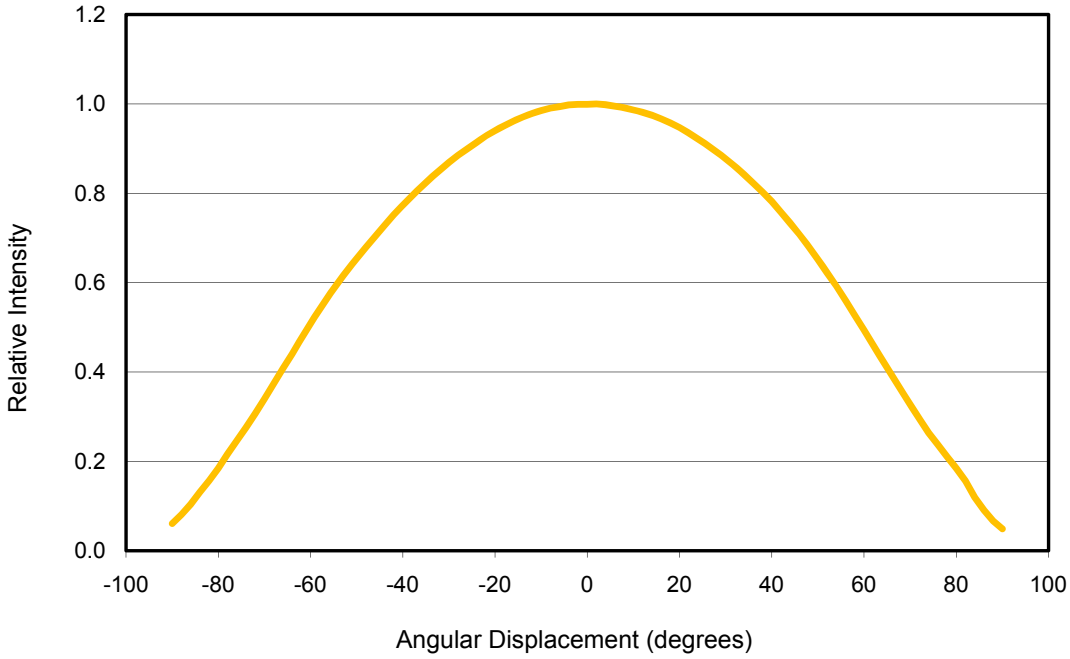


Figure 32. Typical representative spatial radiation pattern, PC amber LXM2-PL01 emitters.

Typical Polar Radiation Pattern PC Amber

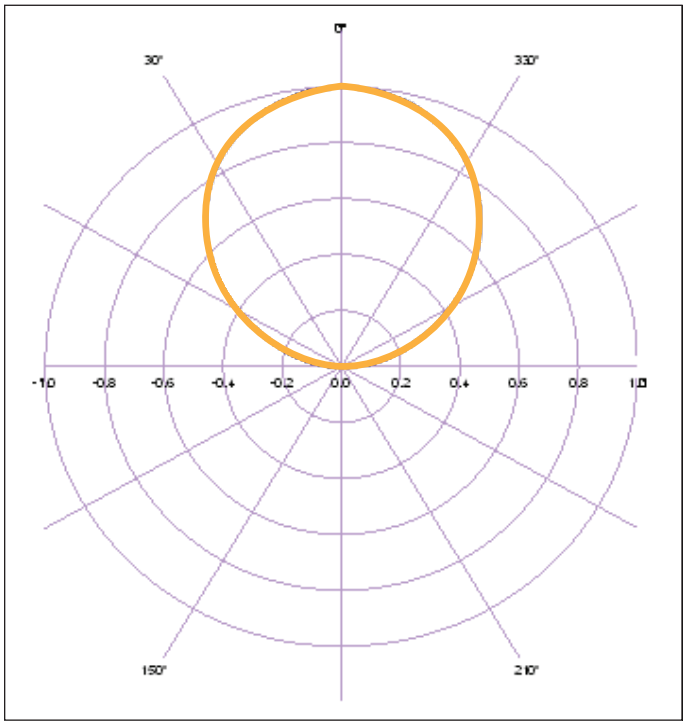


Figure 33. Typical polar radiation pattern, PC amber LXM2-PL01 emitters.

Typical Chromaticity Characteristics PC Amber

Typical Chromaticity Characteristics over Temperature

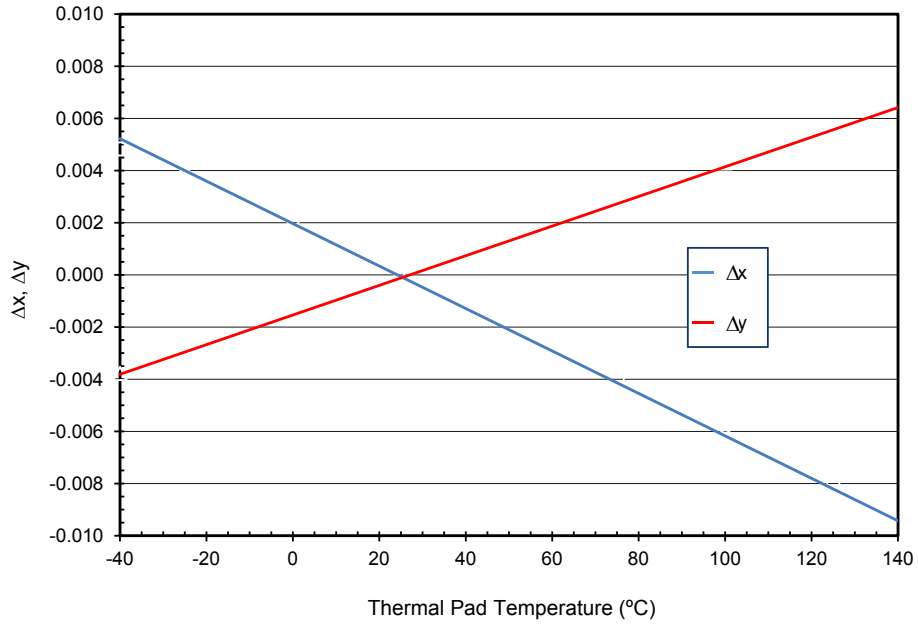


Figure 34. Chromaticity coordinate vs. thermal pad temperature. Test current: 350 mA.

Typical Chromaticity Characteristics over Forward Current Thermal Pad Temperature = 25 °C

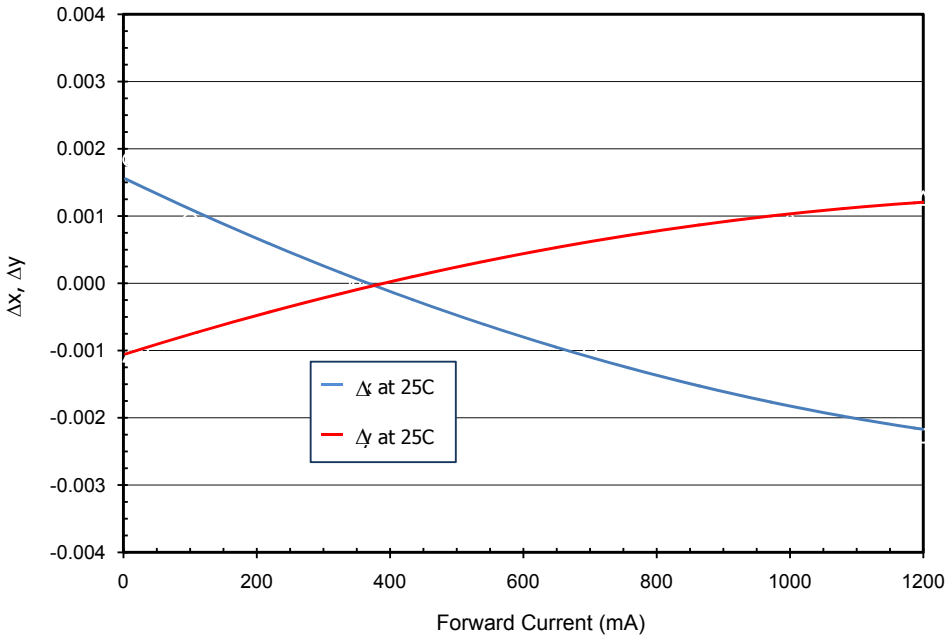


Figure 35. Chromaticity coordinate vs. forward current.

Emitter Pocket Tape Packaging

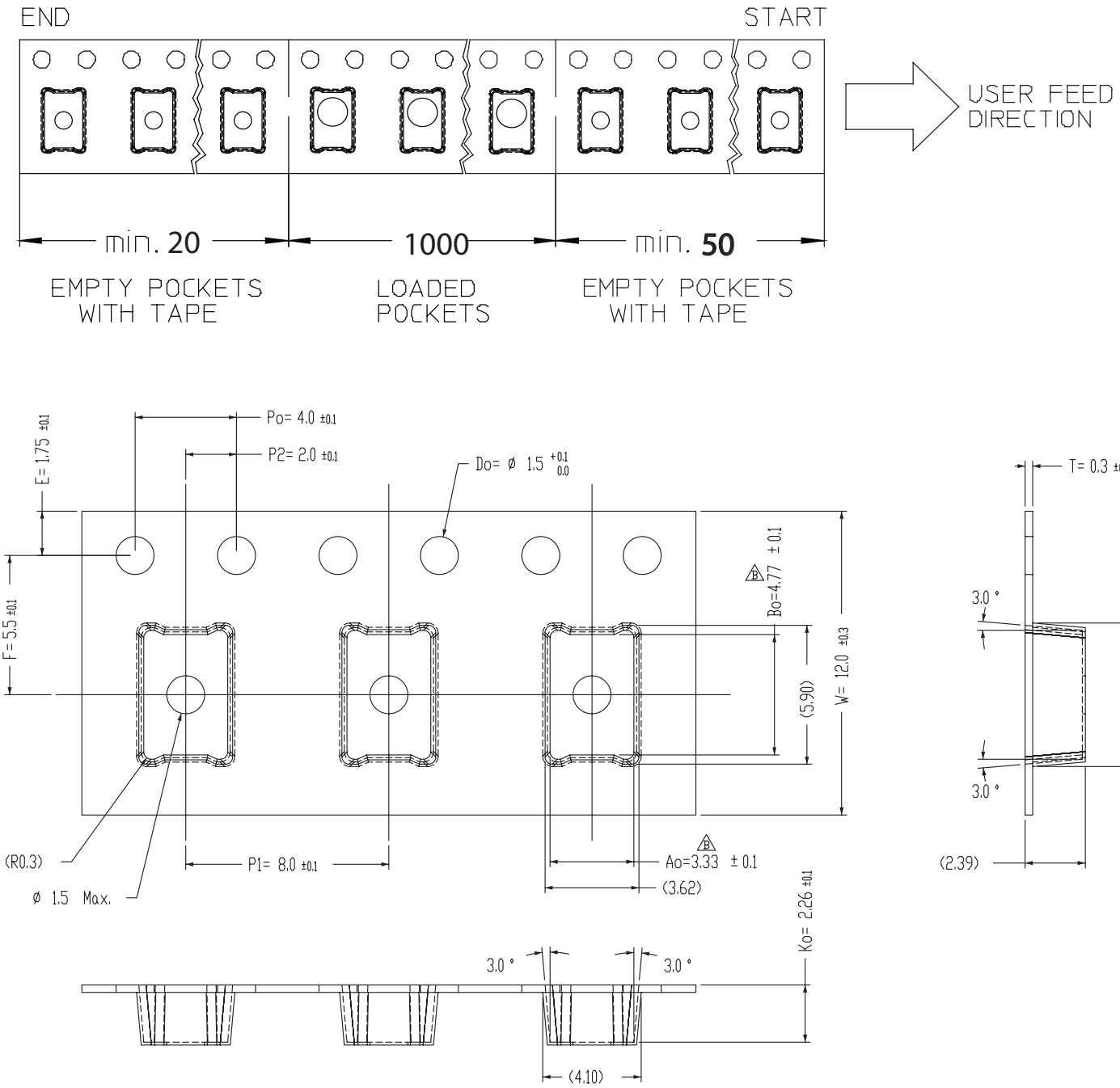


Figure 36. Emitter pocket tape packaging.

Emitter Reel Packaging

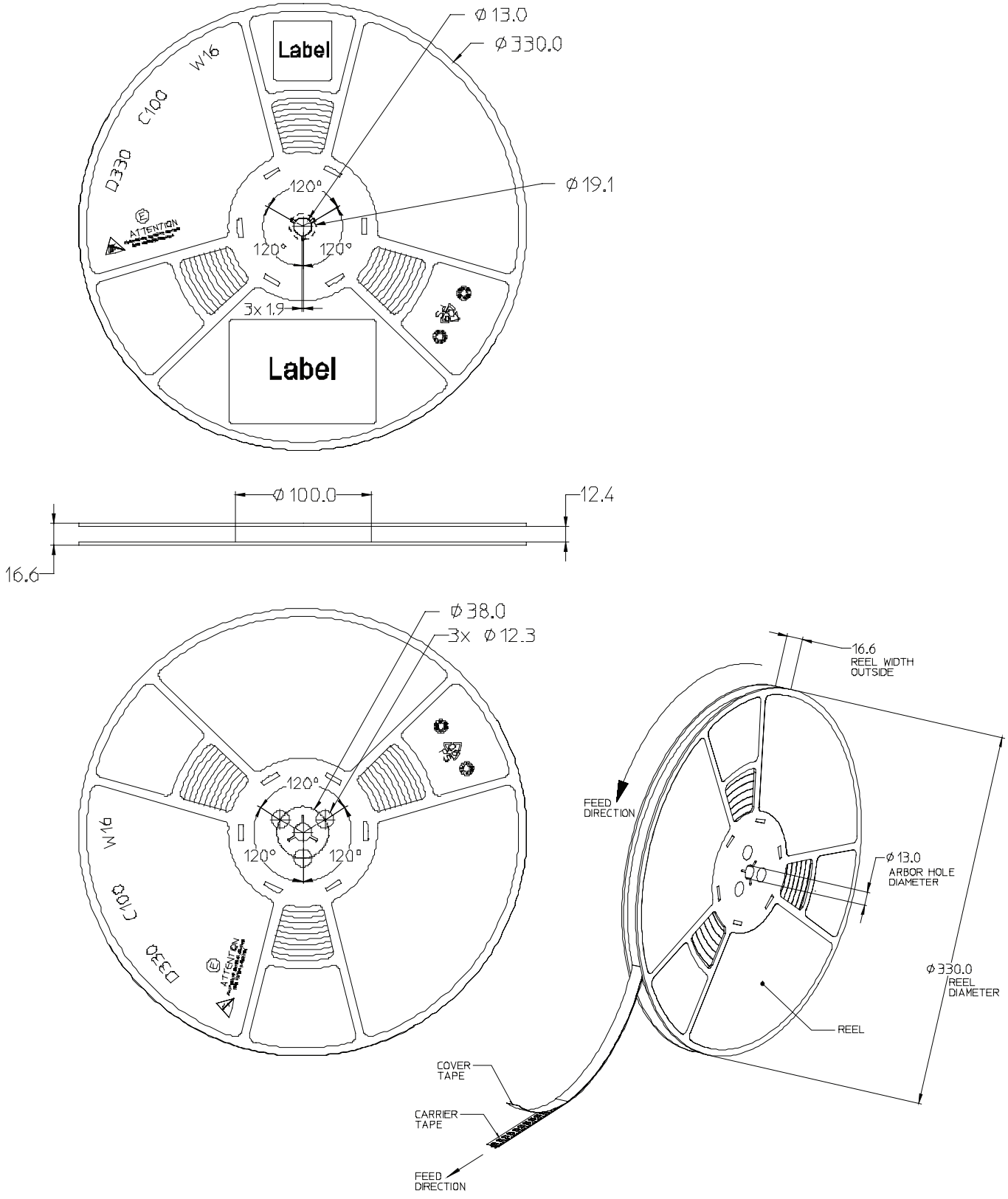


Figure 37. Emitter reel packaging.

Product Binning and Labeling

Purpose of Product Binning

In the manufacturing of semiconductor products, there is a variation of performance around the average values given in the technical data sheets. For this reason, Philips Lumileds bins the LED components for luminous flux, color and forward voltage (V_f).

Decoding Product Bin Labeling

LUXEON Rebel Color Portfolio emitters are labeled using a three or four digit alphanumeric code (CAT code) depicting the bin values for emitters packaged on a single reel. All emitters packaged within a reel are of the same 3-variable bin combination. Using these codes, it is possible to determine optimum mixing and matching of products for consistency in a given application.

Format of Labeling for Emitters

Reels of green, cyan, blue, royal blue, red, red-orange, amber and PC amber emitters are labeled with a three digit alphanumeric CAT code following the format below.

ABC

A = Flux bin (J, K, L, M etc.)
B = Color bin (2, 4, 6 etc.)
C = V_f bin (D, E, F, G etc.)

Luminous Flux Bins

Tables 8, 9 and 10 list the standard photometric luminous flux/radiometric power bins for LUXEON Rebel and LUXEON Rebel ES color emitters (tested and binned at 350 mA and 700 mA respectively). Although several bins are outlined, product availability in a particular bin varies by production run and by product performance. Not all bins are available in all colors.

Table 8.

Flux Bins All Colors (except Royal Blue and Deep Red)		
Bin Code	Minimum Flux (lm)	Maximum Flux (lm)
D	18.1	23.5
E	23.5	30
F	30	40
G	40	50
H	50	60
J	60	70
K	70	80
L	80	90
M	90	100
N	100	110
X	110	120
P	120	130
Y	130	140

Table 9.

LUXEON Rebel Royal-Blue and LUXEON Rebel ES Royal Blue		
Bin Code	Minimum Radiometric Flux (mW)	Maximum Radiometric Flux (mW)
D	350	425
E	425	500
F	500	600
G	600	700
H	700	800
J	800	900
K	900	950
Y	950	1000
A	1000	1050
B	1050	1100
M	1100	1200

Table 10.

LUXEON Rebel Deep Red		
Bin Code	Minimum Radiometric Flux (mW)	Maximum Radiometric Flux (mW)
C	260	300
D	300	350
E	350	400

Forward Voltage Bins

The following forward voltage bins include the minimum and maximum V_f bin values for the emitter. Although several bins are outlined, product availability in a particular bin varies by production run and by product performance.

Table 11. Applicable for LXML-PXX1 and LXM2-PL01 (PC Amber) emitters.

	V_f Bins	
Bin Code	Minimum Forward Voltage (V)	Maximum Forward Voltage (V)
A	2.31	2.55
B	2.55	2.79
C	2.79	3.03
D	3.03	3.27
E	3.27	3.51

Table 12. Applicable for LXML-PR02-XXXX (ES Royal Blue) and LXML-PB02-XXXX (ES Blue) emitters tested at 700 mA.

Bin Code	Minimum Forward Voltage (V)	Maximum Forward Voltage (V)
P	2.50	2.75
R	2.75	3.00
S	3.00	3.25
T	3.25	3.50

Table 13. Applicable for LXM2-PXX1 (Red and Red Orange) and LXM3-PD01 (Deep Red) emitters tested at 350 mA.

Bin Code	Minimum Forward Voltage (V)	Maximum Forward Voltage (V)
V	1.80	2.00
W	2.00	2.20
X	2.20	2.40
Y	2.40	2.60
Z	2.60	2.80

Color Bins

Green, cyan and blue LUXEON Rebel color emitters are tested and binned for dominant wavelength.

Dominant Wavelength Bin Structure for Green Emitters

Table 14.

Bin Code	Minimum Dominant Wavelength (nm)	Maximum Dominant Wavelength (nm)
1	520	525
2	525	530
3	530	535
4	535	540

Dominant Wavelength Bin Structure for Cyan Emitters

Table 15.

Bin Code	Minimum Dominant Wavelength (nm)	Maximum Dominant Wavelength (nm)
1	490	495
2	495	500
3	500	505
4	505	510
5	510	515

Dominant Wavelength Bin Structure for Blue and LUXEON Rebel ES Blue Emitters

Table 16.

Bin Code	Minimum Dominant Wavelength (nm)	Maximum Dominant Wavelength (nm)
1	460	465
2	465	470
3	470	475
4	475	480
5	480	485

Royal blue LUXEON Rebel and LUXEON Rebel ES emitters are tested and binned for peak wavelength.

Peak Wavelength Bin Structure for Royal Blue and LUXEON Rebel ES Royal Blue Emitters

Table 17.

Bin Code	Minimum Peak Wavelength (nm)	Maximum Peak Wavelength (nm)
3	440	445
4	445	450
5	450	455
6	455	460

Red, red-orange and amber LUXEON Rebel color emitters are tested and binned for dominant wavelength.

Dominant Wavelength Bin Structure for Red Emitters

Table 18.

Bin Code	Minimum Dominant Wavelength (nm)	Maximum Dominant Wavelength (nm)
4	620.0	630.0
5	630.0	645.0

Dominant Wavelength Bin Structure for Red-Orange Emitters

Table 19.

Bin Code	Minimum Dominant Wavelength (nm)	Maximum Dominant Wavelength (nm)
2	610.0	620.0

Dominant Wavelength Bin Structure for Amber Emitters

Table 20.

Bin Code	Minimum Dominant Wavelength (nm)	Maximum Dominant Wavelength (nm)
1	584.5	587.0
2	587.0	589.5
4	589.5	592.0
6	592.0	594.5

Peak Wavelength Bin Structure for Deep Red Emitters

Table 21.

Bin Code	Minimum Dominant Wavelength (nm)	Maximum Dominant Wavelength (nm)
6	650	660
7	660	670

Table 22.

PC Amber Bin Coordinates		
Bin Code	x	y
2	0.5622	0.4372
	0.5576	0.4326
	0.5775	0.4132
	0.5843	0.4151

Note for Table 22:

- LUXEON Rebel PC amber emitters are tested and binned by x,y coordinates.

Color Bins PC Amber

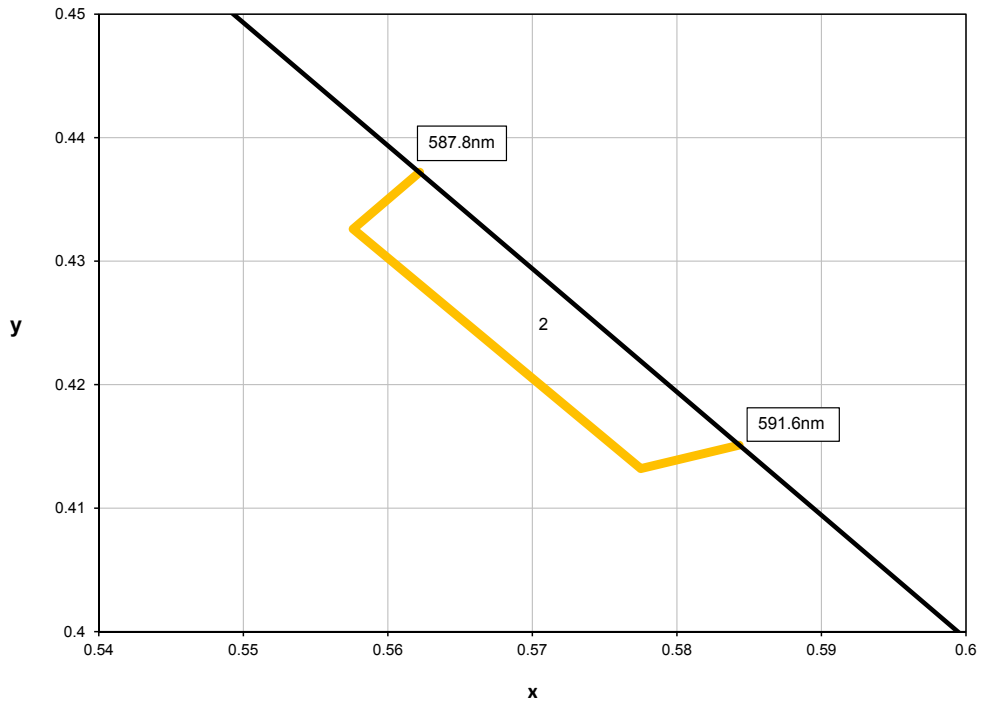


Figure 38. Color bin structure.

Company Information

Philips Lumileds is a leading provider of LEDs for everyday lighting applications. The company's records for light output, efficacy and thermal management are direct results of the ongoing commitment to advancing solid-state lighting technology and enabling lighting solutions that are more environmentally friendly, help reduce CO_2 emissions and reduce the need for power plant expansion. Philips Lumileds LUXEON® LEDs are enabling never before possible applications in outdoor lighting, shop lighting, home lighting, consumer electronics, and automotive lighting.

Philips Lumileds is a fully integrated supplier, producing core LED material in all three base colors, (Red, Green, Blue) and white. Philips Lumileds has R&D centers in San Jose, California and in the Netherlands, and production capabilities in San Jose, Singapore and Penang, Malaysia. Founded in 1999, Philips Lumileds is the high flux LED technology leader and is dedicated to bridging the gap between solid-state technology and the lighting world. More information about the company's LUXEON LED products and solid-state lighting technologies can be found at www.philipslumileds.com.

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