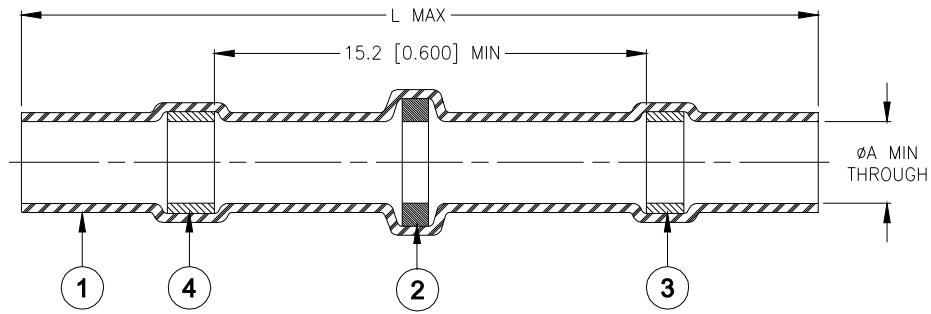


SPECIFICATION CONTROL DRAWING



Product Revision		Size Code Color Items 3	Product Dimensions		Conductor Dimensions		Selection Guide				Qty: Item 2
Product Name	L max		øA min	øB		Total mm²		Total CMA			
				min	max	min	max	min	max		
B-155-9001	A	Clear	26.0 [1.025]	1.7 [0.065]	0.4 [0.015]	1.7 [0.065]	0.3	0.8	450	1500	1
B-155-9002	A	Red	42.0 [1.655]	2.7 [0.105]	1.3 [0.050]	2.7 [0.105]	0.8	2.0	1250	3500	2
B-155-9003	A	Blue		4.5 [0.180]	1.8 [0.070]	4.5 [0.180]	2.0	4.0	2500	7200	2
B-155-9004	A	Yellow		6.0 [0.235]	2.8 [0.110]	6.0 [0.235]	4.0	6.0	6100	19000	2
B-155-9005	A	Grey		7.0 [0.275]	3.2 [0.125]	7.0 [0.275]	6.0	10.0	12000	25000	2

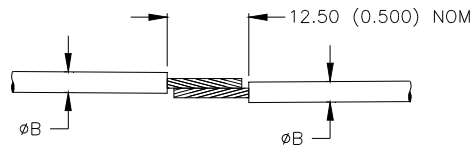
MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
- SOLDER PREFORM WITH FLUX: Qty: see table (one solder washer shown).
SOLDER: TYPE Sn42Bi58 per ANSI / J-STD-006.
FLUX: TYPE ROM1 per ANSI / J-STD-004.
- MELTABLE RINGS: Thermally stabilized thermoplastic. Color: see table.

APPLICATION

- These controlled soldering devices are designed to splice tin-plated or bare copper stranded wires rated for at least +85°C.
- Temperature range: -55°C to +125°C.
- When installed properly, it will meet the performance requirements of TE Connectivity / Raychem Specification RT-1404.
- For installation procedure and application equipment consult RPIP-824-00.

For best results, prepare the wires as shown:



		TE Connectivity 300 Constitution Drive, Menlo Park, CA. 94025, U.S.A.		<i>Raychem</i>		TITLE: SOLDERSLEEVE ONE-STEP WIRE TERMINATOR, LEAD-FREE LOW TEMPERATURE						
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]						DOCUMENT NO.: B-155-90XX						
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		PROD. REV.: SEE TABLE		DOC. ISSUE: 2		DATE: 15-Apr-11		
PREPARED BY: mforonda		DCR NUMBER: D050172		REPLACES: ---		CAGE CODE : 06090		SCALE: ---		SIZE: A		SHEET: 1 of 1

Print Date: 9-May-11

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