

F

E

D

C

B

A

F

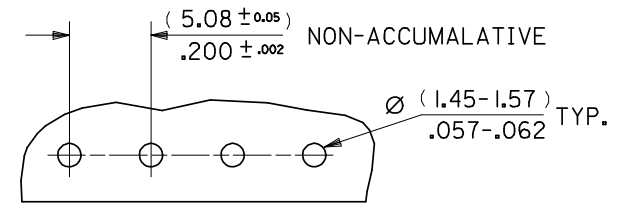
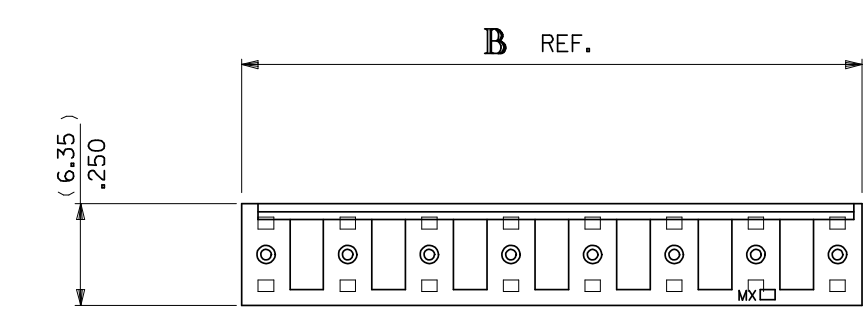
E

D

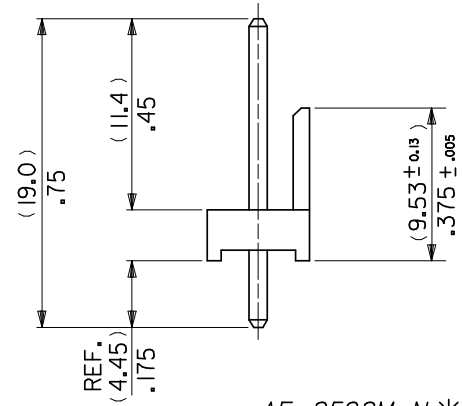
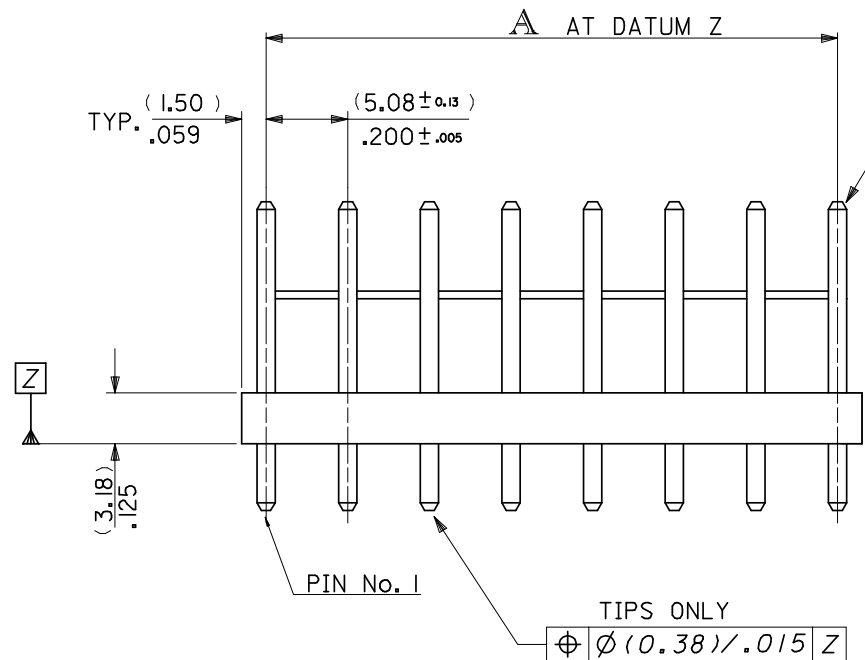
C

B

A



RECOMMENDED PCB HOLE DIMENSIONS



NO. OF CKTS. VERSION SEE SHEET 2

No OF CCTS.	DIMn. A	DIMn. B
2	(5.08 ± 0.13) .200 ± .005	(8.08) .318
3	(10.16 ± 0.13) .400 ± .005	(13.16) .518
4	(15.24 ± 0.13) .600 ± .005	(18.24) .718
5	(20.32 ± 0.13) .800 ± .005	(23.32) .918
6	(25.40 ± 0.15) 1.000 ± .006	(28.40) 1.118
7	(30.48 ± 0.18) 1.200 ± .007	(33.48) 1.318
8	(35.56 ± 0.18) 1.400 ± .007	(38.56) 1.518
9	(40.64 ± 0.20) 1.600 ± .008	(43.64) 1.718
10	(45.72 ± 0.20) 1.800 ± .008	(48.72) 1.918
11	(50.80 ± 0.20) 2.000 ± .008	(53.80) 2.118
12	(55.88 ± 0.23) 2.200 ± .009	(58.88) 2.318
13	(60.96 ± 0.23) 2.400 ± .009	(63.96) 2.518
14	(66.04 ± 0.25) 2.600 ± .010	(69.04) 2.718
15	(71.12 ± 0.25) 2.800 ± .010	(74.12) 2.918
16	(76.20 ± 0.25) 3.000 ± .010	(79.20) 3.118
17	(81.28 ± 0.28) 3.200 ± .011	(84.28) 3.318
18	(86.36 ± 0.28) 3.400 ± .011	(89.36) 3.518
19	(91.44 ± 0.30) 3.600 ± .012	(94.44) 3.718
20	(96.52 ± 0.30) 3.800 ± .012	(99.52) 3.918

- NOTES:
1. WAFER MATERIAL NYLON 6/6, 94V-2. TERMINAL PIN, (1.14) / .045 DIA. - BRASS FOR PLATING SEE CHARTS.
 2. PIN PUSH OUT FORCE (1.36 Kg) / 3 LBS. MIN.
 3. PINS MUST CONFORM TO MOLEX SOLDERABILITY SPEC. ES-152.
 4. RECOMMENDED PCB THICKNESS 1.6MM

ADDED NOTE EC NO: E2008-0337 DRWN: LKIERMAN CHKD: APPR: BMAGUIRE	DESCRIPTION REV	QUALITY SYMBOLS ▽=0 ▽C=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE 3:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
			mm	INCH	DRAWN BY MC	DATE 23/02/1988	WAFER KK (5.08)/.200 CENTRES WITH POLARIZING WALL MOLEX INCORPORATED				
					CHECKED BY DMORIARTY	DATE					
					APPROVED BY JDENNEHY	DATE	SDAE-2599M-N*				
					MATERIAL NO.	DOCUMENT NO.					
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SEE CHART		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

F

PART NO.
SEE CHART

DWG. NO.
SDAE-2599M-N *

E

D

C

B

A

No. OF CCTS.

2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20

PLATING

AE-2599M-NA

PART No.	ENG. No.
10-08-5021	AE-2599M- 2 A
↑ 5031	↑ 3 A
5041	4 A
5051	5 A
5061	6 A
5071	7 A
5081	8 A
5091	9 A
5101	10 A
5111	11 A
5121	12 A
5131	13 A
5141	14 A
5151	15 A
5161	16 A
5171	17 A
5181	18 A
↓ 5191	↓ 19 A
10-08-5201	AE-2599M- 20 A

(0.0051)/.0002 MIN TIN
OVER (0.0025)/.0001
MIN COPPER

AE-2599M-NAG

PART No.	ENG. No.
10-45-5021	AE-2599M- 2 AG
↑ 5031	↑ 3 AG
5041	4 AG
5051	5 AG
5061	6 AG
5071	7 AG
5081	8 AG
5091	9 AG
5101	10 AG
5111	11 AG
5121	12 AG
5131	13 AG
5141	14 AG
5151	15 AG
5161	16 AG
5171	17 AG
5181	18 AG
↓ 5191	↓ 19 AG
10-45-5201	AE-2599M- 20 AG

(0.0005)/.00002 MIN GOLD
OVER (0.0005)/.00005
MIN NICKEL

AE-2599M-NA-*

PART No.	ENG. No.	PART No.	ENG. No.
38-00-0888	AE-2599M- 3 A-1	38-00-7480	AE-2599M- 8 A-5
38-00-7089	↑ 3 A-2	38-00-7486	↑ 8 A-1,5
38-00-7586	3 A-3	38-00-7097	8 A-3,5
38-00-7091	4 A-1,3	38-00-7606	8 A-3,6
38-00-7090	4 A-2	38-00-7598	8 A-5,7
38-00-7092	4 A-3	38-00-7485	8 A-5,8
38-00-4903	4 A-2,3	38-00-8278	08 A-2
38-00-7483	5 A-2	38-00-7660	8 A-3
38-00-7610	5 A-2,4	38-00-7707	8 A-6
38-00-7093	5 A-3	38-00-8277	8 A-7
38-00-7594	5 A-4	38-00-7609	9 A-2
38-00-7487	5 A-5	38-00-7084	9 A-3
38-00-7584	6 A-2	38-00-7585	9 A-4
38-00-7094	6 A-3	38-00-7607	9 A-4,7
38-00-7095	6 A-4	38-00-7098	9 A-5
38-00-7096	6 A-5	38-00-7599	9 A-6
38-00-7100	6 A-4,5	38-00-7670	9 A-7
38-00-7479	6 A-6	38-00-7484	10 A-3
38-00-1208	7 A-2	38-00-4902	10 A-4
38-00-7608	7 A-2,5	38-00-4905	10 A-6
38-00-7481	7 A-3	38-00-7099	11 A-5
38-00-0887	7 A-4	38-00-4900	12 A-2
38-00-7595	7 A-5	38-00-7482	12 A-4
38-00-7596	7 A-6	38-00-4899	12 A-6
38-00-7664	↓ 8 A-3	38-00-4904	12 A-8
38-00-7597	AE-2599M- 8 A-4	38-00-4901	12 A-9
		38-00-7600	12 A-3,10
		38-00-7601	12 A-6,10
		38-00-7709	13 A-4
		38-00-7085	↓ 14 A-4
		38-00-7087	AE-2599M- 17 A-4

(0.0051)/.0002 MIN TIN OVER (0.0025)/.0001 MIN COPPER

FOR PREVIOUS
DRAWING ISSUES
SEE MRI.

PART NO. 38-00-8278
ENG. NO. AE-2599M-NA-2 ADDED
EC NO. E2004-0350
DRAWN: PSHEHAN 03/10/16
CHK: / / /
APPR: / / /
ZA

QUALITY SYMBOLS
MAJOR
CRITICAL
DESCRIPTION
REV

GENERAL TOLERANCES:
(UNLESS SPECIFIED)
mm INCH
4 PLACES ±0. ±.
3 PLACES ±0. ±.
2 PLACES ±0. ±.
1 PLACE ±0. ±.
ANGULAR: ± °
DRAFT WHERE APPLICABLE MUST
REMAIN WITHIN DIMENSIONS

SCALE
DESIGN UNITS
DRAWN BY & DATE
CHECKED BY & DATE
APPROVED BY & DATE
CAD FILENAME
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.

DIMENSIONS:
THIRD ANGLE
TITLE:
WAFFER,KK,
(5.08)/.200 CENTRES
WITH POLARISING WALL
MOLEX INCORPORATED
MATERIAL NO.
DRAWING NO.
SHEET NO.
SIZE