

REV	DATE	DRAWN/CHKD	DESCRIPTION	PART NUMBER	P-1	P-2	*T*			
A	15AUG96	JSS	PRN: 47-221	47-W0-5X1-Y2	0.7	5.6	19			
B	06SEP96	JSS	PRN: 47-223	47-W1-5X1-Y2	2.3	7.2	21			
C	19MAR98	MDM	PRN: 47-299	47-W2-5X1-Y2	3.8	8.7	22			
D	02JUL99	MJS	PRN: 47-452	47-W3-5X1-Y2	5.4	10.3	24			
E	18JUL2005	CSC/MDY	PRN: P2005-0746							
F	29MAR2006	RLR/MDY	PRN: P2006-0276							
G	15FEB2012	CMS/TVA	PRN: P2011-1182							



A3
PAPER
SIZE

NOTES:

A. MATERIAL AND FINISH:

KNOB: ALUMINUM, NATURAL OR BLACK ORGANIC COATING

SCREW: 1008 CASE HARDENED STEEL, ZINC PLATE CHROMATE PLUS SEALER OR BLACK ORGANIC COATING

FERRULE: CASE HARDENED STEEL, ZINC PLATE CHROMATE PLUS SEALER

SPRING: 302 STAINLESS STEEL, PASSIVATED
RATCHET MECHANISM: HARDENED STEEL, BLACK OXIDE

B. FOR USE IN LOW CARBON STEELS, ALUMINUM AND STAINLESS STEELS IN THE ANNEALED CONDITION THAT ARE R_B85 OR SOFTER.

INSTALLATION INSTRUCTIONS:

1. PREPARE PANEL AS SHOWN. TOP EDGE OF HOLE SHOULD BE SHARP. RECOMMENDED MIN. DISTANCE FROM EDGE OF PANEL TO THE CENTERLINE OF THE HOLE IS 12.
2. PLACE FERRULE INTO INSTALLATION HOLE.
3. PROVIDE A SOLID BACK-UP SURFACE BEHIND THE PANEL WITH A CLEARANCE HOLE OF $\phi 5.2 \pm .07$ FOR THE SCREW.
4. PRESS THE KNURL INTO PANEL