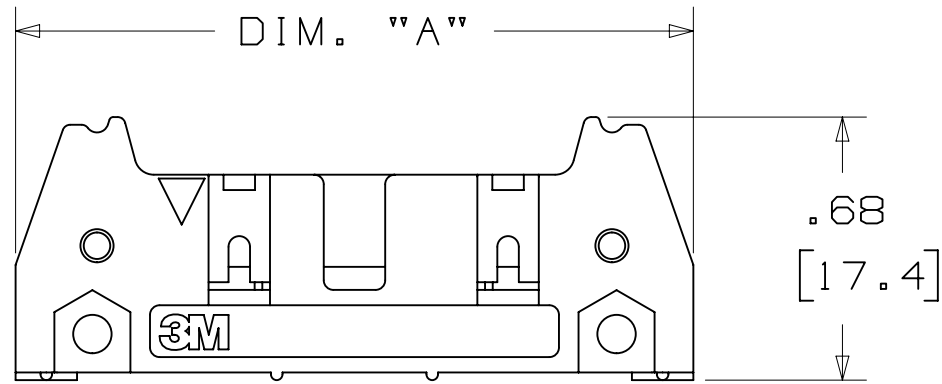


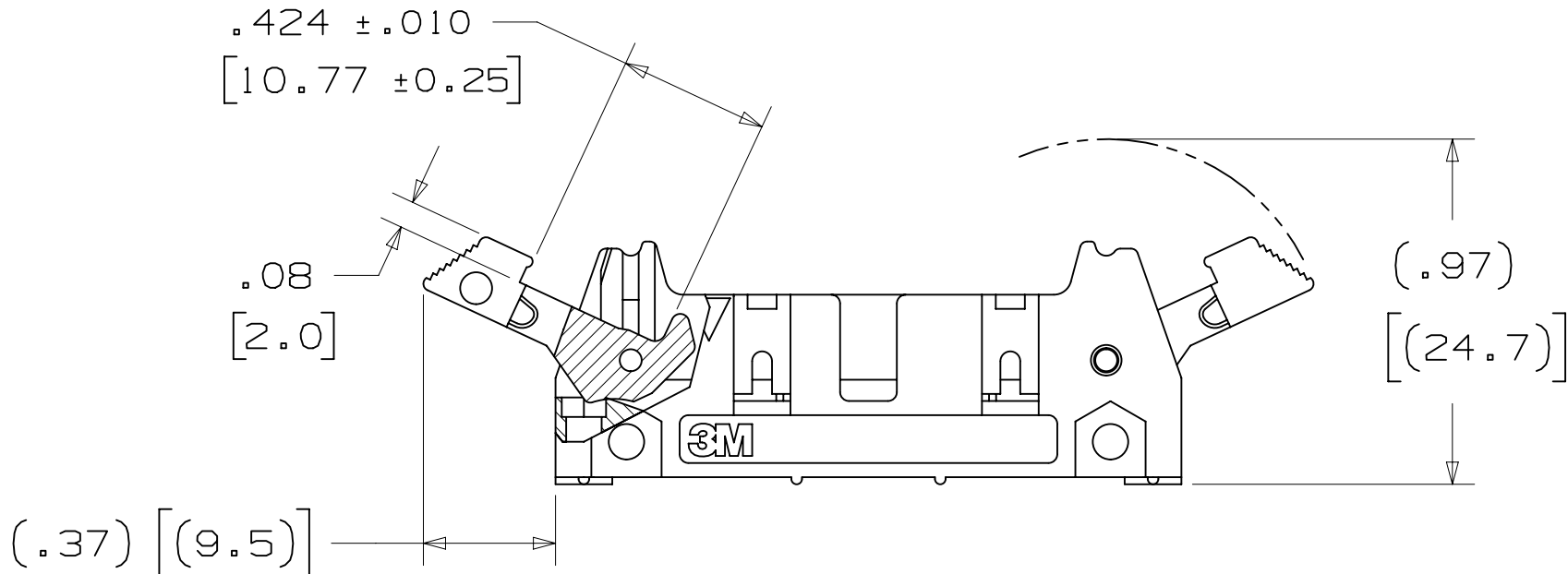
3M™ FOUR-WALL HEADER, 3000 SERIES

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



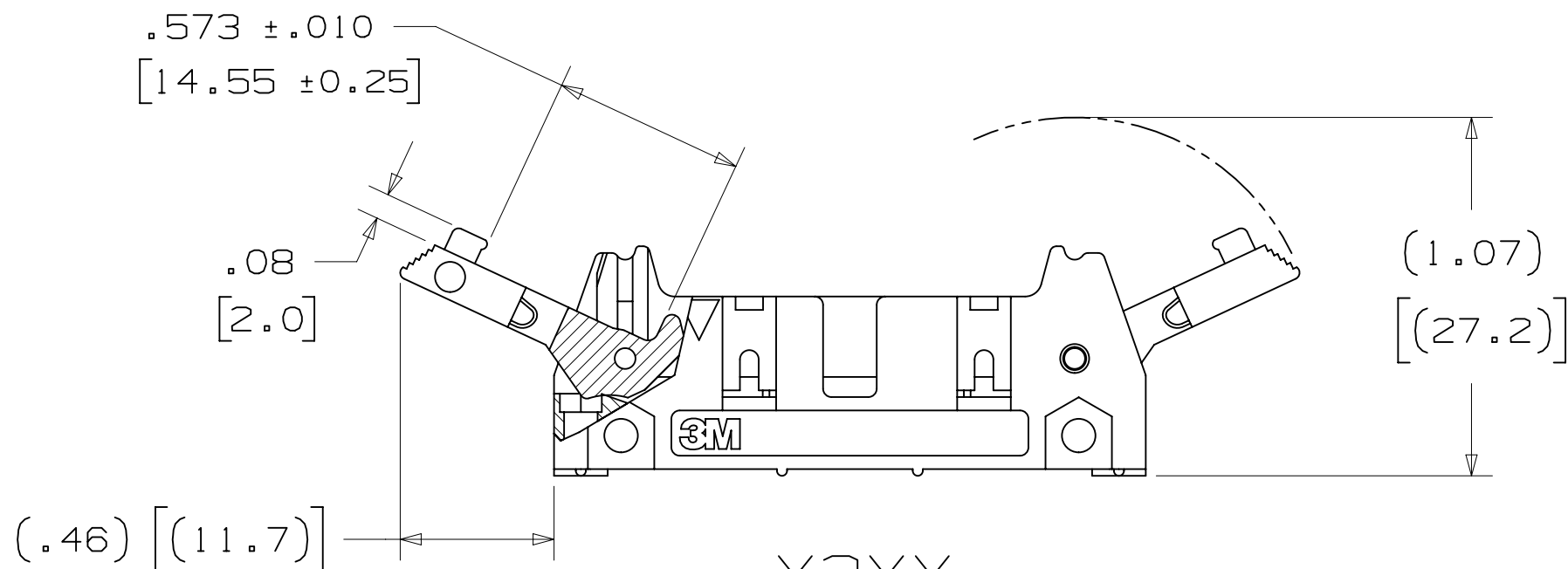
-X0XX

HEADER WITHOUT LATCH EJECTOR



-X2XX

HEADER WITH SHORT LATCH EJECTOR
FOR 3M SOCKETS WITHOUT STRAIN RELIEF



-X3XX

HEADER WITH LONG LATCH EJECTOR
FOR 3M SOCKETS WITH STRAIN RELIEF

2 PHYSICAL :

INSULATOR: GLASS FILLED POLYESTER (PCT)
MATERIAL: UL94V-0
FLAMMABILITY: COLOR: BLACK
CONTACT: MATERIAL: COPPER ALLOY
PLATING:
UNDER PLATING: 100μ" [2.54μm] NICKEL-OVERALL
WIPING AREA: 30μ" [0.76μm] AVG. GOLD
SOLDER TAILS: TIN LEAD OR MATTE TIN (SEE ORDERING INFORMATION)
MARKINGS: 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

2 ELECTRICAL :

CURRENT RATING: 5.00A, 1 CONTACT POWERED
3.00A, 6 CONTACTS POWERED
1.75A, ALL CONTACTS POWERED
RATING CONDITIONS: EIA-364-070 METHOD 2, 30°C MAXIMUM
TEMPERATURE RISE, 20% DERATED. REFERENCE APPROPRIATE
3M PRODUCT SPECIFICATION FOR DETAILED CURRENT DERATING
CURVES.

INSULATION RESISTANCE: >1 X 10⁹Ω AT 500 V_{DC}
WITHSTANDING VOLTAGE: 1,000V_{RMS} AT SEA LEVEL

2 ENVIRONMENTAL :

TEMPERATURE RATING: -55°C TO 105°C
PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C)

ORDERING INFORMATION

X3XXX-XXXXXX

N= HIGH TEMP BLACK (PCT)/(RB PLATING REQ'D)
BLANK= (UB PLATING)

3M PART NUMBER:
(SEE TABLE 1)

PIN CONFIGURATION:
5 = RIGHT ANGLE SOLDER TAILS
6 = STRAIGHT SOLDER TAILS

PLATING:
RB = 30μ" [0.76μm] GOLD AND 200μ" [5.08μm] MATTE TIN
(APP. E1 & C1 APPLY)
UB = 30μ" [0.76μm] GOLD AND 200μ" [5.08μm]
TIN LEAD (APP. E3 & C2 APPLY)

TAIL:
02 = FOR .062 [1.57] THICK BOARD
03 = FOR .094 TO .125 [2.39 TO 3.18] THICK BOARD
K2 = KINKED FOR .062 [1.57] THICK BOARD

LATCH/EJECTOR SYSTEM:
0 = NO LATCH/EJECTOR INSTALLED
2 = SHORT ROLL PIN LATCH/EJECTORS
3 = LONG ROLL PIN LATCH/EJECTORS

3M ELECTRONIC MATERIALS SOLUTIONS DIVISION
INTERCONNECT SOLUTIONS
<http://www.3mconnectors.com>

3M IS A TRADEMARK OF 3M COMPANY.
FOR TECHNICAL, SALES OR ORDERING
INFORMATION CALL 800-225-5373

- * MILITARY (WITH 3M'S N3518 POLARIZING KEY) AND CENTERBUMP POLARIZATION.
- * OPTIONAL EJECTOR LATCHES.
- * MOUNTING HOLES FOR SECURING HEADER TO BOARD.
- * OPTIONAL POLARIZING POSTS AVAILABLE.
- * HIGH TEMPERATURE INSULATOR SUITABLE FOR "NO LEAD" SOLDERING OPERATIONS.
- * SUITABLE FOR REFLOW SOLDERING USING "PASTE IN HOLE" TECHNIQUES.
- * SOLDER TAIL OPTION.

- NOTES
1. REGULATORY INFORMATION: ROHS COMPLIANT. SEE THE REGULATORY INFORMATION APPENDIX (RIA) IN THE "ROHS COMPLIANCE" SECTION OF WWW.3MCONNECTORS.COM FOR COMPLIANCE INFORMATION.
 2. IN THE EVENT OF CONFLICT BETWEEN THIS DATA AND THAT CONTAINED IN THE PRODUCT SPECIFICATION, THE PRODUCT SPECIFICATION TAKES PRECEDENT.
 3. NOTCHES A & C WILL ACCOMODATE 3M POLARIZING KEY: N3518.
 4. MOUNTING HARDWARE: FROM SOLDER SIDE OF PC BOARD USE #4-24 THREAD CUTTING SCREW (3M PART #3341-5) WITH Ø.116 [2.95] MOUNTING HOLE. FOR RIGHT ANGLE VERSION ONLY: #2-56 BOLT AND NUT (3M PART #3341-6) WITH Ø.106 [2.69] MOUNTING HOLE MAY BE USED.
 5. THE RECOMMENDED PCB HOLE SIZE FOR THE KINKED TAIL POSITIONS ON THE .112 SOLDER TAIL CONNECTOR IS Ø.035±.002. (SEE K2 VERSION).

DIMENSIONS: INCHES [MM]
[MM] IS REF. ONLY

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
CODES				DATE	DATE	DATE
				JUL 25, 2014		
				R. SCHERER		
				SEP 05, 2014		
DIVISION	DIVISION CODE	© 3M COPYRIGHT 2015				
Interconnect Solutions	EMSD	3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.				
DO NOT SCALE DRAWING	SCALE 2 1	TOLERANCES EXCEPT AS NOTED				
		INCHES				
		.0 ±.01				
		.000 ±.005				
		.0000 ±				
THIRD ANGLE PROJECTION		MILLIMETERS				
		0 ±				
		.0 ±.3				
		.00 ±.13				
		.000 ±				
MAX SURFACE ROUGHNESS		ANGLES				
✓	MARKED ONLY					
		CAGE NUMBER		SIZE	DRAWING NO.	REV.
		D		78-5100-0772-3	S	
		MODEL		3000 SERIES	DET	SHT 1 OF 4

UL FILE NO: E68080

3M™ FOUR-WALL HEADER, 3000 SERIES

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

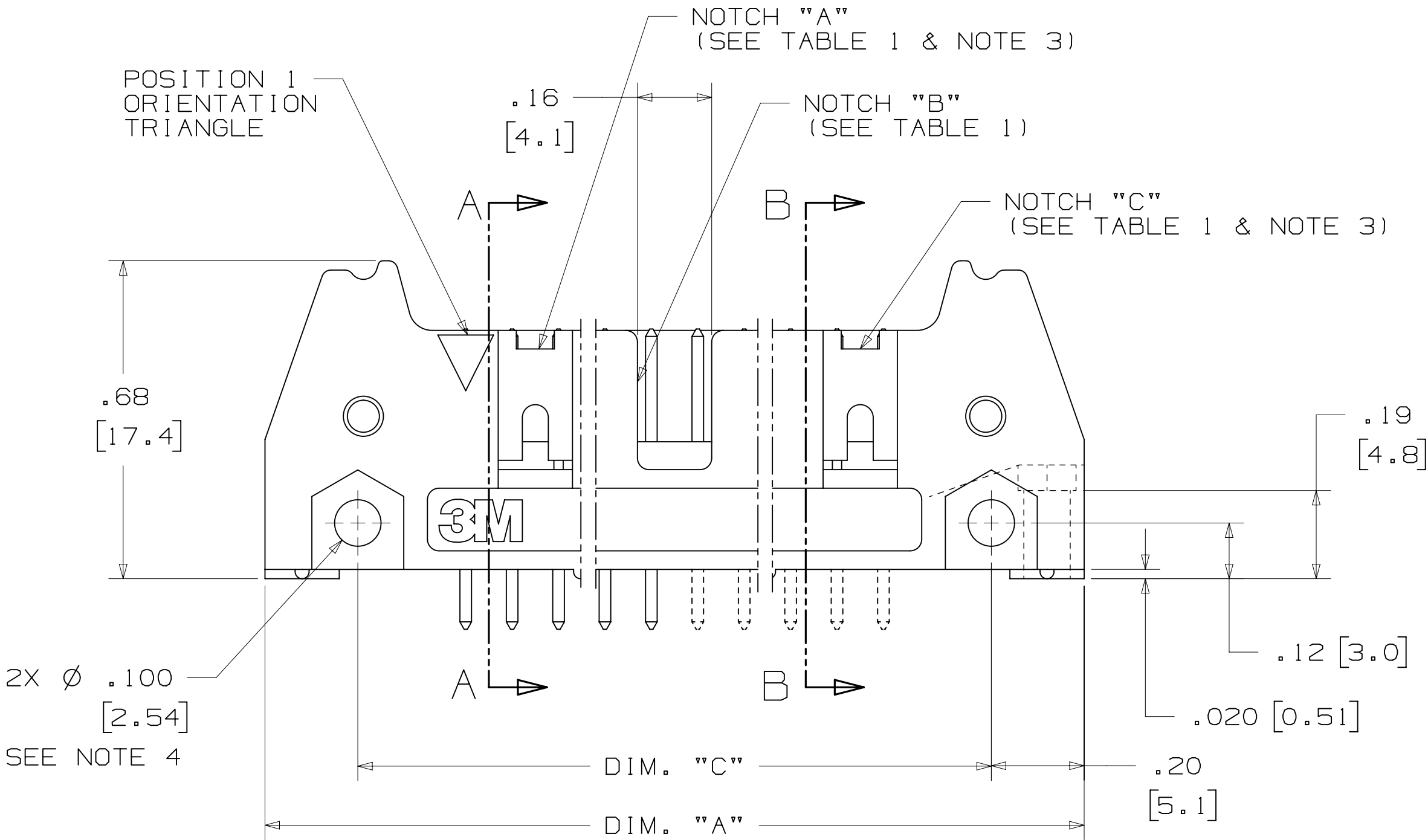
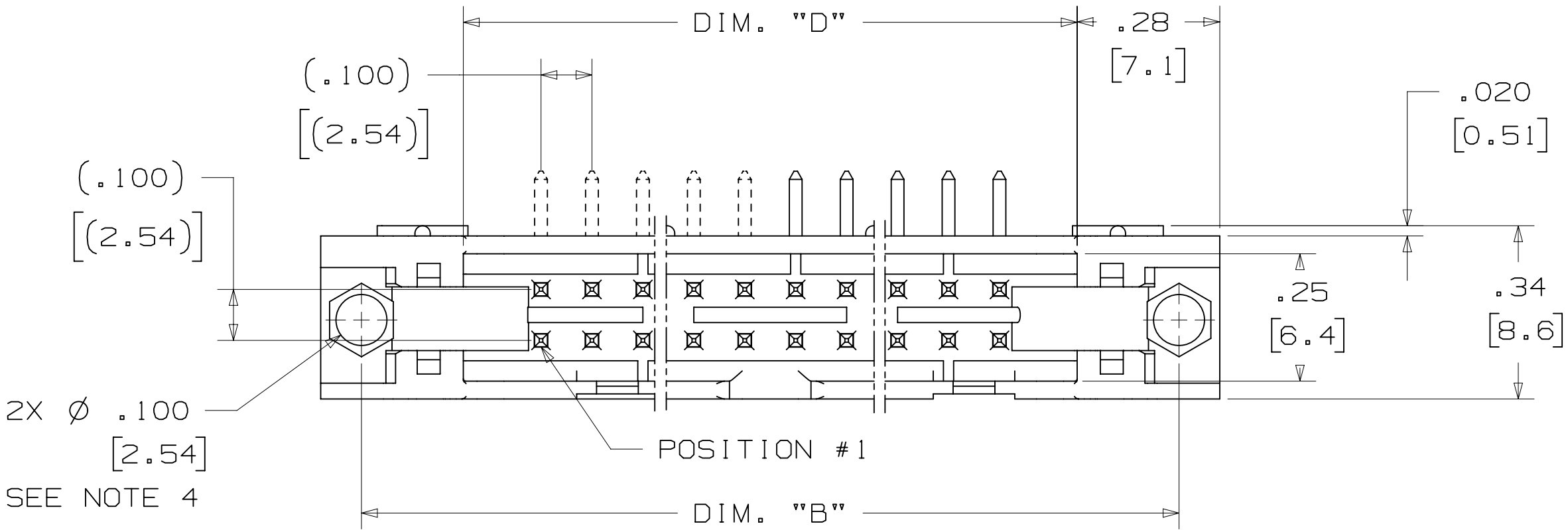
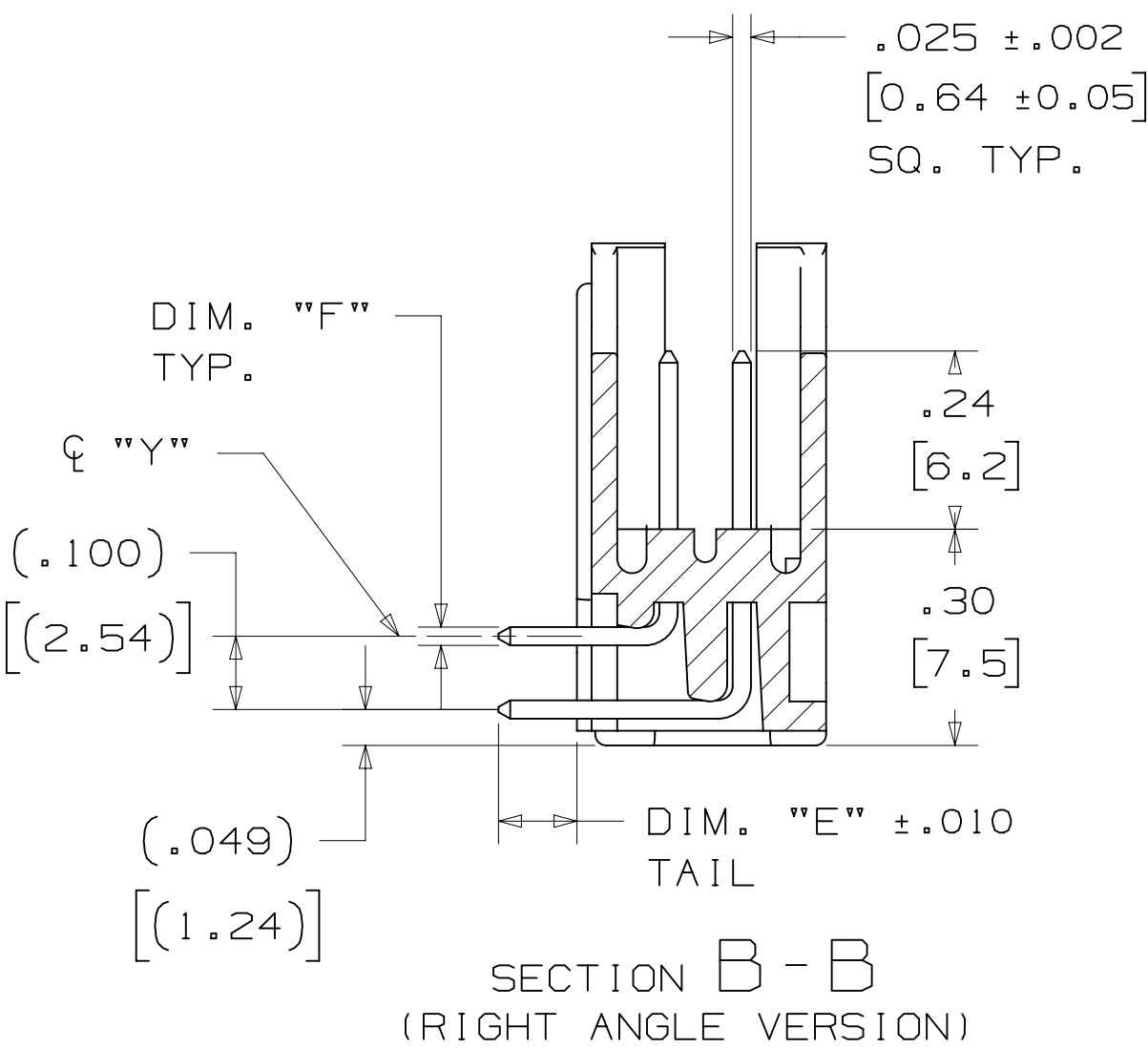
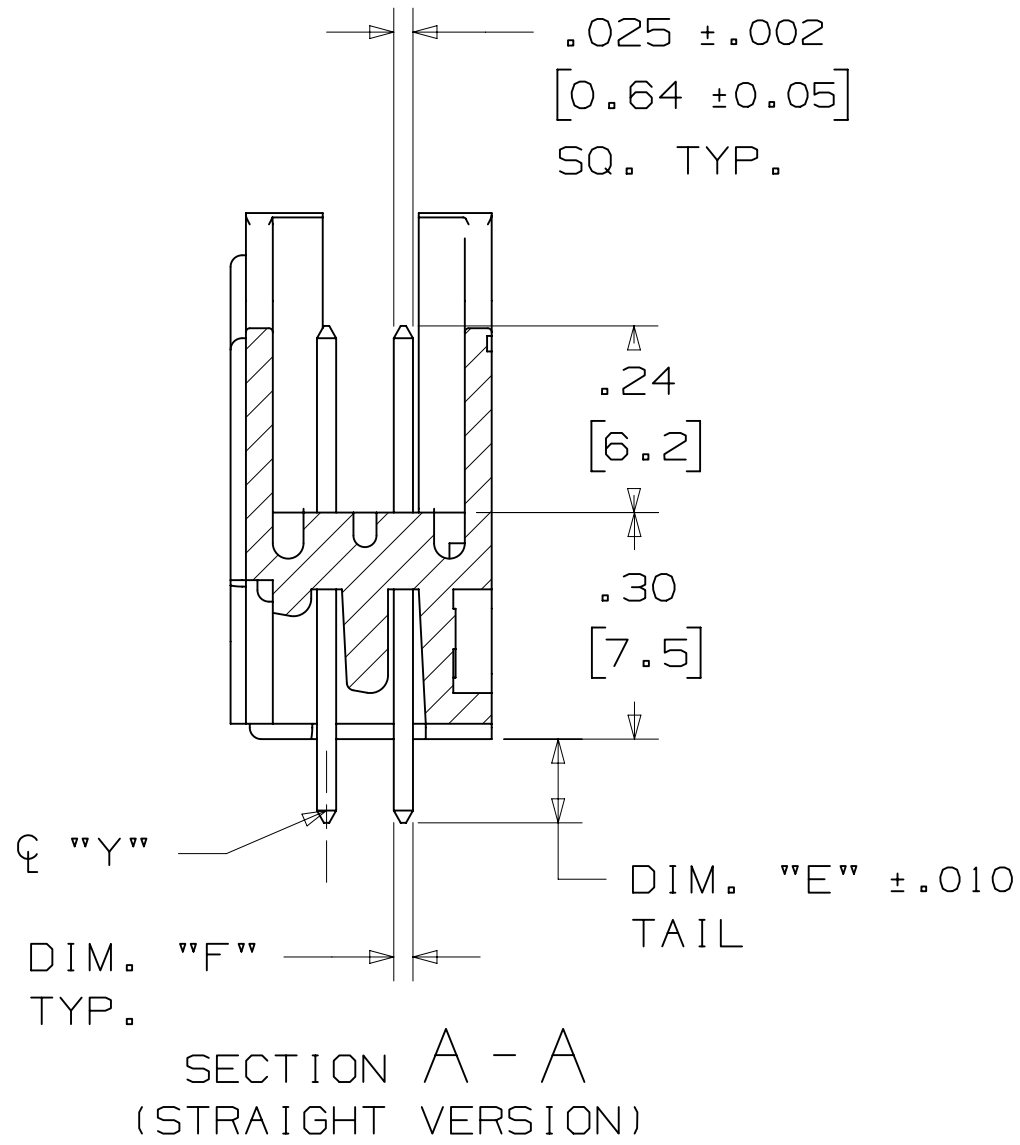


TABLE 1							
PIN QTY.	3M PART NUMBER	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	POLARIZING NOTCHES	PIN QTY.
06	3869	1.06 [27.0]	.905 [22.99]	.665 [16.89]	.51 [12.9]	B*	06
08	3889	1.16 [29.5]	1.005 [25.53]	.765 [19.43]	.61 [15.5]	B*	08
10	3793	1.26 [32.1]	1.105 [28.04]	.865 [21.97]	.71 [18.0]	BC	10
14	3314	1.46 [37.2]	1.305 [33.12]	1.065 [27.05]	.91 [23.1]	BC	14
16	3408	1.56 [39.7]	1.405 [35.66]	1.165 [29.59]	1.01 [25.6]	ABC	16
20	3428	1.76 [44.8]	1.604 [40.74]	1.365 [34.67]	1.21 [30.7]	ABC	20
24	3627	1.96 [49.9]	1.805 [45.82]	1.565 [39.75]	1.41 [35.8]	ABC	24
26	3429	2.06 [52.4]	1.905 [48.36]	1.665 [42.29]	1.51 [38.3]	ABC	26
30	3440	2.26 [57.5]	2.105 [53.44]	1.865 [47.37]	1.71 [43.4]	ABC	30
34	3431	2.46 [62.6]	2.305 [58.52]	2.065 [52.45]	1.91 [48.5]	ABC	34
40	3432	2.76 [70.2]	2.605 [66.14]	2.365 [60.07]	2.21 [56.1]	ABC	40
50	3433	3.26 [82.9]	3.105 [78.84]	2.865 [72.77]	2.71 [68.8]	ABC	50
60	3372	3.76 [95.6]	3.605 [91.54]	3.365 [85.47]	3.21 [81.5]	ABC	60
64	3764	3.96 [100.7]	3.805 [96.62]	3.565 [90.55]	3.41 [86.6]	ABC	64

* AVAILABLE WITHOUT CENTER NOTCH B. CONTACT 3M

TABLE 2						
3M PART NUMBER SUFFIX	CONTACT TAIL	DIM. "E"	PIN CROSS SECTION			DIM. "G"
-5XX2	.062 [1.57] THICK PC BOARD	.112 [2.84]	DIM. "F" .0245+/- .0005 [.622]	DIAGONALS .028+/- .001 [.71]	CORNER RADIUS .0075 REF. [.191]	.035+/- .003 [.89] SEE NOTE 5
-6XX2						
-5X03	.094 [2.39] TO .125 [3.18] THICK PC BOARD	.155 [3.94]	.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 REF. [.191]	.035+/- .003 [.89]
-6X03						

DESIGN REFERENCE
NEXT ASSEMBLY

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

MAX SURFACE ROUGHNESS

INTERPRET PER ASME Y14.5 - 2009

MARKED ONLY

SCALE 4 1

TOLERANCES EXCEPT AS NOTED

INCHES .00 ± .01 .000 ± .005 .0000 ±

MILLIMETERS 0 ± .3 .00 ± .13 .000 ±

ANGLES

REVISIONS

60056 MAR 06,2015 REVISE ORDERING NUMBER

56068 JUL 25,2014 REVISED AND REDRAWN

ECO ISSUE DATE AND DESCRIPTION

DRFT DATE

CHKD DATE

APPRV R. SCHERER DATE SEP 05,2014

3M

3M Center St. Paul, MN 55144

© 3M COPYRIGHT 2015 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.

TITLE

HEADER, 4-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA

CAGE NUMBER

SIZE

DRAWING NO. D 78-5100-0772-3

REV. S

MODEL

3000 SERIES

DET

LISTS

YES

NO

SHT 2 OF 4

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



 (.03)
 [(0.8)]
 TYP.

DESIGN REFERENCE		NEXT ASSEMBLY	REV.	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ACROSS		DATE	BPR	CST	IGL	ONE	MFG	DATE
			CHKD		JUL 25, 2014			
					DATE	APPROV.	R. SCHERER	DATE SEP 05, 2014
DIVISION	DIVISION CODE		© 3M COPYRIGHT 2015					
Interconnect Solutions	EMSD		3M Center St. Paul, MN 55144			This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.		
DO NOT SCALE DRAWING	SCALE $\frac{4}{1}$	TOLERANCES EXCEPT AS NOTED						
		INCHES .00 ± .01 .000 ± .005 .0000 ±						
 THIRD ANGLE PROJECTION		MILLIMETERS 0 ± .0 ± .3 .00 ± .13 .000 ±	TITLE HEADER, 4-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA CAGE NUMBER D78-5100-0772-3 REV. S					
MAX SURFACE ROUGHNESS ☒ MARKED ONLY		ANGLS ±						
MODEL 3000 SERIES			DET. LISTS YES ☒ NO ☐			SHT 3 OF 4		

3M™ FOUR-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

MOUNTING HARDWARE



3341-5
(INSTALL FROM BOTTOM OF BOARD)
PANHEAD THREAD CUTTING SCREW:
#4-24 X 5/16"
TYPE: USA STD BT, FEDERAL BG
MATERIAL: STAINLESS STEEL



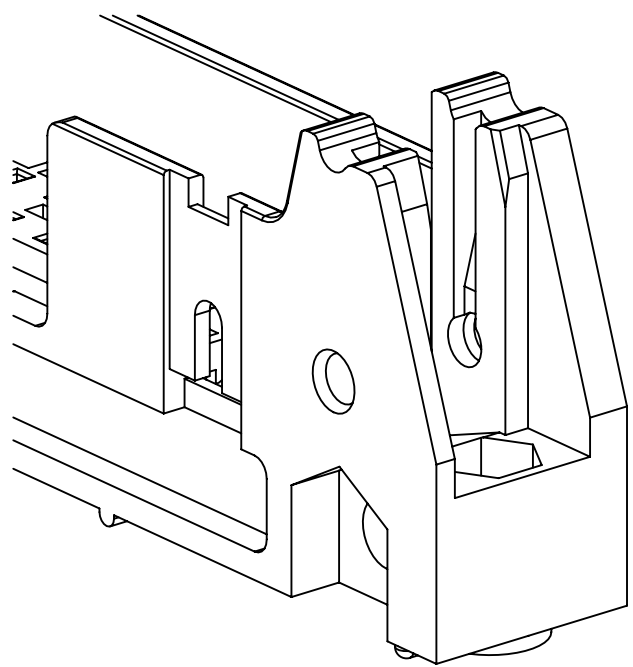
3341-6
HEX HEAD BOLT, NUT AND WASHER:
BOLT - #2-56 X 1/2"
MATERIAL: STAINLESS STEEL



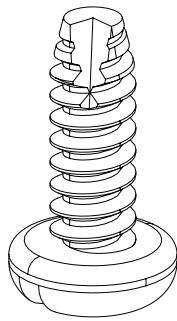
STRAIGHT VERSION INSTALL
(MUST BE INSERTED PRIOR TO
LATCH INSTALL)

RIGHT ANGLE VERSION INSTALL

3341-6
#2-56 NUT AND BOLT
TORQUE FOR EACH BOLT: 1.25 - 3.125 INCH LBS.



#4-24 TYPE BT SELF THREADING SCREW
WHEN USING LATCHES, MAXIMUM LENGTH
OF SCREW IS .250 INCHES PLUS
THICKNESS OF THE BOARD.
TORQUE FOR EACH SCREW IS 3-5 INCH LBS.



3341-5

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
XREF		DPR		DATE		MFG		DATE	
CODES		CASTIGLIONE		JUL 25, 2014		R. SCHERER		SEP 05, 2014	
DIVISION		DIVISION CODE		S		60056		MAR 06, 2015	
Interconnect Solutions		EMSD		R		56068		JUL 25, 2014	
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED		JUL 25, 2014		REVISED AND REDRAWN	
THIRD ANGLE PROJECTION		INCHES		.0		.00		.01	
INTERPRET PER ASME Y14.5 - 2009		MILLIMETERS		.0		.00		.005	
MAX SURFACE ROUGHNESS		.0		.0		.00		.13	
MARKED ONLY		ANGLES		CAGE NUMBER		DRAWING NO.		REV.	
				D		78-5100-0772-3		S	
				MODEL		3000 SERIES		DET	
								YES	
								NO	
								SHT	
								4	