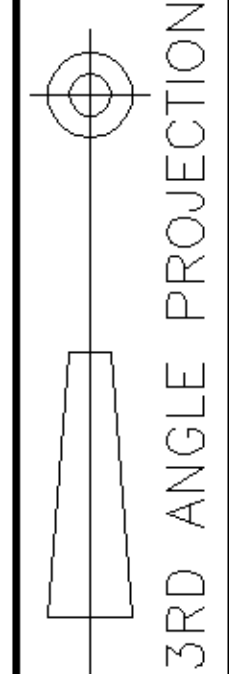


THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT NO FURTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM AMP (TAIWAN) LTD.

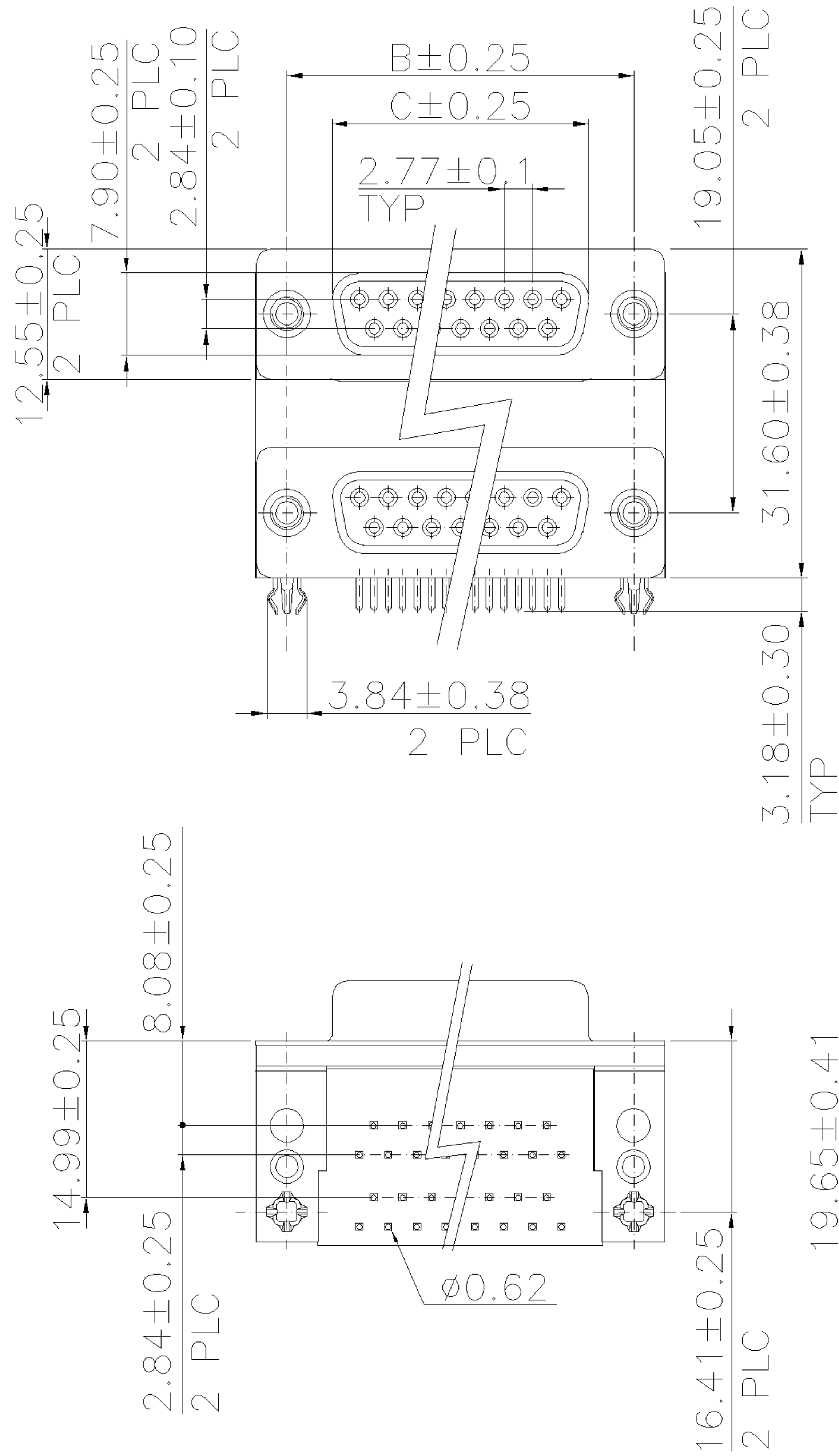
PRINT DIST
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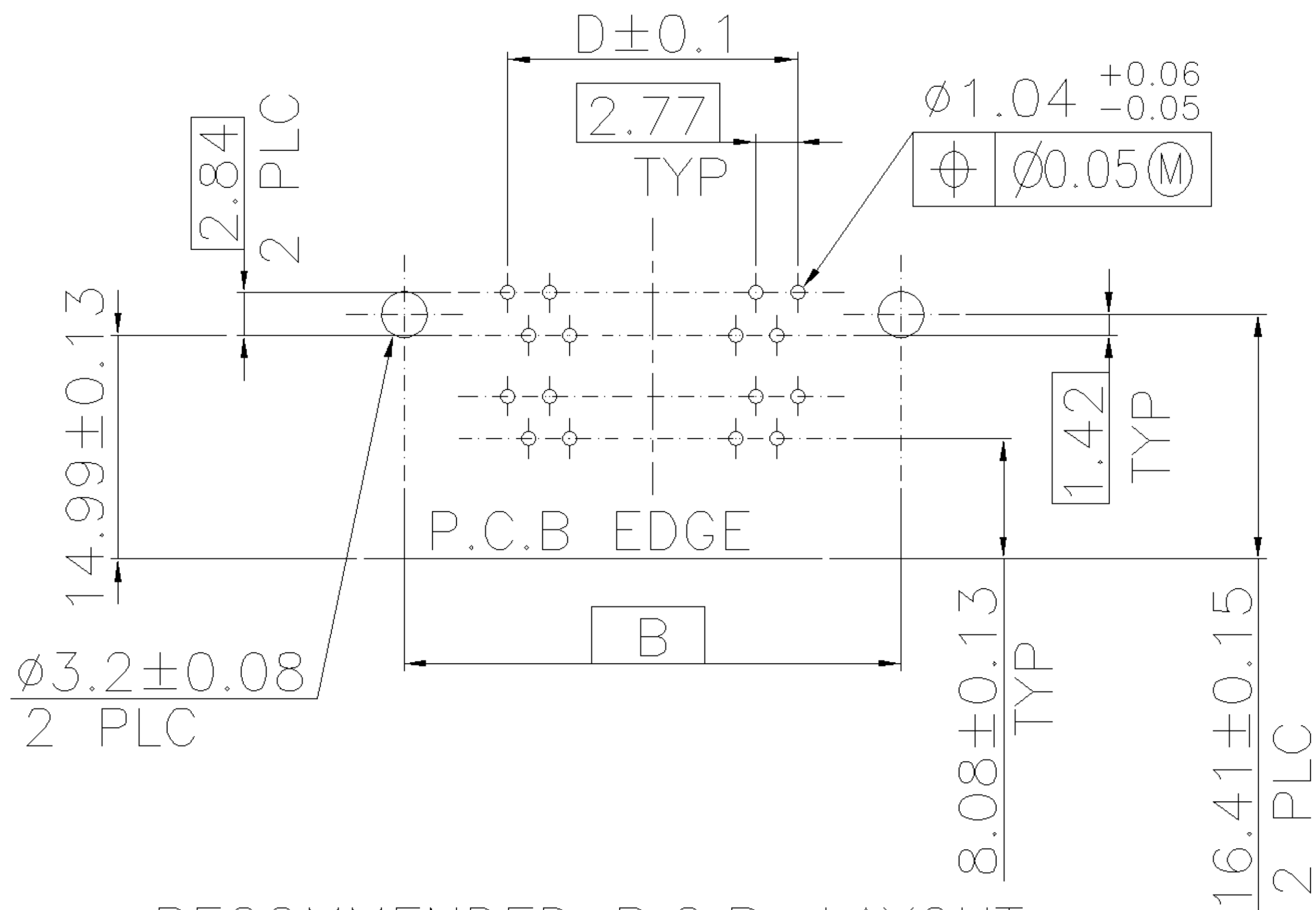
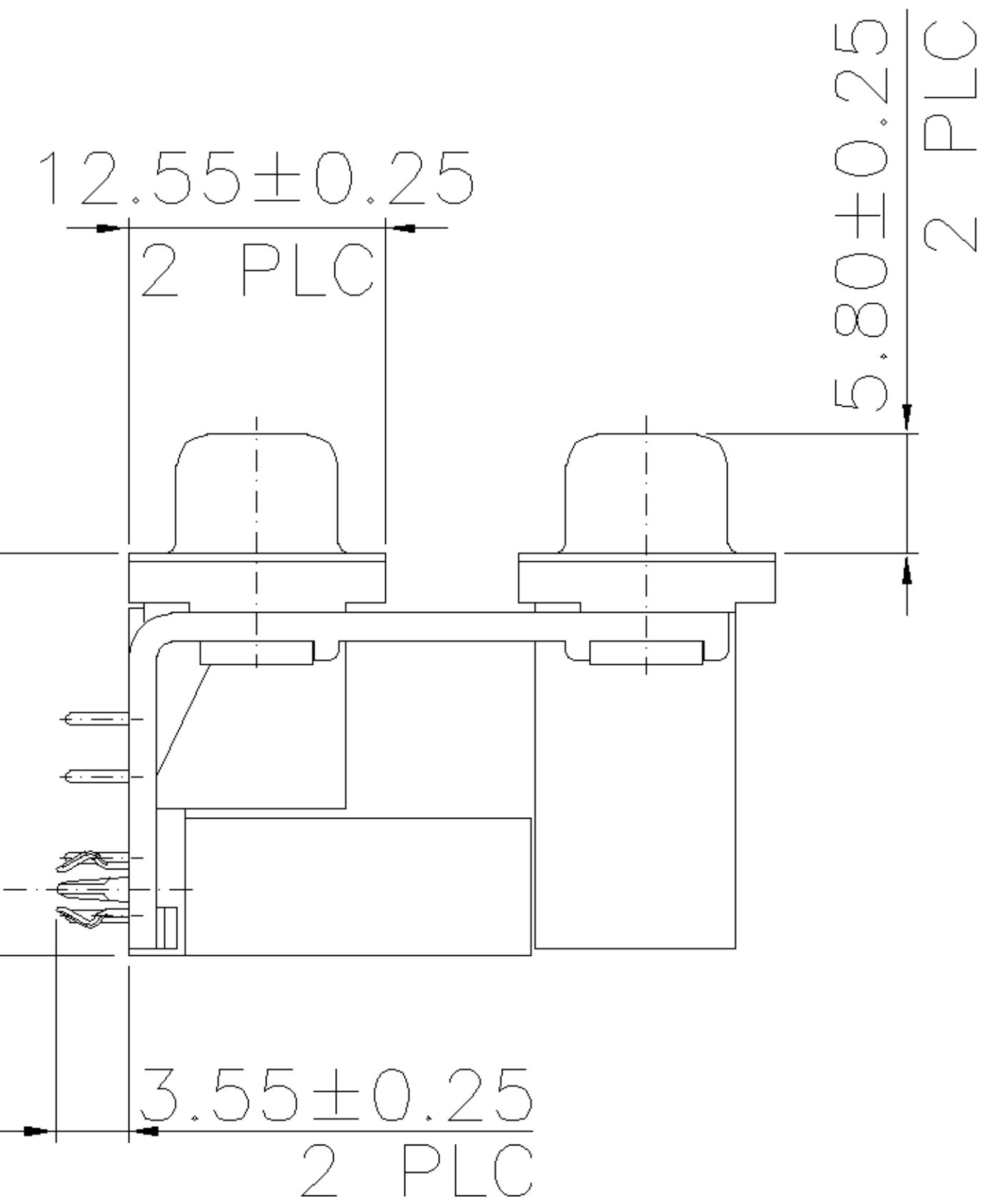


NUMBER
C-1734285

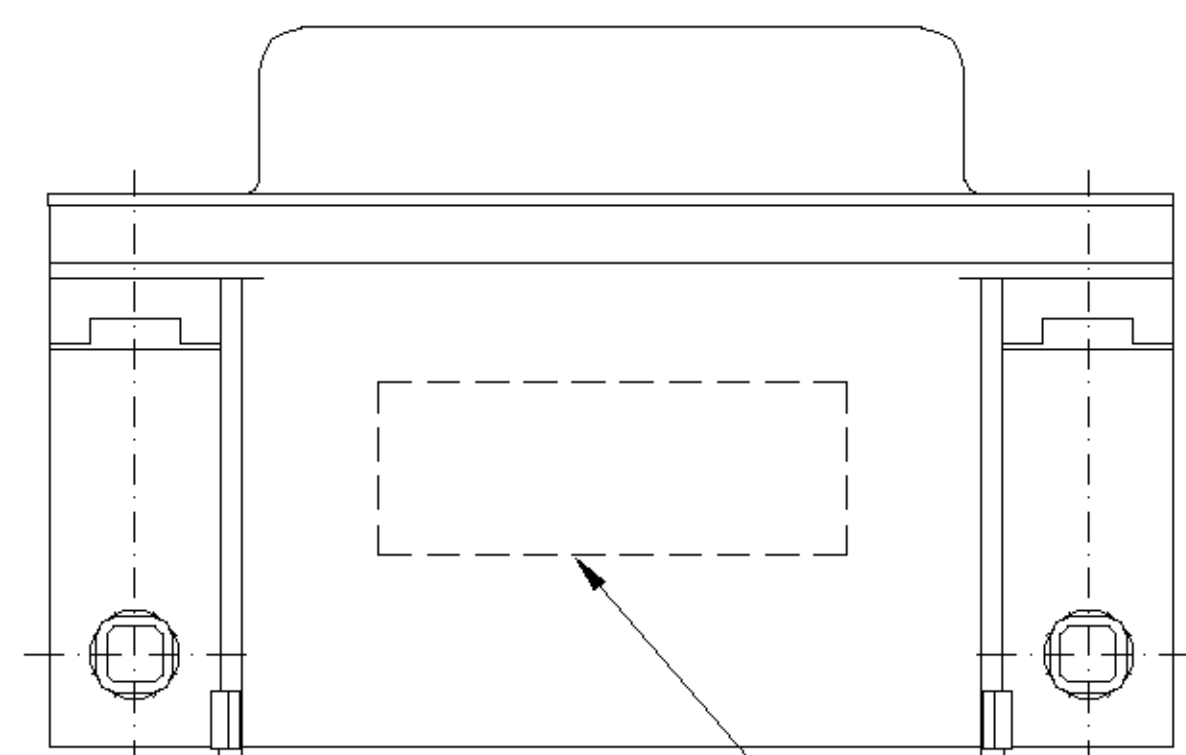
9-1734285-X	37-37	M3 X 0.5	69.34	63.50	54.80	49.86
8-1734285-X	9-9	M3 X 0.5	30.95	24.99	16.20	11.08
3-1734285-X	37-37	#4-40 UNC	69.34	63.50	54.80	49.86
2-1734285-X	25-25	#4-40 UNC	53.10	47.04	38.30	33.24
1-1734285-X	15-15	#4-40 UNC	39.30	33.30	24.60	19.39
1734285-X	9-9	#4-40 UNC	30.95	24.99	16.20	11.08
PART NO.	PINS	THREADED INSERT	A	B	C	D



X-1734285-6	30 u"	PC99/ACTUAL COLOR	37-37 NOT AVAILABLE
X-1734285-5	10 u"	PC99/ACTUAL COLOR	
X-1734285-4	GOLD FLASH	PC99/ACTUAL COLOR	
X-1734285-3	30 u"	BLACK	
X-1734285-2	10 u"	BLACK	
X-1734285-1	GOLD FLASH	BLACK	
PART NO.	GOLD PLATING	HSG COLOR	



RECOMMENDED P.C.B. LAYOUT



AMP LOGO
& DATE CODE

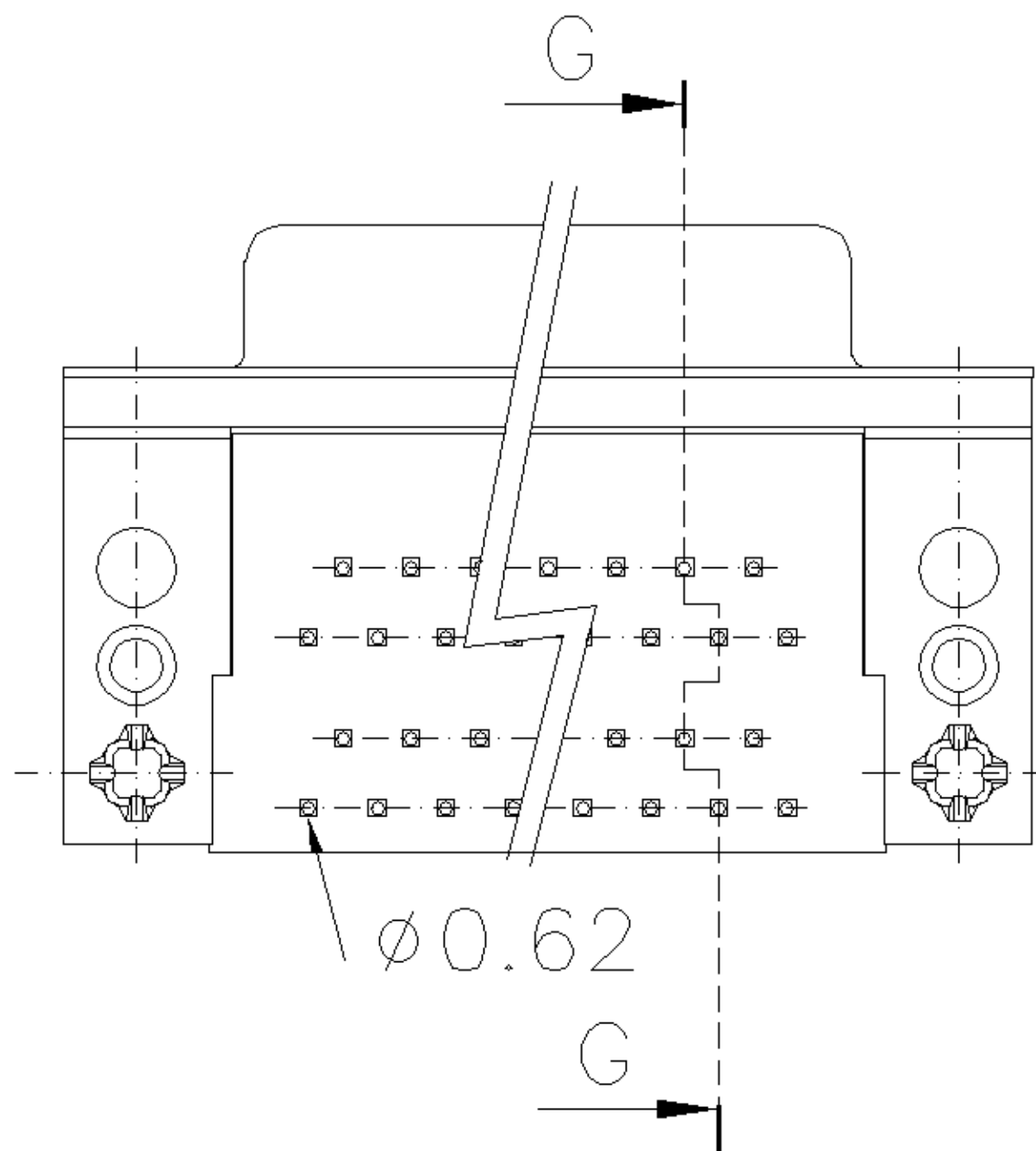
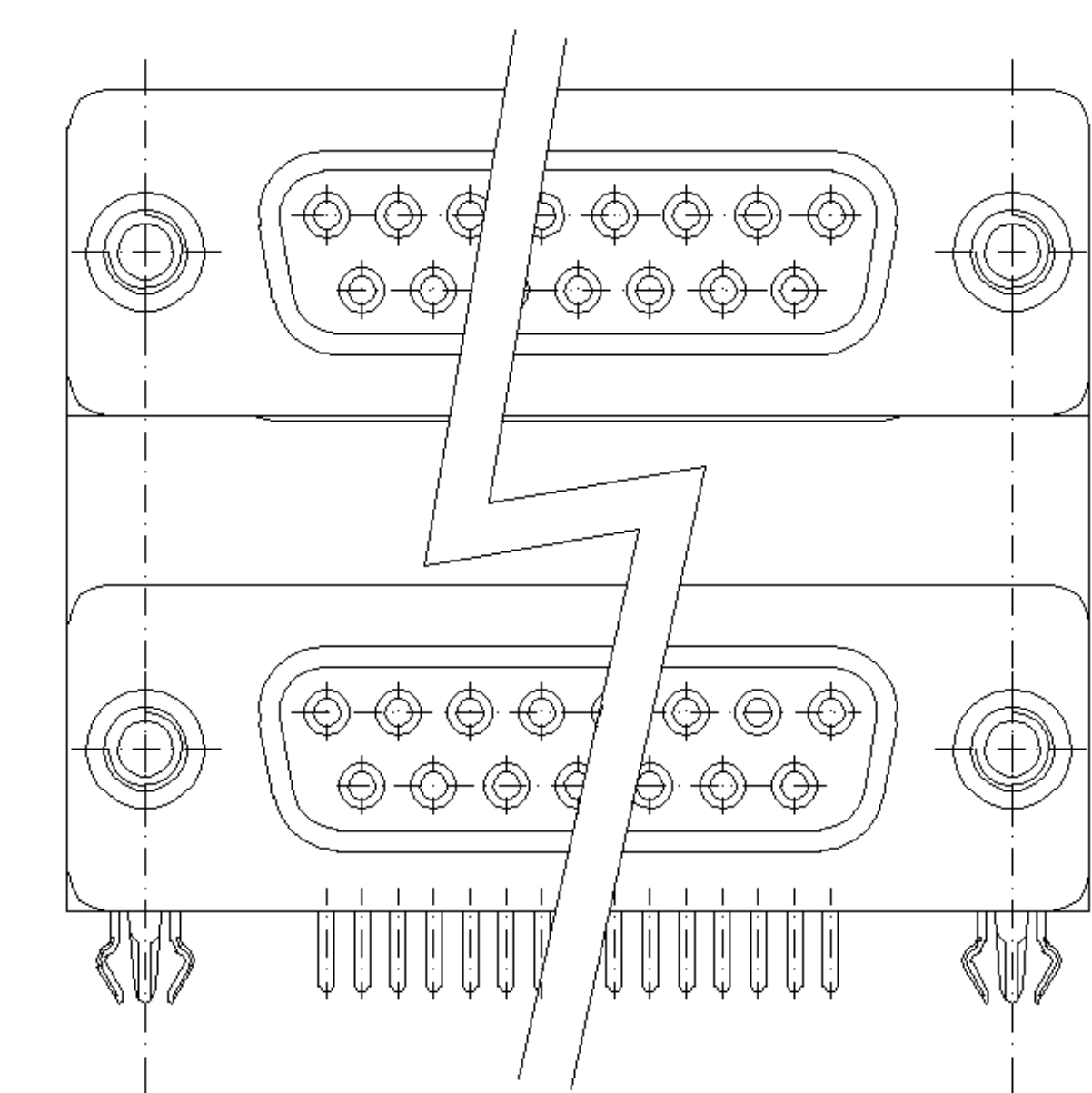
NOTES:

- MATERIAL:
 - HOUSING/BACK COVER: THERMOPLASTIC, UL94V-0; COLOR: SEE TABLE.
 - CONTACTS: COPPER ALLOY
 - BOARDLOCK: COPPER ALLOY
 - BRACKET: ZINC ALLOY
 - SHELL: STEEL
- FINISH:
 - CONTACT: GOLD PLATING (SEE TABLE) ON CONTACT AREA. 100µ" MIN. BRIGHT TIN PLATING ON SOLDER TAIL AREA, 50µ" MIN. NICKEL UNDERPLATING OVERALL.
 - BOARDLOCK: 60µ" MIN. TIN PLATING OVERALL.
 - SHELL: 60µ" MIN. TIN PLATING OVERALL.
- WAVE SOLDER CAPABLE TO 265°C PER TYCO SPEC. 109-202, CONDITION B.

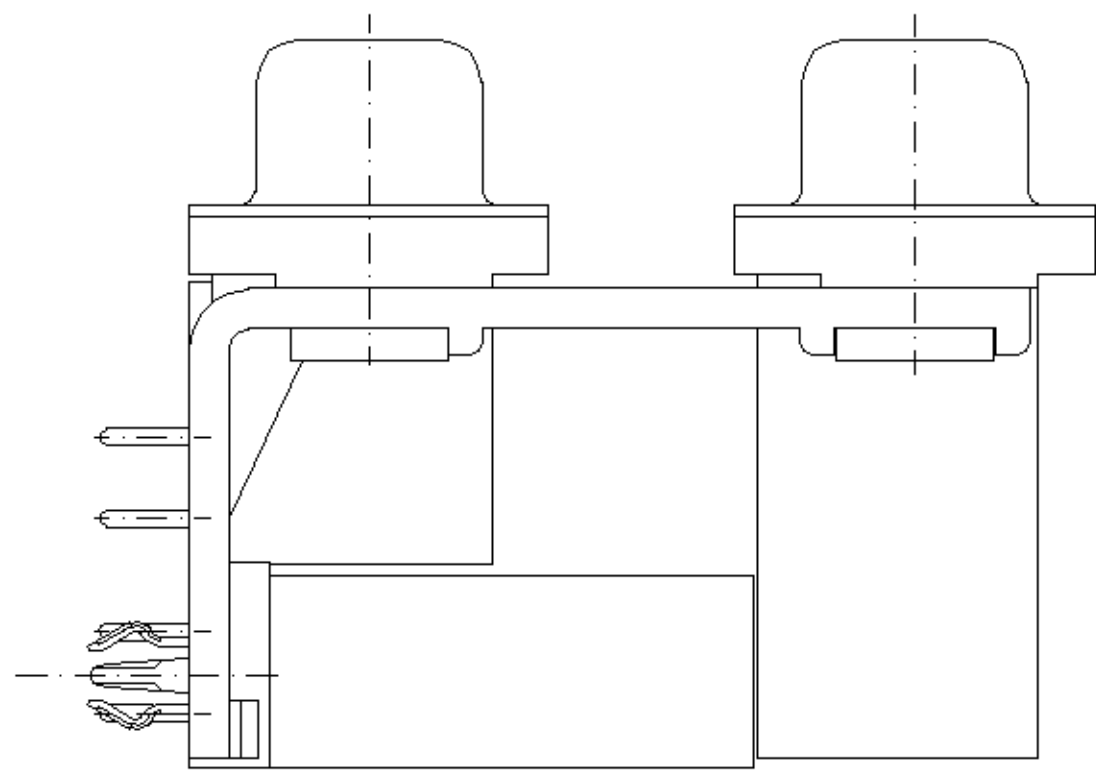
*. CHOOSE PRE-FIX FROM LEFT TABLE AND SUFFIX FROM RIGHT TABLE FOR DESIRED PART NUMBER COMBINATION.

0	FIRST RELEASED	--	JL	28-JUL 2005
LTR	REVISION RECORD	ECN	DWN SH CHK	DATE

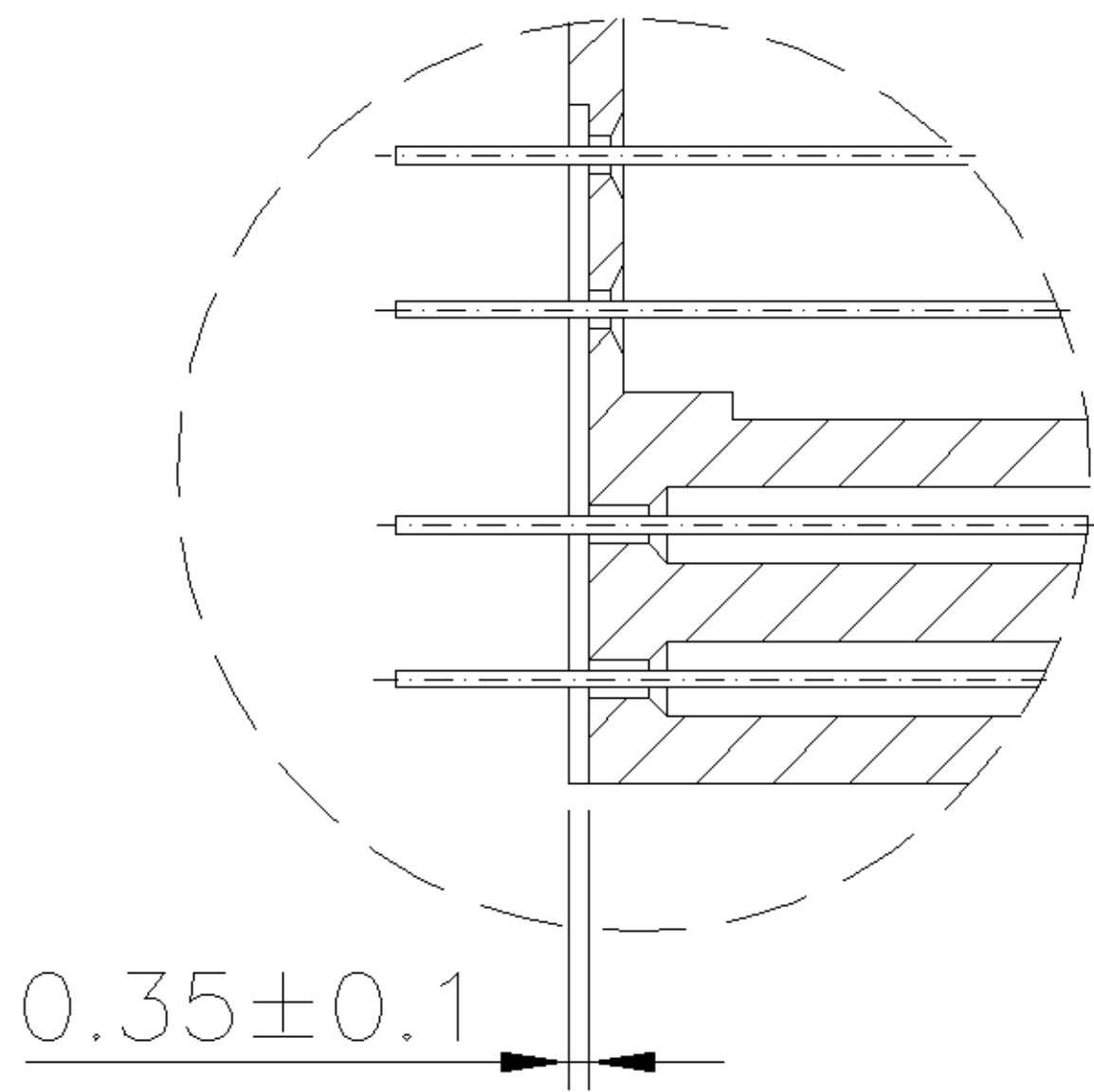
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.3 2 PLC ±0.2 3 PLC ± ANGLES ± 3'	DWN J. LEE 28-JUL-2005	tyco Electronics TYCO HOLDINGS (BERMUDA) VII LTD. TAIWAN BRANCH			
	CHK S. HOU 28-JUL-2005				
MATERIAL SEE NOTE	APVD W.J. KE 28-JUL-2005	NAME D-SUB STACKED RCPT OVER RCPT, R/A TYPE, THREAD INSERTS			
	PRODUCT SPEC 108-57517				
FINISH SEE NOTE	QUALIFICATION TEST REPOERT 501-57590	LOC DW	SIZE A ₃	DRAWING NO C-1734285	REV 0
	WEIGHT SEE SHEET 3	SCALE --		SHEET 1 OF 3	



7-1734285-X	37-37	#4-40 UNC	69.34	63.50	54.80	49.86
6-1734285-X	25-25	#4-40 UNC	53.10	47.04	38.30	33.24
5-1734285-X	15-15	#4-40 UNC	39.30	33.30	24.60	19.39
4-1734285-X	9-9	#4-40 UNC	30.95	24.99	16.20	11.08
PART NO.	PINS	THREADED INSERT	A	B	C	D



X-1734285-6	30 u"	PC99/ACTUAL COLOR	37-37 NOT AVAILABLE
X-1734285-5	10 u"	PC99/ACTUAL COLOR	
X-1734285-4	GOLD FLASH	PC99/ACTUAL COLOR	
X-1734285-3	30 u"	BLACK	
X-1734285-2	10 u"	BLACK	
X-1734285-1	GOLD FLASH	BLACK	
PART NO.	GOLD PLATING	HSG COLOR	



SEC. G-G

	SEE SHEET 1			
LTR	REVISION RECORD	ECN	DWN CHK	DATE

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.3 2 PLC ±0.2 3 PLC ± ANGLES ± 3'	DWN	J. LEE 28-JUL-2005		tyco Electronics TYCO HOLDINGS (BERMUDA) VII LTD. TAIWAN BRANCH	
	CHK	S. HOU 28-JUL-2005			
	NAME				
	D-SUB STACKED RCPT OVER RCPT, R/A TYPE, THREAD INSERTS				
MATERIAL SEE NOTE	APVD	W.J. KE 28-JUL-2005			
	PRODUCT SPEC SEE SHEET 1				
FINISH SEE NOTE	QUALIFICATION TEST REPOERT SEE SHEET 1	LOC DW	SIZE A ₃	DRAWING NO C-1734285	REV O
	WEIGHT SEE SHEET 3	SCALE --		SHEET 2 OF 3	

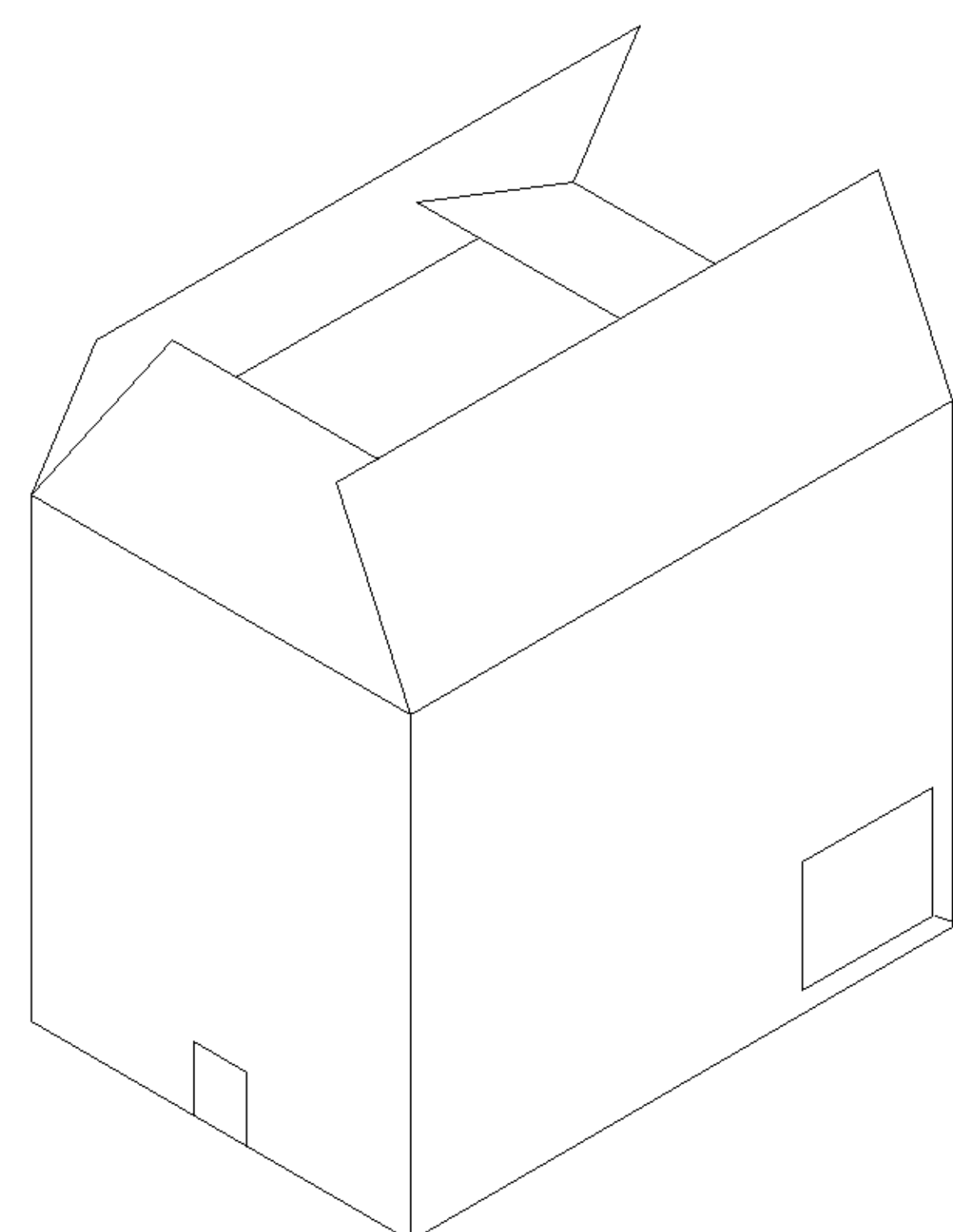
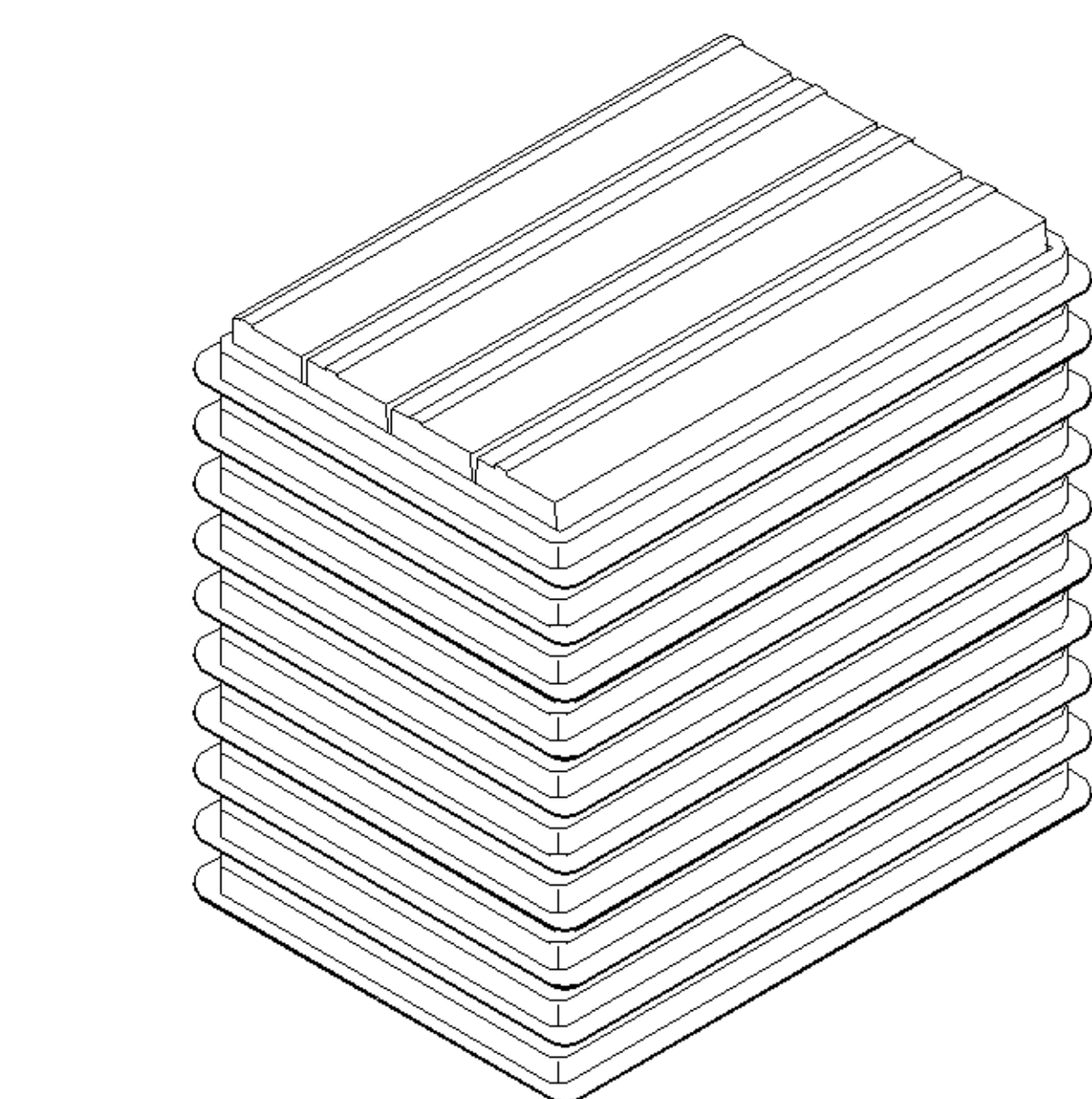
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C-1734285

3RD ANGLE PROJECTION

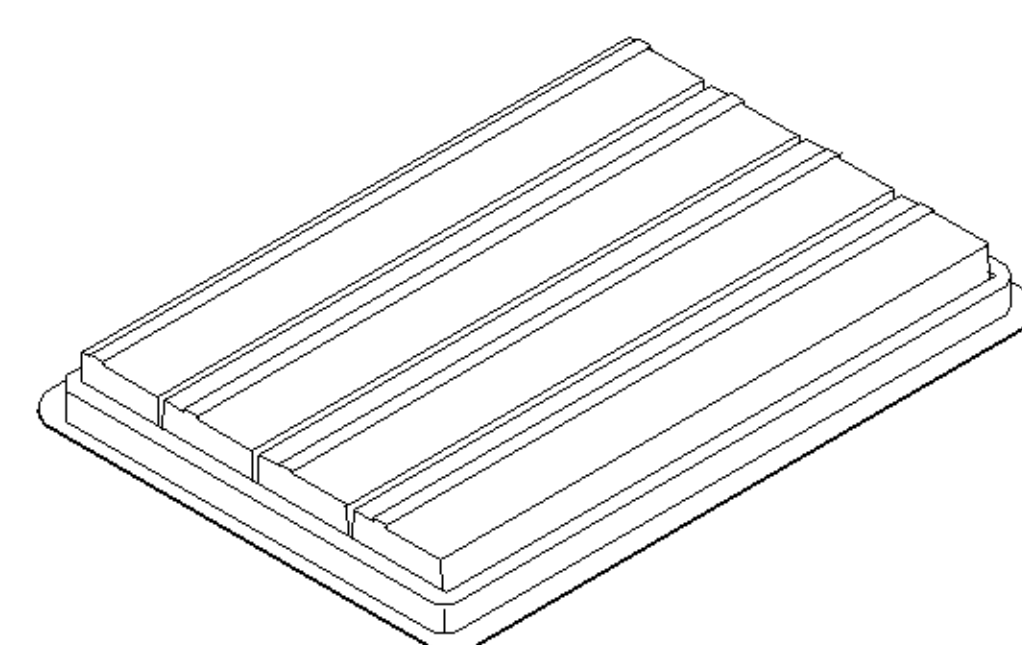
METRIC

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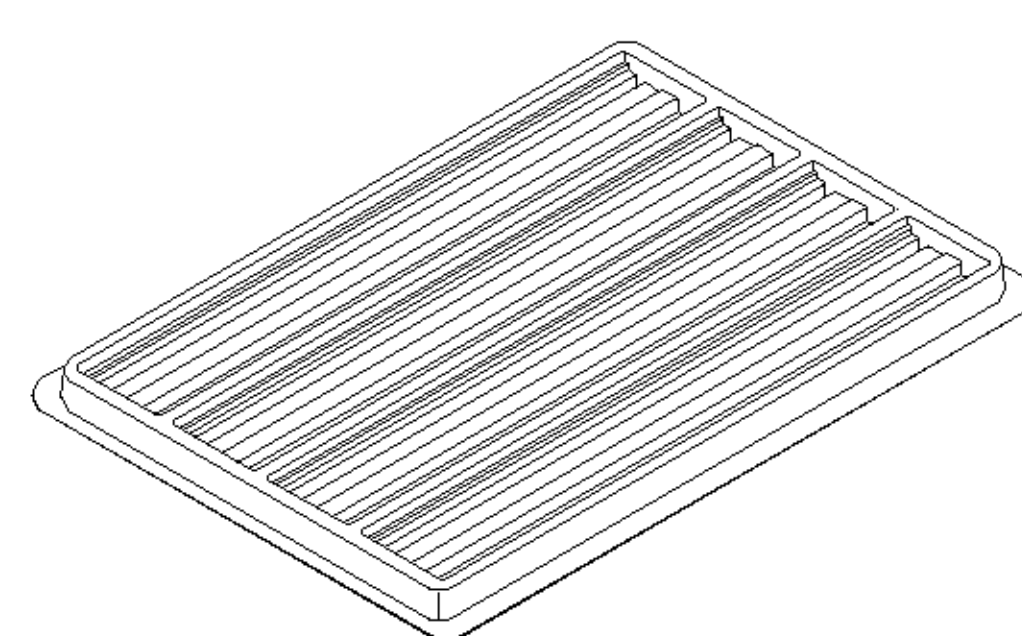


CARTON

- LABEL



TOP COVER



TRAY

NOTE :

1. DIMENSION :

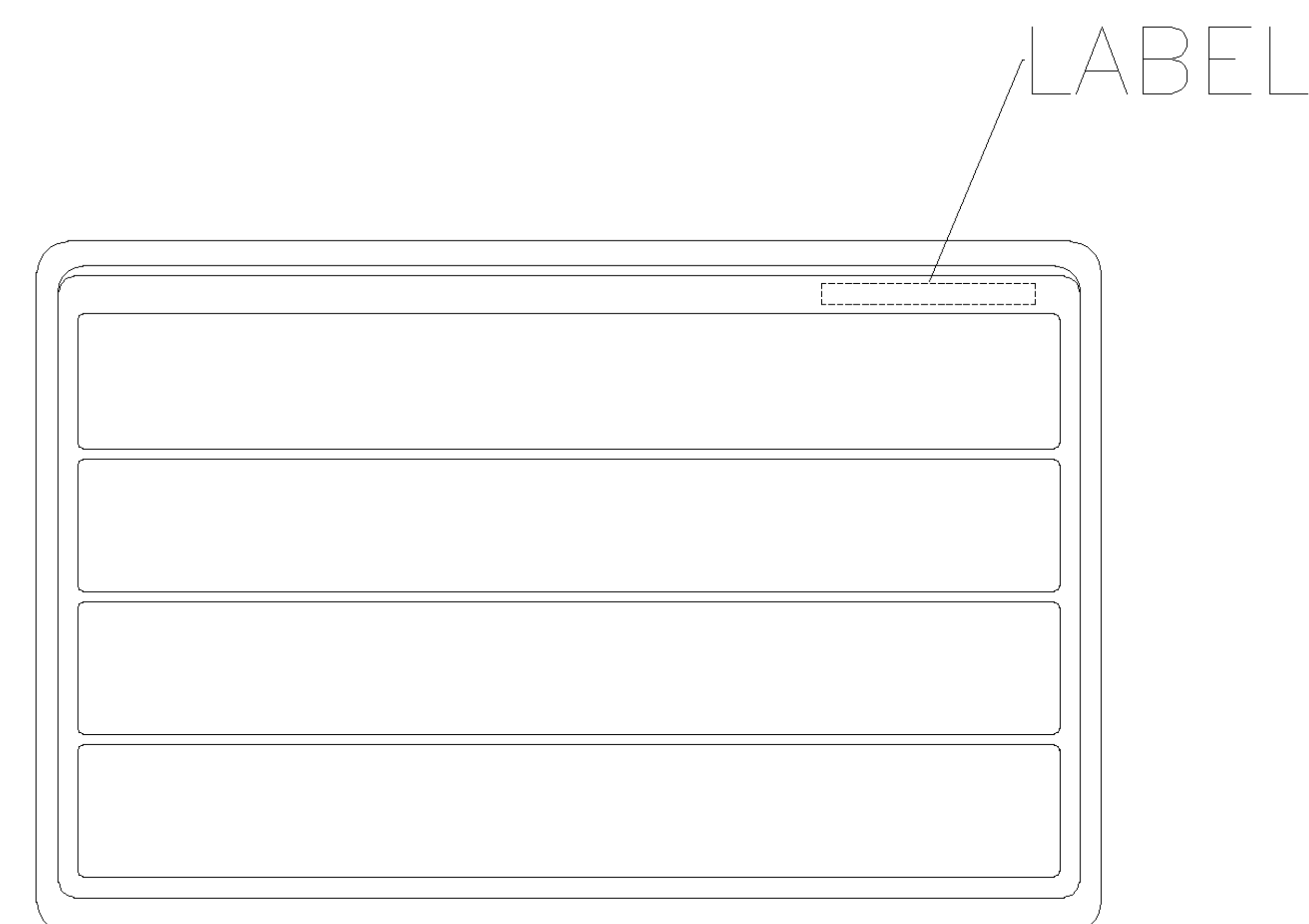
TRAY : L=310, W=215, H=30

CARTON : L=335, W=230, H=280

2. TRAY : PS or PET

3. QUANTITY:

PIN NO.	9-9	15-15	25-25	37-37
PCS/TRAY	36	28	20	16
TRAY/CARTON	10	10	10	10
PCS/CARTON	360	280	200	160
NET WEIGHT	10.12	9.73	9.53	10.10
GROSS WEIGHT	11.55	11.16	11.01	11.53



TRAY LAYOUT

	SEE SHEET 1			
LTR	REVISION RECORD	ECN	DWN CHK	DATE

TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN J. LEE 28-JUL-2005		 TYCO HOLDINGS (BERMUDA) VII LTD. TAIWAN BRANCH	
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± ANGLES ±		CHK S. HOU 28-JUL-2005		NAME	
MATERIAL		APVD W.J. KE 28-JUL-2005		D-SUB STACKED RCPT OVER RCPT, R/A TYPE, THREAD INSERTS	
SEE NOTE		PRODUCT SPEC —			
FINISH		QUALIFICATION TEST REPORT —		LOC DW	SIZE A ₃
SEE NOTE		WEIGHT		DRAWING NO C-1734285	
				REV 0	
				SCALE — —	
				SHEET 3 OF 3	

CUSTOMER DRAWING

1

C

A