

REV. J

UNLESS OTHERWISE NOTED

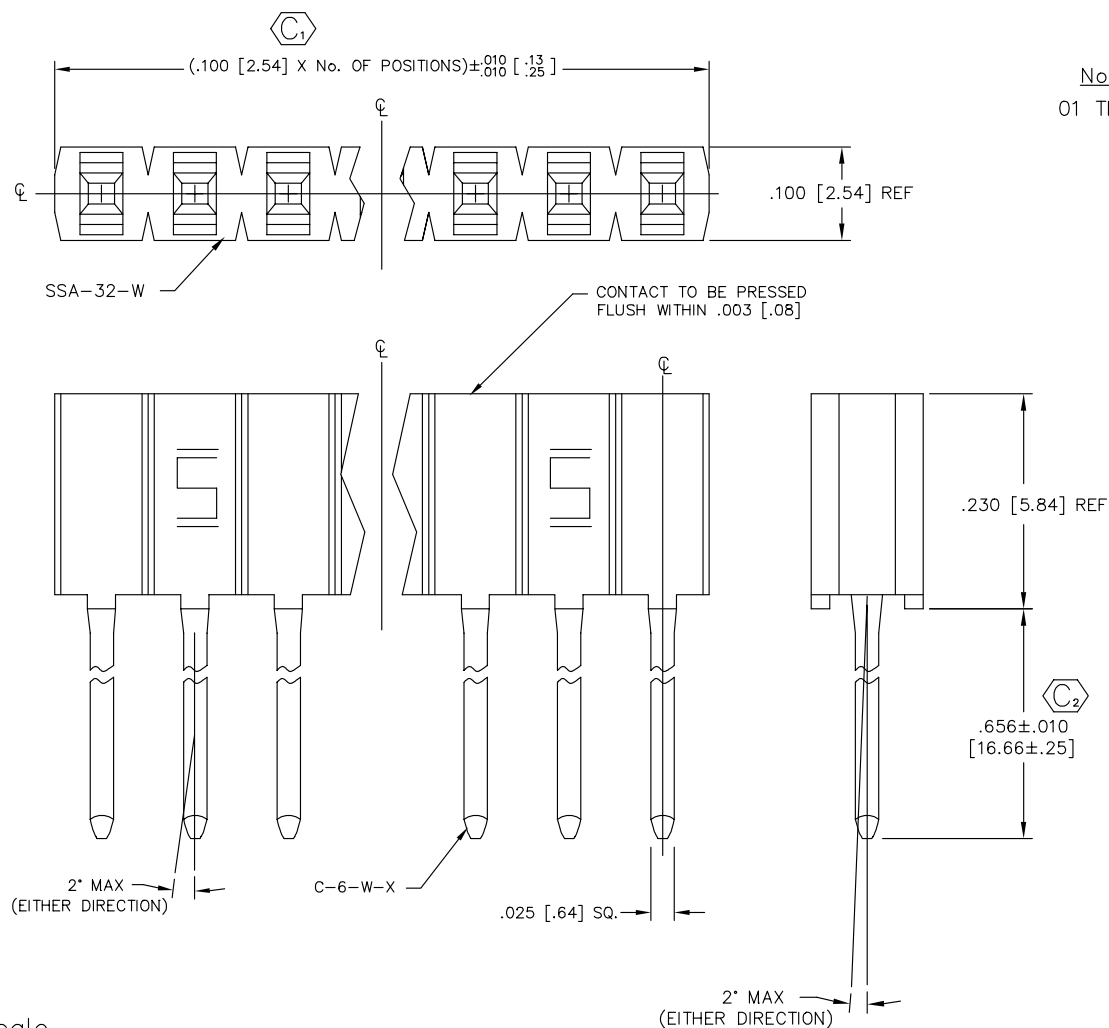
TITLE:

SSA-WIRE WRAP TAIL ASSEMBLY

SSA-1XX-W-X-XX

SHEET 1 OF 1

ANGLE:	$\pm 2^\circ$
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No. OF POSITIONS -
01 THRU 32 AVAILABLE

LEAD STYLE:

WIRE WRAP CONTACT
C-6-W-X

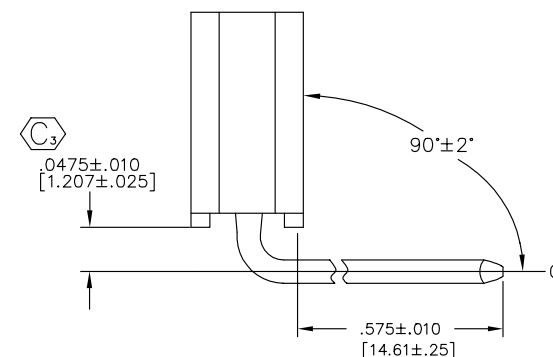
CONTACT PLATING

—G: GOLD
—T: TIN

OPTION

-RA: RIGHT ANGLE
(SEE FIGURE 1)

FIGURE 1
RIGHT ANGLE ASSEMBLY



Do not scale
from this print

NOTES:

1. MINIMUM CONTACT PUSH-OUT FORCE: 16 oz.
2. INSERTION FORCE: 3.0 oz. AVG. PER CONTACT
USING .018 [.46] DIA PIN.
3. WITHDRAWAL FORCE: 1.5 oz. AVG. PER CONTACT
USING .018 [.46] DIA PIN.
4.  REPRESENTS A CRITICAL DIMENSION.

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INSULATOR:
DUPONT FR-530 RYNITE
CONTACT:
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MADE BY: MARK CHILTON 11-19-88

SSA-1XX-W-X-XX
SHEET 1 OF 1