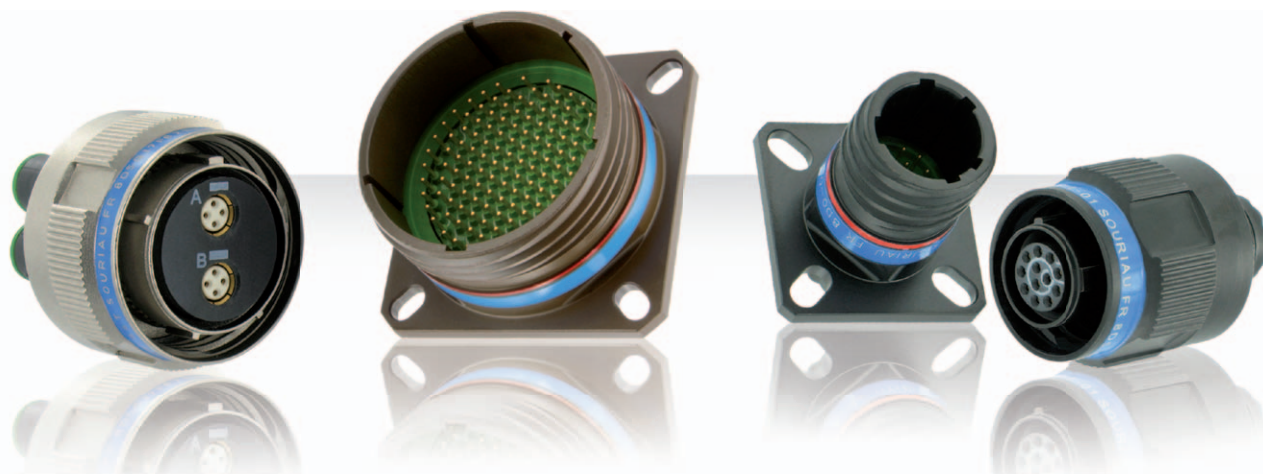




Standard Aerospace & Military Connectors

MIL-DTL-38999 Series III / EN3645



Presentation

Since the early 80's, **SOURIAU** is a major supplier of 38999 Series III, the screw-coupled version of MIL-C-38999. Present on the main international programs, **SOURIAU** has developed a range of products that meet the performance required in extreme environments. This product family is in accordance with MIL-DTL-38999 Series III, EN3645, CECC (standard for bronze shell), and also meets many customers' standards (Rolls Royce, ABS, BACC, ...)

This evolution of MIL-C-38999 allows:

- A high contact density up to 128 contacts #22D
- A quick screw coupling with self locking mechanism
- High resistance to harsh environments (vibration, 200°C)

Always at the cutting edge of innovation, **SOURIAU**'s teams have continuously improved this range of connectors:

- Composite version in the 90's (Its choice is recommended wherever weight is critical)
- Titanium version for weight saving and very high and mechanical resistance
- Today **SOURIAU** remains innovative with cadmium free and RoHS solutions.

In 2009 **SOURIAU** was the first to be QPL qualified for Zinc Nickel plating.

Contents

Overview

Typical applications	6
Features & Benefits	7
Product overview	8
A universal product platform	10
Technical characteristics	11
Contact layouts	13

Standard Series

Aluminum Series	22
Composite Series	35
Stainless steel Series	41
Titanium Series	47
Bronze Series	52

Common Section

Contacts	64
Dummy contacts / Filler plugs	70
Wiring instruction	71
Tooling	72
Accessories	74
Orientations	75
Panel cut-out	75
Coordinates	76

Derived Series

Range Extension

.....	85
.....	145

8D SERIES

8D Series

Overview

■ Typical applications	6
■ Features & Benefits	7
■ Product overview - A superior concept	8
■ Product overview - A performing MIL standard connector design	10
■ A universal product platform	10
■ Technical characteristics	11
■ Contact layouts	13
■ Contact layouts (matrix)	18

Typical applications



Civil Aeronautics



Military Aeronautics



Defense



Ground Military



Industrial - Railway



Marine - Offshore

Features & Benefits

QPL

MIL-DTL-38999 Qualified

54 qualified layouts.
Qualified protective caps.

ROBUST

High reliability

Temperature up to 200°C.
High vibration withstanding (44g).
500 mating/unmating cycles.

LIGHT WEIGHT

High end materials

Aluminum (D38999 & EN3645 qualified).
Composite (D38999, EN3645 & BACC qualified).
Titanium version.

LARGE OFFER

Versatility

RoHS platings, high density layouts, ...
Contacts: signal, high speed (optical, quadrax), high power, ...
Specific shells: double flange, clinch nuts, integrated backshell, ...

FIRE SEAL

Class K

Stainless steel (D38999, EN3645 & BACC qualified).
Hermetic version.

A superior concept

5

Materials & Platings



Aluminum

Black zinc nickel RoHS,
Nickel RoHS,
Green zinc cobalt,
Olive drab cadmium



Composite

Nickel RoHS,
Olive drab cadmium,
Without plating



Stainless Steel

Passivated RoHS,
Nickel RoHS



Titanium

Nickel RoHS,
Without plating



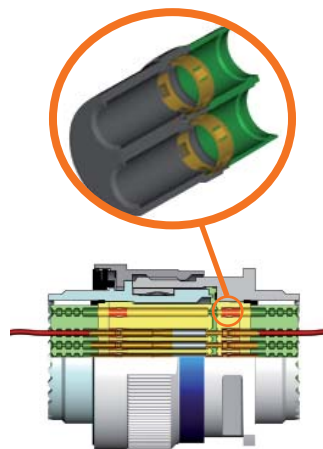
Bronze

Without plating

Versatile
& Robust

Metallic clips retention

Unique technology,
High performance **contact retention**,
High temperature and **high vibrations** withstanding



Accessories

Full **backshells** offer,
Protective **caps**,
Tooling

High sealing

IP67,
Each contact cavity is
individually sealed

Full
Contact
offer

Versatility

PC Tail contacts with or
without shoulder,
Crimp contacts,
Solder cup contacts,
Wire wrap contacts

High density

#26 contact layouts

Adaptability

Common cavity for
all **#8 contacts**

Multi-contact technology

Signal transmission,
High power up to 850A,
High speed data transmission:

- . Quadrax
- . Coax
- . Twinax
- . Triax (= concentric twinax)
- . ELIO® fiber optic
- . Expanded beam



Derived Series

Various possibilities of range extension and shell variant from Standard Series.
The only limit is your imagination: Consult us !

HIGH SPEED SOLUTIONS



Twinax and Quadrax contacts
see page 86



BMA coaxial contacts
see page 92



ELIO® fiber optic contacts
see page 96



ELIOBEAM fiber optic contacts
see page 102

POWER SOLUTIONS



Power contacts
see page 106



High power contacts
see page 111

COMPACT SOLUTIONS



High density
see page 116



Plug with integrated backshell
see page 118

SMART DESIGN SOLUTIONS



High vibration: 8DV Series
see page 122



Clinch nuts or helicoils
see page 126

PC TAIL CONTACTS SOLUTIONS



Double flange receptacle
see page 129



PC tail contact without shoulder
see page 132

REINFORCED SEALING



Resin sealed connector
see page 134



Glass sealed connector
see page 137

INTERCONNECT SOLUTIONS

SUNBANK provides a large variety of interconnect solutions to vector and secure the cable routing. Consult us for more information.



Backshells



Flexible conduits



Protective caps



Accessories

A performing MIL standard connector design

Quick
coupling

1 1/4 turn to mate



Scoop
proof

No risk of damaging
contacts during the
coupling operation



Fully
shielded

Shell to shell
bottoming
= perfect shield
continuity

360° shielding

360° teeth for
optimum shield
continuity with
accessories

EMI Ring



Self
locking

Mechanism patented
by SOURIAU.
Connector will never
unscrew even under
high vibration (44 g)

Visual
mating

Red band visible
= not correctly mated



Red band hidden
= correctly mated



A universal product platform

38999
Series I

MIL-DTL-38999
8LT Series



- . High density MIL-spec circular
- . Scoop proof
- . Bayonet coupling
- . Mounting: screws or jam nut
- . Shell: Aluminum alloy
- . Plating: Cadmium or nickel
- . QPL approved
- . Numerous layouts

38999
Series II

MIL-DTL-38999
8T Series



- . Short version of 38999 Series I
- . High density MIL-spec circular
- . Bayonet coupling
- . Mounting: screws or jam nut
- . Shell: Aluminum alloy
- . Plating: Cadmium, nickel or hard anodized
- . QPL approved

VG96912 &
JN1003
8ST Series



- . High density
- . Lightweight version of Series I
- . Scoop proof, bayonet coupling
- . Mounting: screws or jam nut
- . Shell: Aluminum alloy
- . Plating: Cadmium or nickel
- . VG 96912 German specification
- . JN 1003 Typhoon specification



Description

- High contact density layouts available
- Screw coupling, Shell size from 9 to 25
- Contact protection: 100% Scoop proof
- Protected by cadmium, nickel, green zinc cobalt or black zinc nickel plating
- RFI - EMI shielding and shell to shell continuity
- Accessories (protective caps, backshells, etc...)
- Hermetic versions
- High power up to 850A
- Optical layouts
- 230V layouts available (ABS22-19, ABS22-20, ABS22-21 & ABS22-22 qualified)
- Standards:
 - . MIL-DTL-38999 Series III
 - . EN3645
 - . BACC63CT/CU; BACC63DB/DC

Technical features

Mechanical

- **Shell:**
Aluminum, composite, stainless steel, bronze
 - **Shell plating:**
 - . Aluminum shell:
 - Cadmium olive drab (W)
 - Nickel (F)
 - Black zinc nickel (Z)
 - Green zinc cobalt (ZC)
 - . Composite shell:
 - Cadmium olive drab (J)
 - Nickel (M)
 - Without plating (X)
 - . Stainless steel shell:
 - Passivated (K)
 - Nickel (S)
 - . Titanium shell:
 - Without plating (TT)
 - Nickel (TF)
 - . Bronze shell:
 - Without plating
 - **Insulator:** Thermoplastic
 - **Grommet and interfacial seal:**
Silicone elastomer
 - **Contacts:** Copper alloy
 - **Contacts plating:** Gold over nickel plated
 - **Endurance:**
 - . 500 mating cycles all materials
 - . 1500 mating cycles for composite connectors with specifics contacts
 - **Shock:**
300 g, 3 ms according EN2591-D2 method A
 - **Vibration:**
 - . Sinus:
 - . 10 à 2000 Hz, 3x12 hrs
 - (60 g, 140 - 2000 Hz) with T° cycling
 - . Random:
 - . 50 to 2000 Hz, 2x8 Hrs
 - (1 g2/ Hz, 100 - 2000 Hz) at T° max.
 - . 25 to 2000 Hz, 2x8 Hrs
 - (5 g2/ Hz, 100 - 300 Hz) at ambient T°
- Test with accessories in acc with EN2591-D3

Contacts size	26	22	20	16	12	8	4
Min force in N	30	44	67	111	111	111	200

Weight comparison

Example for a plug shell size 15

Materials	Weight	
Stainless steel	58.80 g	
Titanium	33.90 g	42% lighter
Aluminum	20.35 g	40% lighter
Composite	14.30 g	30% lighter

Electrical

• Test voltage rating (Vrms)

Service	sea level	at 21000 m
R	400	N/A
M	1 300	800
N	1 000	600
I	1 800	1 000
II	2 300	1 000

• Contact resistance

Contacts size	26	22	20	16	12	8	4
Resistance mΩ	16	14.6	7.3	3.8	3.5	3	2

• Insulation resistance:

≥ 5 000 MΩ (under 500 Vdc)

• Contact rating:

Contacts size	26	22	20	16	12	10	8	4
Rating (A)	3	5	7.5	13	23	33	45	80

• Shell continuity

- . Aluminum shell:
 - Cadmium olive drab (W): 2.5 mΩ
 - Nickel (F): 1 mΩ
 - Black zinc nickel (Z): 2.5 mΩ
 - Green zinc cobalt (ZC): 2.5 mΩ
- . Composite shell:
 - Cadmium olive drab (J): 3 mΩ
 - Nickel (M): 3 mΩ
- . Stainless steel shell:
 - Passivated (K): 10 mΩ
 - Nickel (S): 1 mΩ
- . Titanium shell:
 - Without plating (TT): 10 mΩ
 - Nickel (TF): 1 mΩ
- . Bronze shell:
 - Without plating: 5 mΩ

• Shielding:

- . Aluminum shell:
 - F: 65 db at 10 GHz
 - Z, F & W: 85 db at 1 GHz
 - Z & W: 50 db at 10 GHz
 - ZC: Consult us
- . Composite shell:
 - J & M: 85 db at 1 GHz
- . Stainless steel shell:
 - K: 45 db at 10 GHz
 - S: 65 db at 10 GHz
- . Titanium shell:
 - TT: 45 db at 10 GHz
 - TF: 65 db at 10 GHz
- . Bronze shell:
 - 85 db at 10 GHz

Environmental

• Temperature range:

- . Aluminum shell:
 - W: -65°C +175°C
 - F: -65°C +200°C
 - Z: -65°C +200°C
 - ZC: -65°C +175°C
- . Composite shell:
 - J: -65°C +175°C
 - M: -65°C +200°C
 - Without plating (X): -65°C +175°C
- . Stainless steel shell:
 - K: -65°C +200°C
 - S: -65°C +200°C
- . Titanium shell:
 - TT: -65°C +200°C
 - TF: -65°C +200°C
- . Bronze shell:
 - Without plating: -65°C +175°C

• Sealing:

Mated connectors meet altitude immersion requirements of MIL-DTL-38999.

• Salt spray:

- . Aluminum shell:
 - W: 500 Hrs
 - F: 48 Hrs
 - Z: 500 Hrs
 - ZC: 250 Hrs
- . Composite shell:
 - J: 2000 Hrs
 - M: 2000 Hrs
 - Without plating (X): 2000 Hrs
- . Stainless steel shell:
 - K: 500 Hrs
 - S: 500 Hrs
- . Titanium shell:
 - TT: 500 Hrs
 - TF: 48 Hrs
- . Bronze shell:
 - Without plating: 500 Hrs

Resistance to fluids

• According to MIL-DTL-38999 standard

- . Gasoline: JP5 (OTAN F44)
- . Mineral hydraulic fluid: MIL-H-5606 (OTAN H515)
- . Synthetic hydraulic fluid: Skydrol 500 B4

• LD4 (SAE AS 1241)

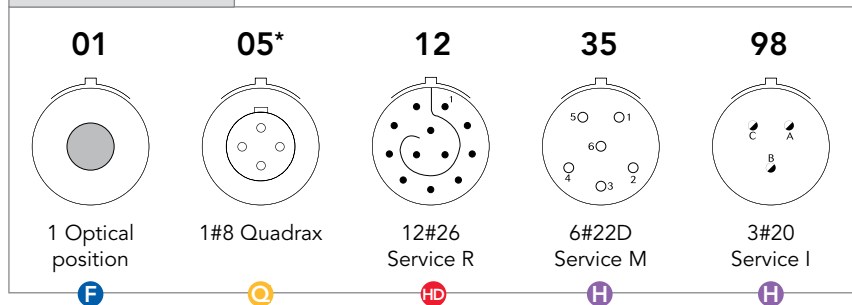
- . Mineral lubricating: MIL-L-7870A (OTAN 0142)
- . Synthetic lubricating: MIL-L-23699 (OTAN 0156), MIL-L-7808
- . Cleaning fluid: MIL-C-87936 diluted
- . De-icing fluid: MIL-A-8243
- . Extinguishing fluid: Bromochloromethane
- . Cooling fluid: Coolanol

Contact layouts

P Power or High Power
 Q Quadrax or Twinax
 C Concentric Twinax (=Triax) or Coax
 HD High Density
 H Hermetic version developed
 F Fiber optic ELIO® or Expanded beam

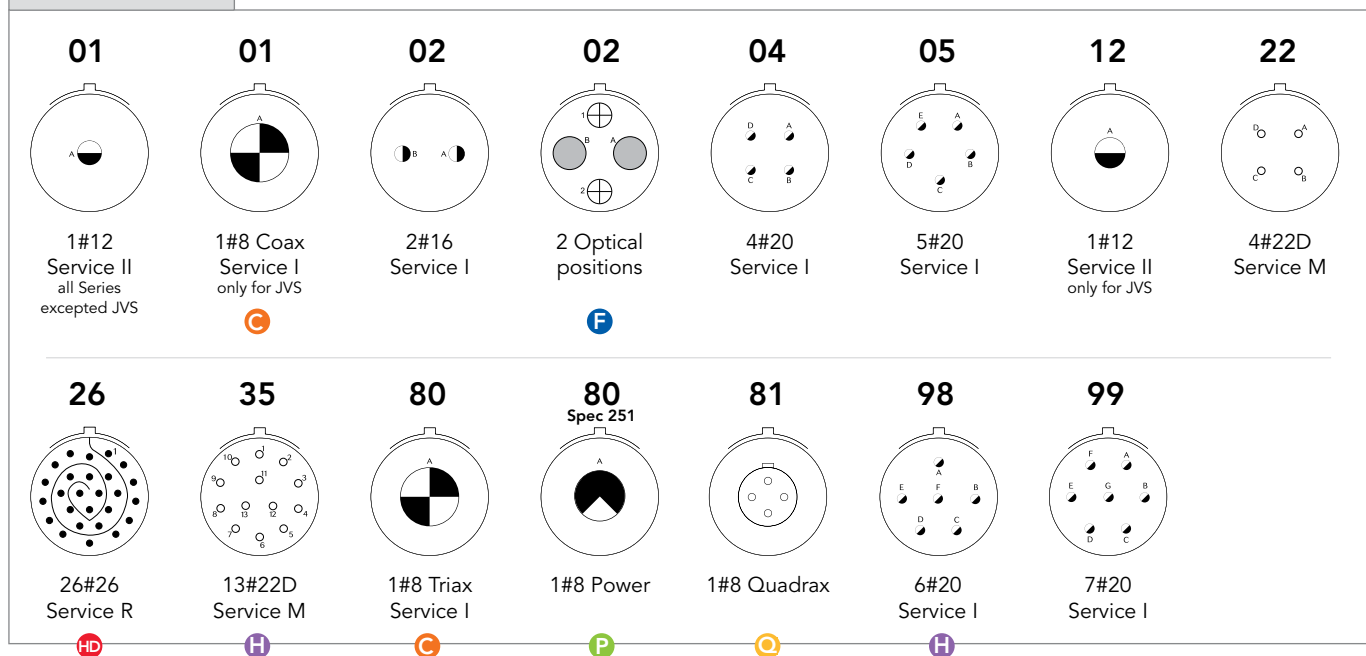
Contact sizes
 ● #26
 ○ #22D
 ◐ #20
 ◑ #16
 ◒ #12
 ◓ #10
 ◔ #8 Quadrax or Twinax
 ◕ Fiber optic ELIO® or Expanded beam
 ◖ #8 Triax (=Concentric Twinax) or Coax - consult us
 ◗ #8 Power
 ◘ #4 Power
 ◙ High Power

09 / A



* 09-05 layout:
 - Grounded version only (spec. 620)
 - Plug with female contact & receptacle with male contact only

11 / B



As stated in MIL-DTL-38999 standard, insert arrangements using multi-axial contacts (coax, twinax, quadrax, ...) should not be used in firewall applications.

Contact layouts

P Power or High Power
 Q Quadrax or Twinax
 C Concentric Twinax (=Triax) or Coax
 HD High Density
 H Hermetic version developed
 F Fiber optic ELIO® or Expanded beam

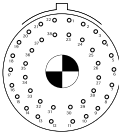
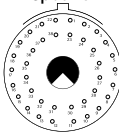
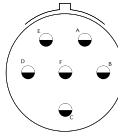
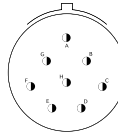
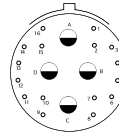
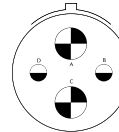
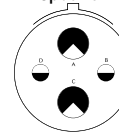
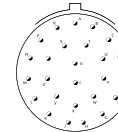
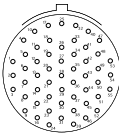
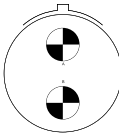
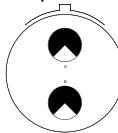
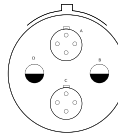
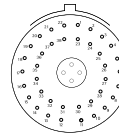
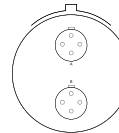
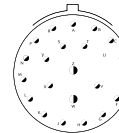
13 / C

03 3#16 Service I	04 4#16 Service I H	04 4 Optical positions F	08 8#20 Service I H	26 2#12, 6#22D Service M	35 22#22D Service M H	43 43#26 Service R HD	98 10#20 Service I H
------------------------------------	---	--	---	---	---	--	--

15 / D

05 5#16 Service II	06 6 Optical positions F	15 1#16, 14#20 Service I	18 18#20 Service I H	19 19#20 Service I H	35 37#22D Service M H	97 4#16, 8#20 Service I H
-------------------------------------	--	---	--	--	---	---

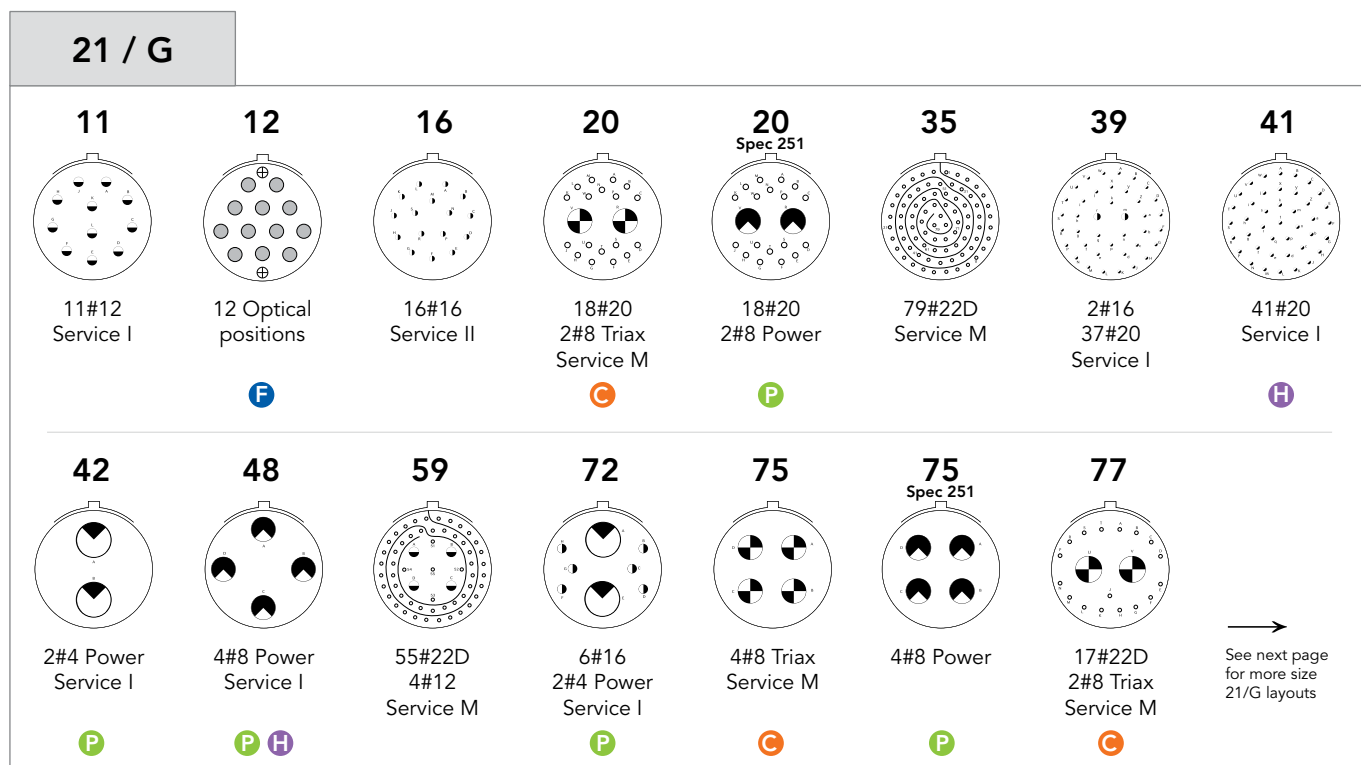
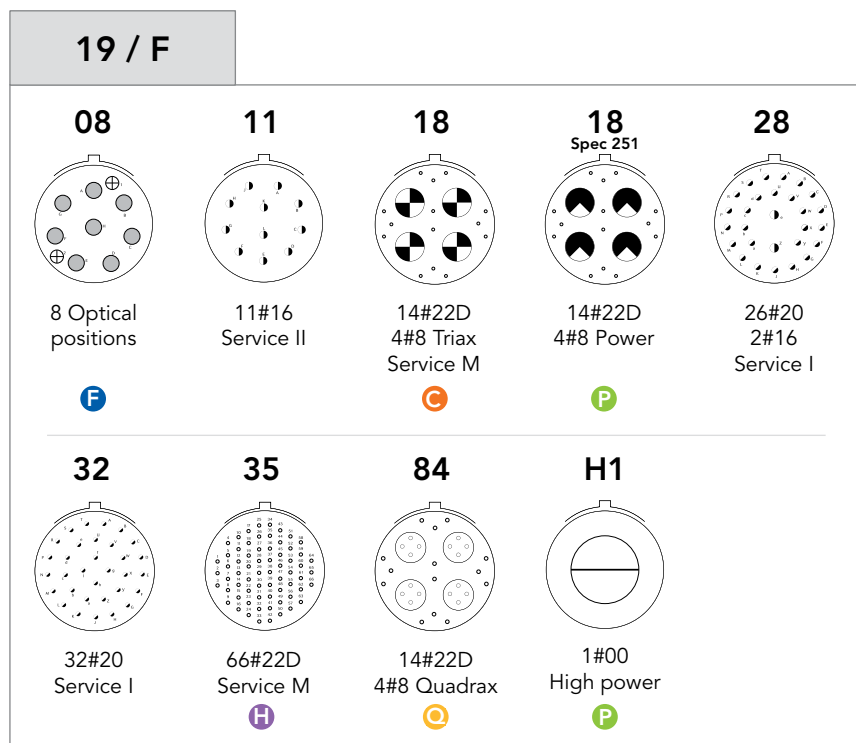
17 / E

02  38#22D 1#8 Triax Service M C	02 Spec 251  38#22D 1#8 Power P	06  6#12 Service I H	08  8#16 Service II H	20  4#12 16#22D Service M	22  2#12 2#8 Triax Service M C	22 Spec 251  2#12 2#8 Power P	26  26#20 Service I H
35  55#22D Service M H	75  2#8 Triax Service M C	75 Spec 251  2#8 Power P	80  2#12 2#8 Quadrax Q	81  38#22D 1#8 Quadrax Q	82  2#8 Quadrax Q	99  2#16, 21#20 Service I	

As stated in MIL-DTL-38999 standard, insert arrangements using multi-axial contacts (coax, twinax, quadrax, ...) should not be used in firewall applications.

Contact layouts

P Power or High Power
 Q Quadrax or Twinax
 C Concentric Twinax (=Triax) or Coax
 HD High Density
 H Hermetic version developed
 F Fiber optic ELIO® or Expanded beam

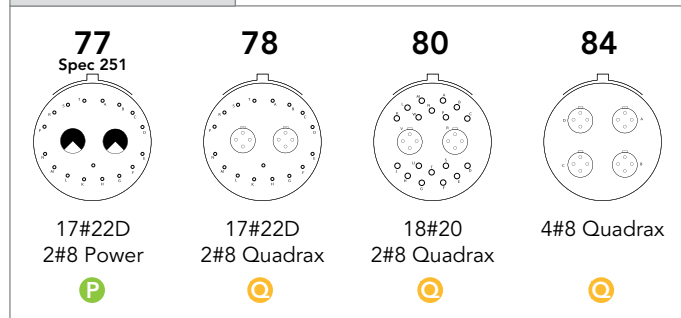


As stated in MIL-DTL-38999 standard, insert arrangements using multi-axial contacts (coax, twinax, quadrax, ...) should not be used in firewall applications.

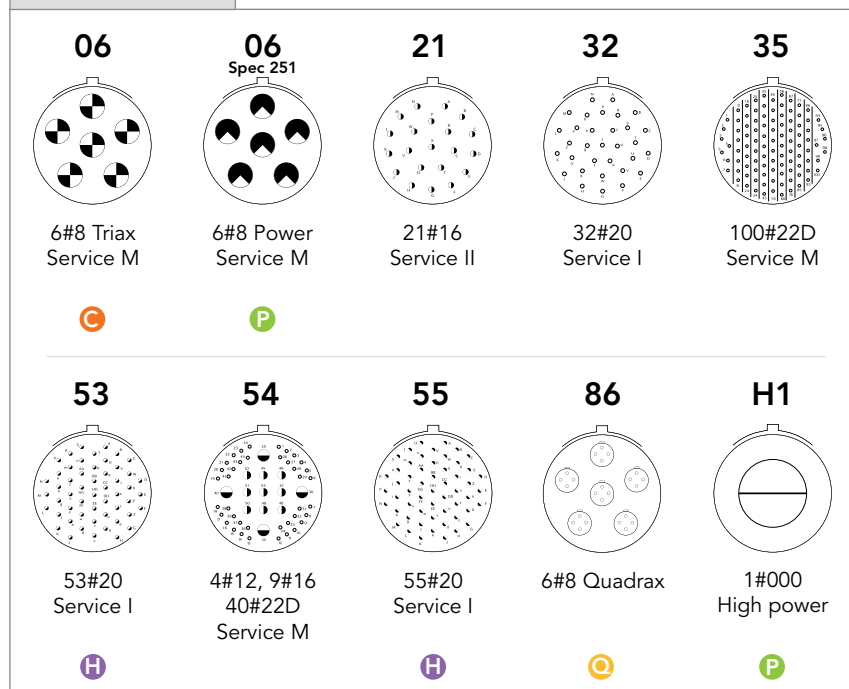
Contact layouts

P Power or High Power
 Q Quadrax or Twinax
 C Concentric Twinax (=Triax) or Coax
 HD High Density
 H Hermetic version developed
 F Fiber optic ELIO® or Expanded beam

21 / G



23 / H



As stated in MIL-DTL-38999 standard, insert arrangements using multi-axial contacts (coax, twinax, quadrax, ...) should not be used in firewall applications.

Contact layouts

P Power or High Power
 Q Quadrax or Twinax
 C Concentric Twinax (=Triax) or Coax
 HD High Density
 H Hermetic version developed
 F Fiber optic ELIO® or Expanded beam

25 / J							
04 48#20 8#16 Service I H	07 97#22D 2#8 Triax Service M C	07 Spec 251 97#22D 2#8 Power P	08 8#8 Triax Service M C	08 Spec 251 8#8 Power P	11 2#20 9#10 Service N 	17 36#22D 6#8 Triax C	17 Spec 251 36#22D 6#8 Power P
19 19#12 Service I H	20* 10#20, 13#16 4#12 Coax 3#8 Triax Service N C	20* Spec 251 10#20 13#16, 4#12 3#8 Power P	24 12#16 12#12 Service I 	24 24 Optical positions F	29 29#16 Service I 	35 128#22D Service M 	37 37#16 Service II
41 22#22D, 3#20 11#16, 2#12 3#8 Triax Service M C	41 Spec 251 22#22D, 3#20 11#16, 2#12 3#8 Power P	43 23#20 20#16 Service I 	44 4#16 4#4 Power Service I P	46 40#20, 4#16 2#8 Coax Service I C	46 Spec 251 40#20, 4#16 2#8 Power Service I P	61 61#20 Service I 	80 10#20 13#16 4#12 Coax 3#8 Quadrax Q
81 22#22D 3#20, 11#16 2#12 3#8 Quadrax Q	82 97#22D 2#8 Quadrax Q	86 40#20 4#16 2#8 Quadrax Q	87 36#22D 6#8 Quadrax Q	88 8#8 Quadrax Q	90 40#20, 4#16 2#8 Triax Service I C	H1 1#0000 High power P	

As stated in MIL-DTL-38999 standard, insert arrangements using multi-axial contacts (coax, twinax, quadrax, ...) should not be used in firewall applications.

Contact layouts (matrix)

Shell size	Layout	MIL-DTL-38999 (QPL) Aluminum, Stainless steel & Composite	8D Titanium	JVS-CECC Bronze connector	Hermetics	EN3645	BACC63 CT/CU DB/DC	Number of contacts	#26	#22D	#20	#16	#12	#10	#8	#4	Fiber optic or High power
09 / A	09-01	OK	OK	OK				1									1 Optic.
	09-05 ⁽¹⁾	OK	OK	OK				1							1 Qdx		
	09-12	OK						12	12								
	09-35	Q	OK	Q	OK	Q	Q	6		6							
	09-98	Q	OK	Q	OK	Q	Q	3			3						
11 / B	11-01	OK	OK					1					1				
	11-01	OK	OK	OK				1							1 Coax		
	11-02	Q	OK	Q		Q	Q	2				2					
	11-02	OK	OK	OK				2									2 Optic.
	11-04	Q	OK	OK			Q	4			4						
	11-05	Q	OK	Q		Q	Q	5			5						
	11-12			OK				1					1				
	11-22	OK	OK	OK				4		4							
	11-26	OK						26	26								
	11-35	Q	OK	Q	OK	Q	Q	13		13							
	11-80	OK	OK	OK				1							1 Twx		
	11-80 sp.251	OK	OK	OK				1							1 Pow		
	11-81	OK	OK	OK				1							1 Qdx		
	11-98	Q	OK	Q	OK	Q	Q	6			6						
	11-99	Q	OK	Q		Q	Q	7			7						
13 / C	13-03	OK	OK	OK				3									
	13-04	Q	OK	Q	OK	Q	Q	4				4					
	13-04	OK	OK	OK				4									4 Optic.
	13-08	Q	OK	Q	OK	Q	Q	8			8						
	13-26	OK	OK	Q		Q		8		6			2				
	13-35	Q	OK	Q	OK	Q	Q	22		22							
	13-43	OK						43	43								
15 / D	13-98	Q	OK	Q	OK	Q	Q	10			10						
	15-05	Q	OK	Q		Q	Q	5				5					
	15-06	OK	OK	OK				6									6 Optic.
	15-15	Q	OK	Q		Q	Q	15			14	1					
	15-18	Q	OK	Q	OK	Q	Q	18			18						
	15-19	Q	OK	Q	OK	Q	Q	19			19						
	15-35	Q	OK	Q	OK	Q	Q	37		37							
17 / E	15-97	Q	OK	Q	OK	Q	Q	12			8	4					
	17-02	Q	OK	OK		Q	Q	39		38					1 Twx		
	17-02 sp.251	OK	OK	OK				39		38					1 Pow		
	17-06	Q	OK	Q	OK	Q	Q	6					6				
	17-08	Q	OK	Q	OK	Q	Q	8				8					
	17-20	OK	OK	OK				20		16			4				
	17-22	OK	OK	OK				4					2		2 Twx		
	17-22 sp.251	OK	OK	OK				4					2		2 Pow		
	17-26	Q	OK	Q	OK	Q	Q	26			26						
	17-35	Q	OK	Q	OK	Q	Q	55		55							
	17-75	OK	OK	OK				2							2 Twx		
	17-75 sp.251	OK	OK	OK				2							2 Pow		
	17-80	OK	OK	OK				4					2		2 Qdx		
	17-81	OK	OK	OK				39		38					1 Qdx		
	17-82	OK	OK	OK			Q	2							2 Qdx		
	17-99	Q	OK	Q		Q	Q	23			21	2					
19 / F	19-08	OK	OK	OK				8									8 Optic.
	19-11	Q	OK	Q		Q	Q	11				11					
	19-18	Q	OK	OK			Q	18		14					4 Twx		
	19-18 sp.251	OK	OK	OK													
	19-28	Q	OK	Q			Q	28			26	2					
	19-32	Q	OK	Q		Q	Q	32			32						
	19-35	Q	OK	Q	OK	Q	Q	66		66							
	19-84	OK	OK	OK				18		14					4 Qdx		
	19-H1	OK						1									1 #00

OK SOURIAU's layout

Q SOURIAU's layout & Layout according to corresponding norm

(1) Grounded insert only - Please consult us

#8 Pow: Power; Qdx: Quadrax; Twx: Concentric Twinax

As stated in MIL-DTL-38999 standard, insert arrangements using multi-axial contacts (coax, twinax, quadrax, ...) should not be used in firewall applications.

Contact layouts (matrix)

Shell size	Layout	MIL-DTL-38999 (QPL) Aluminum, Stainless steel & Composite	8D Titanium	JVS-CECC Bronze connector	Hermetics	EN3645	BACC63 CT/CU DB/DC	Number of contacts	#26	#22D	#20	#16	#12	#10	#8	#4	Fiber optic or High power
21 / G	21-11	Q	OK	Q		Q	Q	11					11				
	21-12	OK	OK	OK				12									12 Optic
	21-16	Q	OK	Q		Q	Q	16				16					
	21-20	OK	OK	OK				20			18				2 Twx		
	21-20 sp.251	OK	OK	OK				20			18				2 Pow		
	21-35	Q	OK	Q		Q	Q	79		79							
	21-39	Q	OK	Q		Q	Q	39			37	2					
	21-41	Q	OK	Q	OK	Q	Q	41			41						
	21-42	OK	OK	OK				2								2 Pow	
	21-48	OK	OK	Q	OK			4							4 Pow		
	21-59	OK	OK	OK				59		55			4				
	21-72	OK	OK	OK				8				6					2 Pow
	21-75	Q	OK	OK		Q	Q	4							4 Twx		
	21-75 sp.251	OK	OK	OK				4							4 Pow		
	21-77	OK	OK	OK				19		17					2 Twx		
23 / H	21-77 sp.251	OK	OK	OK				19		17					2 Pow		
	21-78	OK	OK	OK			Q	19		17					2 Qdx		
	21-80	OK	OK	OK				20			18				2 Qdx		
	21-84	OK	OK	OK			Q	4							4 Qdx		
	23-06	OK	OK	OK				6							6 Twx		
	23-06 sp.251	OK	OK	OK				6							6 Pow		
	23-21	Q	OK	Q		Q	Q	21				21					
	23-32	Q	OK	OK				32			32						
25 / J	23-35	Q	OK	Q		Q	Q	100		100							
	23-53	Q	OK	Q	OK	Q	Q	53			53						
	23-54	OK	OK	OK		Q		53		40		9	4				
	23-55	Q	OK	Q	OK	Q	Q	55			55						
	23-86	OK	OK	OK				6							6 Qdx		
	23-H1	OK						1									1 #000
	25-04	Q	OK	OK	OK	Q	Q	56			48	8					
	25-07	Q	OK	OK		Q	Q	99		97					2 Twx		
	25-07 sp.251	OK	OK	OK				99		97					2 Pow		
	25-08	Q	OK	Q ⁽²⁾		Q	Q	8							8 Twx		
	25-08 sp.251	OK	OK	OK				8							8 Pow		
	25-11	Q	OK	OK		Q	Q	11			2			9			
	25-17	OK	OK	OK				42		36					6 Twx		
	25-17 sp.251	OK	OK	OK				42		36					6 Pow		
	25-19	Q	OK	Q	OK	Q	Q	19					19				
	25-20	Q	OK	OK ⁽³⁾		Q ⁽⁴⁾	Q ⁽⁵⁾	30			10	13	4 ⁽⁶⁾		3 Twx		
	25-20 sp.251	OK	OK	OK				30			10	3	4		3 Pow		
	25-24	Q	OK	Q		Q	Q	24				12	12				
	25-24	OK	OK	OK				24									24 Optic.
	25-29	Q	OK	Q		Q	Q	29				29					
	25-35	Q	OK	Q		Q	Q	128		128							
	25-37	Q	OK	OK		Q	Q	37				37					
	25-41	OK	OK	OK				41		22	3	11	2		3 Twx		
	25-41 sp.251	OK	OK	OK				41		22	3	11	2		3 Pow		
	25-43	Q	OK	Q		Q	Q	43			23	20					
	25-44	OK	OK	OK				8				4				4 Pow	
	25-46	Q	OK	OK		Q	Q	46			40	4			2 Coax		
	25-46 sp.251	OK	OK	OK				46			40	4			2 Pow		
	25-61	Q	OK	Q		Q	Q	61			61						
	25-80	OK	OK	OK				30			10	13	4		3 Qdx		
	25-81	OK	OK	OK				41		22	3	11	2		3 Qdx		
	25-82	OK	OK	OK				99		97					2 Qdx		
	25-86	OK	OK	OK				46			40	4			2 Qdx		
	25-87	OK	OK	OK				42		36					6 Qdx		
	25-88	OK	OK	OK				8							8 Qdx		
	25-90	Q	OK	OK				46			40	4			2 Twx		
	25-H1	OK						1									1 #0000

OK SOURIAU's layout

Q SOURIAU's layout & Layout according to corresponding norm

(2) For CECC, layout 25-08 only delivered without contact

(3) For classes F, W, S, K only

(4) For classes F, W, K only

(5) Qualified BACC63DB/DC only

(6) 4 #12 coax (2+2)

#8 Pow: Power; Qdx: Quadrax; Twx: Concentric Twinax

As stated in MIL-DTL-38999 standard, insert arrangements using multi-axial contacts (coax, twinax, quadrax, ...) should not be used in firewall applications.

8D SERIES

8D Series

Standard Series

■ Aluminum Series:	
Part numbers	22
Dimensions	24
Connectors weight	27
Backshells	28
Metallic caps	34
■ Composite Series:	
Part numbers	35
Dimensions	37
Connectors weight	39
Backshells	40
■ Stainless Steel Series:	
Part numbers	41
Dimensions	43
Connectors weight	46
■ Titanium Series:	
Part numbers	47
Dimensions	48
Connectors weight	51
■ Bronze Series:	
Part numbers	52
Dimensions	53
Connectors weight	56
Backshells	57
Metallic caps	61

Connector part numbers

Basic Series	8D	0	-	11	W	35	P	N			L
Shell style: 0: Square flange receptacle 1: In line receptacle 7: Jam nut receptacle 5: Plug with RFI shielding Also available: . Square flange receptacle with clinch nuts or helicoils (see page 126) . Jam nut receptacle with double flange (see page 129)											
Type: - : Connectors with standard crimp contacts. L: Receptacle with long PC tail (male and female size #22D, #20). C: Receptacle with short PC tail (male and female #22D, #20, #16, #12). S: Receptacle with specific PC tail (male et female #22D) W: Receptacle with male contacts #22D for wire wrap (3 wraps) T: Receptacle with male contacts #20 for wire wrap (2 wraps) P: Receptacle with solder cup contacts - please consult us . see page 134 for Reinforced sealing Series with solder cup contacts . see page 68 for solder cup contacts information											
Shell size: 09, 11, 13, 15, 17, 19, 21, 23, 25											
Plating: W: Olive drab cadmium F: Nickel ZC: Green zinc cobalt Z: Black zinc nickel											
Contact layout: See pages 13 to 19											
Contact type: P: Pin A: Connector supplied less pin contact or with specific contacts (connector marking: A + orientation) S: Socket B: Connector supplied less socket contact or with specific contacts (connector marking: B + orientation)											
Orientation: N, A, B, C, D, E (see page 75)											
Specification: 046: Tinned straight PC tail 251: Connector provided with power contacts (layouts with contact #8) 022: Fuel tank											
Special custom: None: Standard plastic cap M: Antistatic plastic cap L: For P or S contact type only, connectors delivered without contacts, connectors marking P or S plus orientation											

Note: PC tail contacts without shoulder also available. Please see page 132.

MIL-DTL-38999 part numbers

Basic Series	D38999/	20	W	B	35	P	N	L
Shell style: 20: Square flange receptacle 24: Jam nut receptacle 26: Plug with RFI shielding.								
Plating: Z: Black zinc nickel W: Olive drab cadmium F: Nickel								
Shell size: A, B, C, D, E, F, G, H, J								
Contact layout: See page 18 for layout according to MIL-DTL-38999								
Contact type: P: Pin A: Connector supplied less pin contact or with specific contacts (connector marking: A + orientation) S: Socket B: Connector supplied less socket contact or with specific contacts (connector marking: B + orientation)								
Orientation: N, A, B, C, D, E (see page 75)								
L: For P or S contact type only, connector delivered without contacts, connector marking P or S (without L)								

Note: To place an order of MIL connectors delivered without MIL removable crimp contacts and keep P or S plus orientation marking, it must be specified clearly on the order (by adding a suffix L at the end of the P/N or specified in comment).

Delivered with MIL contacts mandatory.

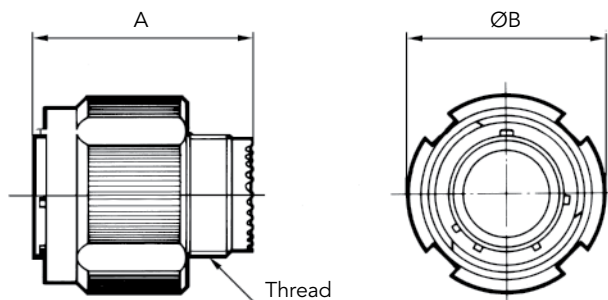
As stated in MIL-DTL-38999 standard, insert arrangements using multi-axial contacts (coax, twinax, quadax, ...) should not be used in firewall applications.

EN3645 part numbers

Basic Series	EN3645	W	6	G	N	35	B	N
Plating: W: Olive drab cadmium F: Nickel								
Shell style: 0: Square flange receptacle 6: Plug 7: Jam nut receptacle								
Shell size: 09=A, 11=B, 13=C, 15=D, 17=E, 19=F, 21=G, 23=H, 25=J								
Grounding: N: Standard insert not grounded								
Contact layout: See page 18 for layout according to EN3645								
Contact type: A: Connector supplied less pin contact B: Connector supplied less socket contact F: Socket M: Pin								
Orientation: N, A, B, C, D, E (see page 75)								

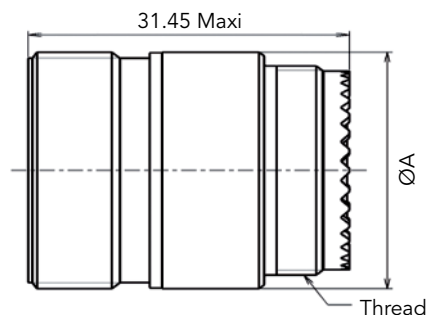
Dimensions

Plug type 5



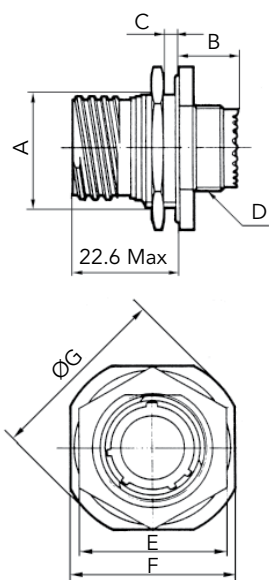
Shell size	A Max	Thread	ØB Max
09 (A)	31.00	M12 x 1-6g	21.80
11 (B)		M15 x 1-6g	25.00
13 (C)		M18 x 1-6g	29.40
15 (D)		M22 x 1-6g	32.50
17 (E)		M25 x 1-6g	35.70
19 (F)		M28 x 1-6g	38.50
21 (G)		M31 x 1-6g	41.70
23 (H)		M34 x 1-6g	44.90
25 (J)		M37 x 1-6g	48.00

Receptacle type 1



Shell size	Thread	ØA
09 (A)	M12 x 1-6g	15.90
11 (B)	M15 x 1-6g	19.00
13 (C)	M18 x 1-6g	22.25
15 (D)	M22 x 1-6g	25.45
17 (E)	M25 x 1-6g	30.20
19 (F)	M28 x 1-6g	31.75
21 (G)	M31 x 1-6g	34.95
23 (H)	M34 x 1-6g	38.10
25 (J)	M37 x 1-6g	41.30

Receptacle type 7



Shell size	A ^{±0.15}	B Max	C Max	D Thread	E Max	F ^{±0.4}	ØG Max
09 (A)	16.53	9.9	3.2	M12 x 1-6g	23	27	30.5
11 (B)	19.07			M15 x 1-6g	26	31.8	35.2
13 (C)	23.82			M18 x 1-6g	31	34.9	38.4
15 (D)	26.97			M22 x 1-6g	34	38.1	41.6
17 (E)	30.15			M25 x 1-6g	37	41.3	44.8
19 (F)	33.32			M28 x 1-6g	41	46	49.5
21 (G)	36.50			M31 x 1-6g	46	49.2	52.7
23 (H)	39.67			M34 x 1-6g	47	52.4	55.9
25 (J)	42.85			M37 x 1-6g	51.23	55.6	59

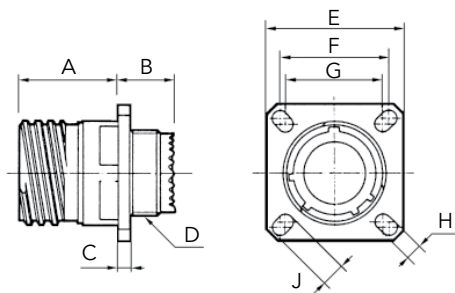
Recommended coupling torque on panel for jam nut receptacle (type 7)

Shell	09 (A)	11 (B)	13 (C)	15 (D)	17 (E)	19 (F)	21 (G)	23 (H)	25 (J)
Coupling torque (±0.5 N.m)	4	5	7	8	9	10	12	13	14

Note: All dimensions are in millimeters (mm)

Dimensions

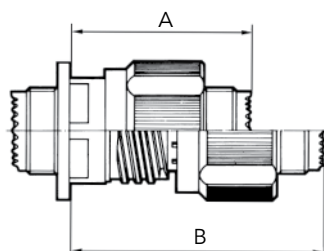
Receptacle type 0



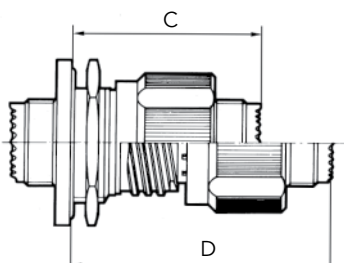
Shell size	A Max	B Max	C Max	D Thread	E ± 0.3	F	G	H ± 0.2	J ± 0.2
09 (A)	20.9	10.72	2.5	M12 x 1-6g	23.8	18.26	15.09	3.25	5.49
11 (B)				M15 x 1-6g	26.2	20.62	18.26		4.93
13 (C)				M18 x 1-6g	28.6	23.01	20.62		4.45
15 (D)				M22 x 1-6g	31	24.61	23.01		4.93
17 (E)				M25 x 1-6g	33.3	26.97	24.61		4.93
19 (F)	20.07	11.54	3.2	M28 x 1-6g	36.5	29.36	26.97	3.91	6.15
21 (G)				M31 x 1-6g	39.7	31.75	29.36		6.15
23 (H)				M34 x 1-6g	42.9	34.93	31.75		6.15
25 (J)				M37 x 1-6g	46	38.1	34.93		6.15

Mated connectors

Type 0 with plug

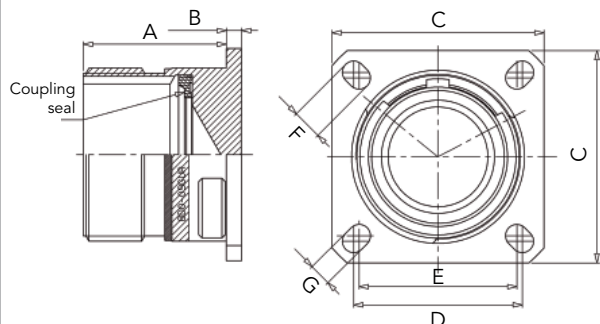


Type 7 with plug



Shell size	A Max	B Max	C Max	D Max
09 to 11	37.00	52.30	38.30	53.60
13 to 19	37.00	52.30	38.50	53.80
21 to 25	36.00	51.30	38.50	53.80

Dummy receptacle



Shell size	Part number	A Max	B Max	C ± 0.30	D	E	F ± 0.20	G ± 0.20
09	8D0-09•UR	20.90	2.50	23.80	18.26	15.09	4.49	3.25
11	8D0-11•UR	20.90	2.50	26.20	20.62	18.26	4.93	3.25
13	8D0-13•UR	20.90	2.50	28.60	23.01	20.62	4.93	3.25
15	8D0-15•UR	20.90	2.50	31.00	24.61	23.01	4.93	3.25
17	8D0-17•UR	20.90	2.50	33.30	26.97	24.61	4.93	3.25
19	8D0-19•UR	20.90	2.50	36.50	26.97	24.61	4.93	3.25
21	8D0-21•UR	20.10	3.20	39.70	31.75	29.36	4.93	3.25
23	8D0-23•UR	20.10	3.20	42.90	34.93	31.75	6.15	3.91
25	8D0-25•UR	20.10	3.20	46.00	38.10	34.93	6.15	3.91

•: "G" for Olive green cadmium; "F" for Nickel.

Note: All dimensions are in millimeters (mm)

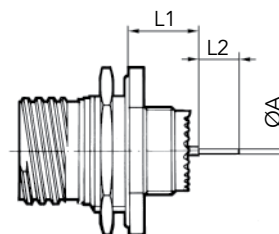
PC tail contacts lengths

	Contact size	Contact type		PC tail type	Shell size								
					09 (A)	11 (B)	13 (C)	15 (C)	17 (E)	19 (F)	21 (G)	23 (H)	25 (J)
ØA	#22D	M & F	Max	L & C	0.70								
		M & F	Max	S	0.50								
	#20	M & F	Max	C	0.70								
	#16	M & F	Max	C	1.15								
	#12	M & F	Max	C	1.65								
L1	#22D	M	Min	L & C	10.52		10.34						
		M	Max	L & C	11.46		11.28						
		F	Min	L & C	10.19		10.01						
		F	Max	L & C	11.46		11.28						
		M	Min	S	10.19		10.01						
		M	Max	S	11.46		11.28						
		F	Min	S	10.69		10.51						
		F	Max	S	11.63		11.45						
	#20	M	Min	C	10.36		10.18						
		M	Max	C	11.63		11.45						
		F	Min	C	10.69		10.51						
		F	Max	C	11.63		11.45						
	#16	M	Min	C	10.69		10.51						
		M	Max	C	11.63		11.45						
		F	Min	C	10.69		10.51						
		F	Max	C	11.63		11.45						
	#12	M	Min	C	10.63		10.45						
		M	Max	C	11.56		11.38						
		F	Min	C	10.63		10.45						
		F	Max	C	11.56		11.38						
L2	#22D	M & F	Max	L	8.50								
		M & F	Max	C	4.00								
		M & F	Max	S	5.10								
	#20	M & F	Max	C	5.10								
	#16	M & F	Max	C	5.10								
	#12	M & F	Max	C	5.10								
L3	#22D	M	Min	L & C	9.48				9.59				
		M	Max	L & C	10.58				10.69				
		F	Min	L & C	9.15				9.26				
		F	Max	L & C	10.58				10.69				
		M	Min	S	9.65				9.76				
		M	Max	S	10.75				10.86				
		F	Min	S	9.15				9.26				
		F	Max	S	10.75				10.86				
	#20	M	Min	C	9.65				9.76				
		M	Max	C	10.75				10.86				
		F	Min	C	9.65				9.76				
		F	Max	C	10.75				10.86				
	#16	M	Min	C	9.64				9.75				
		M	Max	C	10.75				10.86				
		F	Min	C	9.64				9.75				
		F	Max	C	10.75				10.86				
	#12	M	Min	C	10.25				9.95				
		M	Max	C	11.21				10.91				
		F	Min	C	10.25				9.95				
		F	Max	C	11.21				10.91				

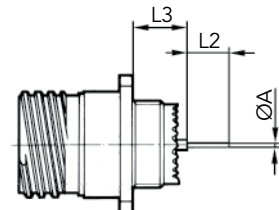
M: Male contact
F: Female contact

L: Long PC tail
C: Short PC tail
S: Specific PC tail

Receptacle type 7



Receptacle type 0



Note: All dimensions are in millimeters (mm)

Connectors weight - in gram (±15%)

Shell size & Layout		With contacts						Without contacts					
		Plug (type 5)		Receptacle (type 0)		Receptacle (type 7)		Plug (type 5)		Receptacle (type 0)		Receptacle (type 7)	
		Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female
09	35	11.47	13.05	9.15	10.73	13.91	15.49	11.05	11.55	8.73	9.23	13.49	13.99
	98	11.47	12.77	9.15	10.45	13.91	15.21	11.05	11.57	8.73	9.25	13.49	14.01
11	01	14.98	17.92	12.01	14.95	18.17	21.11	14.32	16.32	11.35	13.35	17.51	19.51
	02	14.61	17.15	11.64	14.18	17.80	20.34	13.99	15.59	11.02	12.62	17.18	18.78
	04	14.80	17.86	11.83	14.89	17.99	21.05	14.24	16.26	11.27	13.29	17.43	19.45
	05	14.83	18.04	11.86	15.07	19.48	21.23	14.13	16.04	11.16	13.07	17.32	19.23
	22	14.47	16.89	11.50	13.92	17.66	20.08	14.19	15.89	11.22	12.92	17.38	19.08
	35	14.73	18.20	11.76	15.30	17.68	21.39	13.82	14.95	10.85	12.05	17.01	18.14
	80	18.30	21.90	15.30	18.90	21.50	28.39	13.80	14.90	10.80	11.90	17.00	18.10
	98	14.70	17.46	11.73	14.49	17.89	20.65	13.86	15.06	10.89	12.09	17.05	18.25
	99	14.87	18.09	11.90	15.12	18.06	21.28	13.89	15.29	10.92	12.32	17.08	18.48
13	04	21.04	24.82	15.71	19.29	24.14	27.92	19.80	21.70	14.47	16.17	22.90	24.80
	08	21.42	26.60	16.09	21.27	24.52	29.70	20.30	23.40	14.97	18.07	23.40	26.50
	26	21.79	27.44	16.46	22.11	24.89	30.54	20.05	22.74	14.72	17.41	23.15	25.84
	35	21.22	26.99	15.89	21.46	24.32	30.09	19.68	21.49	14.35	15.96	22.78	24.59
	98	21.08	25.70	15.75	20.37	24.18	28.80	19.68	21.70	14.35	16.37	22.78	24.80
15	05	26.04	31.38	19.54	24.88	29.62	34.96	24.49	27.48	17.99	20.98	28.07	31.06
	15	26.84	34.00	20.34	27.22	30.42	37.58	24.57	27.62	18.07	20.84	28.15	31.20
	18	27.05	35.93	20.55	29.43	30.63	39.51	24.53	28.73	18.03	22.23	28.11	32.31
	19	26.58	34.31	20.08	27.81	30.16	37.89	23.92	26.71	17.42	20.21	27.50	30.29
	35	26.68	35.92	20.18	29.42	30.26	39.50	24.09	26.67	17.59	20.17	27.67	30.25
	97	26.51	33.56	20.01	27.06	30.09	37.14	24.15	27.24	17.65	20.74	27.73	30.82
	02	32.96	46.30	31.26	44.60	42.06	55.40	25.80	29.80	24.10	28.10	34.90	38.90
17	06	29.90	39.50	28.21	37.81	39.00	48.60	25.94	29.90	24.25	28.21	35.04	39.00
	08	28.89	37.62	27.20	35.93	37.99	46.72	26.41	31.38	24.72	29.69	35.51	40.48
	26	29.47	40.26	27.78	38.57	38.57	49.36	25.83	29.86	24.14	28.17	34.93	38.96
	35	29.71	43.26	28.02	41.57	38.81	52.36	25.86	29.51	24.17	27.82	34.96	38.61
	75	35.31	46.60	33.62	44.91	44.41	55.70	26.31	32.60	24.62	30.91	35.41	41.70
	99	29.52	40.08	27.83	38.39	38.62	49.18	25.96	30.12	24.27	28.43	35.06	39.22
	11	37.77	51.36	31.07	44.66	44.62	58.21	34.36	42.78	27.66	46.43	30.86	49.63
19	32	36.98	50.38	30.28	43.68	43.83	57.23	32.50	37.58	25.80	41.23	29.00	44.43
	35	37.29	53.74	30.59	47.04	44.14	44.09	32.67	37.24	25.97	40.89	29.17	44.09
	11	45.51	65.35	39.31	59.05	53.19	73.03	38.25	47.75	32.05	41.45	35.55	55.43
21	16	42.61	57.89	36.41	51.69	50.29	65.57	37.65	45.41	31.45	49.59	34.95	53.09
	35	42.89	63.55	36.69	57.25	50.57	71.23	37.36	43.80	31.16	37.50	34.66	51.48
	39	44.27	64.60	38.07	58.40	51.95	72.28	38.47	48.24	32.27	52.42	35.77	55.92
	41	42.81	60.18	36.61	64.36	50.49	67.86	37.07	43.78	30.87	47.96	34.37	51.46
	48	49.59	49.93	43.39	63.62	55.27	57.61	36.48	43.38	30.28	36.70	44.16	51.06
	75	54.48	71.38	48.28	65.18	62.16	79.06	36.48	43.38	30.28	37.18	44.16	51.06
	21	50.49	73.74	44.19	67.44	59.23	82.48	43.98	57.36	37.68	62.20	41.58	66.10
23	35	48.85	75.00	42.55	68.70	57.59	83.74	41.85	50.00	35.55	54.84	39.45	58.74
	53	48.91	71.10	42.61	64.80	57.65	79.84	41.49	49.90	35.19	54.74	39.09	58.64
	55	49.66	72.73	43.36	66.43	58.40	81.47	41.96	50.73	35.66	55.57	39.56	59.47
	07	61.89	90.70	55.73	85.10	71.15	99.10	46.41	56.20	40.25	61.26	44.45	65.46
25	11	54.48	71.38	48.28	79.90	62.16	79.06	36.48	43.38	42.94	56.60	58.36	71.36
	19	59.76	91.77	53.60	85.61	69.02	101.03	47.22	61.37	41.06	66.43	45.26	70.63
	24	59.26	90.62	53.10	84.46	68.52	99.88	47.62	62.06	41.46	67.12	45.66	71.32
	29	57.58	86.55	51.42	80.39	66.84	95.81	48.59	63.93	42.43	68.99	46.63	73.19
	35	55.37	88.20	49.21	82.04	64.63	97.46	46.41	56.20	40.25	61.26	44.45	65.46
	37	57.57	89.86	51.41	59.36	66.83	90.06	46.10	61.00	39.94	60.50	55.36	61.20
	44	52.80	67.61	46.53	65.39	62.05	83.39	44.40	59.22	38.14	57.00	53.66	75.00
	43	57.62	88.30	51.46	82.14	66.88	97.56	48.20	63.50	42.04	68.56	46.24	72.76
	46	59.92	83.76	53.76	77.60	69.18	93.02	45.28	55.44	39.12	60.50	43.32	64.70
	61	54.67	81.42	48.51	75.26	63.93	90.68	46.13	57.02	39.97	62.08	44.17	66.28
	08	81.00	112.83	74.84	106.67	90.26	122.09	45.00	56.83	38.84	61.69	43.04	66.09
	20	66.02	96.24	59.86	90.08	75.28	105.50	44.45	54.70	38.29	59.76	42.49	63.96
	04	58.42	88.27	52.26	82.11	67.68	97.53	49.22	62.83	43.06	67.89	47.26	72.09

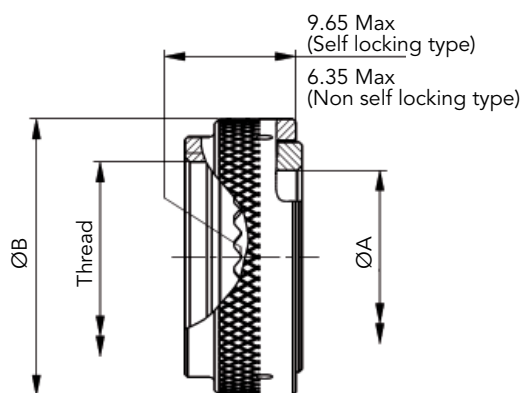
SOURIAU aluminum backshells

Ordering information

Basic Series	8D	AB	05	A	17	W	S	02	-
Accessories type									
Type:									
01: Backnut		04: Crimp ring							
02: Cable clamp		05: Band lock							
03: Shrink boot									
Angle:									
A: Straight									
B: 90° (Type 02 only)									
Shell size:									
09, 11, 13, 15, 17, 19, 21, 23, 25									
Finish:									
Z: Black zinc nickel									
W: Olive green cadmium									
F: Nickel									
A: Black anodized									
Self locking option:									
None									
S: Self locking (available for Types 01 & 02 - mandatory for Type 05)									
Cable entry (Type 05 only):									
02, 03 (03 mandatory for shell size 09 & 11)									
Drain hole option:									
None									
D: Drain hole (Type 03 only)									

Dimensions

Aluminum backshell Type 01 - Backnut

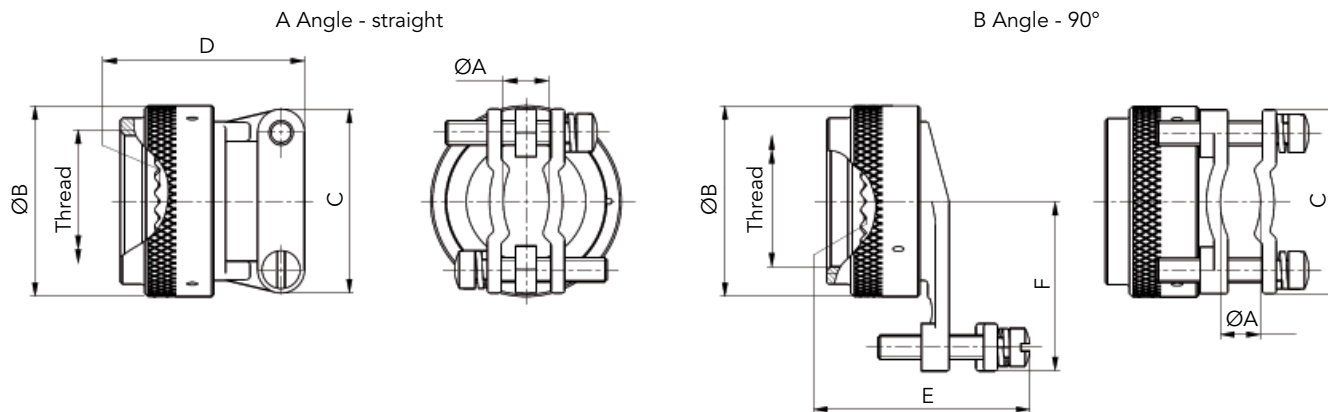


Shell size	ØA Min	ØB Max
09	6.7	17.9
11	9.95	20.9
13	12.85	24.3
15	17.0	27.9
17	19.25	31.3
19	21.7	35.3
21	24.7	38.1
23	27.8	41.5
25	32.0	44.5

Thread: See page 30 for information.

SOURIAU aluminum backshells

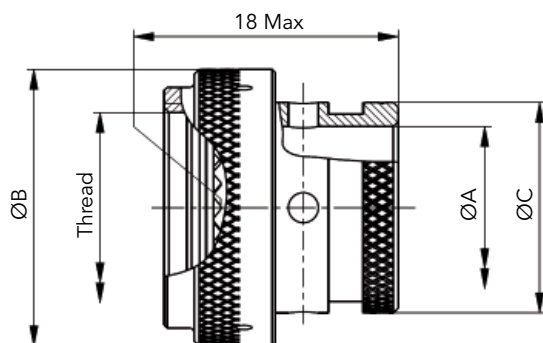
Aluminum backshell Type 02 - Cable clamp



Shell size	ØA		ØB Max	C Max	D Max	E Max	F Max
	Min	Max					
09	2.49	5.94	17.9	21.5	23.1	29.5	20
11	3.89	5.94	20.9	21.5	23.1	29.5	21.5
13	4.83	8.33	24.3	24.5	25.6	31.5	23.5
15	6.60	11.61	27.9	27.5	26.9	35.8	25.5
17	7.19	15.6	31.3	31.5	29.4	40.1	27.5
19	8.26	16.1	35.3	35.5	35.8	40.6	30.5
21	8.71	17.73	38.1	37	38.3	42.7	31.5
23	9.68	20.9	41.5	40.5	42.1	46.2	34.5
25	10.62	21.67	44.5	45	44.7	49	36.5

Thread: See page 30 for information.

Aluminum backshell Type 03 - Shrink boot



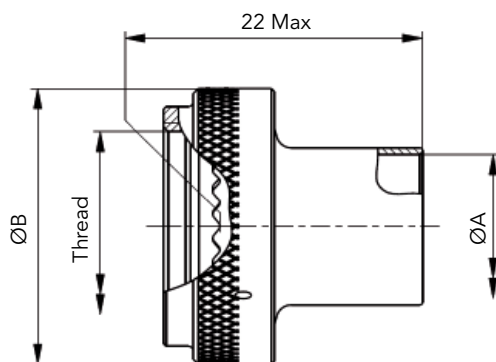
Shell size	ØA Min	ØB Max	C Max
09	6.7	19.0	11.3
11	9.95	21.5	14.9
13	12.85	25.3	17.8
15	16.05	29.1	21.27
17	19.2	31.7	24.3
19	21.5	35.5	26.4
21	24.7	39.3	30.8
23	27.8	41.8	34.1
25	31	46.9	36.6

Thread: See page 30 for information.

Note: All dimensions are in millimeters (mm)

SOURIAU aluminum backshells

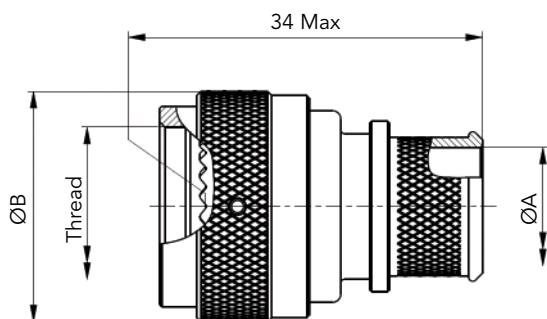
Aluminum backshell Type 04 - Crimp ring



Shell size	ØA Min	ØB Max
09	6	17.9
11	8.2	20.9
13	10.5	24.3
15	13.6	27.9
17	16.9	31.3
19	20	34.3
21	23.2	38.1
23	26.1	41.5
25	28.1	44.4

Thread: See below for information.

Aluminum backshell Type 05 - Band lock



Shell size	ØA Max - Entry size		ØB Max
	02	03	
09	-	6.6	17.9
11	-	8	24.9
13	8	11.2	29.3
15	11.2	14.4	32.4
17	12.8	16	35.6
19	16	19.1	38.4
21	16	20.7	41.6
23	17.6	23.9	44.8
25	19.1	25.5	47.9

Thread: See below for information.

Recommended installation torque

Shell Size	Installation Torque (Inch-Pounds)
09, 11, 13, 15, 17 & 19	40
21, 23 & 25	80

Note: Torque values are based on 80% of the coupling thread strength specified in SAE-AS85049 standard.

Thread information

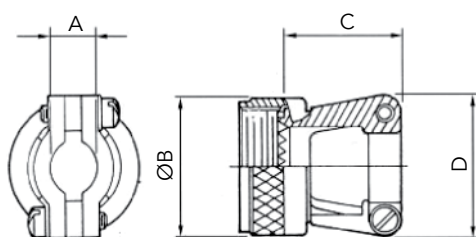
Shell size	UNEF Thread
09	M12x1.0-6H-0.10R
11	M15x1.0-6H-0.10R
13	M18x1.0-6H-0.10R
15	M22x1.0-6H-0.10R
17	M25x1.0-6H-0.10R
19	M28x1.0-6H-0.10R
21	M31x1.0-6H-0.10R
23	M34x1.0-6H-0.10R
25	M37x1.0-6H-0.10R

Note: All dimensions are in millimeters (mm)

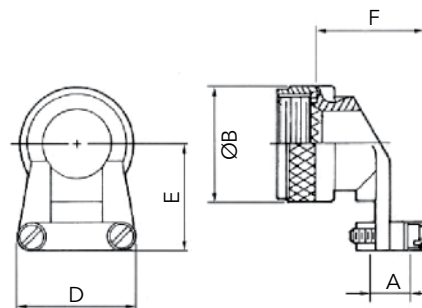
M85049 aluminum backshells

Backshells - Cable clamp

Straight cable clamp (Type 38)



90° cable clamp (Type 39)



Shell size	A		ØB Max	C Max	D Max	E	F
	Min	Max					
09	2.50	5.90	21.80	23.10	21.60	25.40	25.70
11	3.90	5.90	25.00	23.10	22.90	27.90	25.70
13	4.80	8.30	29.40	25.70	27.90	27.90	30.70
15	6.60	11.60	32.50	26.90	29.20	31.80	32.00
17	7.20	15.60	35.70	29.50	33.00	33.00	35.80
19	8.30	16.10	38.50	35.80	38.10	34.30	38.40
21	8.70	17.70	41.70	38.40	40.60	40.60	42.20
23	9.70	20.90	44.90	42.20	43.20	44.50	44.70
25	10.60	21.70	48.00	44.70	45.70	47.00	48.50

Basic Series

M85049

38

-

11

W

Backshell type:

38: Straight cable clamp

39: 90° cable clamp

Nut type:

- : Without self-locking

S: With self-locking

Shell size:

09, 11, 13, 15, 17, 19, 21, 23, 25

Plating:

Type 38 & 39:

A: Black anodized (500 hours salt spray)

W: Olive drab cadmium over nickel (500 hours salt spray)

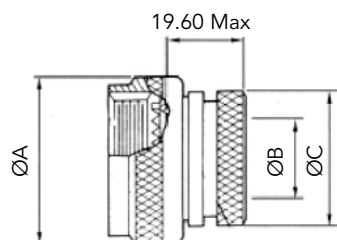
Type 38S & 39S:

W: Olive drab cadmium over nickel (500 hours salt spray)

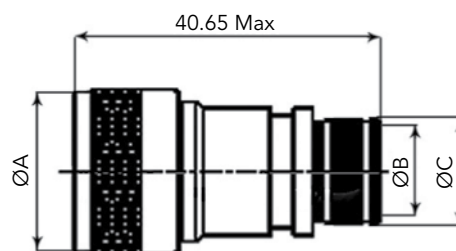
N: Nickel (48 hours salt spray)

M85049 aluminum backshells

Backshells for heat shrink boots

Backshell for heat shrink boots
(Type 69)

Shell size	ØA Max	ØB Max	ØC Max
09	19.10	6.35	13.55
11	21.60	9.50	15.40
13	25.40	12.70	19.70
15	29.20	15.90	21.30
17	31.80	19.00	24.50
19	35.60	20.60	26.50
21	39.40	23.80	30.90
23	41.90	27.00	34.40
25	47.00	30.20	36.65

Straight backshell for EMI/RFI heat
shrink boots (Type 88)

Shell size	ØA Max	ØB ^{±0.10} Entry size		ØC	
		02	03	02	03
09	21.79	-	6.35	-	10.03
11	24.99	-	7.92	-	11.61
13	29.39	7.92	11.13	11.61	14.81
15	32.49	11.13	14.27	14.81	17.96
17	35.71	12.70	15.88	16.38	19.56
19	38.51	15.88	19.05	19.56	22.73
21	41.71	15.88	20.62	19.56	24.30
23	44.91	17.47	23.83	21.06	27.51
25	47.98	19.05	25.40	22.73	29.08

Basic Series

M85049

69

11

A

D

Backshell type:

69: Backshell for heat shrink boots

88: Straight backshell for EMI/RFI heat shrink boots

Shell size:

09, 11, 13, 15, 17, 19, 21, 23, 25

Plating:

Type 69:

A: Black anodised (500 hours salt spray)

Type 88:

W: Olive drab cadmium

N: Nickel

Option (Type 69 only):

Empty: Without drain hole

D: With drain hole

Entry size (Type 88 only):

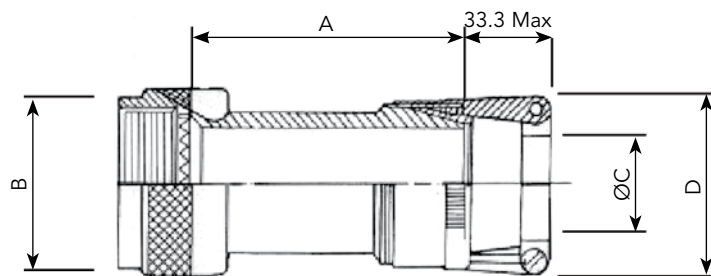
02: See table above

03: See table above

M85049 aluminum backshells

Backshell for screen termination and cable clamp

Backshell for screen termination and cable clamp (Type 19)



Shell size	A Max	B Max	Clamp indicator base on shell size
09	38.10	19.10	01 - 02
11		21.60	01 - 02 - 03
13		25.40	02 - 03 - 04
15		27.90	02 - 03 - 04 - 05
17		31.80	02 - 03 - 04 - 05 - 06
19		35.60	03 - 04 - 05 - 06 - 07
21		38.10	03 - 04 - 05 - 06 - 07 - 08
23		41.90	03 - 04 - 05 - 06 - 07 - 08
25		44.50	04 - 05 - 06 - 07 - 08 - 10

Clamp size indicator	C		D
	Min	Max	
01	1.60	3.20	20.30
02	3.20	6.35	25.40
03	6.35	9.50	27.90
04	7.90	12.70	30.50
05	11.10	15.90	31.80
06	14.30	19.00	35.60
07	17.45	22.20	38.10
08	20.60	24.40	41.90
09	23.80	28.60	44.50
10	27.00	31.75	48.30

Basic Series M85049 19 11 W 03

Shell style:

19: Backshell for screen termination and cable clamp

Shell size: 09, 11, 13, 15, 17, 19, 21, 23, 25

Plating:

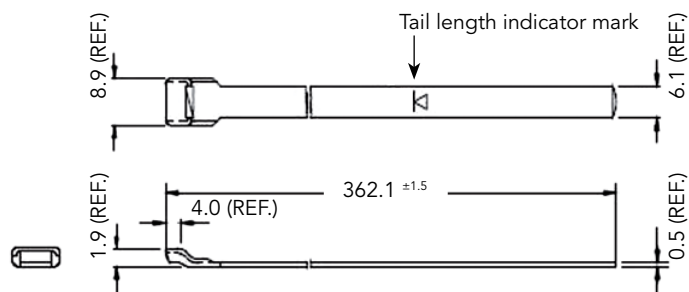
W: Olive drab cadmium

N: Nickel

Clamp size indicator: See tables above

Band-it

	Flat stainless steel standard band	Pre-coiled stainless steel standard band	Hand banding tool
Part number	8599-9344	8599-9345	8599-9346



Note: All dimensions are in millimeters (mm)

Aluminum caps

SOURIAU part number

Basic Series	8D	AC	5	R	09	W
AC: Aluminum caps						
Caps style:						
5: Plug caps						
0: Receptacle caps						
Accessories						
N: With stainless steel rope and ring						
R: With stainless steel rope and eyelet						
Shell size: 09, 11, 13, 15, 17, 19, 21, 23, 25						
Finish						
W: Olive drab cadmium						
F: Nickel						
Z: Black zinc nickel						
A: Black anodized						

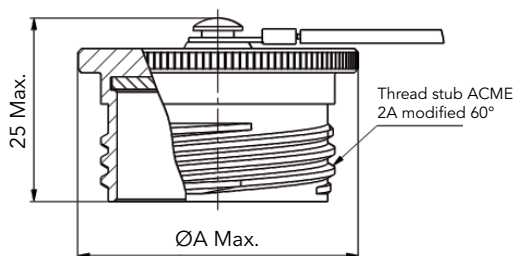
MIL-DTL-38999 part number

Basic Series	D38999 /	32	W	09	R
Caps style					
32: Plug caps					
33: Receptacle caps					
Finish					
W: Olive drab cadmium					
F: Nickel					
Z: Black zinc nickel					
Shell size: 09, 11, 13, 15, 17, 19, 21, 23, 25					
Accessories					
N: With stainless steel rope and ring					
R: With stainless steel rope and eyelet					

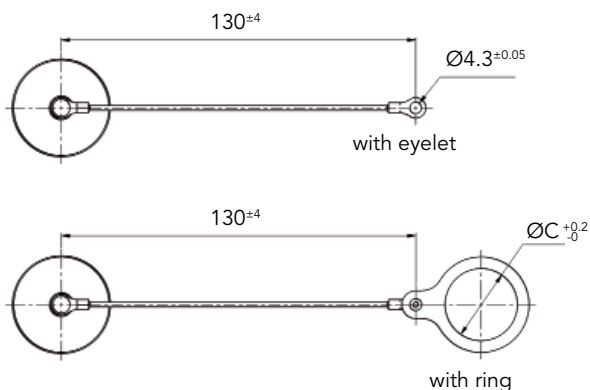
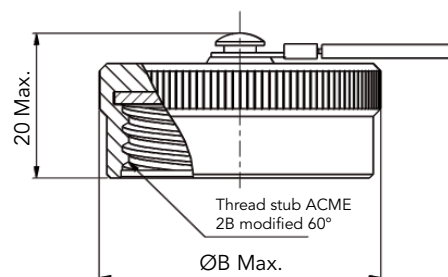
Dimensions

Aluminum caps with stainless steel rope

For plug



For receptacle



Size	ØA	ØB	ØC for plug	ØC for receptacle	Thread
09	22.6	22.8	15	18.4	0.6250-0.1P-0.3L-TS
11	25.8	26.5	18.4	23.2	0.7500-0.1P-0.3L-TS
13	30	30	23.2	26.5	0.8750-0.1P-0.3L-TS
15	33	31.8	23.2	30.3	1.0000-0.1P-0.3L-TS
17	36.5	36.8	26.5	32.6	1.1875-0.1P-0.3L-TS
19	39.2	38.8	30.3	36.5	1.2500-0.1P-0.3L-TS
21	42.5	41.8	32.6	39.3	1.3750-0.1P-0.3L-TS
23	45.8	44.8	36.5	42.9	1.5000-0.1P-0.3L-TS
25	48.9	48.8	39.3	45	1.6250-0.1P-0.3L-TS

Note: All dimensions are in millimeters (mm)

Connector part numbers

Basic Series	8D	0	-	11	J	35	P	N			L
Shell style:											
0: Square flange receptacle											
5: Plug with RFI shielding											
Type:											
- : Connectors with standard crimp contacts.											
L: Receptacle with long PC tail (male and female size #22D, #20).											
C: Receptacle with short PC tail (male and female #22D, #20, #16, #12).											
S: Receptacle with specific PC tail (male et female #22D)											
W: Receptacle with male contacts #22D for wire wrap (3 wraps)											
T: Receptacle with male contacts #20 for wire wrap (2 wraps)											
P: Receptacle with solder cup contacts - see page 69, please consult us											
Shell size: 09, 11, 13, 15, 17, 19, 21, 23, 25											
Plating:											
J: Olive drab cadmium											
M: Nickel											
X: Without plating											
Contact layout: See pages 13 to 19											
Contact type:											
P: Pin (500 mating/unmating)											
H: Pin (1500 mating/unmating)											
A: Connector supplied less pin contact or with specific contacts (connector marking: A + orientation)											
S: Socket (500 mating/unmating)											
J: Socket (1500 mating/unmating)											
B: Connector supplied less socket contact or with specific contacts (connector marking: B + orientation)											
Orientation: N, A, B, C, D, E, T, V (see page 75)											
Specification:											
046: Tinned straight PC tail											
251: Connector provided with power contacts (layouts with contact #8)											
022: Fuel tank											
600: 230V qualified connector (T or V orientation mandatory - Consult us for available layouts)											
Special custom:											
None: Standard plastic cap											
M: Antistatic plastic cap											
L: For P or S contact type only, connectors delivered without contacts, connectors marking P or S plus orientation.											

Note: PC tail contacts without shoulder also available. Please see page 132.

BACC part numbers

Basic Series:	BACC63CT	13	-	98	P	N	H
BACC63CT: 8D5*M (composite plug)							
BACC63CU: 8D0*M (composite square flange receptacle)							
Shell size: 09=A, 11=B, 13=C, 15=D, 17=E, 19=F, 21=G, 23=H, 25=J							
Plating & grounding:							
- : Nickel plated, ungrounded							
G: Nickel plated, grounded							
D: Cadmium plated, ungrounded							
C: Cadmium plated, grounded							
Contact layout: See page 18 for layout according to BACC							
Contact type:							
P: Pin							
S: Socket							
Orientation: N, A, B, C, D, E (see page 75)							
Specification:							
None: With contacts							
H: Without contact & without filler plug							

MIL-DTL-38999 part numbers

Basic Series	D38999/	20	M	B	35	P	N	L
Shell style: 20: Square flange receptacle 26: Plug with RFI shielding.								
Plating: J: Olive drab cadmium M: Nickel								
Shell size: 09=A, 11=B, 13=C, 15=D, 17=E, 19=F, 21=G, 23=H, 25=J								
Contact layout: See page 18 for layout according to MIL-DTL-38999								
Contact type: P: Pin (500 mating/unmating) H: Pin (1500 mating/unmating) A: Connector supplied less pin contact or with specific contacts (connector marking: A + orientation) S: Socket (500 mating/unmating) J: Socket (1500 mating/unmating) B: Connector supplied less socket contact or with specific contacts (connector marking: B + orientation)								
Orientation: N, A, B, C, D, E (see page 75)								
L: For P or S contact type only, connector delivered without contacts, connector marking P or S (without L)								

Note: To place an order of MIL connectors delivered without MIL removable crimp contacts and keep P or S plus orientation marking, it must be specified clearly on the order (by adding a suffix L at the end of the P/N or specified in comment).

Delivered with MIL contacts mandatory.

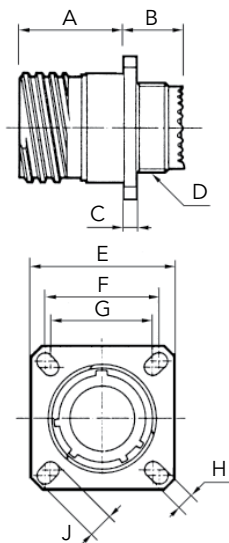
As stated in MIL-DTL-38999 standard, insert arrangements using multi-axial contacts (coax, twinax, quadax, ...) should not be used in firewall applications.

EN3645 part numbers

Basic Series	EN3645	J	6	G	N	35	B	N
Plating: J: Olive drab cadmium M: Nickel								
Shell style: 0: Square flange receptacle 6: Plug								
Shell size: 09=A, 11=B, 13=C, 15=D, 17=E, 19=F, 21=G, 23=H, 25=J								
Grounding: N: Standard insert not grounded								
Contact layout: See page 18 for layout according to EN3645								
Contact type: A: Connector supplied less pin contact B: Connector supplied less socket contact F: Socket M: Pin								
Orientation: N, A, B, C, D, E (see page 75)								

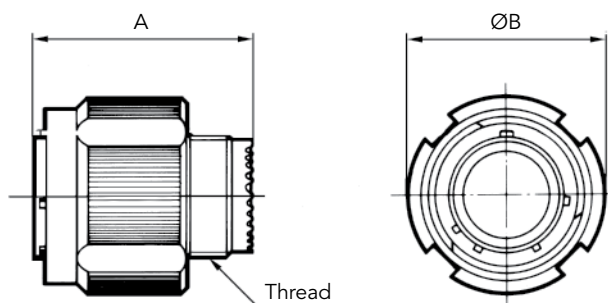
Dimensions

Receptacle type 0



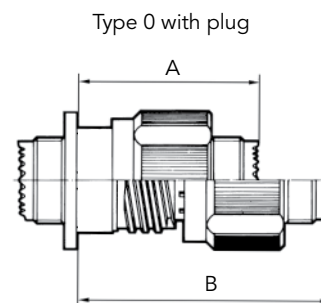
Shell size	A Max	B Max	C Max	D Thread	E ± 0.3	F	G	H ± 0.2	J ± 0.2
09 (A)	19.65	11.96	3.65	M12 x 1-6g	23.8	18.26	15.09	3.25	5.49
11 (B)				M15 x 1-6g	26.2	20.62	18.26		4.93
13 (C)				M18 x 1-6g	28.6	23.01	20.62		4.39
15 (D)				M22 x 1-6g	31	24.61	23.01		4.39
17 (E)				M25 x 1-6g	33.3	26.97	24.61		4.93
19 (F)	18.85	12.76	3.7	M28 x 1-6g	36.5	29.36	26.97	3.91	6.15
21 (G)			4.35	M31 x 1-6g	39.7	31.75	29.36		6.15
23 (H)			4.4	M34 x 1-6g	42.9	34.93	31.75		6.15
25 (J)				M37 x 1-6g	46	38.1	34.93		6.15

Plug type 5



Shell size	A Max	Thread	ØB Max
09 (A)	31.00	M12 x 1-6g	21.80
11 (B)		M15 x 1-6g	25.00
13 (C)		M18 x 1-6g	29.40
15 (D)		M22 x 1-6g	32.50
17 (E)		M25 x 1-6g	35.70
19 (F)		M28 x 1-6g	38.50
21 (G)		M31 x 1-6g	41.70
23 (H)		M34 x 1-6g	44.90
25 (J)		M37 x 1-6g	48.00

Mated connectors



Shell size	A Max	B Max
09 (A)	37.00	52.30
11 (B)		
13 (C)		
15 (D)		
17 (E)		
19 (F)	36.00	51.30
21 (G)		
23 (H)		
25 (J)		

Note: All dimensions are in millimeters (mm)

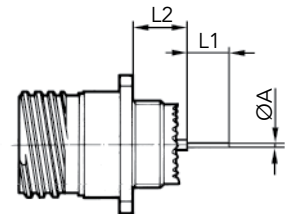
PC tail contacts lengths

	Contact size	Contact type		PC tail type	Shell size							
					09 (A)	11 (B)	13 (C)	15 (C)	17 (E)	19 (F)	21 (G)	23 (H)
ØA	#22D	M & F	Max	L & C	0.70							
		M & F	Max	S	0.50							
	#20	M & F	Max	C	0.70							
	#16	M & F	Max	C	1.15							
	#12	M & F	Max	C	1.65							
L1	#22D	M & F	Max	L	8.50							
		M & F	Max	C	4.00							
		M & F	Max	S	5.10							
	#20	M & F	Max	C	5.10							
	#16	M & F	Max	C	5.10							
	#12	M & F	Max	C	5.10							
L2	#22D	M	Min	L & C	9.48				9.59			
		M	Max	L & C	10.38				10.48			
		F	Min	L & C	9.15				9.26			
		F	Max	L & C	10.38				10.48			
		M	Min	S	9.65				9.76			
		M	Max	S	10.55				10.65			
		F	Min	S	9.32				9.42			
		F	Max	S	10.55				10.65			
	#20	M	Min	C	9.65				9.76			
		M	Max	C	10.55				10.65			
		F	Min	C	9.65				9.76			
		F	Max	C	10.55				10.65			
	#16	M	Min	C	9.65				9.76			
		M	Max	C	10.55				10.65			
		F	Min	C	9.65				9.76			
		F	Max	C	10.55				10.65			
	#12	M	Min	C	9.66				9.76			
		M	Max	C	10.53				10.63			
		F	Min	C	9.66				9.76			
		F	Max	C	10.53				10.63			

M: Male contact
F: Female contact

L: Long PC tail
C: Short PC tail
S: Specific PC tail

Receptacle type 0



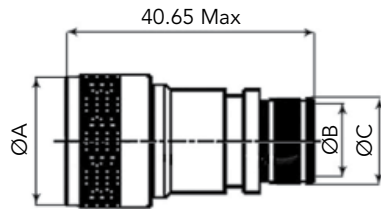
Connectors weight - in gram (±15%)

Shell size & Layout		With contacts				Without contacts			
		Plug (type 5)		Receptacle (type 0)		Plug (type 5)		Receptacle (type 0)	
		Male	Female	Male	Female	Male	Female	Male	Female
09	35	8.5	10.1	7.8	9.4	8.1	8.6	7.4	7.9
	98	8.5	9.8	7.8	9.1	8.1	8.6	7.4	7.9
11	01	12.8	15.7	10.4	13.3	12.1	14.1	9.7	11.7
	02	11.5	14.1	09.3	11.8	10.9	12.5	8.7	10.3
	04	12.6	15.7	10.2	13.3	12.0	14.1	9.7	11.7
	05	12.6	15.8	10.2	13.4	11.9	13.8	9.5	11.5
	22	11.4	13.8	9.1	11.6	11.1	12.8	8.8	10.6
	35	12.5	16.0	10.1	13.61	11.6	12.8	9.2	10.36
	80	15.2	18.6	13.4	10.4	10.7	11.6	8.9	9.4
	98	12.5	15.3	10.1	12.9	11.7	12.8	9.3	10.5
	99	11.8	15.0	9.6	12.8	10.8	12.2	8.6	10.0
13	04	17.2	20.9	13.7	17.44	15.6	17.9	12.4	14.32
	08	17.6	22.8	14.1	19.2	16.5	19.6	12.9	16.1
	26	17.9	23.6	14.4	20.1	16.2	18.9	12.7	15.4
	35	17.4	23.1	13.8	19.61	15.8	17.6	12.3	14.11
	98	17.2	21.8	13.7	18.3	15.8	17.9	12.3	14.3
15	05	21.4	26.7	16.6	21.9	19.8	22.8	15.0	18.0
	15	22.2	29.3	17.4	24.51	19.9	23.0	15.1	18.13
	18	22.4	31.3	17.6	26.5	19.9	24.0	15.0	19.2
	19	22.0	29.6	17.1	24.8	19.2	22.0	14.5	17.2
	35	22.0	31.3	17.2	26.5	19.4	22.0	14.6	17.2
	97	21.8	28.9	17.1	24.1	19.4	22.6	14.7	17.8
17	02	26.5	38.8	25.2	37.6	19.3	22.3	18.1	21.1
	06	25.9	35.5	23.2	32.8	21.9	25.9	19.2	23.2
	08	24.9	33.6	22.2	30.1	22.4	27.4	19.7	24.7
	26	25.5	36.3	22.8	33.6	21.8	25.9	19.2	23.1
	35	25.7	39.3	23.0	36.6	21.9	25.5	19.2	22.8
	75	31.3	42.6	28.6	39.9	22.3	28.6	19.6	25.9
	99	25.5	36.1	22.8	33.4	22.0	26.1	19.3	23.4
19	11	32.1	45.7	26.1	39.7	28.7	37.1	22.7	31.1
	32	31.3	44.7	25.3	38.7	26.8	31.9	20.8	25.9
	35	31.6	48.1	25.6	42.0	27.1	31.6	21.0	25.6
21	11	38.0	57.9	32.8	52.62	30.8	40.3	25.5	35.02
	16	35.1	50.4	29.9	45.2	30.2	37.9	24.9	32.7
	35	35.4	56.1	30.1	50.82	29.9	36.3	24.6	31.07
	39	36.8	57.1	31.5	51.9	31.0	40.8	25.7	35.5
	41	35.3	52.7	30.1	47.5	29.6	36.3	24.3	31.0
	48	42.4	62.4	37.7	57.19	29.3	36.2	24.6	30.27
	75	47.3	64.2	42.6	59.50	29.3	36.2	24.6	31.5
23	21	43.1	66.3	38.0	61.2	36.5	49.9	31.5	44.8
	35	41.4	67.5	36.3	62.5	34.4	42.5	29.3	37.5
	53	41.5	63.6	36.4	58.6	34.1	42.4	29.0	37.4
	55	42.2	65.3	42.2	60.2	34.5	43.3	29.4	38.2
25	07	53.6	90.05	49.0	84.8	37.8	51.8	33.2	46.6
	11	59.1	81.6	54.5	72.79	40.8	53.8	36.2	49.49
	19	51.7	83.7	46.6	78.6	39.2	53.3	34.0	48.2
	24	51.2	82.5	46.1	77.4	39.6	54.0	34.4	48.9
	29	49.5	78.5	44.4	73.4	40.5	55.9	35.4	50.7
	35	47.3	80.1	42.2	75.0	38.4	48.1	33.2	43.0
	37	49.3	80.4	45.5	76.2	37.8	51.5	34.0	47.3
	44	69.6	93.7	65.0	94.6	36.1	45.8	31.5	46.7
	43	49.6	80.2	44.4	75.1	40.1	55.4	35.0	50.3
	46	51.9	75.7	46.7	70.1	37.2	47.4	32.1	42.2
	61	46.6	73.4	41.5	68.2	38.1	48.9	32.9	43.8
	08	72.9	104.8	67.8	99.6	36.9	48.8	31.8	43.6
	20	57.9	88.2	52.8	83.0	36.4	46.6	31.3	41.5
	04	50.4	80.2	45.3	75.0	41.2	54.8	36.1	49.6

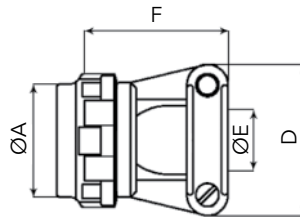
M85049 composite backshells

Dimensions & Ordering

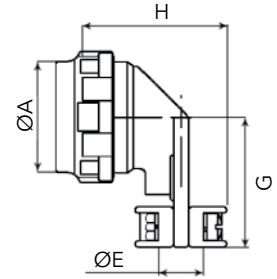
Straight backshell for EMI/RFI heat shrink boots (Type 88)



Straight cable clamp (Type 91)



90° cable clamp (Type 92)



Shell size	ØA Max	ØB ^{±0.10} Entry size		ØC Entry size		D Max	E Max	F Max	G	H
		02	03	02	03					
09	21.80	N/A	6.35	N/A	10.03	24.90	5.55	21.25	22.20	26.95
11	25.00	N/A	7.92	N/A	11.61	26.00	6.70	24.30	23.80	27.95
13	29.40	7.92	11.13	11.61	14.81	30.50	8.75	27.95	26.20	30.00
15	32.50	11.13	14.27	14.81	17.96	33.00	11.70	27.95	28.60	33.00
17	35.70	12.70	15.88	16.38	19.56	36.10	13.85	31.25	33.30	35.05
19	38.50	15.88	19.05	19.56	22.73	38.60	15.60	35.80	34.95	36.85
21	41.70	15.88	20.62	19.56	24.30	41.65	17.75	38.35	38.10	39.15
23	44.90	17.47	23.83	21.06	27.51	45.00	19.80	42.15	41.30	41.15
25	48.00	19.05	25.40	22.73	29.08	48.00	21.60	44.70	44.45	42.95

Basic Series

M85049

91

11

M

Backshell type:

88: Straight backshell for EMI/RFI heat shrink boots

91: Straight cable clamp

92: 90° cable clamp

Shell size:

09, 11, 13, 15, 17, 19, 21, 23, 25

Plating:

J: Olive drab cadmium over electroless nickel

M: Electroless nickel

T: Without plating (Type 91 & 92 only)

Entry size (Type 88 only):

02: See table above

03: See table above

Connector part numbers

Basic Series	8D	0	-	11	K	35	P	N			L
Shell style:											
0: Square flange receptacle											
7: Jam nut receptacle											
5: Plug with RFI shielding											
Type:											
- : Connectors with standard crimp contacts											
L: Receptacle with long PC tail (male and female size #22D, #20)											
C: Receptacle with short PC tail (male and female #22D, #20, #16, #12)											
S: Receptacle with specific PC tail (male et female #22D)											
W: Receptacle with male contacts #22D for wire wrap (3 wraps)											
T: Receptacle with male contacts #20 for wire wrap (2 wraps)											
P: Receptacle with solder cup contacts - see page 68, please consult us											
Shell size: 09, 11, 13, 15, 17, 19, 21, 23, 25											
Plating:											
K: Passivated											
S: Nickel											
Contact layout: See pages 13 to 19											
Contact type:											
P: Pin											
A: Connector supplied less pin contact or with specific contacts (connector marking: A + orientation)											
S: Socket											
B: Connector supplied less socket contact or with specific contacts (connector marking: B + orientation)											
Orientation: N, A, B, C, D, E, T, V (see page 75)											
Specification:											
046: Tinned straight PC tail											
251: Connector provided with power contacts (layouts with contact #8)											
022: Fuel tank											
600: 230V qualified connector (T or V orientation mandatory - Consult us for available layouts)											
Special custom:											
None: Standard plastic cap											
M: Antistatic plastic cap											
L: For P or S contact type only, connectors delivered without contacts, connectors marking P or S plus orientation.											

Note: PC tail contacts without shoulder also available. Please see page 132.

8DV plug with reinforced locking available. Please see page 122.

BACC part numbers

Basic Series:	BACC63DB	13	-	98	P	N	H
BACC63DB: 8D5*K (stainless steel plug)							
BACC63DC: 8D0*K (stainless steel square flange receptacle)							
Shell size:							
09=A, 11=B, 13=C, 15=D, 17=E, 19=F, 21=G, 23=H, 25=J							
- : Separator (mandatory)							
Contact layout:							
See page 18 for layout according to BACC							
Contact type:							
P: Pin							
S: Socket							
Orientation:							
N, A, B, C, D, E (see page 75)							
Specification:							
None: With contacts							
H: Without contact & without filler plug							

MIL-DTL-38999 part numbers

Basic Series	D38999/	20	K	B	35	P	N	L
Shell style:								
20: Square flange receptacle								
24: Jam nut receptacle								
26: Plug with RFI shielding								
Plating:								
K: Passivated								
S: Nickel								
Shell size:								
09=A, 11=B, 13=C, 15=D, 17=E, 19=F, 21=G, 23=H, 25=J								
Contact layout:								
See page 18 for layout according to MIL-DTL-38999								
Contact type:								
P: Pin								
A: Connector supplied less pin contact or with specific contacts (connector marking: A + orientation)								
S: Socket								
B: Connector supplied less socket contact or with specific contacts (connector marking: B + orientation)								
Orientation:								
N, A, B, C, D, E (see page 75)								
L: For P or S contact type only, connector delivered without contacts, connector marking P or S (without L)								

Note: To place an order of MIL connectors delivered without MIL removable crimp contacts and keep P or S plus orientation marking, it must be specify clearly on the order (by adding a suffix L at the end of the P/N or specified in comment).

Delivered with MIL contacts mandatory.

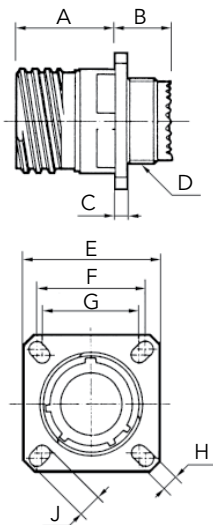
As stated in MIL-DTL-38999, class K connectors with #8 cavities may not meet the firewall requirement.

EN3645 part numbers

Basic Series	EN3645	K	6	G	N	35	B	N
Plating:								
K: Stainless steel passivated								
Shell style:								
0: Square flange receptacle								
6: Plug								
7: Jam nut receptacle								
Shell size:								
09=A, 11=B, 13=C, 15=D, 17=E, 19=F, 21=G, 23=H, 25=J								
Grounding:								
N: Standard insert not grounded								
Contact layout:								
See page 18 for layout according to EN3645								
Contact type:								
A: Connector supplied less pin contact								
B: Connector supplied less socket contact								
F: Socket								
M: Pin								
Orientation:								
N, A, B, C, D, E (see page 75)								

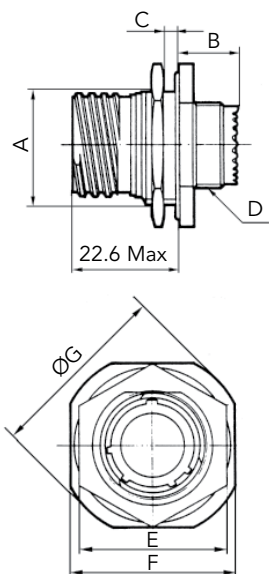
Dimensions

Receptacle type 0 (8D) or type 20 (D38999)



Shell size	A Max	B Max	C Max	D Thread	E ± 0.3	F	G	H ± 0.2	J ± 0.2
09 (A)	20.2	11.4	2.5	M12 x 1-6g	23.8	18.26	15.09	3.25	5.49
11 (B)				M15 x 1-6g	26.2	20.62	18.26		4.93
13 (C)				M18 x 1-6g	28.6	23.01	20.62		4.4
15 (D)				M22 x 1-6g	31	24.61	23.01		4.93
17 (E)				M25 x 1-6g	33.3	26.97	24.61		4.93
19 (F)				M28 x 1-6g	36.5	29.36	26.97		4.93
21 (G)	19.8	11.8	3.2	M31 x 1-6g	39.7	31.75	29.36	3.91	6.15
23 (H)				M34 x 1-6g	42.9	34.93	31.75		
25 (J)				M37 x 1-6g	46	38.1	34.93		

Receptacle type 7 (8D) or type 24 (D38999)



Shell size	A ± 0.15	B Max	C Max	D Thread	E Max	F ± 0.4	ØG Max
09 (A)	16.53	9.9	3.2	M12 x 1-6g	23	27	30.5
11 (B)	19.07			M15 x 1-6g	26	31.8	35.2
13 (C)	23.82			M18 x 1-6g	31	34.9	38.4
15 (D)	26.97			M22 x 1-6g	34	38.1	41.6
17 (E)	30.15			M25 x 1-6g	37	41.3	44.8
19 (F)	33.32			M28 x 1-6g	41	46	49.5
21 (G)	36.50			M31 x 1-6g	46	49.2	52.7
23 (H)	39.67			M34 x 1-6g	47	52.4	55.9
25 (J)	42.85			M37 x 1-6g	51.23	55.6	59

Recommended coupling torque on panel for jam nut receptacle (type 7)

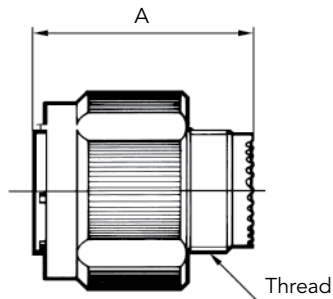
Shell	09 (A)	11 (B)	13 (C)	15 (D)	17 (E)	19 (F)	21 (G)	23 (H)	25 (J)
Coupling torque (± 0.5 N.m)	4	5	7	8	9	10	12	13	14

Note: All dimensions are in millimeters (mm)

Dimensions

Plug type 5 (8D) or type 26 (D38999)

8D type 5 & D38999 type 26

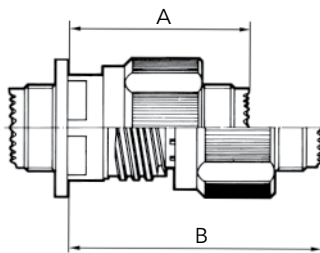


Shell size	A Max	Thread	ØB Max
09 (A)	31.00	M12 x 1-6g	21.80
11 (B)		M15 x 1-6g	25.00
13 (C)		M18 x 1-6g	29.40
15 (D)		M22 x 1-6g	32.50
17 (E)		M25 x 1-6g	35.70
19 (F)		M28 x 1-6g	38.50
21 (G)		M31 x 1-6g	41.70
23 (H)		M34 x 1-6g	44.90
25 (J)		M37 x 1-6g	48.00

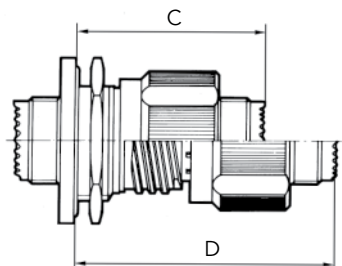
8DV plug with reinforced locking available. Please see page 122.

Mated connectors dimensions

Type 0 with plug



Type 7 with plug



Shell size	A Max	B Max	C Max	D Max
09 (A)	37.00	52.30	38.30	53.60
11 (B)			38.50	53.80
13 (C)				
15 (D)				
17 (E)				
19 (F)				
21 (G)	36.00	51.30		
23 (H)				
25 (J)				

Note: All dimensions are in millimeters (mm)

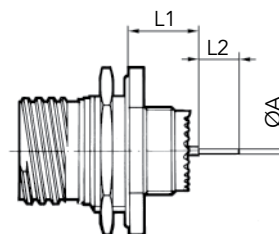
PC tail contacts lengths

	Contact size	Contact type		PC tail type	Shell size							
					09 (A)	11 (B)	13 (C)	15 (C)	17 (E)	19 (F)	21 (G)	23 (H)
ØA	#22D	M & F	Max	L & C	0.70							
		M & F	Max	S	0.50							
	#20	M & F	Max	C	0.70							
	#16	M & F	Max	C	1.15							
	#12	M & F	Max	C	1.65							
L1	#22D	M	Min	L & C	10.52		10.34					
		M	Max	L & C	11.46		11.28					
		F	Min	L & C	10.19		10.01					
		F	Max	L & C	11.46		11.28					
		M	Min	S	10.19		10.01					
		M	Max	S	11.46		11.28					
		F	Min	S	10.69		10.51					
		F	Max	S	11.63		11.45					
	#20	M	Min	C	10.36		10.18					
		M	Max	C	11.63		11.45					
		F	Min	C	10.69		10.51					
		F	Max	C	11.63		11.45					
	#16	M	Min	C	10.69		10.51					
		M	Max	C	11.63		11.45					
		F	Min	C	10.69		10.51					
		F	Max	C	11.63		11.45					
	#12	M	Min	C	10.63		10.45					
		M	Max	C	11.56		11.38					
		F	Min	C	10.63		10.45					
		F	Max	C	11.56		11.38					
L2	#22D	M & F	Max	L	8.50							
		M & F	Max	C	4.00							
		M & F	Max	S	5.10							
	#20	M & F	Max	C	5.10							
	#16	M & F	Max	C	5.10							
	#12	M & F	Max	C	5.10							
L3	#22D	M	Min	L & C	9.48						9.59	
		M	Max	L & C	10.58						10.69	
		F	Min	L & C	9.15						9.26	
		F	Max	L & C	10.58						10.69	
		M	Min	S	9.65						9.76	
		M	Max	S	10.75						10.86	
		F	Min	S	9.15						9.26	
		F	Max	S	10.75						10.86	
	#20	M	Min	C	9.65						9.76	
		M	Max	C	10.75						10.86	
		F	Min	C	9.65						9.76	
		F	Max	C	10.75						10.86	
	#16	M	Min	C	9.64						9.75	
		M	Max	C	10.75						10.86	
		F	Min	C	9.64						9.75	
		F	Max	C	10.75						10.86	
	#12	M	Min	C	10.25						9.95	
		M	Max	C	11.21						10.91	
		F	Min	C	10.25						9.95	
		F	Max	C	11.21						10.91	

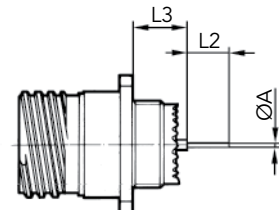
M: Male contact
F: Female contact

L: Long PC tail
C: Short PC tail
S: Specific PC tail

Receptacle type 7



Receptacle type 0



Note: All dimensions are in millimeters (mm)

Connectors weight - in gram (±15%)

Shell size & Layout		With contacts								Without contacts							
		Plug 8D (type 5)		Plug 8DV (type 5)		Recep. (type 0)		Recep. (type 7)		Plug 8D (type 5)		Plug 8DV (type 5)		Recep. (type 0)		Recep. (type 7)	
		Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female
09	35	30.63	32.21	32.53	34.11	23.93	25.51	33.93	35.51	30.21	30.71	32.11	32.61	23.51	24.01	33.51	34.01
	98	30.63	31.93	32.53	33.83	23.93	25.23	33.93	35.23	30.21	30.73	32.11	32.63	23.51	24.03	33.51	34.03
11	01	38.13	41.07	41.53	44.47	29.53	32.47	42.43	45.37	37.47	39.47	40.87	42.87	28.87	30.87	41.77	43.77
	02	37.76	40.30	41.16	43.70	39.36	30.12	46.98	49.52	37.14	38.74	40.54	42.14	28.56	30.16	46.36	47.96
	04	37.95	41.01	41.35	44.41	29.35	32.41	42.25	45.31	37.39	39.41	40.79	42.81	28.79	30.81	41.69	43.71
	05	37.98	41.19	41.38	44.59	29.38	32.59	42.04	45.49	37.28	39.19	40.68	42.59	28.68	30.59	41.58	43.49
	22	37.48	39.54	40.88	42.94	28.90	30.86	46.70	48.76	37.34	39.04	40.74	42.44	28.76	30.36	46.56	48.26
	35	37.88	41.35	41.28	44.75	29.28	32.75	41.94	45.65	36.97	38.10	40.37	41.50	28.37	29.50	41.27	42.40
	80	38.12	44.84	41.52	48.24	29.73	36.26	47.78	54.06	34.86	37.84	38.26	41.24	26.45	29.26	44.51	47.06
	98	37.85	40.61	41.25	44.01	29.25	32.01	42.15	44.91	37.01	38.21	40.41	41.61	28.41	29.61	41.31	42.51
	99	38.02	41.24	41.42	44.64	29.44	32.66	47.24	50.46	37.04	38.44	40.44	41.84	28.46	29.86	46.26	47.66
13	04	53.34	57.12	56.64	60.42	37.94	41.72	56.24	60.02	52.10	54.00	55.40	57.30	36.70	38.60	55.00	56.90
	08	53.72	58.90	57.02	62.20	38.32	43.50	56.62	61.80	52.60	55.70	55.90	59.00	37.20	40.30	55.50	58.60
	26	54.09	59.74	57.39	63.04	38.69	44.34	56.99	62.64	52.35	55.04	55.65	58.34	36.95	39.64	55.25	57.94
	35	53.52	59.29	56.82	62.59	38.12	43.89	56.42	62.19	51.98	53.79	55.28	57.09	36.58	38.39	54.88	56.69
15	05	64.49	69.83	68.49	73.83	45.69	51.03	67.59	72.93	62.94	65.93	66.94	69.93	44.14	47.13	66.04	69.03
	15	65.29	72.45	69.29	76.45	46.49	53.65	68.39	75.55	63.02	66.07	67.02	70.07	44.22	47.27	66.12	69.17
	18	65.50	74.38	69.50	78.38	46.70	55.58	68.60	77.48	62.98	67.18	66.98	71.18	44.18	48.38	66.08	70.28
	19	65.03	72.76	69.03	76.76	46.23	53.96	68.13	75.86	62.37	65.16	66.37	69.16	43.57	46.36	65.47	68.26
	35	65.13	74.37	69.13	78.37	46.33	55.57	68.23	77.47	62.54	65.12	66.54	69.12	43.74	46.32	65.64	68.22
	97	64.96	72.01	68.96	76.01	46.16	53.21	68.06	75.11	62.60	65.69	66.60	69.69	43.80	46.89	65.70	68.79
17	02	77.80	92.64	82.70	97.54	72.89	87.73	104.09	118.95	74.53	86.09	79.43	90.99	69.62	81.18	100.82	112.38
	06	69.07	78.67	73.97	83.57	64.17	73.77	87.27	96.87	65.11	69.07	70.01	73.97	60.21	64.17	83.31	87.27
	08	68.06	76.79	72.96	81.69	63.16	71.89	86.26	94.99	65.58	70.55	70.48	75.45	60.68	65.65	83.78	88.75
	26	68.64	79.43	73.54	84.33	63.74	74.53	86.84	97.63	65.00	69.03	69.90	73.93	60.10	64.13	83.20	87.23
	35	68.88	82.43	73.78	87.33	63.98	77.53	87.08	100.63	65.03	68.68	69.93	73.58	60.13	63.78	83.23	86.88
	75	74.48	85.77	79.38	90.67	69.58	80.87	92.68	103.97	65.48	71.77	70.38	76.67	60.58	66.87	83.68	89.97
19	11	87.04	100.63	87.99	101.58	67.69	81.28	97.59	111.18	83.63	92.05	84.58	93.00	64.28	73.45	94.18	103.35
	32	86.25	99.65	87.20	100.60	66.90	80.30	96.80	110.20	81.77	86.85	82.72	87.80	62.42	67.50	92.32	97.40
	35	86.56	103.01	87.51	103.96	67.21	83.66	97.11	113.56	81.94	86.51	82.89	87.46	62.59	67.16	92.49	97.06
21	11	99.71	119.55	101.71	121.55	81.81	101.65	111.81	131.65	92.45	101.95	94.45	103.95	74.55	84.05	104.55	114.05
	16	96.81	112.09	98.81	114.09	78.91	94.19	108.91	124.19	91.85	99.61	93.85	101.61	73.95	81.71	103.95	111.71
	35	97.09	117.75	99.09	119.75	79.19	99.85	109.19	129.85	91.56	98.00	93.56	100.00	73.66	80.10	103.66	110.10
	39	98.47	118.80	100.47	120.8	80.57	100.90	110.57	130.90	92.67	102.44	94.67	104.44	74.77	84.54	104.77	114.54
	41	97.01	114.38	99.01	116.38	79.11	126.48	109.11	126.48	91.27	97.98	93.27	99.98	73.37	80.08	103.37	80.08
	48	103.84	123.82	105.84	125.82	85.93	105.91	126.02	146.02	90.72	97.62	92.72	99.62	72.81	79.71	112.92	119.82
23	75	108.72	125.62	110.72	127.62	90.81	107.71	130.92	147.82	90.72	97.62	92.72	99.62	72.81	79.71	112.92	119.82
	21	108.81	132.06	118.01	141.26	90.61	113.86	122.81	146.06	102.30	115.68	111.5	124.88	84.10	97.48	116.30	129.68
	35	107.17	133.32	116.37	142.52	88.97	115.12	121.17	147.32	100.17	108.32	109.37	117.52	81.97	90.12	114.17	122.32
	53	107.23	129.42	116.43	138.62	89.03	111.22	121.23	143.42	99.81	108.22	109.01	117.42	81.61	90.02	113.81	122.22
25	55	107.98	131.05	117.18	140.25	89.78	112.85	121.98	145.05	100.28	109.05	109.48	118.25	82.08	90.85	114.28	123.05
	07	133.3	157.7	141.50	165.90	115.50	172.25	160.06	172.25	108.51	119.45	116.71	127.65	90.71	101.65	135.27	101.65
	11	132.31	152.31	140.51	160.51	114.51	134.51	159.71	179.07	111.51	124.51	119.71	132.71	93.71	106.71	138.91	151.27
	19	122.14	154.15	130.34	162.35	104.34	136.35	136.74	168.75	109.60	123.75	117.80	131.95	91.80	105.95	124.20	138.35
	24	121.64	153.00	129.84	161.20	103.84	135.20	136.24	167.60	110.00	124.44	118.20	132.64	92.20	106.64	124.60	139.04
	29	119.96	148.93	128.16	157.13	102.16	131.13	134.56	163.53	110.97	126.31	119.17	134.51	93.17	108.51	125.57	140.91
	35	117.75	150.58	125.95	158.78	99.95	132.78	132.35	165.18	108.79	118.58	116.99	126.78	90.99	100.78	123.39	133.18
	37	119.98	148.26	128.18	156.46	102.18	162.67	146.74	162.67	108.51	119.40	116.71	127.60	90.71	101.60	135.27	101.60
	44	140.35	164.98	148.55	173.18	122.55	179.58	167.11	179.71	106.81	117.08	115.01	125.28	89.01	99.28	133.57	99.41
	43	120.00	150.68	128.20	158.88	102.20	132.88	134.60	165.28	110.58	125.88	118.78	134.08	92.78	108.08	125.18	140.48
	46	122.30	146.14	130.50	154.34	104.50	128.34	136.90	160.74	107.66	117.82	115.86	126.02	89.86	100.02	122.26	132.42
	61	117.05	143.80	125.25	152.00	99.25	126.00	131.65	158.40	108.51	119.40	116.71	127.60	90.71	101.60	123.11	155.51
	08	143.38	175.21	151.58	183.41	125.58	157.41	157.98	189.81	107.38	119.21	115.58	127.41	89.58	101.41	121.98	133.81
	20	128.40	158.62	136.60	166.82	110.60	140.82	143.00	173.22	106.83	117.08	115.03	125.28	89.03	99.28	121.43	131.68
	04	120.80	150.65	129.00	158.85	103.00	132.85	135.40	165.25	111.60	125.21	119.80	133.41	93.80	107.41	126.20	139.81

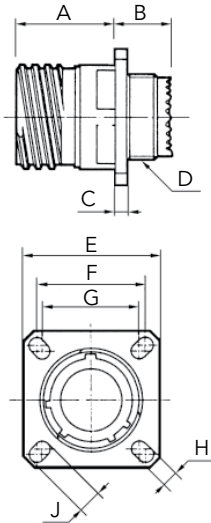
Connector part numbers

Basic Series	8D	0	-	11	TT	35	P	N			L
Shell style: 0: Square flange receptacle 7: Jam nut receptacle 5: Plug with RFI shielding											
Type: - : Connectors with standard crimp contacts L: Receptacle with long PC tail (male and female size #22D, #20) C: Receptacle with short PC tail (male and female #22D, #20, #16, #12) S: Receptacle with specific PC tail (male et female #22D) W: Receptacle with male contacts #22D for wire wrap (3 wraps) T: Receptacle with male contacts #20 for wire wrap (2 wraps) P: Receptacle with solder cup contacts - see page 68, please consult us											
Shell size: 09, 11, 13, 15, 17, 19, 21, 23, 25											
Plating: TT: Without plating TF: Nickel											
Contact layout: See pages 13 to 19											
Contact type: P: Pin A: Connector supplied less pin contact or with specific contacts (connector marking: A + orientation) S: Socket B: Connector supplied less socket contact or with specific contacts (connector marking: B + orientation)											
Orientation: N, A, B, C, D, E (see page 75)											
Specification: 046: Tinned straight PC tail 251: Connector provided with power contacts (layouts with contact #8) 022: Fuel tank											
Special custom None: Standard plastic cap M: Antistatic plastic cap											
L: For P or S contact type only, connectors delivered without contacts, connectors marking P or S plus orientation											

Note: PC tail contacts without shoulder also available. Please see page 132.

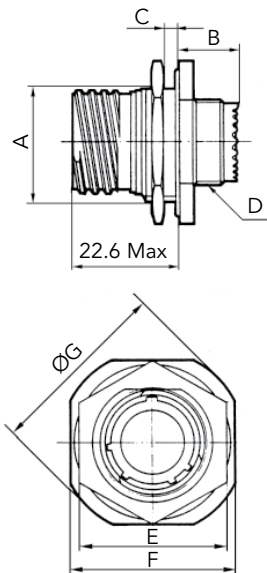
Dimensions

Receptacle type 0



Shell size	A Max	B Max	C Max	D Thread	E±0.3	F	G	H±0.2	J±0.2
09 (A)	20.2	11.4	2.5	M12 x 1-6g	23.8	18.26	15.09	3.25	5.49
11 (B)				M15 x 1-6g	26.2	20.62	18.26		4.93
13 (C)				M18 x 1-6g	28.6	23.01	20.62		4.4
15 (D)				M22 x 1-6g	31	24.61	23.01		
17 (E)				M25 x 1-6g	33.3	26.97	24.61		
19 (F)				M28 x 1-6g	36.5	29.36	26.97		
21 (G)	19.8	11.8	3.2	M31 x 1-6g	39.7	31.75	29.36	3.91	6.15
23 (H)		11.4		M34 x 1-6g	42.9	34.93	31.75		
25 (J)				M37 x 1-6g	46	38.1	34.93		

Receptacle type 7



Shell size	A ± 0.15	B Max	C Max	D Thread	E Max	F ± 0.4	ØG Max
09 (A)	16.53	9.9	3.2	M12 x 1-6g	23	27	30.5
11 (B)	19.07			M15 x 1-6g	26	31.8	35.2
13 (C)	23.82			M18 x 1-6g	31	34.9	38.4
15 (D)	26.97			M22 x 1-6g	34	38.1	41.6
17 (E)	30.15			M25 x 1-6g	37	41.3	44.8
19 (F)	33.32			M28 x 1-6g	41	46	49.5
21 (G)	36.50			M31 x 1-6g	46	49.2	52.7
23 (H)	39.67			M34 x 1-6g	47	52.4	55.9
25 (J)	42.85			M37 x 1-6g	51.23	55.6	59

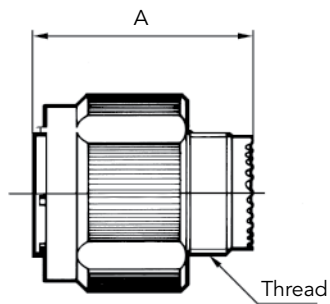
Recommended coupling torque on panel for jam nut receptacle (type 7)

Shell	09 (A)	11 (B)	13 (C)	15 (D)	17 (E)	19 (F)	21 (G)	23 (H)	25 (J)
Coupling torque (± 0.5 N.m)	4	5	7	8	9	10	12	13	14

Note: All dimensions are in millimeters (mm)

Dimensions

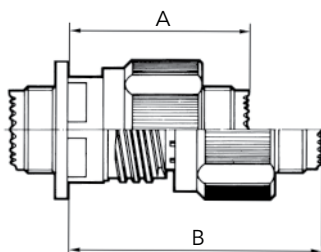
Plug type 5



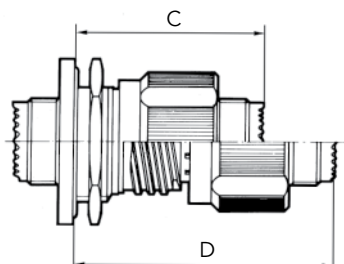
Shell size	A Max	Thread	ØB Max
09 (A)	31.00	M12 x 1-6g	21.80
11 (B)		M15 x 1-6g	25.00
13 (C)		M18 x 1-6g	29.40
15 (D)		M22 x 1-6g	32.50
17 (E)		M25 x 1-6g	35.70
19 (F)		M28 x 1-6g	38.50
21 (G)		M31 x 1-6g	41.70
23 (H)		M34 x 1-6g	44.90
25 (J)		M37 x 1-6g	48.00

Mated connectors dimensions

Type 0 with plug



Type 7 with plug



Shell size	A Max	B Max	C Max	D Max
09 (A)	37.00	52.30	38.30	53.60
11 (B)			38.50	53.80
13 (C)				
15 (D)				
17 (E)				
19 (F)				
21 (G)	36.00	51.30		
23 (H)				
25 (J)				

Note: All dimensions are in millimeters (mm)

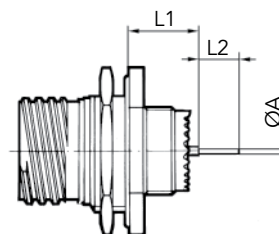
PC tail contacts lengths

	Contact size	Contact type		PC tail type	Shell size								
					09 (A)	11 (B)	13 (C)	15 (C)	17 (E)	19 (F)	21 (G)	23 (H)	25 (J)
ØA	#22D	M & F	Max	L & C	0.70								
		M & F	Max	S	0.50								
	#20	M & F	Max	C	0.70								
	#16	M & F	Max	C	1.15								
	#12	M & F	Max	C	1.65								
L1	#22D	M	Min	L & C	10.52		10.34						
		M	Max	L & C	11.46		11.28						
		F	Min	L & C	10.19		10.01						
		F	Max	L & C	11.46		11.28						
		M	Min	S	10.19		10.01						
		M	Max	S	11.46		11.28						
		F	Min	S	10.69		10.51						
		F	Max	S	11.63		11.45						
	#20	M	Min	C	10.36		10.18						
		M	Max	C	11.63		11.45						
		F	Min	C	10.69		10.51						
		F	Max	C	11.63		11.45						
	#16	M	Min	C	10.69		10.51						
		M	Max	C	11.63		11.45						
		F	Min	C	10.69		10.51						
		F	Max	C	11.63		11.45						
	#12	M	Min	C	10.63		10.45						
		M	Max	C	11.56		11.38						
		F	Min	C	10.63		10.45						
		F	Max	C	11.56		11.38						
L2	#22D	M & F	Max	L	8.50								
		M & F	Max	C	4.00								
		M & F	Max	S	5.10								
	#20	M & F	Max	C	5.10								
	#16	M & F	Max	C	5.10								
	#12	M & F	Max	C	5.10								
L3	#22D	M	Min	L & C	9.48						9.59		
		M	Max	L & C	10.58						10.69		
		F	Min	L & C	9.15						9.26		
		F	Max	L & C	10.58						10.69		
		M	Min	S	9.65						9.76		
		M	Max	S	10.75						10.86		
		F	Min	S	9.15						9.26		
		F	Max	S	10.75						10.86		
	#20	M	Min	C	9.65						9.76		
		M	Max	C	10.75						10.86		
		F	Min	C	9.65						9.76		
		F	Max	C	10.75						10.86		
	#16	M	Min	C	9.64						9.75		
		M	Max	C	10.75						10.86		
		F	Min	C	9.64						9.75		
		F	Max	C	10.75						10.86		
	#12	M	Min	C	10.25						9.95		
		M	Max	C	11.21						10.91		
		F	Min	C	10.25						9.95		
		F	Max	C	11.21						10.91		

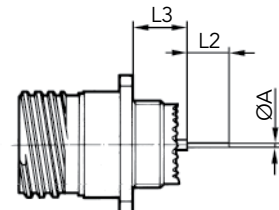
M: Male contact
F: Female contact

L: Long PC tail
C: Short PC tail
S: Specific PC tail

Receptacle type 7



Receptacle type 0



Note: All dimensions are in millimeters (mm)

Connectors weight - in gram (±15%)

Shell size & Layout		With contacts						Without contacts					
		Plug (type 5)		Receptacle (type 0)		Receptacle (type 7)		Plug (type 5)		Receptacle (type 0)		Receptacle (type 7)	
		Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female
09	35	18.23	19.81	14.37	15.95	20.14	21.72	17.81	18.31	13.95	14.45	19.72	20.22
	98	18.23	19.53	14.37	15.67	20.14	21.44	17.81	18.33	13.95	14.47	19.72	20.24
11	01	23.15	26.09	18.19	21.13	25.63	28.57	22.49	24.49	17.53	19.53	24.97	26.97
	02	22.78	25.32	17.82	20.36	28.1	30.64	22.16	23.76	17.2	18.8	27.48	29.08
	04	22.97	26.03	18.01	21.07	25.45	28.51	22.41	24.43	17.45	19.47	24.89	26.91
	05	23.00	26.21	18.04	21.25	25.24	28.69	22.30	24.21	17.34	19.25	24.78	26.69
	22	22.64	25.06	17.68	20.10	27.96	30.38	22.36	24.06	17.40	19.10	27.68	29.38
	35	22.90	26.37	17.94	21.41	25.14	28.85	21.99	23.12	17.03	18.16	24.47	25.60
	80	25.38	29.86	20.08	24.88	30.66	35.78	22.10	22.86	16.80	17.88	27.38	28.78
	98	22.87	25.63	17.91	20.67	25.35	28.11	22.03	23.23	17.07	18.27	24.51	25.71
	99	23.04	26.26	18.06	21.28	25.53	28.75	22.06	23.46	17.08	18.48	24.55	25.95
13	04	32.44	36.22	23.56	27.34	34.11	37.89	31.20	33.10	22.32	24.22	32.87	34.77
	08	32.82	38.00	23.94	29.12	34.49	39.67	31.70	34.80	22.82	25.92	33.37	36.47
	26	33.19	38.84	24.31	29.96	34.86	40.51	31.45	34.14	22.57	25.26	33.12	35.81
	35	32.62	38.39	23.74	29.51	34.29	40.06	31.08	32.89	22.20	24.01	32.75	34.56
	98	32.48	37.10	23.60	28.22	34.15	38.77	31.08	33.10	22.20	24.22	32.75	34.77
15	05	39.61	44.95	28.77	34.11	41.40	46.74	38.06	41.05	27.22	30.21	39.85	42.84
	15	40.41	47.57	29.57	36.73	42.20	49.36	38.14	41.19	27.30	30.35	39.93	42.98
	18	40.62	49.50	29.78	38.66	42.41	51.29	38.10	42.30	27.26	31.46	39.89	44.09
	19	40.15	47.88	29.31	37.04	41.94	49.67	37.49	40.28	26.65	29.44	39.28	42.07
	35	40.25	49.49	29.41	38.65	42.04	51.28	37.66	40.24	26.82	29.40	39.45	42.03
	97	40.08	47.13	29.24	36.29	41.87	48.92	37.72	40.81	26.88	29.97	39.51	42.60
17	02	48.16	58.40	45.20	55.44	63.99	74.23	44.89	51.85	41.93	48.89	60.72	67.68
	06	43.73	53.33	40.90	50.50	54.23	63.83	39.77	43.73	36.94	40.90	50.27	54.23
	08	42.72	51.45	39.89	48.62	53.22	61.95	40.24	45.21	37.41	42.38	50.74	55.71
	26	43.30	54.09	40.47	51.26	53.80	64.59	39.66	43.69	36.83	40.86	50.16	54.19
	35	43.54	57.09	40.71	54.26	54.04	67.59	39.69	43.34	36.86	40.51	50.19	53.84
	75	49.14	60.43	46.31	57.60	59.64	70.93	40.14	46.43	37.31	43.60	50.64	56.93
19	99	43.35	53.91	40.52	51.08	53.85	64.41	39.79	43.95	36.96	41.12	50.29	54.45
	11	55.16	68.75	44.00	57.59	61.25	74.84	51.75	60.17	40.59	66.26	40.59	66.26
	32	54.37	67.77	43.21	56.61	60.46	73.86	49.89	54.97	38.73	61.06	38.73	61.06
21	35	54.68	71.13	43.52	59.97	60.77	77.22	50.06	54.63	38.90	60.72	38.90	60.72
	11	64.64	84.48	54.31	74.15	71.62	91.46	57.38	66.88	47.05	73.86	47.05	73.86
	16	61.74	77.02	51.41	66.69	68.72	84.00	56.78	64.54	46.45	71.52	46.45	71.52
	35	62.02	82.68	51.69	72.35	69.00	89.66	56.49	62.93	46.16	69.91	46.16	69.91
	39	63.40	83.73	53.07	73.40	70.38	90.71	57.60	67.37	47.27	74.35	47.27	74.35
	41	61.94	79.31	51.61	66.29	68.92	86.29	56.20	62.91	45.87	69.89	45.87	69.89
	48	68.73	88.71	58.4	78.38	81.56	101.54	55.61	62.51	45.28	72.18	45.28	72.18
23	75	73.61	90.51	63.28	80.18	86.44	103.34	55.61	62.51	45.28	72.18	45.28	72.18
	21	71.07	94.32	60.57	83.82	79.15	102.40	64.56	77.94	54.06	86.02	54.06	86.02
	35	69.43	95.58	58.93	85.08	77.51	103.66	62.43	70.58	51.93	78.66	51.93	78.66
	53	69.49	91.68	58.99	81.18	77.57	99.76	62.07	70.48	51.57	78.56	51.57	78.56
25	55	70.24	93.31	59.74	82.81	78.32	101.39	62.54	71.31	52.04	79.39	52.04	79.39
	07	83.91	117.09	73.64	123.58	99.34	121.8	68.12	78.84	57.85	85.33	57.85	85.33
	11	91.92	111.92	81.65	101.65	94.65	127.35	71.12	84.12	60.85	73.85	60.85	73.85
	19	81.78	113.79	71.51	103.52	90.20	122.21	69.24	83.39	58.97	91.81	58.97	91.81
	24	81.28	112.64	71.01	102.37	89.70	121.06	69.64	84.08	59.37	92.50	59.37	92.50
	29	79.60	108.57	69.33	98.30	88.02	116.99	70.61	85.95	60.34	94.37	60.34	94.37
	35	77.39	110.22	67.12	99.95	85.81	118.64	68.43	78.22	58.16	86.64	58.16	86.64
	37	79.59	107.09	69.32	116.12	95.02	113.36	68.12	79.04	57.85	87.26	57.85	87.26
	44	99.96	127.50	89.69	134.23	115.39	134.44	66.42	77.85	56.15	86.33	56.15	86.33
	43	79.64	110.32	69.37	100.05	88.06	118.74	70.22	85.52	59.95	93.94	59.95	93.94
	46	81.94	105.78	71.67	95.51	90.36	114.20	67.30	77.46	57.03	85.88	57.03	85.88
	61	76.69	103.44	66.42	93.17	85.11	111.86	68.15	79.04	57.88	87.46	57.88	87.46
	08	103.02	134.85	92.75	124.58	111.44	143.27	67.02	78.85	56.75	87.27	56.75	87.27
	20	88.04	118.26	77.77	107.99	96.46	126.68	66.47	76.72	56.20	85.14	56.20	85.14
	04	80.44	110.29	70.17	100.02	88.86	118.71	71.24	84.85	60.97	93.27	60.97	93.27

Connector part numbers

Basic Series	JVS	16	A	11	35	P	N
Shell style:							
00: Square flange receptacle							
07: Jam nut receptacle							
16: Plug with RFI shielding							
Material:							
A: Bronze housing material							
Shell size:							
09, 11, 13, 15, 17, 19, 21, 23, 25							
Contact layout:							
See pages 13 to 19							
Contact type:							
P: Pin A: Connector supplied less pin contact or with specific contacts (connector marking: A + orientation)							
S: Socket B: Connector supplied less socket contact or with specific contacts (connector marking: B + orientation)							
Orientation:							
N, A, B, C, D, E (see page 75)							
Specification:							
251: Connector provides with power contacts (layouts with contacts #8)							
CI: Printed board mounting contacts							
LI: Receptacle with long PC tail (pin or socket #22D)							
L: For P or S contact type only, connectors delivered without contacts, connectors marking P or S plus orientation							

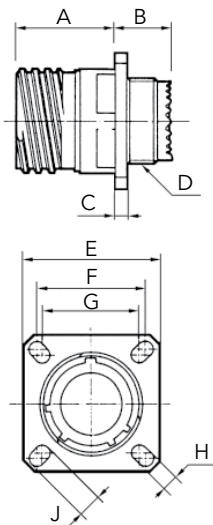
CECC part numbers

Basic Series	C 752 002	B	B	98	M	C	N	A	0	1	G
Shell style:											
A: Plug											
B: Square flange receptacle											
C: Jam nut receptacle											
Shell size:											
09=A, 11=B, 13=C, 15=D, 17=E, 19=F, 21=G, 23=H, 25=J											
Contact layout:											
See pages 13 to 19											
Contact type:											
M: Pin											
F: Socket											
Type of contact termination:											
C: Crimp contact											
Orientation:											
N, A, B, C, D, E (see page 75)											
Shell material:											
A: Aluminum bronze											
Supply code:											
0: Connectors supplied with contacts											
1: Connectors supplied without contacts											
Assessment level:											
1: Level 1											
Performance level:											
G: Level G											

Note: C 752 002 refers to the abbreviated form of the CECC 75 201-002 type designation.

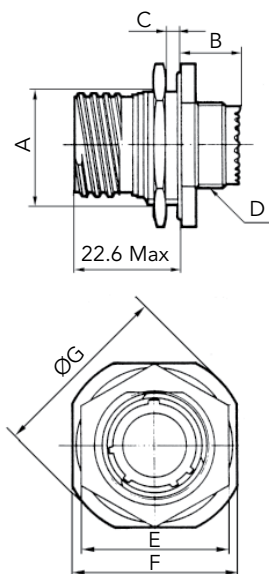
Dimensions

Receptacle type 00 (JVS) or type B (CECC)



Shell size	A Max	B Max	C Max	D Thread	E±0.3	F	G	H±0.2	J±0.2
09 (A)	20.2	11.4	2.5	M12 x 1-6g	23.8	18.26	15.09	3.25	5.49
11 (B)				M15 x 1-6g	26.2	20.62	18.26		4.93
13 (C)				M18 x 1-6g	28.6	23.01	20.62		
15 (D)				M22 x 1-6g	31	24.61	23.01		4.4
17 (E)				M25 x 1-6g	33.3	26.97	24.61		4.93
19 (F)				M28 x 1-6g	36.5	29.36	26.97		
21 (G)	19.8	11.8	3.2	M31 x 1-6g	39.7	31.75	29.36	3.91	6.15
23 (H)		11.4		M34 x 1-6g	42.9	34.93	31.75		
25 (J)				M37 x 1-6g	46	38.1	34.93		

Receptacle type 07 (JVS) or type C (CECC)



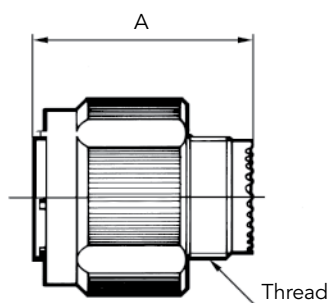
Shell size	A ± 0.15	B Max	C Max	D Thread	E Max	F ± 0.4	ØG Max
09 (A)	16.53	9.9	3.2	M12 x 1-6g	23	27	30.5
11 (B)	19.07			M15 x 1-6g	26	31.8	35.2
13 (C)	23.82			M18 x 1-6g	31	34.9	38.4
15 (D)	26.97			M22 x 1-6g	34	38.1	41.6
17 (E)	30.15			M25 x 1-6g	37	41.3	44.8
19 (F)	33.32			M28 x 1-6g	41	46	49.5
21 (G)	36.50			M31 x 1-6g	46	49.2	52.7
23 (H)	39.67			M34 x 1-6g	47	52.4	55.9
25 (J)	42.85			M37 x 1-6g	51.23	55.6	59

Recommended coupling torque on panel for jam nut receptacle (type 7)

Shell	09 (A)	11 (B)	13 (C)	15 (D)	17 (E)	19 (F)	21 (G)	23 (H)	25 (J)
Coupling torque (± 0.5 N.m)	4	5	7	8	9	10	12	13	14

Dimensions

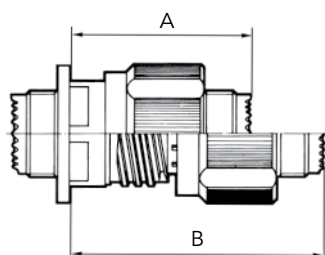
Plug type 16 (JVS) or type A (CECC)



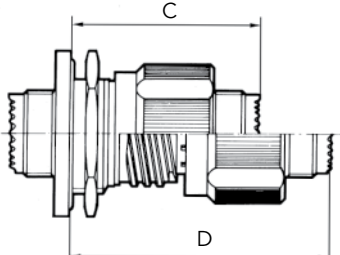
Shell size	A Max	Thread	ØB Max
09 (A)	31.00	M12 x 1-6g	21.10
11 (B)		M15 x 1-6g	23.80
13 (C)		M18 x 1-6g	28.20
15 (D)		M22 x 1-6g	31.40
17 (E)		M25 x 1-6g	36.50
19 (F)		M28 x 1-6g	39.30
21 (G)		M31 x 1-6g	42.50
23 (H)		M34 x 1-6g	45.30
25 (J)		M37 x 1-6g	48.40

Mated connectors dimensions

Type 0 with plug

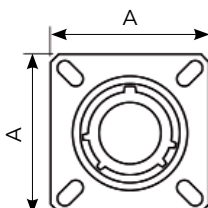
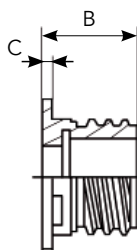
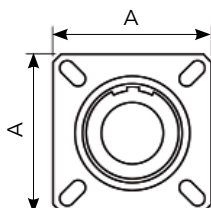


Type 7 with plug



Shell size	A Max	B Max	C Max	D Max
09 (A)	37.00	52.30	38.30	53.60
11 (B)				
13 (C)				
15 (D)				
17 (E)				
19 (F)				
21 (G)	36.00	51.30		
23 (H)				
25 (J)				

Dummy receptacle

Orientation:
N, A, B, C, D, E

Orientation: DU
(= all orientations)


Examples of Part Number:

. JVS BN 02 A 17 N

. JVS BN 02 A 17 DU

N, DU: Orientation
 17: Shell size
 A: Bronze

Equivalent to CECC blind hole. For information only:
 CECC75201002AxA00A (x = shell size A, B, C, D, ...) = JVSBN02A17DU (through hole)
 (no correspondence CECC with N, A, B, C, D, E orientations)

Shell size	9	11	13	15	17	19	21	23	25
A ^{+0.3} _{-0.3}	23.8	26.2	28.6	31	33.3	36.5	39.7	42.9	46
B maxi	24.2	24.2	24.2	24.2	24.2	24.2	24.1	24.1	24.1
C maxi	2.5	2.5	2.5	2.5	2.5	2.5	3.2	3.2	3.2

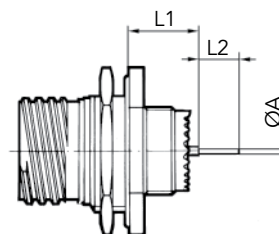
PC tail contacts lengths

	Contact size	Contact type		PC tail type	Shell size								
					09 (A)	11 (B)	13 (C)	15 (C)	17 (E)	19 (F)	21 (G)	23 (H)	25 (J)
ØA	#22D	M & F	Max	L & C	0.70								
		M & F	Max	S	0.50								
	#20	M & F	Max	C	0.70								
	#16	M & F	Max	C	1.15								
	#12	M & F	Max	C	1.65								
L1	#22D	M	Min	L & C	10.52		10.34						
		M	Max	L & C	11.46		11.28						
		F	Min	L & C	10.19		10.01						
		F	Max	L & C	11.46		11.28						
		M	Min	S	10.19		10.01						
		M	Max	S	11.46		11.28						
		F	Min	S	10.69		10.51						
		F	Max	S	11.63		11.45						
	#20	M	Min	C	10.36		10.18						
		M	Max	C	11.63		11.45						
		F	Min	C	10.69		10.51						
		F	Max	C	11.63		11.45						
	#16	M	Min	C	10.69		10.51						
		M	Max	C	11.63		11.45						
		F	Min	C	10.69		10.51						
		F	Max	C	11.63		11.45						
	#12	M	Min	C	10.63		10.45						
		M	Max	C	11.56		11.38						
		F	Min	C	10.63		10.45						
		F	Max	C	11.56		11.38						
L2	#22D	M & F	Max	L	8.50								
		M & F	Max	C	4.00								
		M & F	Max	S	5.10								
	#20	M & F	Max	C	5.10								
	#16	M & F	Max	C	5.10								
	#12	M & F	Max	C	5.10								
L3	#22D	M	Min	L & C	9.48				9.59				
		M	Max	L & C	10.58				10.69				
		F	Min	L & C	9.15				9.26				
		F	Max	L & C	10.58				10.69				
		M	Min	S	9.65				9.76				
		M	Max	S	10.75				10.86				
		F	Min	S	9.15				9.26				
		F	Max	S	10.75				10.86				
	#20	M	Min	C	9.65				9.76				
		M	Max	C	10.75				10.86				
		F	Min	C	9.65				9.76				
		F	Max	C	10.75				10.86				
	#16	M	Min	C	9.64				9.75				
		M	Max	C	10.75				10.86				
		F	Min	C	9.64				9.75				
		F	Max	C	10.75				10.86				
	#12	M	Min	C	10.25				9.95				
		M	Max	C	11.21				10.91				
		F	Min	C	10.25				9.95				
		F	Max	C	11.21				10.91				

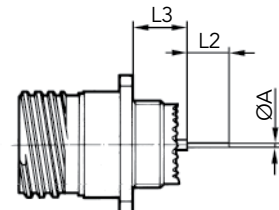
M: Male contact
F: Female contact

L: Long PC tail
C: Short PC tail
S: Specific PC tail

Receptacle type 7



Receptacle type 0



Note: All dimensions are in millimeters (mm)

Connectors weight - in gram (±15%)

Shell size & Layout		With contacts						Without contacts					
		Plug (type 5)		Receptacle (type 0)		Receptacle (type 7)		Plug (type 5)		Receptacle (type 0)		Receptacle (type 7)	
		Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female
09	35	28.46	32.38	22.70	26.62	34.51	38.43	27.42	28.66	21.66	22.90	33.47	34.71
	98	28.46	31.68	22.70	25.93	34.51	37.74	27.42	28.71	21.66	22.95	33.47	34.76
11	01	37.17	44.46	29.80	37.09	45.08	52.37	35.53	40.49	28.16	33.12	43.44	48.40
	02	36.25	42.55	28.88	35.18	44.17	50.47	34.71	38.68	27.34	31.32	42.63	46.60
	04	36.72	44.31	29.35	36.94	44.63	52.23	35.33	40.34	27.96	32.97	43.24	48.26
	05	36.79	44.76	29.42	37.39	48.33	52.67	35.06	39.80	27.69	32.43	42.97	47.71
	22	35.90	41.91	28.53	34.54	43.82	49.82	35.21	39.43	27.84	32.06	43.13	47.34
	35	36.55	45.15	29.18	37.79	43.86	53.07	34.29	37.09	26.92	29.72	42.20	45.01
	80	45.40	54.33	37.96	46.89	53.35	70.43	34.23	36.45	26.79	29.08	42.77	44.37
	98	36.47	43.32	29.10	35.95	44.39	51.23	34.39	37.36	27.02	30.00	42.30	45.28
	99	36.90	44.89	29.53	37.52	44.81	52.80	34.46	37.94	27.09	30.57	42.38	45.86
13	04	52.20	61.58	38.98	48.35	59.89	69.27	49.12	53.84	35.90	40.61	56.81	61.53
	08	53.14	65.99	39.92	52.77	60.83	73.69	50.36	58.06	37.14	44.83	58.06	65.75
	26	54.06	68.08	40.84	54.85	61.75	75.77	49.74	56.42	36.52	43.19	57.44	64.11
	35	52.65	66.96	39.42	53.74	60.34	74.65	48.83	53.32	35.60	40.09	56.52	61.01
	98	52.30	63.76	39.08	50.54	59.99	71.45	48.83	53.84	35.60	40.61	56.52	61.53
15	05	64.61	77.85	48.48	61.73	73.49	86.74	60.76	68.18	44.63	52.05	69.64	77.06
	15	66.59	84.35	50.46	68.23	75.47	93.24	60.96	68.53	44.83	52.40	69.84	77.41
	18	67.11	89.14	50.98	73.02	75.99	98.02	60.86	71.28	44.73	55.15	69.74	80.16
	19	65.94	85.12	49.82	69.00	74.83	94.01	59.35	66.27	43.22	50.14	68.23	75.15
	35	66.19	89.12	50.07	72.99	75.08	98.00	59.77	66.17	43.64	50.04	68.65	75.05
	97	65.77	83.26	49.64	67.14	74.65	92.14	59.92	67.58	43.79	51.46	68.80	76.46
	02	71.16	103.09	66.95	86.21	93.75	113.01	64.00	73.93	59.79	69.71	86.59	96.51
17	06	74.18	98.00	69.99	93.81	96.76	120.58	64.36	74.18	60.16	69.99	86.93	96.76
	08	71.68	93.34	67.48	89.14	94.25	115.91	65.52	77.85	61.33	73.66	88.10	100.43
	26	73.12	99.89	68.92	95.69	95.69	122.46	64.08	74.08	59.89	69.89	86.66	96.66
	35	73.71	107.33	69.52	103.14	96.29	129.91	64.16	73.21	59.97	69.02	86.74	95.79
	75	87.60	115.61	83.41	111.42	110.18	138.19	65.28	80.88	61.08	76.69	87.85	103.46
	99	73.24	99.44	69.05	95.25	95.82	122.02	64.41	74.73	60.21	70.53	86.98	97.30
	11	93.71	127.42	77.08	110.8	110.70	144.42	85.25	106.14	68.62	115.19	76.56	123.13
19	32	91.75	124.99	75.12	108.37	108.74	141.99	80.63	93.24	64.01	102.29	71.95	110.23
	35	92.52	133.33	75.89	116.71	109.51	109.39	81.05	92.39	64.43	101.45	72.37	109.39
	11	112.91	162.13	97.53	146.75	131.96	181.19	94.90	118.47	79.52	128.84	88.20	137.52
21	16	105.72	143.63	90.33	128.24	124.77	162.68	93.41	112.66	78.03	123.03	86.71	131.72
	35	106.41	157.67	91.03	142.29	125.46	176.72	92.69	108.67	77.31	119.04	85.99	127.72
	39	109.83	160.27	94.45	144.89	128.89	179.33	95.44	119.68	80.06	130.05	88.75	138.74
	41	106.21	149.31	90.83	159.68	125.27	168.36	91.97	108.62	76.59	118.99	85.27	127.67
	48	103.63	133.84	88.25	118.46	122.61	152.90	90.52	107.64	75.14	92.26	109.58	126.70
	75	135.19	177.13	119.80	161.74	154.25	196.18	90.52	107.64	75.14	92.26	109.58	126.70
	21	125.27	182.95	109.64	167.32	146.95	204.63	109.11	142.31	93.48	154.32	103.16	163.99
23	35	121.20	186.08	105.57	170.44	142.88	207.76	103.83	124.05	88.20	136.06	97.88	145.73
	53	121.35	176.40	105.72	160.77	143.03	198.08	102.94	123.8	87.31	135.81	96.98	145.49
	55	123.21	180.44	107.58	164.81	144.89	202.13	104.10	125.86	88.47	137.87	98.15	147.55
	07	153.58	179.40	138.29	186.55	176.55	202.05	114.40	141.15	99.11	148.3	137.37	163.70
25	11	142.64	181.90	127.35	166.61	165.62	204.80	121.84	154.10	106.55	138.81	144.82	177.08
	19	148.26	227.68	132.98	212.40	171.24	250.66	117.15	152.26	101.87	164.81	112.29	175.23
	24	147.02	224.83	131.74	209.55	170.00	247.80	118.15	153.97	102.86	166.52	113.28	176.94
	29	142.86	214.73	127.57	199.45	165.83	237.70	120.55	158.61	105.27	171.16	115.69	181.58
	35	137.37	218.82	122.09	203.54	160.35	241.80	115.14	139.43	99.86	151.99	110.28	162.41
	37	153.57	170.01	138.29	177.20	176.55	192.56	114.40	141.15	99.11	148.30	137.37	163.70
	44	143.71	183.40	128.18	195.16	166.69	206.58	110.17	135.50	94.64	147.50	133.15	158.68
	43	142.96	219.07	127.67	203.79	165.93	242.05	119.58	157.54	104.30	170.10	114.72	180.52
	46	148.66	207.81	133.38	192.53	171.64	230.78	112.34	137.55	97.06	150.10	107.48	160.52
	61	135.64	202.00	120.35	186.72	158.61	224.98	114.45	141.47	99.17	154.02	109.59	164.44
	08	200.96	279.93	185.68	264.65	223.94	302.91	111.65	141.00	96.36	153.55	106.78	163.97
	20	163.80	238.77	148.51	223.49	186.77	261.75	110.28	135.71	95.00	148.26	105.42	158.68
	04	144.94	219.00	129.66	203.71	167.91	241.97	122.11	155.88	106.83	168.44	117.25	178.86

Bronze backshells

Part number

Basic Series	JVS	A	11	E	00	C	CC
Accessory style							
A : Rear accessory (backshell)							
Shell size:							
09, 11, 13, 15, 17, 19, 21, 23, 25							
Accessory type:							
A: Screened adaptor for use with compression spring or band strap							
B: Adaptor with strain relief cable clamp							
E: Screened adaptor with braid trap							
G: Environmental cone clamp screened adaptor							
P: Adaptor for heat shrink boot							
X: Cone clamp screened adaptor							
Cable entry codification (see table below):							
For B, P and X type:							
00: Standard, by default choice							
For other types:							
00: Standard, by default choice							
03 to 32: Depending on backshell type, please refer to corresponding table							
Angle:							
A: Straight backshell (orientation by default)							
B: 45° backshell (except for «B Type» accessory)							
C: 90° right angle backshell							
Variant:							
For all types:							
None: Supplied without any other accessory							
For E and X type:							
CC: Cable clamp variant							

How to built a backshell reference for types A, E or G

Backshell type	Shell size	Standard correspondance		Specific
		Entry codification	Entry size backshell	Other entry codication
Type A & E	09	00	04	03
	11	00	06	05 to 03
	13	00	08	07 to 04
	15	00	10	09 to 06
	17	00	12	11 to 08
	19	00	13	12 to 09
	21	00	16	15 to 12
	23	00	18	17 to 14
	25	00	20	19 to 16

Backshell type	Shell size	Standard correspondance		Specific
		Entry codification	Entry size backshell	Other entry codication
Type G	09	00	-	-
	11	00	04	-
	13	00	06	04
	15	00	10	08 to 04
	17	00	12	10 to 04
	19	00	12	10 to 04
	21	00	16	12 to 04
	23	00	16	12 to 04
	25	00	16	12 to 04

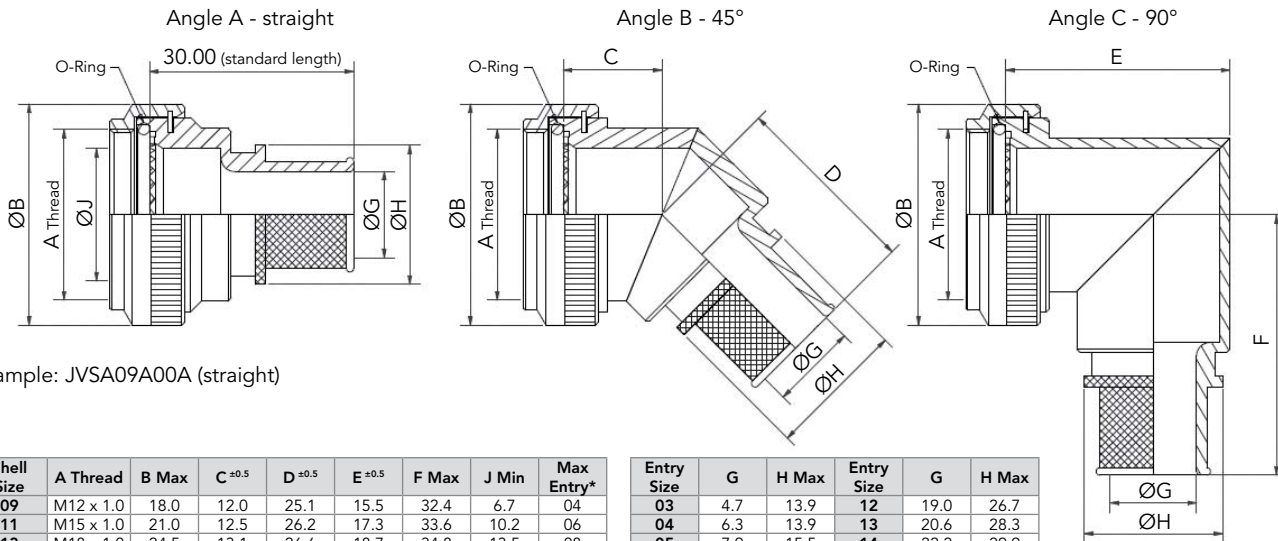
Examples:

To order a right angle backshell type "A" size 15 with entry size 10, placed your order with: JVS15G00C

To order a right angle backshell type "A" size 15 with entry size 06, placed your order with: JVS15G06C

Bronze backshells

Type A - Screened adaptor for use with compression spring or band strap

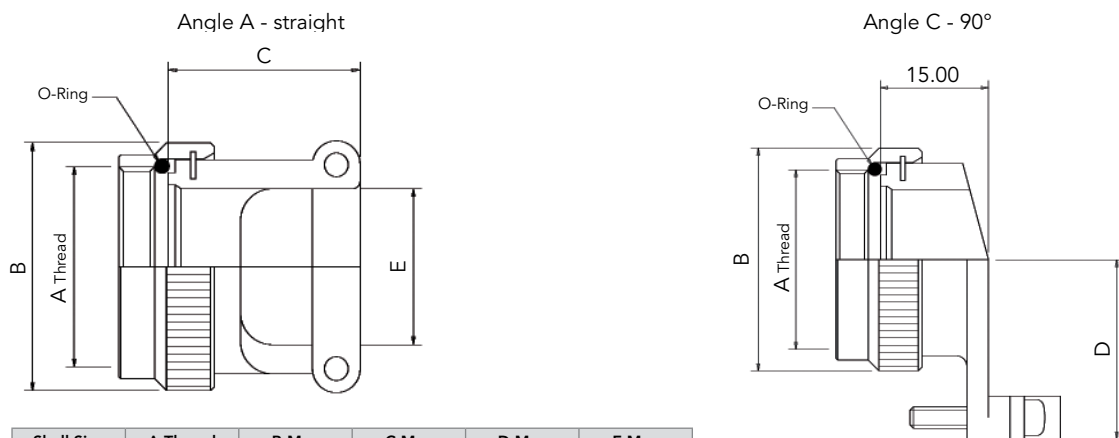


Shell Size	A Thread	B Max	C ±0.5	D ±0.5	E ±0.5	F Max	J Min	Max Entry*
09	M12 x 1.0	18.0	12.0	25.1	15.5	32.4	6.7	04
11	M15 x 1.0	21.0	12.5	26.2	17.3	33.6	10.2	06
13	M18 x 1.0	24.5	13.1	26.6	18.7	34.8	13.5	08
15	M22 x 1.0	29.0	13.5	27.5	21.3	36.6	16.2	10
17	M25 x 1.0	32.5	14.5	28.3	22.8	38.5	19.4	12
19	M28 x 1.0	35.5	15.5	28.8	24.4	40.3	21.8	13
21	M31 x 1.0	37.0	16.0	29.7	25.1	42.0	25.1	16
23	M34 x 1.0	40.0	16.5	30.0	26.6	43.4	28.2	18
25	M37 x 1.0	43.5	17.1	30.9	28.1	44.8	31.4	20

Entry Size	G	H Max	Entry Size	G	H Max
03	4.7	13.9	12	19.0	26.7
04	6.3	13.9	13	20.6	28.3
05	7.9	15.5	14	22.2	29.9
06	9.5	17.2	15	23.8	31.5
07	11.1	18.7	16	25.4	33.1
08	12.7	20.3	17	27.0	34.7
09	14.2	21.9	18	28.6	36.3
10	15.8	23.5	19	30.2	37.9
11	17.4	25.1	20	31.8	39.5

* Recommendation only, please consult us for outside entry size

Type B - Adaptor with strain relief cable clamp

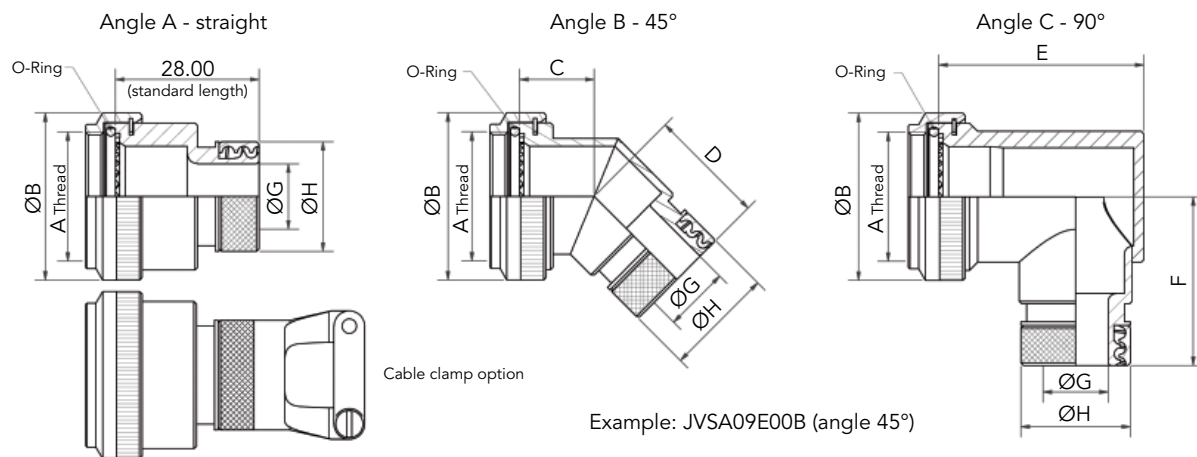


Shell Size	A Thread	B Max	C Max	D Max	E Max
09	M12 x 1.0	18.0	21.5	20.0	7.0
11	M15 x 1.0	21.0	21.5	21.0	10.5
13	M18 x 1.0	24.5	23.5	22.0	13.4
15	M22 x 1.0	29	23.5	23.0	16.5
17	M25 x 1.0	32.5	24.5	25.0	19.7
19	M28 x 1.0	35.5	27.5	27.5	22.2
21	M31 x 1.0	37.0	34.5	30.0	25.6
23	M34 x 1.0	40.0	37.5	31.5	28.5
25	M37 x 1.0	43.5	37.5	34.5	31.7

Note: All dimensions are in millimeters (mm)

Bronze backshells

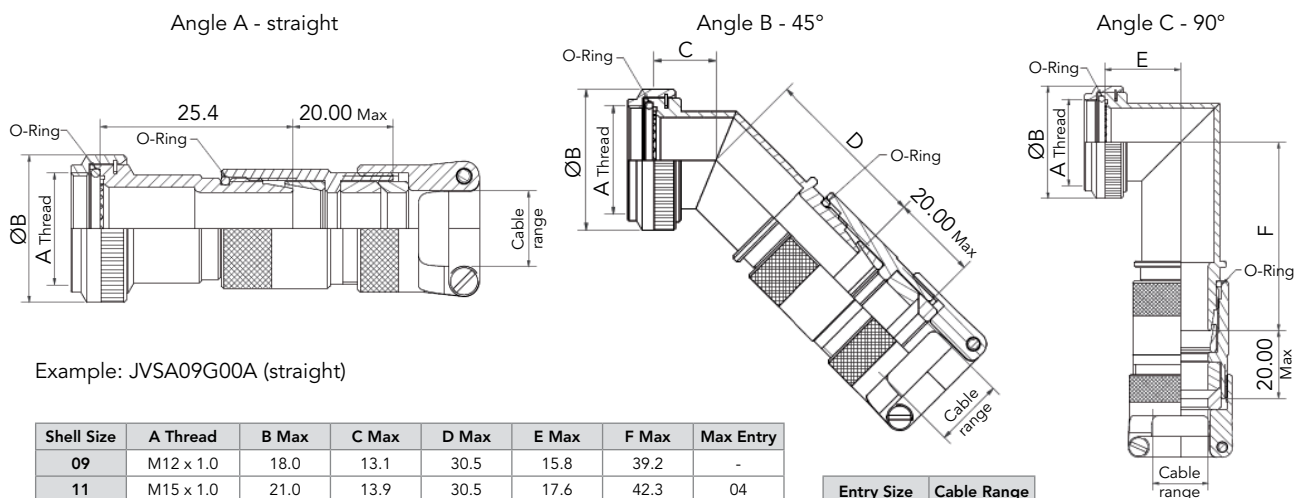
Type E - Screened adaptor with braid trap



Shell Size	A Thread	B Max	C Max	D Max	E Max	F Max	Max Entry
09	M12 x 1.0	18.0	13.1	23.6	25.7	30.5	04
11	M15 x 1.0	21.0	13.9	24.4	26.7	32.2	06
13	M18 x 1.0	24.5	14.5	24.8	31.2	33.7	08
15	M22 x 1.0	29.0	15.5	25.6	37.2	35.2	10
17	M25 x 1.0	32.5	16.1	26.4	40.2	36.9	12
19	M28 x 1.0	35.5	16.8	26.8	44.7	38.5	13
21	M31 x 1.0	37.0	17.1	27.6	49.2	40.1	16
23	M34 x 1.0	40.0	17.7	28.0	51.7	41.6	18
25	M37 x 1.0	43.5	18.4	29.0	53.2	43.1	20

Entry Size	G	H Max	Entry Size	G	H Max
03	4.77	15.0	12	19.05	27.7
04	6.35	15.0	13	20.62	29.3
05	7.92	16.6	14	22.23	30.9
06	9.52	18.2	15	23.82	32.5
07	11.10	19.8	16	25.40	34.1
08	12.70	21.4	17	27.00	35.7
09	14.27	23.0	18	28.60	37.3
10	15.88	24.6	19	30.20	39.1
11	17.47	26.2	20	31.80	40.4

Type G - Environmental cone clamp screened adaptor



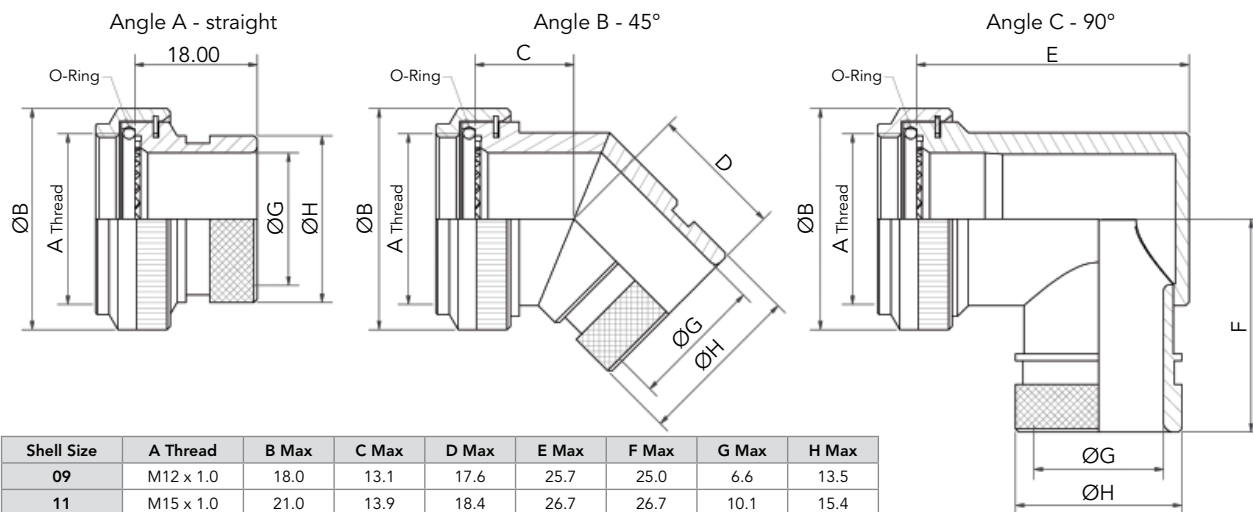
Shell Size	A Thread	B Max	C Max	D Max	E Max	F Max	Max Entry
09	M12 x 1.0	18.0	13.1	30.5	15.8	39.2	-
11	M15 x 1.0	21.0	13.9	30.5	17.6	42.3	04
13	M18 x 1.0	24.5	14.5	32.5	19.0	42.8	06
15	M22 x 1.0	29.0	15.5	40.3	21.5	50.5	10
17	M25 x 1.0	32.5	16.1	43.1	23.1	52.8	12
19	M28 x 1.0	35.5	16.8	47.9	24.5	57.1	12
21	M31 x 1.0	37.0	17.1	47.9	25.3	57.1	16
23	M34 x 1.0	40.0	17.7	56.5	27.5	64.7	16
25	M37 x 1.0	43.5	18.4	56.5	28.3	64.7	16

Entry Size	Cable Range
04	3.2 - 7.9
06	6.4 - 11.1
08	9.8 - 14.3
10	8.9 - 15.9
12	12.7 - 19.1
16	15.9 - 23.8

Note: All dimensions are in millimeters (mm)

Bronze backshells

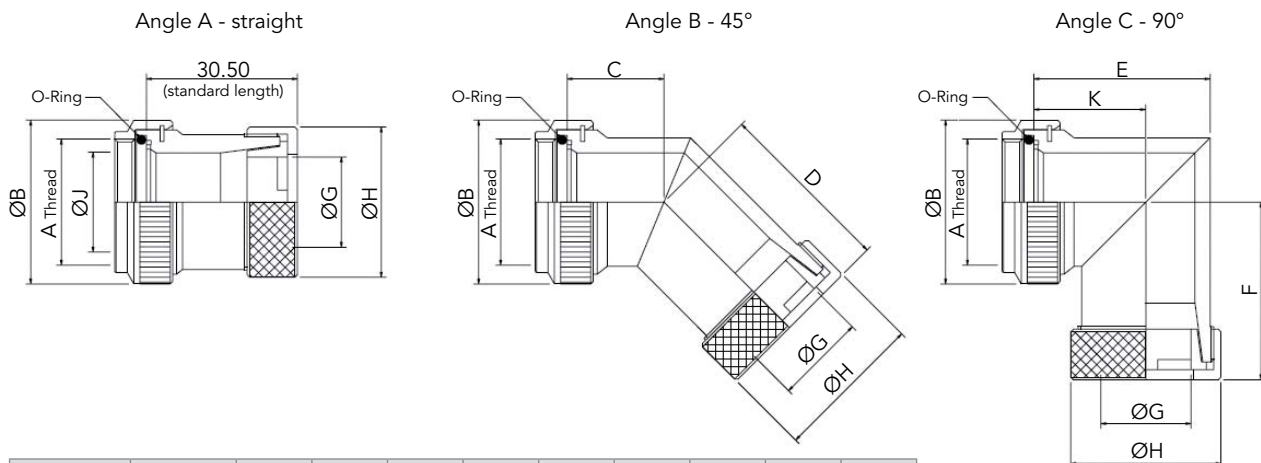
Type P - Adaptor for heat shrink boot



Shell Size	A Thread	B Max	C Max	D Max	E Max	F Max	G Max	H Max
09	M12 x 1.0	18.0	13.1	17.6	25.7	25.0	6.6	13.5
11	M15 x 1.0	21.0	13.9	18.4	26.7	26.7	10.1	15.4
13	M18 x 1.0	24.5	14.5	19.3	31.2	28.2	13.4	19.7
15	M22 x 1.0	29	15.5	19.6	37.2	29.7	16.1	21.3
17	M25 x 1.0	32.5	16.1	20.4	40.2	31.4	19.3	24.5
19	M28 x 1.0	35.5	16.8	20.8	44.7	33.0	21.7	26.5
21	M31 x 1.0	37.0	17.1	21.6	49.2	34.6	25	31.0
23	M34 x 1.0	40.0	17.7	22.5	51.7	36.1	28.1	34.4
25	M37 x 1.0	43.5	18.4	22.9	53.2	37.6	31.3	36.6

Example: JVSA09P00C (angle 90°)

Type X - Cone clamp screened adaptor



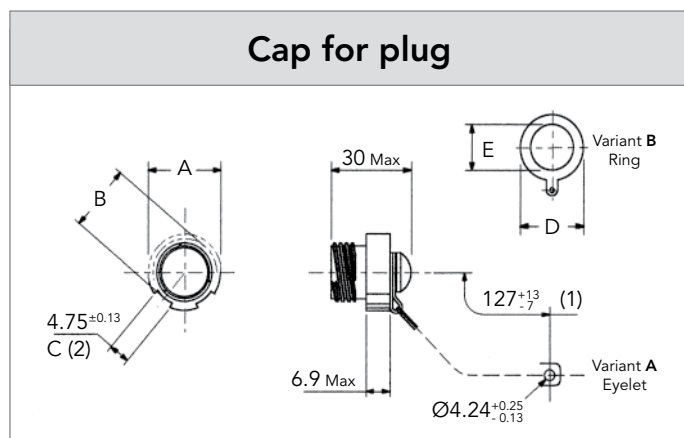
Shell Size	A Thread	B Max	C Max	D Max	E Max	F Max	G Min	H Max	J Min	K ±0.5
09	M12 x 1.0	18.0	12.0	33.3	21.1	35.2	6.9	18.4	6.7	15.5
11	M15 x 1.0	21.0	12.5	34.5	24.2	37.0	9.6	22.0	10.2	17.3
13	M18 x 1.0	24.5	13.1	34.9	27.4	38.5	12.7	24.0	13.5	18.7
15	M22 x 1.0	27.5	13.5	35.8	31.2	40.0	14.8	27.0	16.2	21.3
17	M25 x 1.0	31.0	14.5	36.6	34.3	41.2	17.9	29.5	19.4	22.8
19	M28 x 1.0	34.0	15.5	36.6	37.1	43.3	19.9	33.9	21.8	24.4
21	M31 x 1.0	37.0	16.0	37.7	39.4	44.9	23.1	37.0	25.1	25.1
23	M34 x 1.0	40.0	16.5	38.1	42.5	46.4	26.2	40.8	28.2	26.6
25	M37 x 1.0	43.5	17.1	39.0	45.6	47.9	28.8	43.0	31.4	28.1

Example: JVSA09X00B (angle 45°)

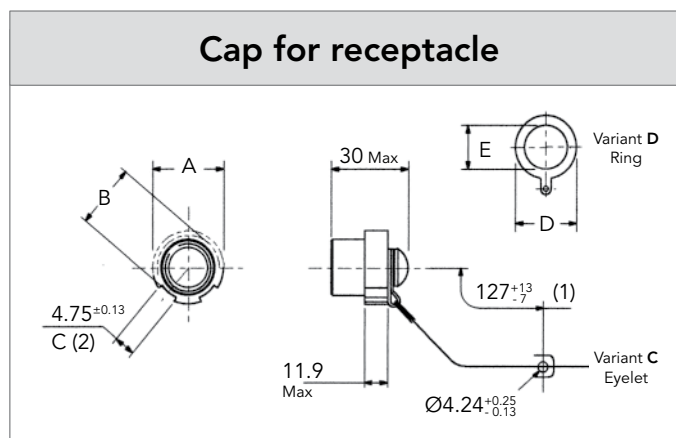
Note: All dimensions are in millimeters (mm)

Bronze caps

Basic Series	JVS	B	09	B	00	A
Accessory style: B: Protective cap						
Shell size: 09, 11, 13, 15, 17, 19, 21, 23, 25						
Variant: A: Cap for plug with eyelet (see drawing below) B: Cap for plug with ring (see drawing below) C: Cap for receptacle with eyelet (see drawing below) D: Cap for receptacle with ring (see drawing below)						
Sub variant: Not applicable						
Material: A: Bronze						



(1) Flexible metal link - (2) Number of notch on A diameter



(1) Flexible metal link - (2) Number of notch on A diameter

Shell size	A Max	B Max	C	Cap for Plug		Cap for Receptacle	
				D Max	E Min	D Max	E Min
09 (A)	21.1	19.20	8	24.20	13.50	26.80	18.40
11 (B)	23.8	21.80		26.80	18.40	31.60	23.00
13 (C)	28.2	26.10	10	30.50	19.80	36.90	26.20
15 (D)	31.4	29.30		31.60	23.00	40.10	29.40
17 (E)	36.5	34.40	12	36.90	26.20	43.20	32.50
19 (F)	39.3	37.20		40.10	29.40	46.40	35.70
21 (G)	42.5	40.50	16	43.20	32.50	49.20	39.10
23 (H)	45.3	43.10		46.40	35.70	52.80	42.10
25 (J)	48.4	46.10	18	49.20	39.10	55.50	45.30

Equivalent to CECC, for information CECC75201002Bxy00A (x = shell size, y = variant)

Example: CECC75201002BAC00A = JVS09C00A

Note: All dimensions are in millimeters (mm)

8D SERIES

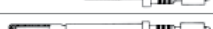
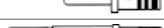
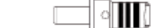
Common Section

■	Contacts:	
	Crimp contacts	64
	Straight PC tail contacts	68
	Coax contacts #12	68
	Solder cup	68
	Crimp contacts: 1500 mating	69
	Wire wrap contacts	69
	Quadrax #8 contacts	69
	Thermocouple contacts	70
	Dummy contacts	70
	Filler plugs	70
■	Wiring instruction	71
■	Tooling:	
	Crimping tools	72
	Insertion and extraction tools	73
	Backshell tightening tools	73
	Tightening support	73
	Slackening tools	73
■	Accessories:	
	Plastic protective caps	74
	Gaskets	74
■	Orientations	75
■	Panel cut-out	75
■	Coordinates for straight PC tail terminations	76

MIL-DTL-38999 qualified crimp contacts - 1.27µm gold plated

Contact size	Contact type	Part number	Contact Ø	Conductor section AWG		Conductor section mm²		External Ø over insulator		
				Min	Max	Min	Max	Min	Max	
#22D	Pin	M39029/58 360	0.76	26	22	0.12	0.34	0.76	1.37	
	Socket	M39029/56 348								
#20	Pin	M39029/58 363	1.00	24	20	0.21	0.60	1.02	2.11	
	Socket	M39029/56 351								
#16	Pin	M39029/58 364	1.60	20	16	0.60	1.34	1.65	2.77	
	Socket	M39029/56 352								
#16 Coax	Pin	M39029/76 424		RG 174 RG 179 RG 316					1.65	2.60
	Socket	M39029/77 428								
#12	Pin	M39029/58 365	2.40	14	12	1.91	3.18	2.46	3.61	
	Socket	M39029/56 353								
#12 Coax	Pin	M39029/102 558		RG 174 RG 179 RG 316					2.40	2.60
	Socket	M39029/103 559								
	Pin	M39029/28 211								
	Socket	M39029/75 416								
#10 Power	Pin	M39029/58 528	3.20	Please consult us					-	2.95
	Socket	M39029/56 527								
#8 Coax	Pin	M39029/60 367	3.64	RG 180 A/U					-	2.80
	Socket	M39029/59 366								
#8 Concentric Twinax (= Triax)	Pin	M39029/90 529	5.50	0,76MIL-C17/176 00002 FILECA F.2703/14 RAYCHEM CHEMINAX 10612 FILOTEX M 17/176 00002					3.15	3.40
	Socket	M39029/91 530								

MIL-DTL-38999 qualified crimp contacts - 1.27µm gold plated

Contact size	Contact type	Profile	Color code
#22D	Pin		Black / Blue / Orange
	Socket		Gray / Yellow / Orange
#20	Pin		Orange / Blue / Orange
	Socket		Brown / Green / Orange
#16	Pin		Yellow / Blue / Orange
	Socket		Red / Green / Orange
#16 Coax	Pin		Yellow / Red / Yellow
	Socket		Gray / Red / Yellow
#12	Pin		Green / Blue / Orange
	Socket		Orange / Green / Orange
#12 Coax	Pin		Gray / Green / Green
	Socket		White / Green / Green
	Pin		Brown / Brown / Red
	Socket		Blue / Brown / Yellow
#10 Power	Pin		Gray / Red / Green
	Socket		Violet / Red / Green
#8 Coax	Pin		Violet / Blue / Orange
	Socket		Blue / Blue / Orange
#8 Concentric Twinax (= Triax)	Pin		White / Red / Green
	Socket		Black / Orange / Green

Crimp contacts compatibility

1.27µm gold plated = MIL-DTL-38999 qualified crimp contacts

0.8µm gold plated = SOURIAU crimp contacts

Contact plating thickness	T° cycling	Vibration			Shock	High T° exposure
		Random vib. 200°C	Sine vib. 20°C	Sine vib. 200°C		
Pin 0.8µm with Socket 1.27µm	OK	OK	-	-	-	OK
Pin 0.8µm with Socket 0.8µm	OK	OK	-	-	OK	OK
Pin 1.27µm with Socket 1.27µm	OK	OK	OK	OK	OK	OK

SOURIAU crimp contacts - 0.8µm gold plated, without color code

Contact size	Contact type	Part number	Contact Ø	Conductor section AWG		Conductor section mm²		External Ø over insulator	
				Min	Max	Min	Max	Min	Max
#22D	Pin	8599-0702 JJ	0.76	26	22	0.12	0.34	0.76	1.37
	Socket	8599-0706 900							
#20	Pin	8599-0703 SA	1.00	24	20	0.21	0.60	1.02	2.11
	Socket	8599-0707 900							
#16	Pin	8599-0704 MJ	1.60	20	16	0.60	1.34	1.65	2.77
	Socket	8599-0708 900							
#12	Pin	8599-0705 MJ	2.40	14	12	1.91	3.18	2.46	3.61
	Socket	8599-0709 900							
#8 Power For more information, please see p.106	Pin	8599-7544	3.64	-	8	-	8.98	4.10	4.40
	Socket	8599-7541							
	Pin	8599-7580							
	Socket	8599-7581		-	-	-	-	4.50	6.50
		Boot							
		8599-4547		-	-	-	-	2.50	4
	Reductor	8599-7645		10		2.73	2.77	3.13	3.33
#8 Coax	Boot	8590-4571	RG 180 A/U					-	2.80
#8 Concentric Twinax (= Triax)	Boot	8590-4571	5.50	0,76MIL-C17/176 00002 FILECA F.2703/14 RAYCHEM CHEMINAX 10612 FILOTEX M 17/176 00002				3.15	3.40
#4 Power For more information, please see p.106	Pin	8599-7598 900	5.74	-	3	-	25	-	-
	Socket	8599-7599 900							
	Pin	8599-7534		5	4	16	21.15	-	-
	Socket	8599-7535							
	Boot	8599-4594		-	-	-	-	6.35	7.50
		8599-4593		-	-	-	-	4	5.80
	Reductor	8593-2000A		6		13.30		5.30	5.70
#4 Power with reduced barrel	Pin	8599-7528 900		6		13.30		5.30	5.70
	Socket	8599-7529 900		-	-	-	-	4	5.80
	Boot	8599-4593							

SOURIAU crimp contacts - 0.8µm gold plated, without color code

Contact size	Contact type	Information
#22D	Pin	-
	Socket	-
#20	Pin	-
	Socket	-
#16	Pin	-
	Socket	-
#12	Pin	-
	Socket	-
#8 Power For more information, please see p.106	Pin	JVS only
	Socket	JVS only
	Pin	-
	Socket	-
	Boot	For wire #8
		For wire #10
	Reductor	For wire #10
#8 Coax	Boot	-
#8 Concentric Twinax (= Triax)	Boot	-
#4 Power For more information, please see p.106	Pin	For wire 21.15 mm². Not included in connector Part number. Must be ordered separately.
	Socket	
	Pin	For wire 21.15 mm²
	Socket	
	Boot	For wire 16 mm²
		For wire 10 mm²
	Reductor	For wire 10 mm²
#4 Power with reduced barrel	Pin	Mating part #4 / Barrel #6
	Socket	
	Boot	-

Straight PC tail contacts

Contact size	Contact type	PC tail type	Part number
#22D	Pin	L	8599-0720 900
	Pin	M	8599-8028 900
	Pin	C	8599-0730 900
	Pin	S	8599-0796 900
	Socket	L	8599-0721 900
	Socket	C	8599-0731 900
	Socket	S	8599-0797 900
#20	Pin	M	8599-0658 JJ
	Socket	M	8599-0759 900
	Pin	C	8599-0724 900
	Socket	C	8599-0725 900
	Pin	L	8599-0771 900
	Socket	L	8599-0772 900
#16	Pin	C	8599-0726 900
	Socket	C	8599-0727 900
Coax #16	Pin	C	8599-1000A 900
#12	Pin	C	8599-7929 900
	Socket	C	8599-7932 900

S: Specific PC tail
 L: Long PC tail
 M: Medium PC tail
 C: Short PC tail

Note: PC tail contacts without shoulder also available.
 Please see page 132.

Coax contacts #12

Designation	Part number
Coax socket solder contact #12	THA1-0151A
Coax pin solder contact #12	THA1-0152A
Coax pin crimp contact #12	THA1-0155A
Coax socket crimp contact #12	THA1-0156A

Solder cup

Contact size	Contact type	Part number
#22D	Pin	8599-0750 900
#20	Pin	8599-0077A 900
#16	Pin	8599-7482A 900
#12	Socket	8599-7485A 900

For other contacts type please consult us.

Crimp contacts: 1500 mating

Contact size	MIL-DTL-38999 contacts		
	Contact type	Part number	Color code
#22D	Pin (H)	M39029/107 620	Blue / Red / Black
	Socket (J)	M39029/106 614	Blue / Brown / Yellow
#20	Pin (H)	M39029/107 621	Blue / Red / Brown
	Socket (J)	M39029/106 615	Blue / Brown / Green
#16	Pin (H)	M39029/107 622	Blue / Red / Red
	Socket (J)	M39029/106 616	Blue / Brown / Blue
#12	Pin (H)	M39029/107 623	Blue / Red / Orange
	Socket (J)	M39029/106 617	Blue / Brown / Gray

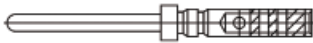
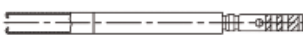
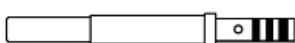
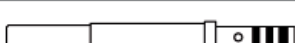
Wire wrap contacts

Contact size	Contact type	Part number	Contact Ø (mm)	Profile	 (mm)
#22D	Pin	8599-0790 JJ	0.76		0.86
#20	Pin	8599-0791 900	1		0.86

Quadrax #8 contacts

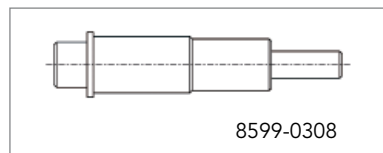
Contact type		SOURIAU part number	Cross Norm	Impedance	Release	T° Max
PC tail L= 4 $\pm$ 0.1mm	Pin	ETH1-1237A	-	100Ω	Rear	125°C
		ETH1-1501A	-	150Ω	Rear	125°C
	Socket	ETH1-1238A	-	100Ω	Rear	125°C
		ETH1-1502A	-	150Ω	Rear	125°C
Crimp	Pin	ETH1-1345A	EN 3155-074	100Ω	Rear	150°C
		ETH1-1503A	-	150Ω	Rear	150°C
	Socket	ETH1-1346A	EN 3155-075	100Ω	Rear	150°C
		ETH1-1504A	-	150Ω	Rear	150°C

Thermocouple contacts

Contact size	Contact type	SOURIAU part numbers (without color code)	MIL-DTL-38999 contacts		Ø Contact (mm)	Wire section				Ø Over insulation (mm)	
			Part numbers	Profile and color code		Awg		mm²			
						min	max	min	max	min	max
#22D Chromel	Pin	-	M39029/87-472	 Red / Violet / Yellow	0.75	28	22	0.095	0.34	0.76	1.37
	Socket	-	M39029/88-484	 Yellow / Grey / Yellow							
#22D Alumel	Pin	-	M39029/87-471	 Brown / Violet / Yellow							
	Socket	-	M39029/88-483	 Orange / Grey / Yellow							
#20 Chromel	Pin	8599-0749 900	8599-0949 900	 Blue / Violet / Yellow	1	24	20	0.21	0.6	1.02	2.11
	Socket	8599-0753 900	8599-0953 900	 Grey / Grey / Yellow							
#20 Alumel	Pin	8599-0761 900	8599-0961 900	 Green / Violet / Yellow							
	Socket	8599-0765 900	8599-0965 900	 Violet / Grey / Yellow							

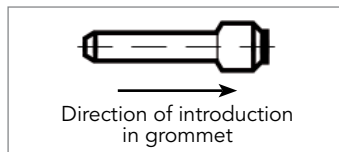
Dummy contacts

Size	Part number
#16	8599-6A016001A
#8	8599-0308
#4	8599-0310



Filler plugs

Contact size	MS Part number (Rev. N)	Color	SOURIAU Part number	Color
#22D	MS27488-22-2	Black	8660-212	Black
#20	MS27488-20-2	Red	8522-389A	Red
#16	MS27488-16-2	Green	8522-390A	Blue
#12	MS27488-12-2	Orange	8522-391A	Orange

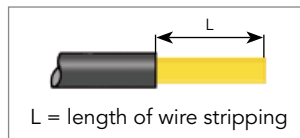


These filler plugs are installed at the rear of unwired contact to maintain connector sealing.

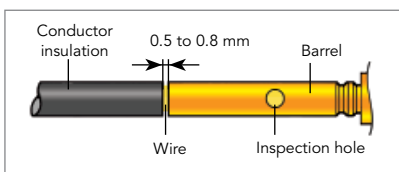
Wiring instruction

Cable preparation and wire stripping

Contact size	#26	#22D	#20	#16	#12	#8	#4
L	4		6				12



Insertion of wire in contact barrel



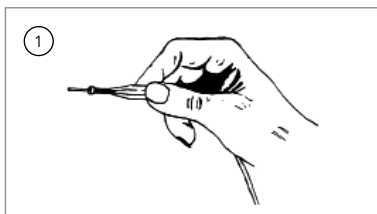
When inserting the stripped wire into the contact barrel check that no strands are left outside and that the wire is visible through the wire inspection hole in the barrel.

Important:

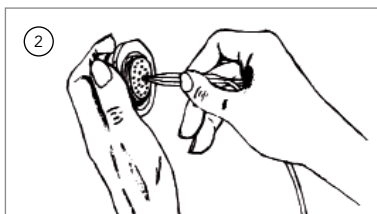
- Slide any accessories over wire strands before carrying out the following operations.
- Contacts are inserted and extracted from the rear of the connector.

Insertion of the contacts

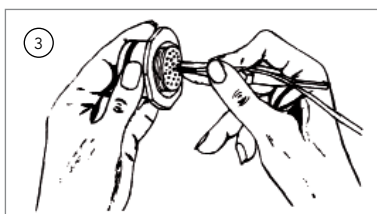
1 - Engage the crimp cable / contact assembly into the longitudinal slot of the plastic tool (coloured tip). Slide the tool down the cable until the tip of the tool abuts the contact retention shoulder.



2 - Introduce the contact into the required contact cavity in the insulator, pushing tool axially, until the contact snaps into position in clip.

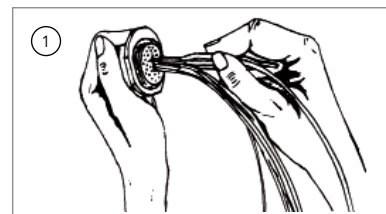


3 - Withdraw the tool from rear. Check that contact is firmly locked by pulling wire gently. When connector is fully loaded, check the position of contact tips. They should all be in the same plane.
Nota: For larger sizes of cable which are stiff enough manual insertion without tool is preferable.

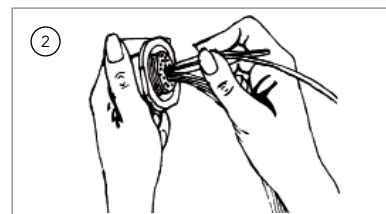


Extraction of the contacts

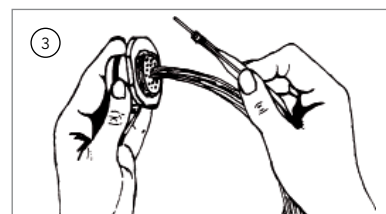
1 - Engage the appropriate cable into the longitudinal slot of the tool with the white tip towards connector.



2 - Slide the tool down towards the contact. Insert the tool in the insulator until it abuts the contact shoulder.



3 - Holding the tool-contact and cable assembly together, remove them simultaneously.



Tooling

Crimping tools

Contact size	Contact type	Plier M22520/1-01	Plier M22520/2-01 (SOURIAU 8476-01)		Plier M300BT	Pneumatic plier M22520/23-01	
		Turret Part number	Locator Part number		Locator Part number	Turret Part number	Locator Part number
			Norm	SOURIAU			
#26	Pin	-	-	8599-0397	-	-	-
	Socket	-	-	8599-0398	-	-	-
#22D	Pin	-	M22520/2-09	-	-	-	-
	Socket	-	M22520/2-06	-	-	-	-
#20	Pin	M22520/1-04	M22520/2-10	-	-	-	-
	Socket			-	-	-	-
#16	Pin	M22520/1-04	-	-	-	-	-
	Socket		-	-	-	-	-
#12	Pin	M22520/1-04	-	-	-	-	-
	Socket		-	-	-	-	-
#8 Power	Pin	-	-	-	SP 593	M22520/23-02	8599-9601
	Socket	-	-	-			
#4 Power	pin	-	-	-	-	M22520/23-04	M22520/23-11
	Socket	-	-	-	-		

Contact size	Contact type	Plier M22520/2-01 (SOURIAU 8476-01)	Plier M22520/31-01	Plier M22520/4-01	Plier M22520/5-01
		Locator Part Number	Locator Part number	Locator Part Number	Die set Part Number
#12 Coax M39029/102-558 M39029/103-559	Inner	-	-	-	M22520/5-03
	Outer	-	-	-	
#12 Coax M39029/28-211 M39029/75-416	Inner	M22520/2-34	-	-	-
	Outer	-	M22520/31-02	-	-
#16 Coax	Inner	M22520/2-35	-	-	-
	Outer	-	-	M22520/4-02	-
#8 Coax	Inner	M22520/2-31	-	-	-
	Outer	-	-	-	M22520/5-05 closure B
#8 Concentric Twinax (= Triax)	Inner	K709	-	-	-
	Middle	-	-	-	Y631 closure B
	Ferrule	-	-	-	Y631 closure A

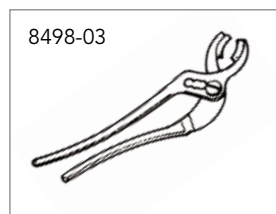
Note: for the #10 contact's plier and locator, please consult us.

Tooling

Insertion & extraction tools

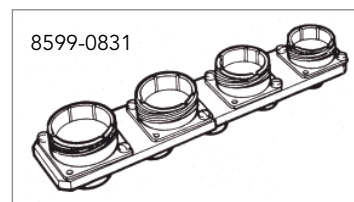
Contact size	Material	Part number		Color	
		MIL standard	SOURIAU	Insertion	Extraction
#26	Plastic	-	8599-0399 900	Black	White
#22D	Plastic	M81969/14-01	-	Green	White
#20	Plastic	M81969/14-10	-	Red	Orange
#16	Plastic	M81969/14-03	-	Blue	White
#12	Plastic	M81969/14-04	-	Yellow	White
#10	Plastic	M81969/14-05	-	Grey	-
#8	Plastic	M81969/14-12	-	-	Green
	Metallic	-	8660-197	-	-
#4	Plastic	M81969/14-07	-	-	Blue
	Metallic	-	8533-8175	-	-

Backshell tightening tools



Backshell tightening pliers,
part number: 8498-03
Square jaws (order 2 jaws),
part number: 8500-1015

Tightening support

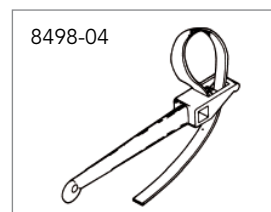


Part number: 8599-0831
This tool is made up of
dummy receptacles
 housings of all 9 sizes for all
key polarisation, and secures
free connectors during wiring
and fitting of rear accessories.

Tightening of rear accessories:

Shell size	9	11	13	15	17	19	21	23	25
Max torque in m/daN	0.62						1.24		

Slackening tools



Strap clamp,
part number: 8498-04
Spare strap,
part number: 8498-103

Accessories

Plastic protective caps*

Shell size	Caps for receptacles	Caps for plugs	Caps for composite plugs only (J & M)	Antistatic caps for receptacles	Antistatic caps for plugs	Antistatic caps for composite plugs only (J & M)
9 (A)	MS90376-10R	8500-5587 A	MS90376-12R	MS90376-10RF	8500-5587N	8500-5587N
11 (B)	MS90376-12R	8500-5588A	8500-5598	MS90376-12RF	70198N	8500-5598N
13 (C)	MS90376-14R	8500-5600	8500-5600	MS90376-14RF	8500-5600N	8500-5600N
15 (D)	MS90376-16R	8500-5601	8500-5601	MS90376-16RF	8500-5601N	8500-5601N
17 (E)	MS90376-19R	8500-5602	8500-5602	MS90376-18RF	8500-5602N	8500-5602N
19 (F)	MS90376-20R	8500-5592 A	8500-5592 A	MS90376-20RF	8500-5592N	8500-5592N
21 (G)	MS90376-22R	8500-5593 A	8500-5593 A	MS90376-22RF	8500-5593N	8500-5593N
23 (H)	MS90376-24R	8500-5593 A	MS90376-28R	MS90376-24RF	8500-5593N	70472N
25 (J)	8599-0029	J599ABC6009A00	J599ABC6009A00	8500-5593N	MS90376-28RF	MS90376-28RF

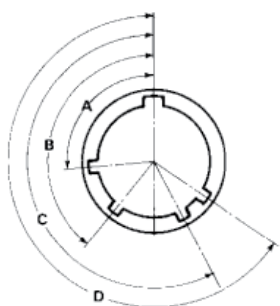
* Excepted 8D composite version (X): supplied without cap

Gaskets

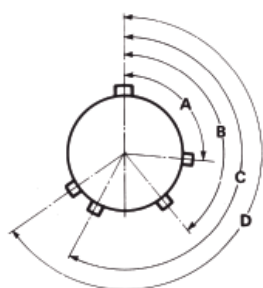
Shell size	Gasket for receptacles Type 0* (ordered separately)	O ring for receptacle Type 7
9 (A)	8599-5541	AS3582-019
11 (B)	8599-5542	AS3582-022
13 (C)	8599-5543	AS3582-024
15 (D)	8599-5544	AS3582-026
17 (E)	8599-5545	AS3582-028
19 (F)	8599-5546	AS3582-128
21 (G)	8599-5547	AS3582-130
23 (H)	8599-5548	AS3582-132
25 (J)	8599-5549	AS3582-134

* For front mounting

Orientations



Viewed from front face of receptacle

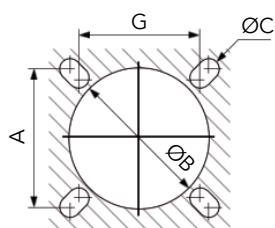


Viewed from front face of plug

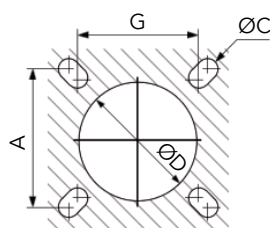
Shell size	Angles	N	A	B	C	D	E	T	V
9 (A)	A°	105	102	80	35	64	91	-	-
	B°	140	132	118	140	155	131		
	C°	215	248	230	205	234	197		
	D°	265	320	312	275	304	240		
11 (B) 15 (D)	A°	95	113	90	53	119	51	-	-
	B°	141	156	145	156	146	141		
	C°	208	182	195	220	176	184		
	D°	236	292	252	255	298	242		
13 (C)	A°	95	113	90	53	119	51	70	75
	B°	141	156	145	156	146	141	136	138
	C°	208	182	195	220	176	184	218	224
	D°	236	292	252	255	298	242	261	268
17 (E) 21 (G)	A°	80	135	49	66	62	79	58	85
	B°	142	170	169	140	145	153	162	150
	C°	196	200	200	200	180	197	188	191
	D°	293	310	244	257	280	272	316	307
19 (F) 23 (H) 25 (J)	A°	80	135	49	66	62	79	-	-
	B°	142	170	169	140	145	153		
	C°	196	200	200	200	180	197		
	D°	293	310	244	257	280	272		

Panel cut-out

Square flange receptacle (Type 0)

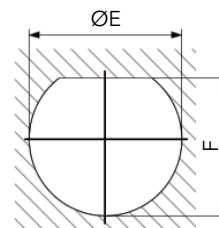


Rear mounting*



Front mounting

Jam nut receptacle (Type 7)



Shell size	A	G	B min.	C ±0.13	D min.	E +0.25 -0	F
9 (A)	18.26	15.09	16.66	3.25	13.11	17.78	17.02
11 (B)	20.62	18.26	20.22		15.88	20.96	19.59
13 (C)	23.01	20.62	23.42		19.05	25.65	24.26
15 (D)	24.61	23.01	26.59		23.01	28.83	27.56
17 (E)	26.97	24.61	30.96		25.81	32.01	30.73
19 (F)	29.36	26.97	32.94		28.98	35.18	33.91
21 (G)	31.75	29.36	36.12	3.91	32.16	38.35	37.08
23 (H)	34.93	31.75	39.29		34.93	41.53	40.26
25 (J)	38.10	34.94	42.47*		37.69	44.70	43.43

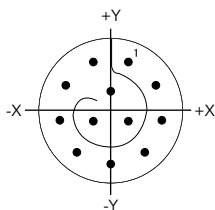
* For Type 0 composite shell rear mounting: 43.77 mm.

Max. thickness panel for receptacle: Type 0: front mounting = 3.2 mm, rear mounting = 2.5 mm
Type 7: 3.2 mm

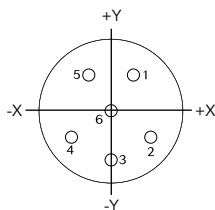
Coordinates for straight PC tail terminations

Viewed from front face of male insulator

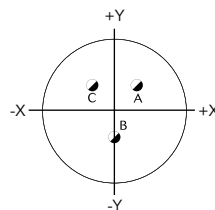
Hole sizes: 1mm min. (#22 and #20 contacts) and 1.3mm min. (#16 contact) coordinates in mm.

09 / A
12


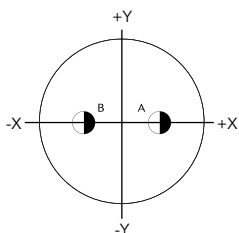
Ctc	X	Y	Ctc	X	Y
1	+0.92	+2.54	7	-2.66	-0.47
2	+2.34	+1.35	8	-2.34	+1.35
3	+2.66	-0.47	9	-0.92	+2.54
4	+1.74	-2.07	10	0.00	+1.03
5	0.00	-2.70	11	+0.89	-0.51
6	-1.74	-2.07	12	-0.89	-0.51

35


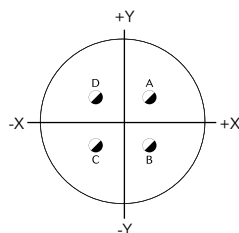
Ctc	X	Y
1	+1.14	+1.98
2	+1.98	-1.14
3	0.00	-2.29
4	-1.98	-1.14
5	-1.14	+1.98
6	0.00	0.00

98


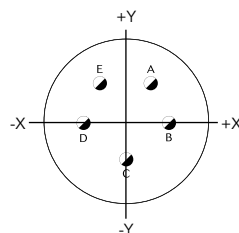
Ctc	X	Y
A	+1.65	+0.97
B	0.00	-1.90
C	-1.65	+0.97

11 / B
02


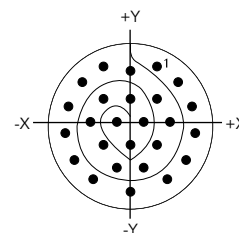
Ctc	X	Y
A	0.00	+2.41
B	0.00	-2.41

04


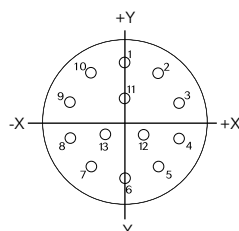
Ctc	X	Y
A	+1.65	+1.65
B	+1.65	-1.65
C	-1.65	-1.65
D	-1.65	+1.65

05


Ctc	X	Y
A	+1.65	+1.42
B	+2.86	-1.65
C	0.00	-3.30
D	-2.86	-1.65
E	-1.65	+1.42

26


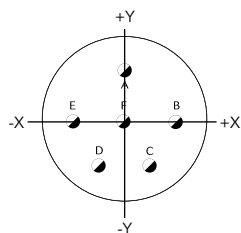
Ctc	X	Y	Ctc	X	Y
1	+1.69	+3.79	14	0.00	+3.50
2	+3.09	+2.77	15	+1.70	+1.76
3	+3.95	+1.28	16	+2.55	+0.29
4	+4.13	-0.44	17	+1.70	-1.18
5	+3.58	-2.10	18	+0.85	-2.65
6	+2.40	-3.37	19	-0.85	-2.65
7	0.00	-4.13	20	-1.70	-1.18
8	-2.40	-3.37	21	-2.55	+0.29
9	-3.58	-2.10	22	-1.70	+1.76
10	-4.13	-0.44	23	0.00	+1.76
11	-3.95	+1.28	24	+0.85	+0.29
12	-3.09	+2.77	25	0.00	-1.18
13	-1.69	+3.79	26	-0.85	+0.29

35


Ctc	X	Y	Ctc	X	Y	Ctc	X	Y
1	0.00	+3.71	6	0.00	-3.71	10	-2.16	+3.00
2	+2.16	+3.00	7	-2.16	-3.00	11	0	+1.42
3	+3.51	+1.14	8	-3.51	-1.14	12	+1.24	-0.89
4	+3.51	-1.14	9	-3.51	+1.14	13	-1.24	-0.89
5	+2.16	-3.00						

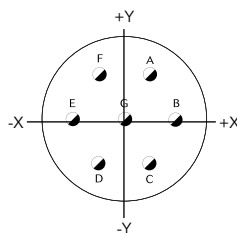
11 / B

98



Ctc	X	Y
A	0.00	+3.30
B	+3.30	0.00
C	+1.65	-2.87
D	-1.65	-2.87
E	-3.30	0.00
F	0.00	0.00

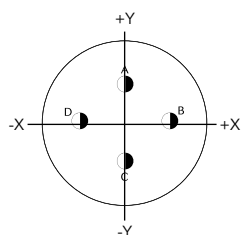
99



Ctc	X	Y
A	+1.65	+2.85
B	+3.30	0.00
C	+1.65	-2.87
D	-1.65	-2.87
E	-3.30	0.00
F	-1.65	+2.87
G	0.00	0.00

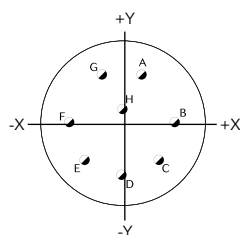
13 / C

04



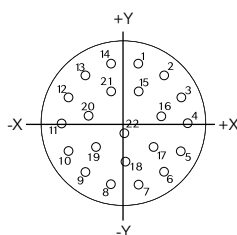
Ctc	X	Y
A	0.00	+3.81
B	+3.71	+0.89
C	0.00	-2.11
D	-3.71	+0.89

08



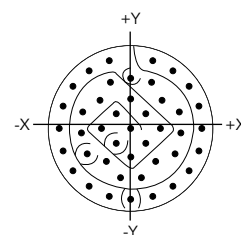
Ctc	X	Y
A	+1.65	+3.99
B	+4.32	0.00
C	+3.05	-3.05
D	0.00	-4.32
E	-3.05	-3.05
F	-4.32	0.00
G	-1.65	+3.99
H	0.00	+1.12

35



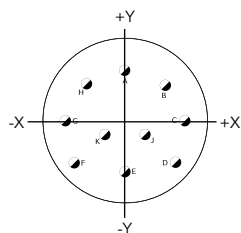
Ctc	X	Y
1	+1.14	+5.00
2	+3.20	+4.01
3	+4.62	+2.24
4	+5.16	0.00
5	+4.62	-2.24
6	+3.20	-4.01
7	+1.14	-5.00
8	-1.14	-5.00
9	-3.20	-4.01
10	-4.62	-2.24
11	-5.16	0.00
12	-4.62	+2.24
13	-3.20	+4.01
14	-1.14	+5.00
15	+1.14	+2.72
16	+2.97	+0.66
17	+2.36	-1.91
18	0.00	-3.05
19	-2.36	-1.91
20	-2.97	+0.66
21	-1.24	+2.72
22	0.00	-0.76

43



Ctc	X	Y
1	+1.80	+5.54
2	+3.42	+4.71
3	+4.71	+3.42
4	+5.54	+1.80
5	+5.82	0.00
6	+5.54	-1.80
7	+4.71	-3.42
8	+3.42	-4.71
9	+1.80	-5.54
10	0.00	-5.82
11	-1.80	-5.54
12	-3.42	-4.71
13	-4.71	-3.42
14	-5.54	-1.80
15	-5.82	0.00
16	-5.54	+1.80
17	-4.71	+3.42
18	-3.42	+4.71
19	-1.80	+5.54
20	0.00	+4.12
21	+1.68	+3.76
22	+2.54	+2.28
23	+3.92	+1.27
24	+4.10	-0.43
25	+3.57	-2.06
26	+1.99	-2.74
27	+0.86	-4.03
28	-0.86	-4.03
29	-1.99	-2.74
30	-3.57	-2.06
31	-4.10	-0.43
32	-3.92	+1.27
33	-2.54	+2.28
34	-1.68	+3.76
35	0.00	+2.42
36	+1.21	+1.21
37	+2.42	0.00
38	+1.21	-1.21
39	0.00	-2.42
40	-1.21	-1.21
41	-2.42	0.00
42	-1.21	+1.21
43	0.00	0.00

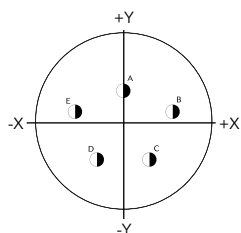
98



Ctc	X	Y
A	0.00	+4.95
B	+3.18	+3.81
C	+4.90	+0.76
D	+4.17	-2.67
E	0.00	-3.43
F	-4.17	-2.67
G	-4.90	+0.76
H	-3.18	+3.81
I	0.00	+4.95
J	+3.18	+3.81
K	+4.90	+0.76

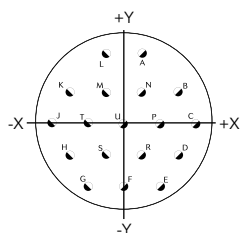
15 / D

05



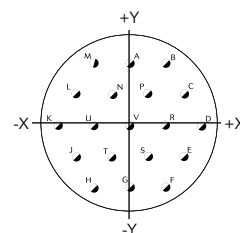
Ctc	X	Y
A	0	+2.54
B	+4.42	+0.61
C	+2.39	+3.76
D	-2.39	-3.76
E	-4.42	+0.61

18



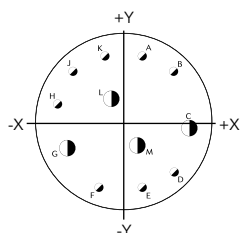
Ctc	X	Y
A	+1.65	+6.40
B	+4.95	+2.87
C	+6.60	0.00
D	+4.95	-2.87
E	+3.30	-5.72
F	0.00	-5.72
G	-3.30	-5.72
H	-4.95	-2.87
J	-6.60	0.00
K	-4.95	+2.87
L	-1.65	+6.40
M	-1.65	+2.87
N	+1.65	+2.87
P	+3.30	0.00
R	+1.65	-2.87
S	-1.65	-2.87
T	-3.30	0.00
U	0.00	0.00

19



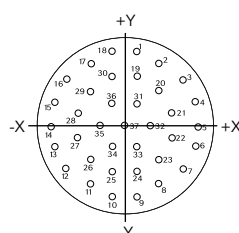
Ctc	X	Y
A	0.00	+5.72
B	+3.30	+5.72
C	+4.95	+2.87
D	+6.60	0.00
E	+4.95	-2.87
F	+3.30	-5.72
G	0.00	-5.72
H	-3.30	-5.72
J	-4.95	-2.87
K	-6.60	0.00
L	-4.95	+2.87
M	-3.30	+5.72
N	-1.65	+2.87
P	+1.65	+2.87
R	+3.30	0.00
S	+1.65	-2.87
T	-1.65	-2.87
U	-3.30	0.00
V	0.00	0.00

97



Ctc	X	Y
A	+1.65	+5.94
B	+4.52	+4.52
C	+5.84	-0.58
D	+4.52	-4.52
E	+1.65	-5.94
F	-2.26	-5.97
G	-5.26	-2.41
H	-5.94	+1.65
J	-4.52	+4.52
K	-1.65	+5.94
L	-1.19	+2.06
M	+1.19	-2.06

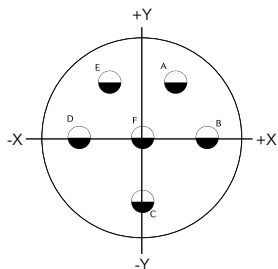
35



Ctc	X	Y
1	+1.14	+6.65
2	+3.12	+5.51
3	+5.36	+4.06
4	+6.45	+2.03
5	+6.76	-0.25
6	+6.27	-2.49
7	+5.08	-4.45
8	+3.30	-5.89
9	+1.14	-6.65
10	-1.14	-6.65
11	-3.30	-5.89
12	-5.08	-4.45
13	-6.27	-2.49
14	-6.76	-0.25
15	-6.45	+2.03
16	-5.36	+4.06
17	-3.12	+5.51
18	-1.14	+6.65
19	+1.14	+4.37
20	+3.12	+3.02
21	+4.32	+1.02
22	+4.32	-1.27
23	+3.12	-3.23
24	+1.14	-4.37
25	-1.14	-4.37
26	-3.12	-3.23
27	-4.32	-1.27
28	-4.32	+1.02
29	-3.12	+3.02
30	-1.14	+4.37
31	+1.14	+1.88
32	+2.29	-0.10
33	+1.14	-2.08
34	-1.14	-2.08
35	-2.29	-0.10
36	-1.14	+1.88
37	0.00	-0.10

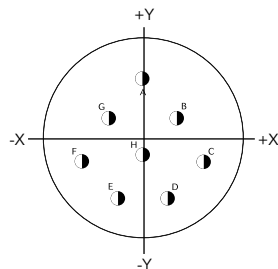
17 / E

06



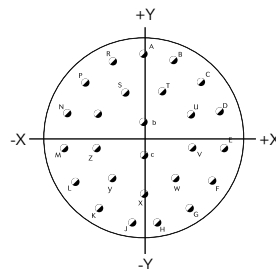
Ctc	X	Y
A	+3.07	+5.31
B	+6.12	0.00
C	0.00	-6.12
D	-6.12	0.00
E	-3.07	+5.31
F	0.00	0.00

08



Ctc	X	Y
A	0.00	+5.99
B	+3.25	+2.18
C	+5.84	-1.98
D	+2.39	-5.49
E	-2.39	-5.49
F	-5.84	-1.98
G	-3.25	+2.18
H	0.00	-1.32

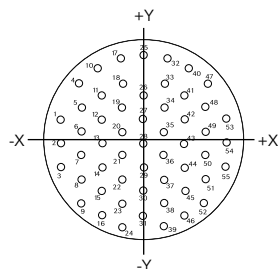
26



Ctc	X	Y
A	0.00	+8.15
B	+3.33	+7.44
C	+6.07	+5.44
D	+7.75	+2.51
E	+8.10	-0.86
F	+7.06	-4.09
G	+4.80	-6.60
H	+1.70	-7.98

Ctc	X	Y
J	-1.70	-7.98
K	-4.80	-6.60
L	-7.06	-4.09
M	-8.10	-0.86
N	-7.75	+2.51
P	-6.07	+5.44
R	-3.33	+7.44
S	-1.78	+4.50
T	+1.78	+4.50
U	+4.45	+2.39
V	+4.53	-0.91
W	+3.02	-3.84
X	0.00	-5.16
Y	-3.02	-3.84
Z	-4.53	-0.91
a	-4.45	+2.39
b	0.00	+1.65
c	0.00	-1.65

35

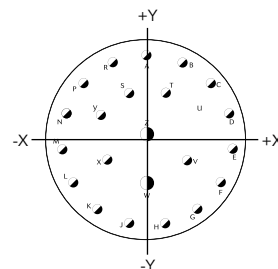


Ctc	X	Y
1	-7.92	+2.18
2	-7.92	-0.10
3	-7.92	-2.39
4	-6.15	+5.61
5	-5.94	+3.33
6	-5.94	+1.04
7	-5.94	-1.24
8	-5.94	-3.53
9	-5.94	-5.82
10	-4.37	+7.09
11	-3.96	+4.47
12	-3.96	+2.18

Ctc	X	Y
25	0.00	+8.36
26	0.00	+4.47
27	0.00	+2.18
28	0.00	-0.10
29	0.00	-2.39
30	0.00	+4.67
31	0.00	-6.96
32	+2.26	+8.03
33	+1.98	+5.61
34	+1.98	+3.33
35	+1.98	+1.04
36	+1.98	-1.24
37	+1.98	-3.53
38	+1.98	-5.82
39	+1.98	-8.10
40	+4.37	+7.09

Ctc	X	Y
41	+3.96	+4.47
42	+3.96	+2.18
43	+3.96	-0.10
44	+3.96	-2.39
45	+3.96	-4.67
46	+3.96	-6.96
47	+6.15	+5.61
48	+5.94	+3.33
49	+5.94	+1.04
50	+5.94	-1.24
51	+5.94	-3.53
52	+5.94	-5.82
53	+7.92	+2.18
54	+7.92	-0.10
55	+7.92	-2.39

99

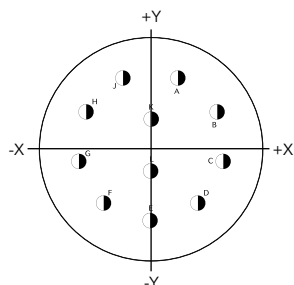


Ctc	X	Y
A	0.00	+8.15
B	+3.33	+7.44
C	+6.07	+5.44
D	+7.75	+2.51
E	+8.10	-0.86
F	+7.06	-4.09
G	+4.80	-6.60
H	+1.70	-7.98
J	-1.70	-7.98
K	-4.80	-6.60
L	-7.06	-4.09
M	-8.10	-0.86

Ctc	X	Y
N	-7.75	+2.51
P	-6.07	+5.44
R	-3.33	+7.44
S	-1.78	+4.50
T	+1.78	+4.50
U	+4.45	+2.39
V	+3.81	-1.91
W	0.00	-4.09
X	-3.81	-1.91
Y	-4.45	+2.39
Z	0.00	+0.64

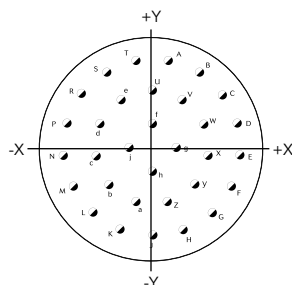
19 / F

11



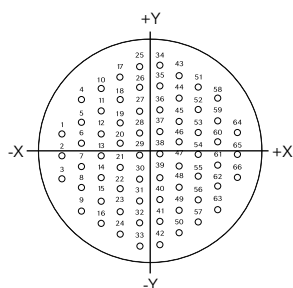
Ctc	X	Y
A	+2.67	+6.60
B	+6.35	+3.35
C	+6.99	-1.35
D	+4.55	-5.46
E	0.00	-7.14
F	-4.55	-5.46
G	-6.99	-1.35
H	-6.35	+3.35
J	-2.67	+6.60
K	0.00	+2.67
L	0.00	-2.34

32



Ctc	X	Y	Ctc	X	Y
A	+1.68	+8.97	T	-1.68	+8.97
B	+4.80	+7.75	U	0.00	+5.84
C	+7.26	+5.51	V	+3.15	+4.90
D	+8.76	+2.49	W	+5.31	+2.41
E	+9.07	-0.84	X	+5.79	-0.84
F	+8.15	-4.06	Y	+4.42	-3.84
G	+6.15	-6.73	Z	+1.65	-5.61
H	+3.30	-8.51	a	-1.65	-5.61
J	0.00	-9.12	b	-4.42	-3.84
K	-3.30	-8.51	c	-5.79	-0.84
L	-6.15	-6.73	d	-5.31	+2.41
M	-8.15	-4.06	e	-3.15	+4.90
N	-9.07	-0.84	f	0.00	+2.44
P	-8.76	+2.49	g	+2.44	0.00
R	-7.26	+5.51	h	0.00	-2.44
S	-4.80	+7.75	j	-2.44	0.00

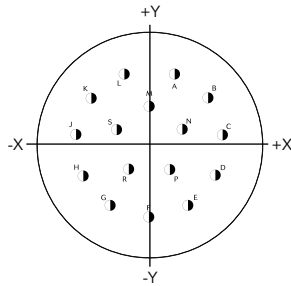
35



Ctc	X	Y	Ctc	X	Y	Ctc	X	Y	Ctc	X	Y	Ctc	X	Y
1	-9.07	+2.29	15	-5.11	-4.57	28	-1.14	+2.29	41	+1.14	-6.86	54	+5.11	0.00
2	-9.07	0.00	16	-5.11	-6.86	29	-1.14	0.00	42	+1.14	-9.14	55	+5.11	-2.29
3	-9.07	-2.29	17	-3.12	+8.00	30	-1.14	-2.29	43	+3.12	+8.00	56	+5.11	-4.57
4	-7.09	+5.71	18	-3.12	+5.71	31	-1.14	-4.57	44	+3.12	+5.71	57	+5.11	-6.86
5	-7.09	+3.43	19	-3.12	+3.43	32	-1.14	-6.86	45	+3.12	+3.43	58	+7.09	+5.71
6	-7.09	+1.14	20	-3.12	+1.14	33	-1.14	-9.14	46	+3.12	+1.14	59	+7.09	+3.43
7	-7.09	-1.14	21	-3.12	-1.14	34	+1.14	+9.14	47	+3.12	-1.14	60	+7.09	+1.14
8	-7.09	-3.43	22	-3.12	-3.43	35	+1.14	+6.86	48	+3.12	-3.43	61	+7.09	-1.14
9	-7.09	-5.71	23	-3.12	-5.71	36	+1.14	+4.57	49	+3.12	-5.71	62	+7.09	-3.43
10	-5.11	+6.86	24	-3.12	-8.00	37	+1.14	+2.29	50	+3.12	-8.00	63	+7.09	-5.71
11	-5.11	+4.57	25	-1.14	+9.14	38	+1.14	0.00	51	+5.11	+6.86	64	+9.07	+2.29
12	-5.11	+2.29	26	-1.14	+6.86	39	+1.14	-2.29	52	+5.11	+4.57	65	+9.07	0.00
13	-5.11	0.00	27	-1.14	+4.57	40	+1.14	-4.57	53	+5.11	+2.29	66	+9.07	-2.29
14	-5.11	-2.29												

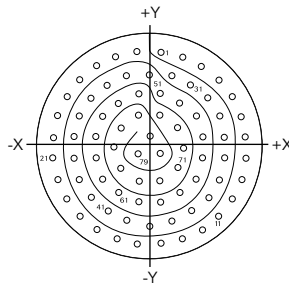
21 / G

16



Ctc	X	Y	Ctc	X	Y
A	+3.00	+8.18	J	-8.66	+0.91
B	+6.88	+5.36	K	-6.88	+5.36
C	+8.66	+0.91	L	-3.00	+8.18
D	+7.82	-3.81	M	0.00	+4.45
E	+4.62	-7.37	N	+3.91	+1.57
F	0.00	-8.71	P	+2.39	-3.10
G	-4.62	-7.37	R	-2.39	-3.10
H	-7.82	-3.81	S	-3.91	+1.57

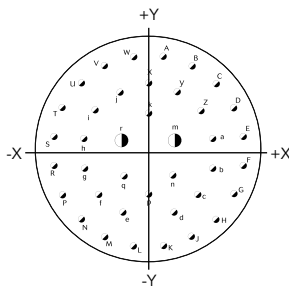
35



Ctc	X	Y
1	+1.35	+10.82
2	+3.71	+10.26
3	+5.89	+9.19
4	+7.77	+7.67
5	+9.27	+5.77
6	+10.31	+3.58
7	+10.85	+1.22
8	+10.85	-1.22
9	+10.31	-3.58
10	+9.27	-5.77
11	+7.77	-7.67
12	+5.89	-9.19
13	+3.71	-10.26

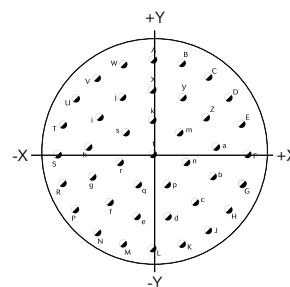
Ctc	X	Y	Ctc	X	Y	Ctc	X	Y
14	+1.35	-10.82	36	+7.90	-3.58	58	+3.40	-5.05
15	-1.35	-10.82	37	+6.55	-5.59	59	+1.22	-6.12
16	-3.71	-10.26	38	+4.67	-7.11	60	-1.22	-6.12
17	-5.89	-9.19	39	+2.49	-8.18	61	-3.40	-5.05
18	-7.77	-7.67	40	0.00	-8.81	62	-5.28	-3.53
19	-9.27	-5.77	41	-2.49	-8.18	63	-6.02	-1.22
20	-10.31	-3.58	42	-4.67	-7.11	64	-6.02	+1.22
21	-10.85	-1.22	43	-6.55	-5.59	65	-5.28	+3.53
22	-10.85	+1.22	44	-7.90	-3.58	66	-3.40	+5.05
23	-10.31	+3.58	45	-8.43	-1.22	67	-1.22	+3.71
24	-9.27	+5.77	46	-8.43	+1.22	68	+1.22	+3.71
25	-7.77	+7.67	47	-7.90	+3.58	69	+3.18	+2.29
26	-5.89	+9.19	48	-6.55	+5.59	70	+3.94	0.00
27	-3.71	+10.26	49	-4.67	+7.11	71	+3.18	-2.29
28	-1.35	+10.82	50	-2.49	+8.18	72	+1.22	-3.71
29	0.00	+8.20	51	-1.22	+6.12	73	-1.22	-3.71
30	+2.49	+8.18	52	+1.22	+6.12	74	-3.18	-2.29
31	+4.67	+7.11	53	+3.40	+5.05	75	-3.94	0.00
32	+6.55	+5.59	54	+5.28	+3.53	76	-3.18	+2.29
33	+7.90	+3.58	55	+6.02	+1.22	77	0.00	+1.35
34	+8.43	+1.22	56	+6.02	-1.22	78	+1.22	-0.74
35	+8.43	-1.22	57	+5.28	-3.53	79	-1.22	-0.74

39



Ctc	X	Y	Ctc	X	Y	Ctc	X	Y
A	+1.65	+10.44	P	-9.42	-4.80	d	+2.84	-6.73
B	+4.80	+9.42	R	-10.44	-1.65	e	-2.84	-6.73
C	+7.47	+7.47	S	-10.44	+1.65	f	-5.51	-4.80
D	+9.42	+4.80	T	-9.42	+4.80	g	-7.11	-1.88
E	+10.44	+1.65	U	-7.47	+7.47	h	-7.11	+1.45
F	+10.44	-1.65	V	-4.80	+9.42	i	-5.89	+4.55
G	+9.42	-4.80	W	-1.65	+10.44	j	-3.20	+6.50
H	+7.47	-7.47	X	0.00	+7.49	k	0.00	+4.17
J	+4.80	-9.42	Y	+3.20	+6.50	m	+2.90	+1.22
K	+1.65	-10.44	Z	+5.89	+4.55	n	+2.69	-2.72
L	-1.65	-10.44	a	+7.11	+1.45	p	0.00	-4.80
M	-4.80	-9.42	b	+7.11	-1.88	q	-2.69	-2.72
N	-7.47	-7.47	c	+5.51	-4.80	r	-2.90	+1.22

41

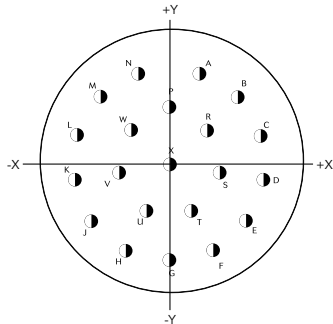


Ctc	X	Y	Ctc	X	Y
A	0.00	+10.60	M	-3.26	-10.09
B	+3.28	+10.09	N	-6.23	-8.58
C	+6.23	+8.58	P	-8.58	-6.23
D	+8.58	+6.23	R	-10.09	-3.28
E	+10.09	+3.28	S	-10.60	0.00
F	+10.60	0.00	T	-10.09	+3.28
G	+10.09	-3.28	U	-8.58	+6.23
H	+8.58	-6.23	V	-6.23	+8.58
J	+6.23	-8.58	W	-3.28	+10.09
K	+3.28	-10.09	X	0.00	+7.20
L	0.00	-10.60	Y	+3.35	+6.38

Ctc	X	Y
Z	+5.92	+4.09
a	+7.15	+0.87
b	+6.73	-2.55
c	+4.78	-5.39
d	+1.73	-6.99
e	-1.73	-6.99
f	-4.78	-5.39
g	-6.73	-2.55
h	-7.15	+0.87
i	-5.92	+4.09
j	-3.35	+6.38
k	0.00	+3.81
m	+2.98	+2.38
n	+3.71	-0.85
p	+1.66	-3.43
q	-1.66	-3.43
r	-3.71	-0.85
s	-2.98	+2.38
t	0.00	0.00

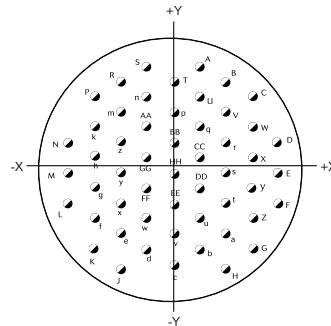
23 / H

21



Ctc	X	Y
A	+3.25	+9.78
B	+7.34	+7.24
C	+9.80	+3.12
D	+10.16	-1.65
E	+8.33	-6.07
F	+4.65	-9.19
G	0.00	-10.31
H	-4.65	-9.19
J	-8.33	-6.07
K	-10.16	-1.65
L	-9.80	+3.12
M	-7.34	+7.24
N	-3.25	+9.78
P	0.00	+6.22
R	+4.06	+3.71
S	+5.44	-0.89
T	+2.39	-4.93
U	-2.39	-4.93
V	-5.44	-0.89
W	-4.06	+3.71
X	0.00	0.00

53



Ctc	X	Y
A	+2.84	+11.56
B	+5.72	+9.91
C	+8.53	+8.26
D	+11.43	+3.30
E	+11.43	0.00
F	+11.43	-3.30

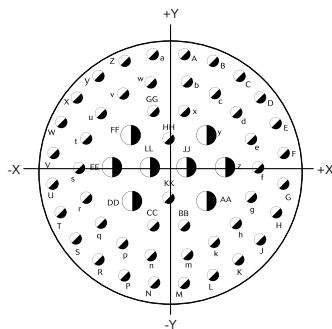
Ctc	X	Y
G	+8.53	-8.26
H	+5.72	-10.41
J	-5.72	-10.41
K	-8.53	-8.26
L	-11.43	-3.30
M	-11.43	0.00

Ctc	X	Y
N	-11.43	+3.30
P	-8.53	+8.26
R	-5.72	+9.91
S	-2.84	+11.56
T	0.00	+9.91
U	+2.84	+8.26
V	+5.72	+6.60
W	+8.53	+4.95
X	+8.53	+1.65
Y	+8.53	-1.65
Z	+8.53	-4.95
a	+5.72	-6.60
b	+2.84	-8.26
c	0.00	-9.91
d	-2.84	-8.26
e	-5.72	-6.60
f	-8.53	-4.95
g	-8.53	-1.65
h	-8.53	+1.65
k	-8.53	+4.95

Ctc	X	Y
m	-5.72	+6.60
n	-2.84	+8.26
p	0.00	+6.60
q	+2.84	+4.95
r	+5.72	+3.30
s	+5.72	0.00
t	+5.72	-3.30
u	+2.84	-4.95
v	0.00	-6.60
w	-2.84	-4.95
x	-5.72	-3.30
y	-5.72	0.00
z	-5.72	+3.30
AA	-2.84	+4.95
BB	0.00	+3.30
CC	+2.84	+1.65
DD	+2.84	-1.65
EE	0.00	-3.30
FF	-2.84	-1.65
GG	-2.84	+1.65
HH	0.00	0.00

25 / J

04

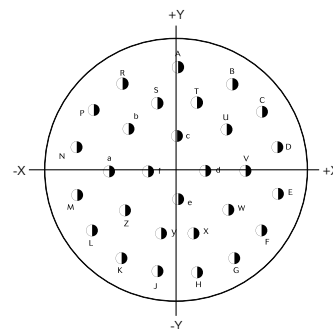


Ctc	X	Y
A	+1.75	+13.49
B	+5.16	+12.57
C	+8.23	+10.80
D	+10.77	+8.28
E	+12.52	+5.21
F	+13.49	+1.75
G	+13.49	-1.75

Ctc	X	Y
R	-8.23	-10.80
S	-10.77	-8.28
T	-12.52	-5.21
U	-13.49	-1.75
V	-13.49	+1.75
W	-12.52	+5.21
X	-10.77	+8.28
Y	-8.23	+10.80
Z	-5.16	+12.57
a	-1.75	+13.49
b	+2.18	+10.08
c	+5.38	+8.78
d	+7.90	+6.38
e	+9.58	+3.35
f	+10.46	0.00
g	+9.58	-3.35
h	+7.90	-6.38
k	+5.38	-8.78
m	+2.18	-10.08
n	-2.18	-10.08
p	-5.38	-8.78

Ctc	X	Y
q	-7.90	-6.38
r	-9.58	-3.35
s	-10.46	0.00
t	-9.58	+3.35
u	-7.90	+6.38
v	-5.38	+8.78
w	-2.18	+10.08
x	+1.75	+6.66
y	+4.37	+3.78
z	+6.55	0.00
AA	+4.37	-3.78
BB	+1.75	-6.66
CC	-1.75	-6.66
DD	-4.37	-3.78
EE	-6.55	0.00
FF	-4.37	-3.78
GG	-1.75	-6.66
HH	0.00	+3.35
JJ	+2.18	0.00
KK	0.00	-3.35
LL	-2.18	0.00

29

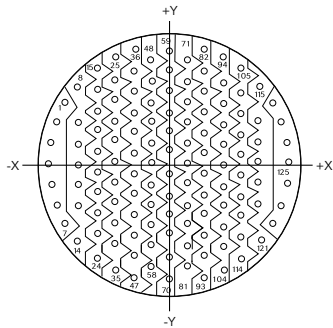


Ctc	X	Y
A	0.00	+12.22
B	+6.55	+10.31
C	+10.03	+7.04
D	+11.91	+2.77
E	+11.91	-2.77
F	+10.03	-7.04
G	+6.68	-10.31
H	+2.31	-11.99

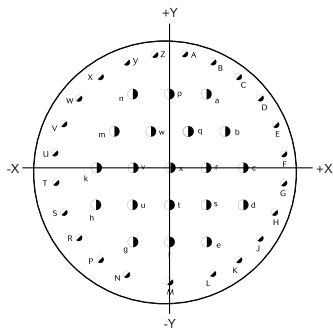
Ctc	X	Y
J	-2.31	-11.99
K	-6.68	-10.31
L	-10.03	-7.04
M	-11.91	-2.77
N	-11.91	+2.77
P	-10.03	+7.04
R	-6.55	+10.31
S	-2.31	+8.15
T	+2.31	+8.15
U	+5.79	+4.93
V	+8.10	0.00
W	+6.10	-4.60
X	+2.31	-7.37
Y	-2.31	-7.37
Z	-6.10	-4.60
a	-8.10	0.00
b	-5.79	+4.93
c	0.00	+4.09
d	+3.40	0.00
e	0.00	-3.30
f	-3.40	0.00

25 / J

35



43



Ctc	X	Y
1	-12.17	+7.09
2	-13.21	+4.83
3	-13.87	+2.41
4	-14.10	0.00
5	-13.87	-2.41
6	-13.21	-4.83
7	-12.17	-7.09
8	-10.77	+9.07
9	-10.54	+4.83
10	-10.54	+2.41
11	-10.54	0.00
12	-10.54	-2.41
13	-10.54	-4.83
14	-10.77	-9.07
15	-8.43	+11.28
16	-8.43	+8.43
17	-8.43	+6.02
18	-8.43	+3.61
19	-8.43	+1.19
20	-8.43	-1.19
21	-8.43	-3.61
22	-8.43	-6.02
23	-8.43	-8.43
24	-8.43	-10.85
25	-6.32	+12.60
26	-6.32	+9.65

Ctc	X	Y
27	-6.32	+7.24
28	-6.32	+4.83
29	-6.32	+2.41
30	-6.32	0.00
31	-6.32	-2.41
32	-6.32	-4.83
33	-6.32	-7.24
34	-6.32	-9.65
35	-6.32	-12.07
36	-4.06	+13.49
37	-4.22	+10.85
38	-4.22	+8.43
39	-4.22	+6.02
40	-4.22	+3.61
41	-4.22	+1.19
42	-4.22	-1.19
43	-4.22	-3.61
44	-4.22	-6.02
45	-4.22	-8.43
46	-4.22	-10.85
47	-4.22	-13.26
48	-2.11	+12.07
49	-2.11	+9.65
50	-2.11	+7.24
51	-2.11	+4.83
52	-2.11	+2.41

Ctc	X	Y
53	-2.11	0.00
54	-2.11	-2.41
55	-2.11	-4.83
56	-2.11	-7.24
57	-2.11	-9.65
58	-2.11	-12.07
59	0.00	+13.26
60	0.00	+10.85
61	0.00	+8.43
62	0.00	+6.02
63	0.00	+3.61
64	0.00	+1.19
65	0.00	-1.19
66	0.00	-3.61
67	0.00	-6.02
68	0.00	-8.43
69	0.00	-10.85
70	0.00	-14.10
71	+2.11	+12.07
72	+2.11	+9.65
73	+2.11	+7.24
74	+2.11	+4.83
75	+2.11	+2.41
76	+2.11	0.00
77	+2.11	-2.41
78	+2.11	-4.83

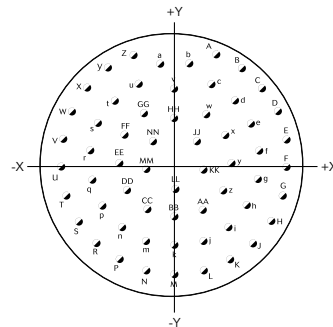
Ctc	X	Y
79	+2.11	-7.24
80	+2.11	-9.65
81	+2.11	-12.07
82	+4.06	+13.49
83	+4.22	+10.85
84	+4.22	+8.43
85	+4.22	+6.02
86	+4.22	+3.61
87	+4.22	+1.19
88	+4.22	-1.19
89	+4.22	-3.61
90	+4.22	-6.02
91	+4.22	-8.43
92	+4.22	-10.85
93	+4.22	-13.26
94	+6.32	+12.60
95	+6.32	+9.65
96	+6.32	+7.24
97	+6.32	+4.83
98	+6.32	+2.41
99	+6.32	0.00
100	+6.32	-2.41
101	+6.32	-4.83
102	+6.32	-7.24
103	+6.32	-9.65

Ctc	X	Y
104	+6.32	-12.07
105	+8.43	+11.28
106	+8.43	+8.43
107	+8.43	+6.02
108	+8.43	+3.61
109	+8.43	+1.19
110	+8.43	-1.19
111	+8.43	-3.61
112	+8.43	-6.02
113	+8.43	-8.43
114	+8.43	-10.85
115	+10.77	+9.07
116	+10.54	+4.83
117	+10.54	+2.41
118	+10.54	0.00
119	+10.54	-2.41
120	+10.54	-4.83
121	+10.77	-9.07
122	+12.17	+7.09
123	+13.21	+4.83
124	+13.87	+2.41
125	+14.10	0.00
126	+13.87	-2.41
127	+13.21	-4.83
128	+12.17	-7.09

Ctc	X	Y
A	+1.75	+13.49
B	+5.16	+12.57
C	+8.23	+10.80
D	+10.77	+8.28
E	+12.52	+5.21
F	+13.49	+1.75
G	+13.49	-1.75
H	+12.52	-5.21
J	+10.77	-8.28
K	+8.23	-10.80
L	+5.16	-12.57
M	0.00	-13.49
N	-5.16	-12.57
P	-8.23	-10.80
R	-10.77	-8.28
S	-12.52	-5.21
T	-13.49	-1.75
U	-13.49	+1.75
V	-12.52	+5.21
W	-10.77	+8.28
X	-8.23	+10.80
Y	-5.16	+12.57

Ctc	X	Y
Z	-1.75	+13.4
a	+4.37	+8.74
b	+6.55	+4.37
c	+8.74	0.00
d	+8.74	-4.37
e	+4.37	-8.74
f	0.00	-8.74
g	-4.37	-8.74
h	-8.74	-4.37
k	-8.74	0.00
m	-6.55	+4.37
n	-4.37	+8.74
p	0.00	+8.74
q	+2.18	+4.37
r	+4.37	0.00
s	+4.37	-4.37
t	0.00	-4.37
u	-4.37	-4.37
v	-4.37	0.00
w	-2.18	+4.37
x	0.00	0.00

61



Ctc	X	Y
A	+4.98	+12.70
B	+7.98	+11.05
C	+10.49	+8.71
D	+12.32	+5.84
E	+13.39	+2.57
F	+13.61	-0.76
G	+12.98	-4.17
H	+11.53	-7.29
J	+9.35	-9.93

Ctc	X	Y
K	+6.58	-11.94
L	+3.40	-13.18
M	0.00	-13.64
N	-3.40	-13.18
P	-6.58	-11.94
R	-9.35	-9.93
S	-11.53	-7.29
T	-12.98	-4.17
U	-13.61	-0.76

Ctc	X	Y
V	-13.39	+2.57
W	-12.32	+5.84
X	-10.49	+8.71
Y	-7.98	+11.05
Z	-4.98	+12.70
a	-1.73	+11.53
b	+1.73	+11.53
c	+4.39	+9.22
d	+7.24	+7.19
e	+9.19	+4.45
f	+10.13	+1.17
g	+9.96	-2.24
h	+8.66	-5.41
i	+6.38	-7.98
j	+3.38	-9.63
k	0.00	-10.21
m	-3.38	-9.63
n	-6.38	-7.98
p	-8.66	-5.41
q	-9.96	-2.24
r	-10.13	+1.17
s	-9.19	+4.45

Ctc	X	Y
t	-7.24	+7.19
u	-4.39	+9.22
v	0.00	+8.59
w	+3.73	+5.66
x	+6.02	+3.10
y	+6.78	-0.25
z	+5.79	-3.53
AA	+3.33	-5.92
BB	0.00	-6.78
CC	-3.33	-5.92
DD	-5.79	-3.53
EE	-6.78	-0.25
FF	-6.02	+3.10
GG	-3.73	+5.66
HH	0.00	+5.08
JJ	+2.67	+2.39
KK	+3.43	-1.04
LL	0.00	-3.35
MM	-3.43	-1.04
NN	-2.67	+2.39
PP	0.00	0.00

8D SERIES

8D Series

Derived Series

■ High speed solutions:	
Twinax and Quadrax contacts	86
BMA coaxial contacts	92
ELIO® fiber optic contacts	96
ELIOBEAM fiber optic contacts	102
■ Power solutions:	
Power contacts	106
High power contacts	111
■ Compact solutions:	
High density	116
Plug with integrated backshell	118
■ Smart design solutions:	
High vibration plug: 8DV Series	122
Receptacle with clinch nuts or helicoils	126
■ PC tail contacts solutions:	
Double flange receptacle	129
PCB contacts without shoulder	132
■ Reinforced sealing:	
Resin sealed connector	134
Glass sealed connector	137



Description

- Front and rear removable versions available
- Twinax: crimp version available
- Quadrax: crimp and PC tail versions available
- Standard #8 cavity insertion and removal tools
- Ground connection of the cable braid to the shell possible through the external shell of the #8 contact
- Compatible with star quad cable
- Characteristic impedance of 100 Ohms
- Mixed layouts not grounded

Technical features

Mechanical

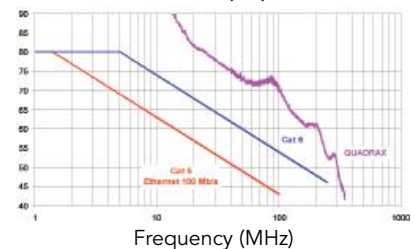
- **Operating temperature:**
-65°C up to 150°C
- **Inner contact:**
copper alloy
- **Contact body:**
copper alloy
- **Contact insulator:**
thermoplastic resin
- **Contact plating:**
gold over nickel
- **Shell plating:**
 - . Aluminum shell:
 - Cadmium olive drab (W)
 - Nickel (F)
 - Black zinc nickel (Z)
 - Green zinc cobalt (ZC)
 - . Composite shell:
 - Cadmium olive drab (J)
 - Nickel (M)
 - Without plating (X)
 - . Stainless steel shell:
 - Passivated (K)
 - Nickel (S)
 - . Titanium shell:
 - Without plating (TT)
 - Nickel (TF)
 - . Bronze shell:
 - Without plating

Electrical

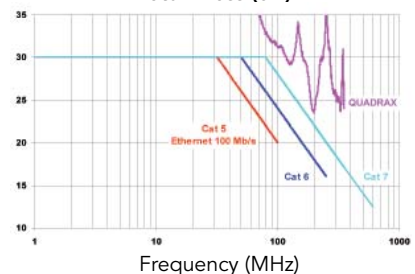
- **ISO/IEC 11801 category 6 compliant:**
 - . Next (cross talk): > 46 db at 250 MHz
 - . Return loss: > 16 db at 250 MHz
 - . Shield effectiveness: > 36 db at 80 MHz
- **Contact to shell continuity:**
< 10 mΩ
- **Contact resistance (low level):**
 - . Initial 15 mΩ
 - . After tests 30 mΩ
- **Dielectric withstanding voltage:**

Altitude	Service I
sea level	500 Vrms
21 000 m	125 Vrms
- **Insulation resistance:**
 - . At ambient temperature: > 5000 MΩ
 - . At high temperature: > 1000 MΩ
- **#24 contact cable size acceptance:**
AWG 22 to AWG 26

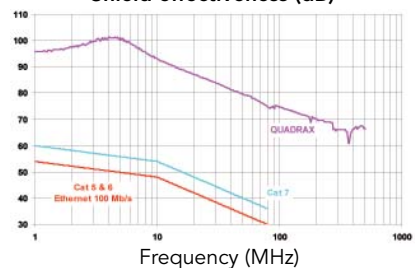
Next (dB)



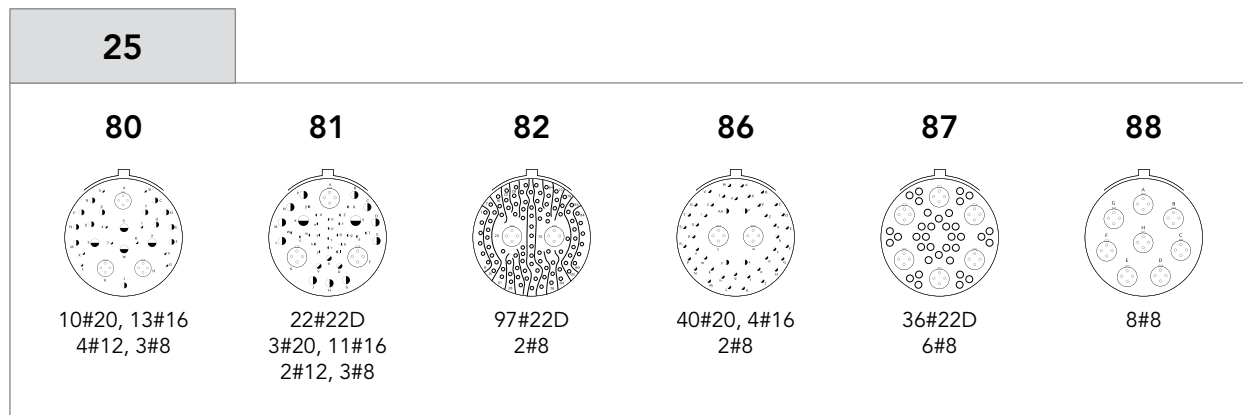
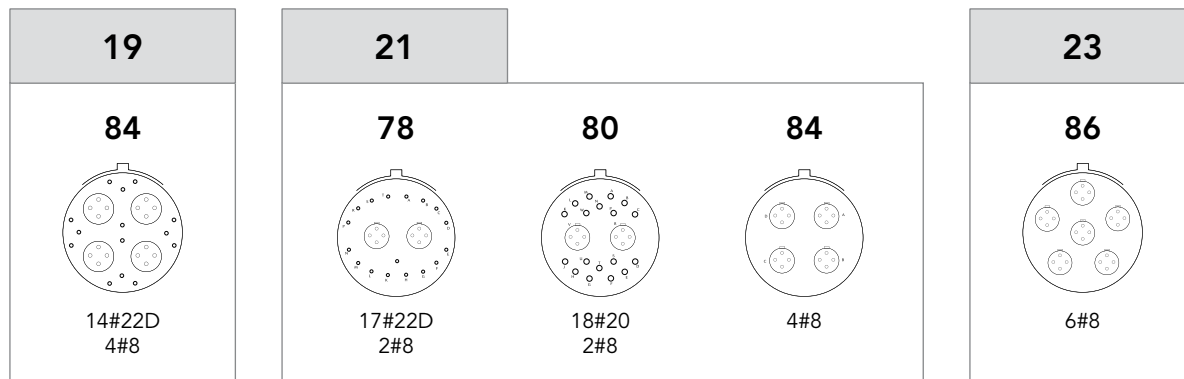
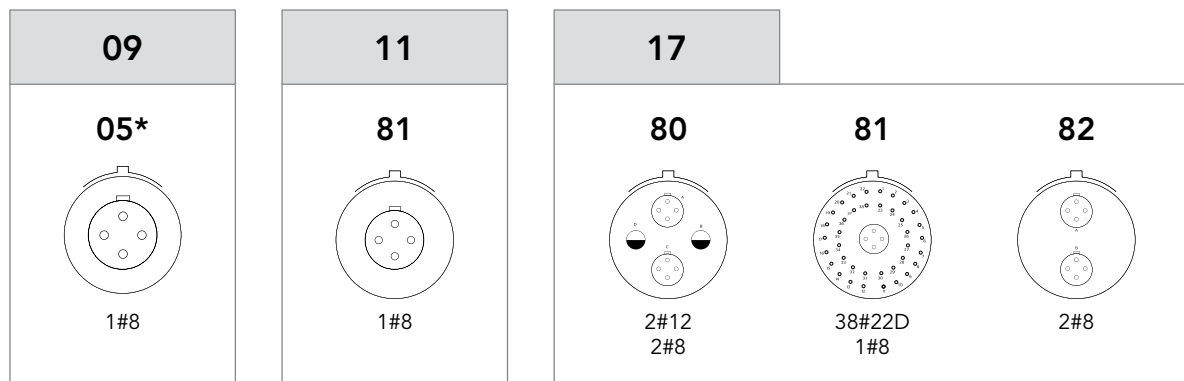
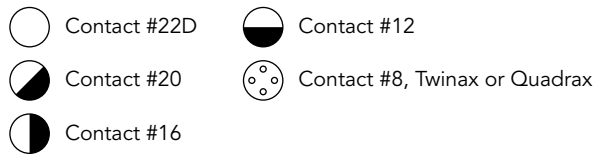
Return loss (dB)



Shield effectiveness (dB)



Contact layouts



* 09-05 layout with twinax or quadrax contact:
 - grounded version only
 - plug with female contact & receptacle with male contact only

Note: Mixed layouts not grounded.

Ordering information

Aluminum, Composite, Stainless steel & Titanium connector

Basic Series	8D	0	Q	11	W	81	P	N	284	L
Shell style:										
0: Square flange receptacle										
5: Plug										
7: Jam nut receptacle										
Type:										
C: Quadrax PC tail contacts*										
Q: Quadrax crimp contacts										
Shell size: 9 - 11 - 17 - 19 - 21 - 23 - 25 (see next page)										
Plating:										
Aluminum shell:					Composite shell:					
W: Olive green cadmium					J: Olive green cadmium					
F: Nickel					M: Nickel					
Z: Black zinc nickel					X: Without plating					
ZC: Green zinc cobalt					Titanium shell:					
Stainless steel shell:					TF: Nickel					
K: Passivated					TT: Without plating					
S: Nickel										
Contact layout: See previous page										
Contact type:										
P: Pin										
S: Socket										
Orientation: N, A, B, C, D & E										
Specification:										
284: Quadrax grounded PC tail contact (100Ω)*					550: Tin plated Quadrax not grounded PCB contact SnPb					
308: Quadrax not grounded PC tail contact (100Ω)					550S: Tin plated Quadrax not grounded PCB contact SAC305					
384: Quadrax grounded crimp contact (150Ω)*					550E: Tin plated Quadrax not grounded PCB contact Sn pur					
408: Quadrax not grounded crimp contact (150Ω)										
620: Quadrax grounded crimp contact (100Ω)*										
621: Quadrax not grounded crimp contact (100Ω)										
L: For P or S contact type only, connectors delivered without contacts, connectors marking P or S plus orientation										

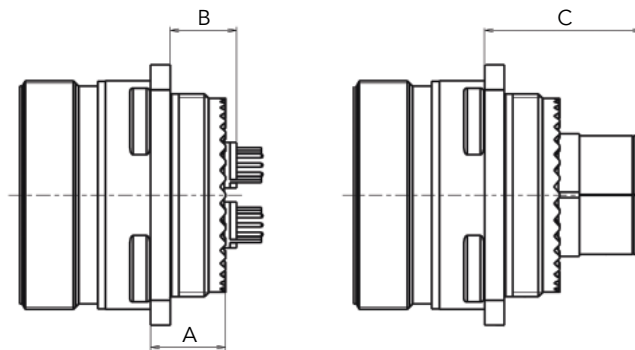
Bronze connector

Basic Series	JVS	C	00A	09	35	P	N	284	L
Type:									
C: Quadrax PC tail contacts*									
Q: Quadrax crimp contacts									
Shell style:									
00A: Square flange receptacle									
16A: Plug									
07A: Jam nut receptacle									
Shell size: 9 - 11 - 17 - 19 - 21 - 23 - 25 (see next page)									
Contact layout: See previous page									
Contact type:									
P: Pin									
S: Socket									
Orientation: N, A, B, C, D & E									
Specification:									
284: Quadrax grounded PC tail contact (100Ω)*					550: Tin plated Quadrax not grounded PCB contact SnPb				
308: Quadrax not grounded PC tail contact (100Ω)					550S: Tin plated Quadrax not grounded PCB contact SAC305				
384: Quadrax grounded crimp contact (150Ω)*					550E: Tin plated Quadrax not grounded PCB contact Sn pur				
408: Quadrax not grounded crimp contact (150Ω)									
620: Quadrax grounded crimp contact (100Ω)*									
621: Quadrax not grounded crimp contact (100Ω)									
L: For P or S contact type only, connectors delivered without contacts, connectors marking P or S plus orientation									

* For PC tail contacts or grounded versions please consult us.

Dimensions

Square flange receptacle - Type 0

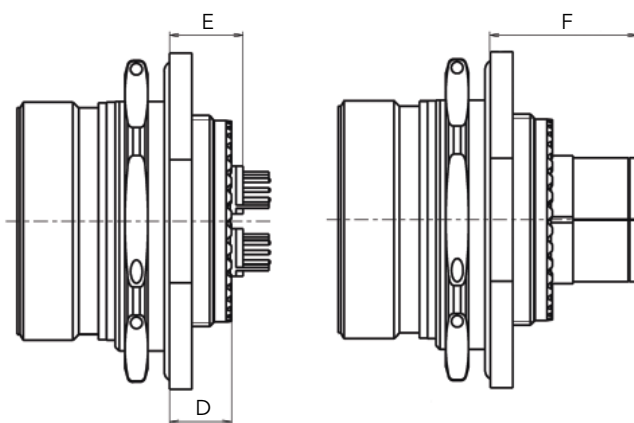


PC Tail contacts

Crimp contacts

Shell size	A Max			B Min			B Max			C Max
	Aluminum	Composite	Stainless steel, Titanium & Bronze	Aluminum	Composite	Stainless steel, Titanium & Bronze	Aluminum	Composite	Stainless steel, Titanium & Bronze	All materials
11 to 19	10.72	11.96	11.4	11.5	12.5	12	13.5	13.5	14	29
21 to 25	11.54	12.76	11.8	12	14.5	12.5	14	15.5	14.5	30

Jam nut receptacle - Type 7

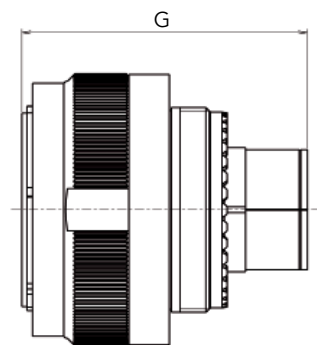


PC Tail contacts

Crimp contacts

Material	Aluminum, Stainless steel, Titanium & Bronze			
Shell size	D Max	E Min	E Max	F Max
11 to 25	9.9	9.5	12	27

Plug - Type 5

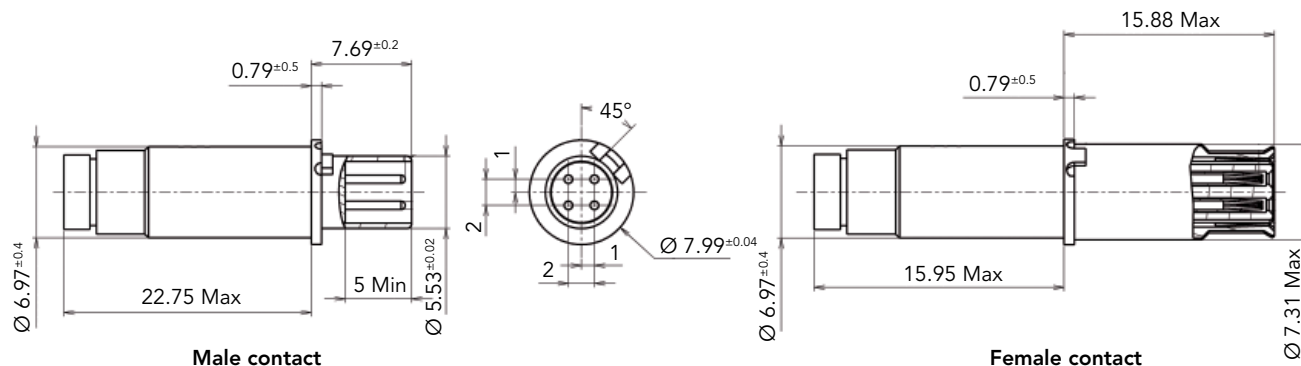


All materials	
Shell size	G Max
11 to 25	48

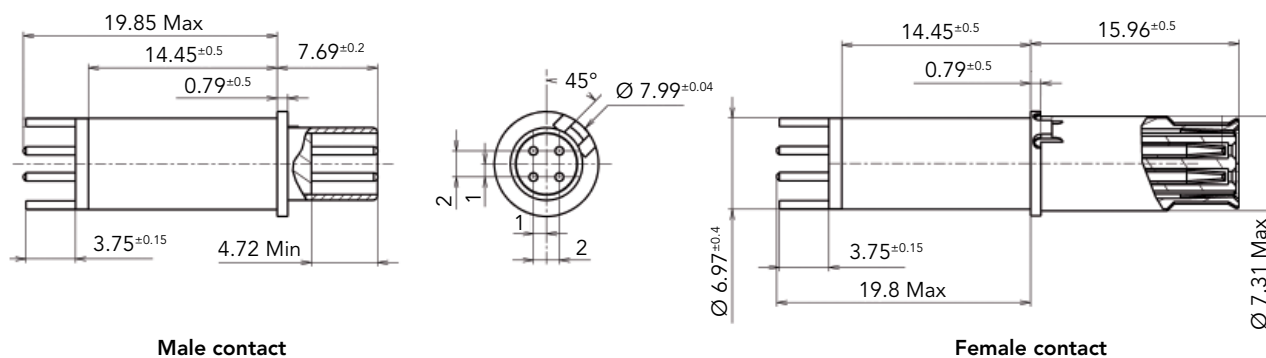
Note: All dimensions are in millimeters (mm)

Dimensions

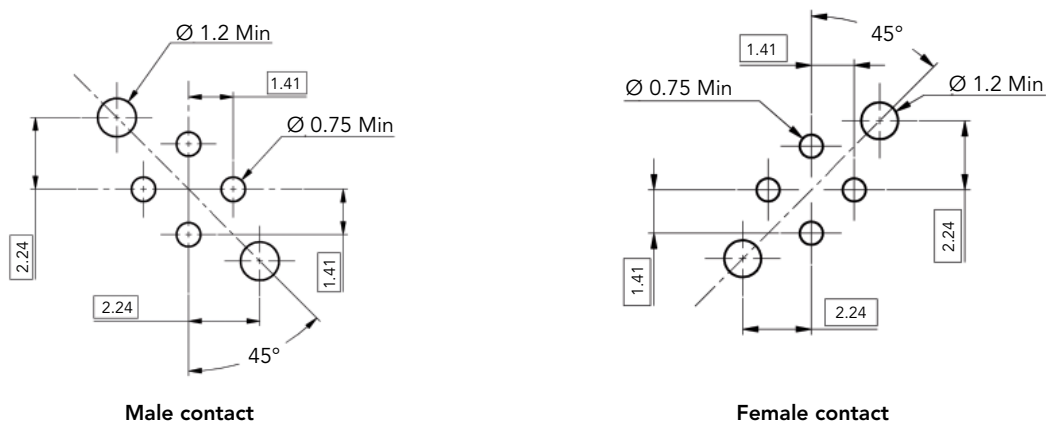
Quadrax crimp contact



Quadrax PCB contact

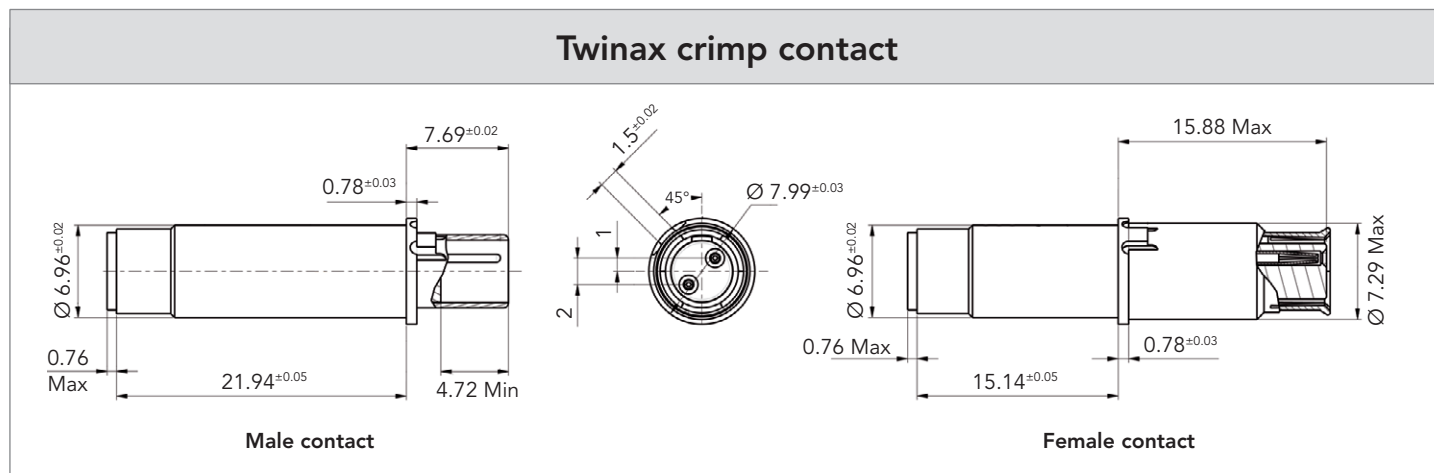


Drill dimensions for PCB mount



Note: All dimensions are in millimeters (mm)

Dimensions



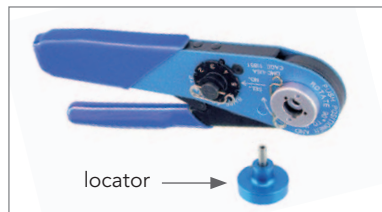
Contact ordering information

In-line alignment key. All crimp contacts are sealed thru a sealing boot. Crimp contacts ordered separately are delivered with sealing boot.

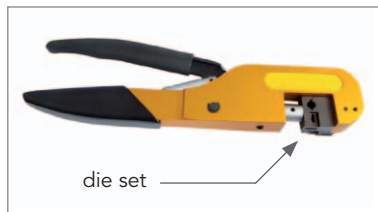
Contact type			SOURIAU part number	Cross Norm	Impedance	Release	T° Max
Quadrax contact	PC tail L= 4 ^{±0.1} mm	Pin	ETH1-1237A	-	100Ω	Rear	125°C
			ETH1-1501A	-	150Ω	Rear	125°C
		Socket	ETH1-1238A	-	100Ω	Rear	125°C
			ETH1-1502A	-	150Ω	Rear	125°C
	Crimp	Pin	ETH1-1345A	EN 3155-074	100Ω	Rear	150°C
			ETH1-1503A	-	150Ω	Rear	150°C
		Socket	ETH1-1346A	EN 3155-075	100Ω	Rear	150°C
			ETH1-1504A	-	150Ω	Rear	150°C
Twinax contact	Crimp	Pin	ETH2-110A	-	100Ω	Rear	150°C
		Socket	ETH2-111A	-	100Ω	Rear	150°C

Tooling

- Inner contacts: M22520/2-01 crimping tool and K709 locator



- Outer body: M22520/5-01 crimping tool and M22520/5-45 die set



- Insertion/extraction tool, standard size 8 cavity tools: 8660-197 (metallic) or M81969/14-06 (plastic)



Recommended cable

Impedance	Reference	Cable type	Number of pairs
100Ω	ABS 1503 KD24	Star quad	2

Note: All dimensions are in millimeters (mm)

Description

- Quick screw coupling D38999 connector
- Shell available in aluminum, composite, Stainless steel, Titanium & Bronze
- 16 layouts available with coaxial contact
- High Frequency coaxial contact: DC 18GHz
- Qualified coaxial contact according to MIL-STD-348A/321
- Removable coaxial contact
- Contacts delivered with boots

Technical features

BMA contact features



Electrical

- **Impedance:** 50Ω
- **Frequency range:** DC 18GHz
- **Dielectric withstanding voltage:** 1.5 kVrms, 50Hz (at sea level)
- **Insulation resistance:** ≥ 5 000 MΩ
- **Contact resistance:**
 - . center contact: ≤ 2 mΩ
 - . outer contact: ≤ 2 mΩ
- **Return loss (DC-18GHz):** < -17dB (mated connector)
- **RF leakage interface only (fully mated):** ≥ 90 dB f (GHz) measured at interface with reference planes being in true alignment.
- **RF testing voltage:** 1.0 kVrms, 5 MHz (at sea level)
- **Admissible power:** ≤ 300 W at 3 GHz (at sea level & room T°)

Environmental

- **Temperature range:** -65°C +125°C
- **Thermal shock:** MIL-STD-202, method 107, condition B

- **Moisture resistance:** MIL-STD-202, method 106
- **Corrosion:** Salt spray test according to MIL-STD-202, method 101, condition B
- **Vibration:** MIL-STD-202, method 204, condition D
- **Shock:** MIL-STD-202, method 213, condition I

/!\ Caution: be careful that your application doesn't exceed contact specification.

Connector features

Mechanical

- **Shell material & plating:**
 - . Aluminum: Cadmium olive drab (W)
Nickel (F)
Black zinc nickel (Z)
Green zinc cobalt (ZC)
 - . Composite: Cadmium olive drab (J)
Nickel (M)
Without plating (X)
 - . Stainless steel: Passivated (K)
Nickel (S)
 - . Titanium: Without plating (TT)
Nickel (TF)
 - . Bronze: Without plating
- **Insulator:** Thermoplastic
- **Grommet and interfacial seal:** Silicone elastomer
- **Contact endurance:** 1000 mating cycles
- **Connector endurance:** 500 mating cycles

- **Shock:** 300g, 3 ms (EN 2591-D2 method A)
- **Vibration:**
 - . Sinus:
 - . 10 à 2000 Hz, 3x12 hrs
 - (60g, 140 - 2000 Hz) with T° cycling
 - . Random:
 - . 50 to 2000 Hz, 2x8 Hrs
 - (1g2/ Hz, 100 - 2000Hz) at T° max.
 - . 25 to 2000 Hz, 2x8 Hrs
 - (5g2/ Hz, 100 - 300Hz) at ambient T°

Test with accessories in acc with EN2591-D3

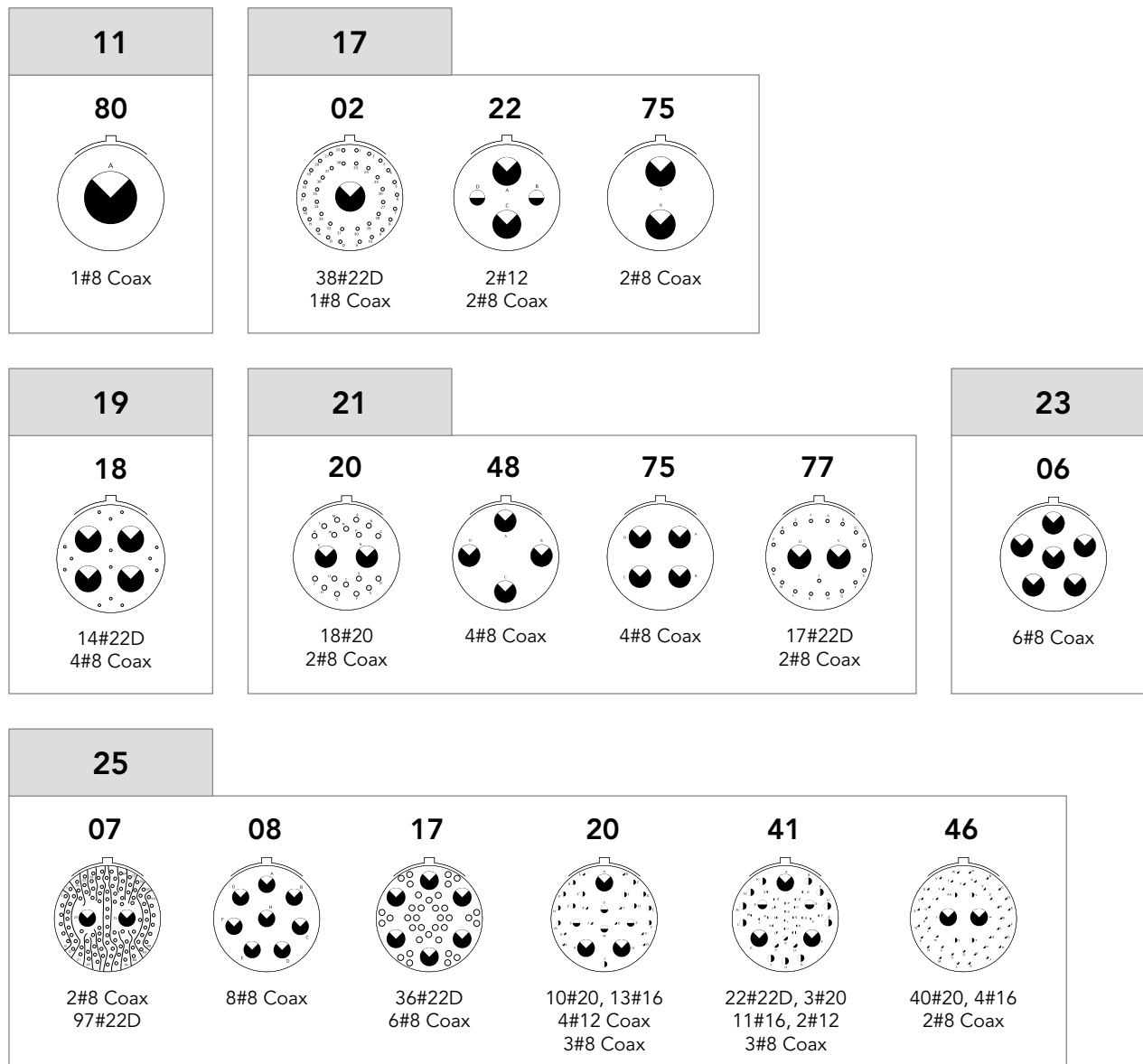
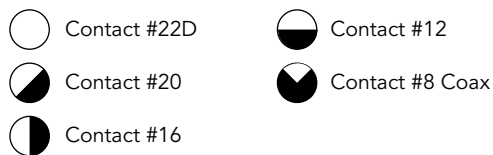
Electrical

- **Shell continuity:**
 - . F, S & TF: 1 mΩ . J & M: 3 mΩ
 - . W, Z & ZC: 2.5 mΩ . Bronze: 5 mΩ
 - . K & TT: 10 mΩ
- **Shielding:**
 - . F & M: 85 db at 1 GHz
 - . K & TT: 45 db at 10 GHz
 - . W & Z: 50 db at 10 GHz
 - . F, S & TF: 65 db at 10 GHz
 - . Bronze: 85 db at 10 GHz
 - . J: 90 db at 10 GHz
 - . ZC: Consult us

Environmental

- **Temperature range:**
 - . W, ZC, J, X & bronze: -65°C +175°C
 - . F, Z, M, K, S, TT & TF: -65°C +200°C
- **Salt spray:**
 - . F, S & TF: 48 Hours
 - . ZC: 250 Hours
 - . W, Z, K, TT & bronze: 500 Hours
 - . J, M & X: 2000 Hours

Contact layouts Specification 737 mandatory



Ordering information

Basic Series	8D	0	25	W	46	P	N	737
Shell style:								
0: Square flange receptacle								
1: In line receptacle								
7: Jam nut receptacle								
5: Plug with RFI shielding								
Shell size:								
11, 17, 19, 21, 23, 25								
Aluminum plating:								
W: Olive drab cadmium								
F: Nickel								
Z: Black zinc nickel								
Contact layout:								
See previous page								
Contact type:								
P: Pin								
S: Socket								
Orientation:								
N, A, B, C, D, E								
Specification (mandatory):								
737: Coaxial contacts - for .086" flexible cable								
747: Coaxial contacts - for .141" flexible cable								

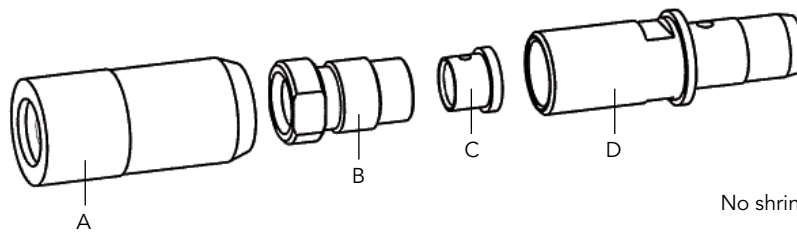
For other material and configuration (integrated clinch nuts, double flange, other cables, ...) please consult us.

Recommended cables

Designation	Part number	Description	
.086" flexible cable	Multiflex 86	Outer conductor contact	Soldered
.141" flexible cable	Multiflex 141		

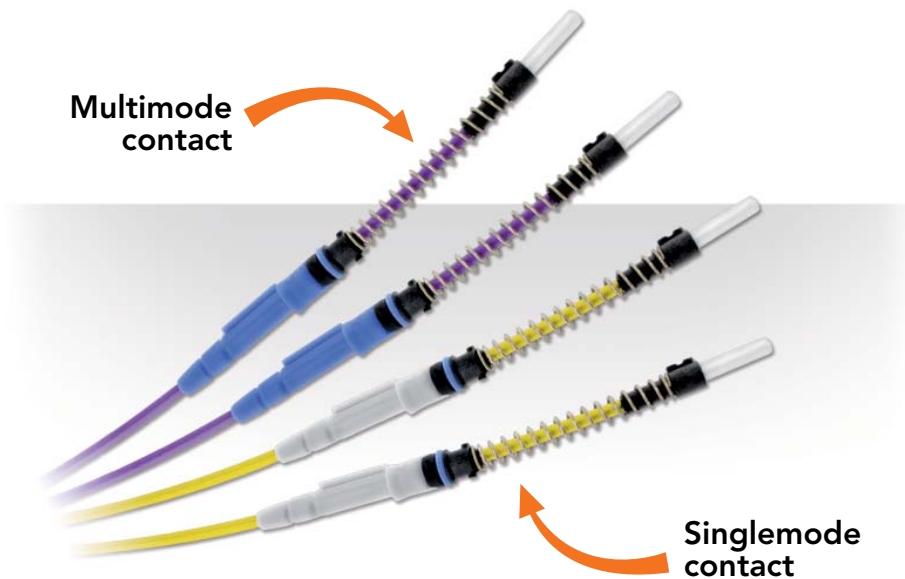
For other cables please consult us.

Assembly instruction



No shrinking sleeve allowed.

Picture	Process	Feature / Check	Tools required
	Dip the cut length of cable in flux and tin. Cut the jacket to the braid. Remove jacket.	The solder must flow at rear for min. 7 mm.	Stanley blade
	Remove cable dielectric and tinned braid according to diagram. Form tip of centre contact to a 90° cone. Slide Taper sleeve A and nipple B over cable.	Do not damage inner conductor, dielectric and braid of cable.	Stanley blade Tip trimmer
	Slide ferrule C over cable, flush to dielectric. Solder at X. Avoid excessive heat, immediately cool down and clean with alcohol.	If the cable does not fit into the cable entry, use a flat-nose plier to calibrate the braid. Center conductor of cable must be exactly centered.	Soldering iron Solder Flat-nose pliers
	Push prepared cable into connector body D and tighten nipple B. Taper sleeve A will be used for MIL-connector.	Torque: 3 Nm.	Male contact: Torque wrench AF.6 (3 Nm) Spanner AF.5.5 Female contact: Torque wrench AF.6 (3 Nm) Spanner AF.6



Description

- Robust spring-loaded butt-joint optical contact using ST style ferrule (diameter 2.5mm)
- Contact size equivalent to a #16 contact
- Anti-rotation of the contact for better vibration withstanding and optical performance
- Boot-grommet for rear sealing and protection of the cable against excessive bending
- Compatibility with loose and tight structure cables
- High level optical performance even after aging
- Bayonet locking system: no tool needed for mounting/dismounting
- Compatible with singlemode, multimode and POF cable

Technical features

Optical

- **Multimode contact - Insertion Loss (IL):**
0.1dB typical
< 0.3dB over 95% of the samples as per EN2591-601,
< 0.7dB maximum on 100% of the samples after tests
- **Multimode contact - Return Loss (RL):**
> 21dB before and after tests as per EN2591-605
- **Singlemode contact - Insertion Loss (IL):**
0.3dB typical
< 0.5dB over 95% of the samples as per EN2591-601,
< 0.9dB maximum on 100% of the samples after tests
- **Singlemode contact - Return Loss (RL):**
> 55dB typical and > 50dB minimum

Mechanical

- **Endurance:**
Minimum 500 mating/unmating operations
- **Vibration:**
In MIL-DTL-38999 Series III/EN3645 connectors:
• Sine 5Hz to 3000Hz as per EN2591-6403 method A
• Random as per EN2591-6403 method B

- **Shock:**
300g, 3 ms as per EN 2591-6402 method A
- **Cable cyclic flexing*:**
100 cycles, load 40N as per EN2591-609
- **Cable pulling*:** 111N
- **Cable torsion*:**
100 cycles, load 40N as per EN2591-611

* With multimode EN4641-100 cable and following the cabling process described in the "Technical Bulletin N°204 - ELIO® assembly wiring instructions" and the maintenance procedure in the document "Technical Bulletin N°170 - Fiber optics installation and maintenance procedure".

Environmental

- **Salt spray:** See the connector standard
- **Temperature range*:**
- 65°C to +125°C (1000 hours)
- **Rapid temperature change:**
10 cycles - 65°C / +150°C (30min/30min)
- **Air leakage:**
Max leakage 16 cm³/h, 2 hours, 40kPa differential pressure
- **Damp heat and low temperature:**
5 cycles of 48h -65°C/+70°C with stage at 40°C with 95% of humidity as per EN2591- 6303 method A

Resistance to fluids

as per MIL-DTL-38999/EN3645 standard

- **Fuel:** JP5
- **Mineral Hydraulic fluid:**
MIL-PRF-5606 (NATO H-515)
- **Synthetic hydraulic fluid:**
AS1241 (Skydrol 500B4, LD4)
- **Mineral lubricant:**
MIL-PRF-7870 (NATO O-142)
- **Synthetic lubricant:**
MIL-PRF-23699 (NATO O-156),
MIL-PRF-7808 (NATO O-148)
- **Cleaning fluid:**
MIL-PRF-87937 diluted, Propanol, white spirit, Azeotrope R113 + Methanol
- **De-icing fluid:** AMS 1424 (NATO S-742)
- **Extinguishing fluid:** Bromochloromethane
- **Cooling fluid:** Coolanol

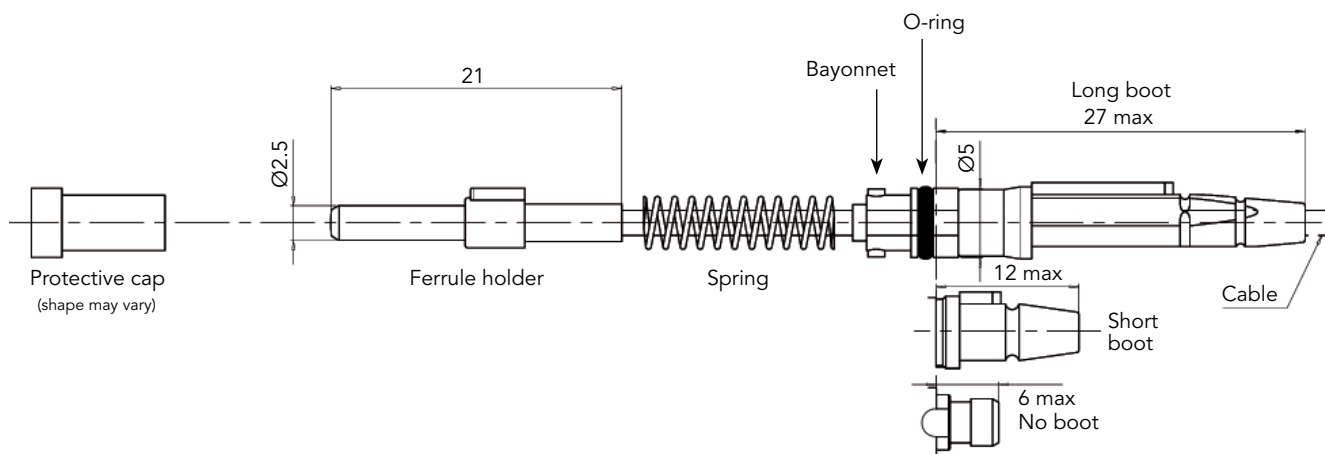
Ordering information

ELIO® multimode & singlemode contact

	ELIO	09N	G	L	A
Cable external diameter & Contact sealing:					
09N: 0.9±0.1mm. Non waterproof					
18N: from 1.5mm to 1.9mm. Non waterproof					
18W: 1.8±0.1mm. Waterproof					
20N: from 1.7mm to 2.1mm. Non waterproof					
20W: 2.0±0.1mm. Waterproof					
Fibre type:					
G: ELIO® Multimode					
E: ELIO® Singlemode					
Boot type:					
L: Long boot					
S: Short boot					
N: No boot (non waterproof version only)					
Contact version index					

Note: For ABS1379/EN4531 cross reference, please consult us.

ELIO® contact dimensions



Recommended cables

SOURIAU can offer a wide range of cables in its assemblies, from low cost to high performance aeronautical cables. ELIO® contact is compatible with singlemode and multimode cable, with tactical and breakout cable. ELIO® contact is suitable with loose and tight structure cable.

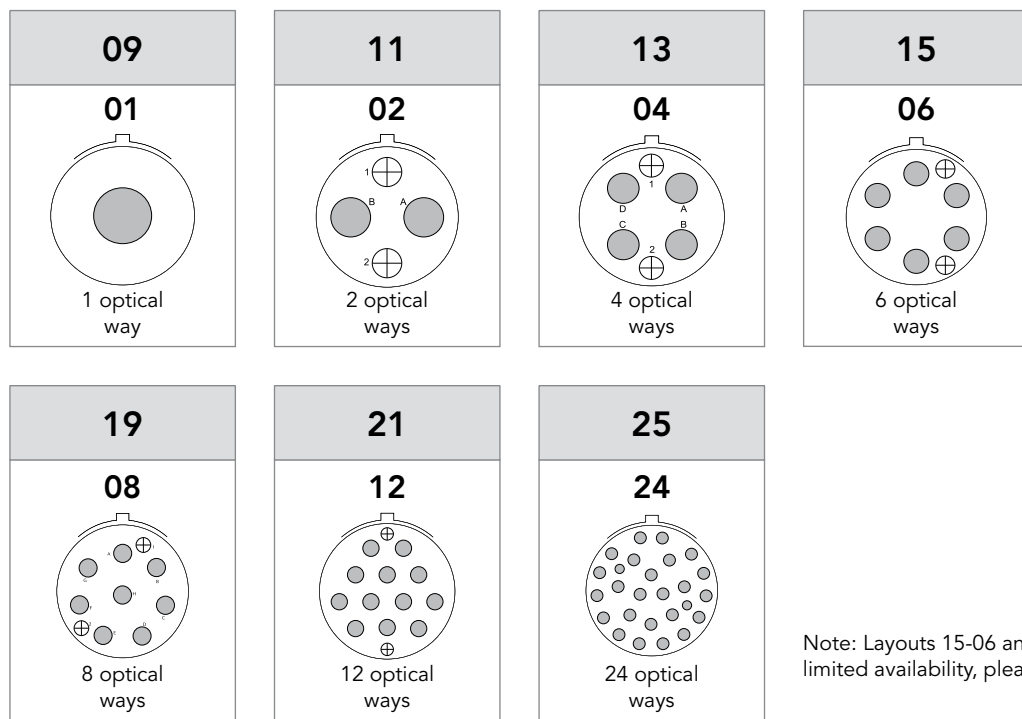
See SOURIAU "ELIO® Fiber Optic Technology» catalog.



MIL-DTL-38999 Series III/EN3645 with ELIO® high density insert

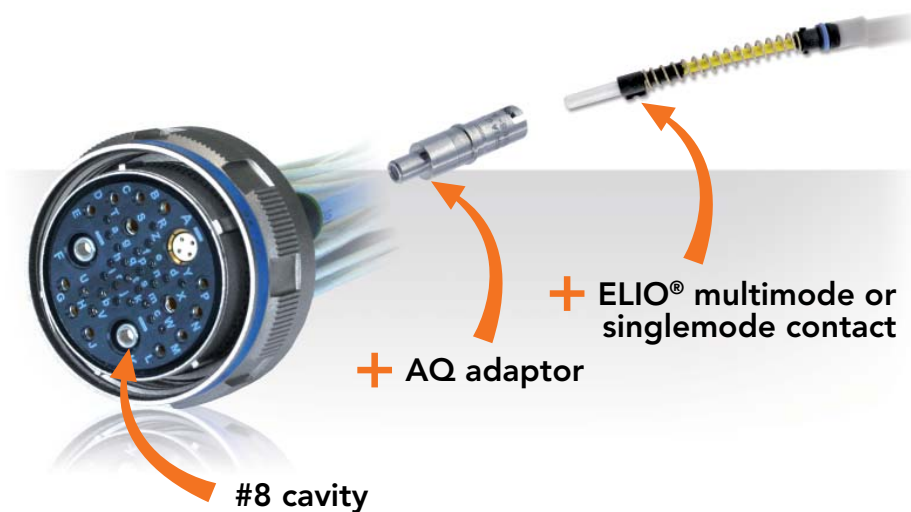
- Standard MIL-DTL-38999/EN3645 shells without shielding ring (aluminum, composite, stainless steel, bronze)
- Environmental performance as per EN4531 based on MIL-DTL-38999/EN3645
- Temperature range: - 65°C to +125°C (cable limitation)

Contact layouts



Ordering information, Accessories & Tooling

See SOURIAU "ELIO® Fiber Optic Technology» catalog.

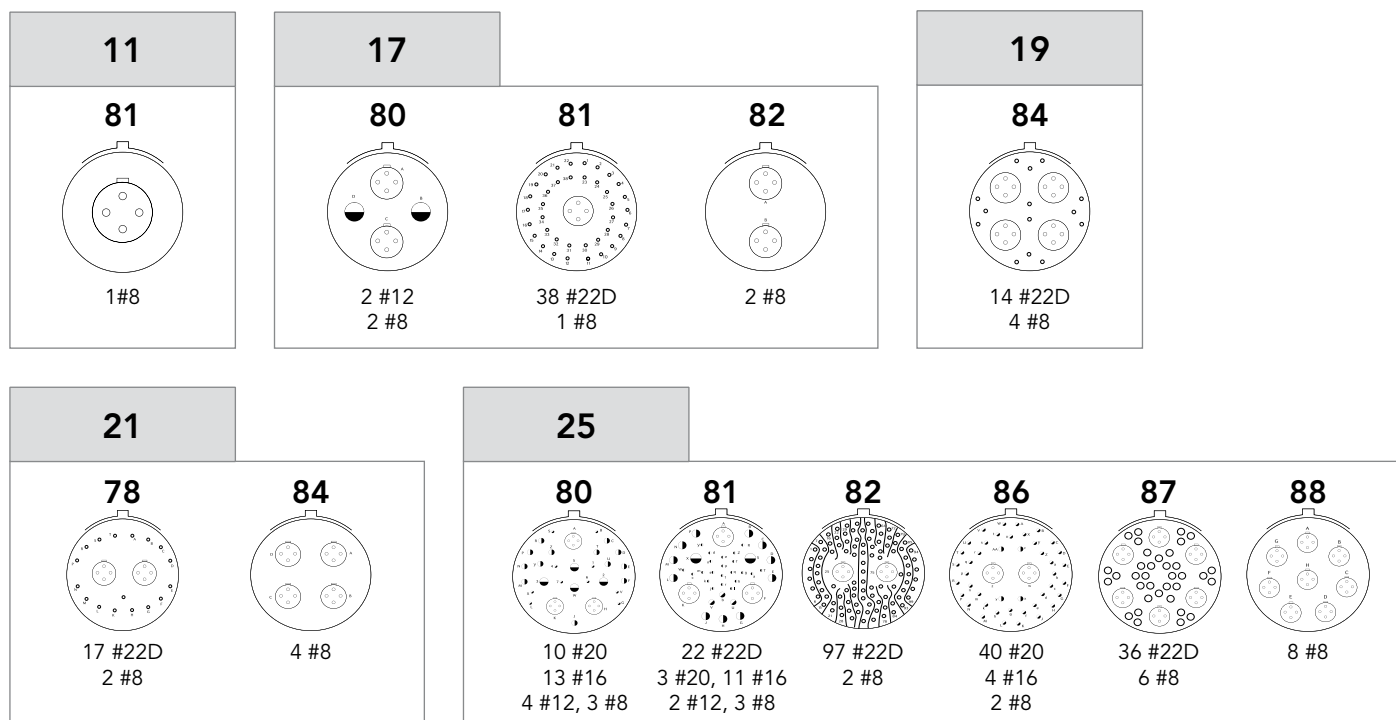


MIL-DTL-38999 Series III/EN3645

with ELIO® contact multimode or singlemode + ELIO® AQ Adaptor for Quadrax #8 cavities

- ELIO® AQ is an adaptor to enable the ELIO® contact to fit in any #8 cavities
- Multiple possibilities to mix optical and electrical signals in the same insert
- Compatible with standard MIL-DTL-38999 Series III/EN3645 connectors (aluminum, composite, stainless steel, bronze)
- Design ensures ELIO® optical performance
- Environmental performance as per MIL-DTL-38999 and EN3645 standard
- Temperature range: - 65°C to +150°C (cable limitation)

Contact layouts

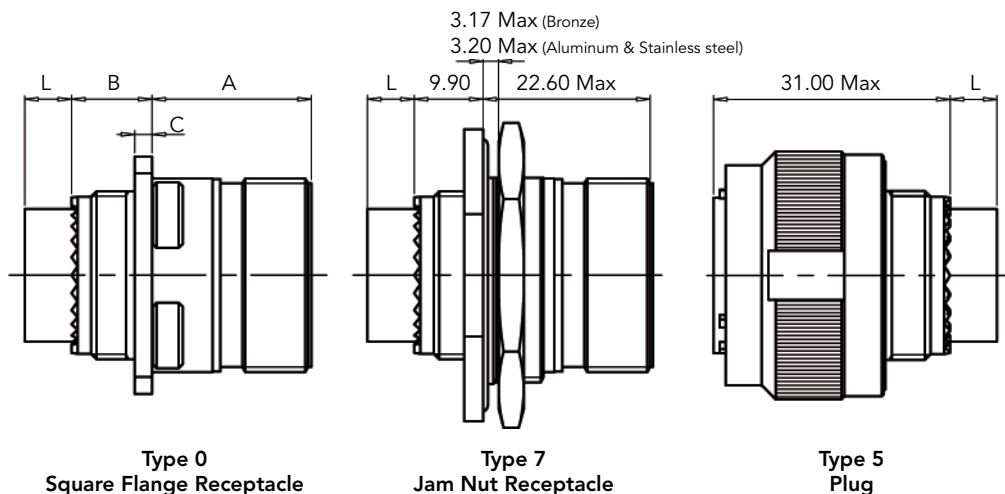


Ordering information, Accessories & Tooling

See SOURIAU "ELIO® Fiber Optic Technology» catalog.

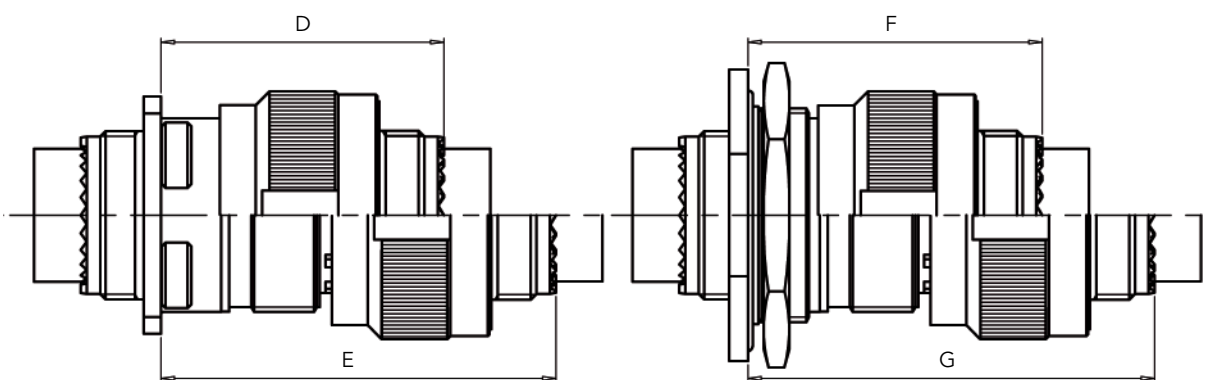
Dimensions

Plug and receptacles - mated / unmated



	A		B		C	
	Shell size 09 to 19	Shell size 25	Shell size 09 to 19	Shell size 25	Shell size 09 to 19	Shell size 25
Receptacle Type 0 & 7 Metal	20.90 Max	20.10 Max	12.50 Max	13.00 Max	2.50 Max	3.20 Max
Receptacle Type 0 Composite	20.90 Max	20.10 Max	12.50 Max	13.00 Max	3.65 Max	4.35 Max

L	
Male insulator	Female insulator
4 Max	6.60 Max

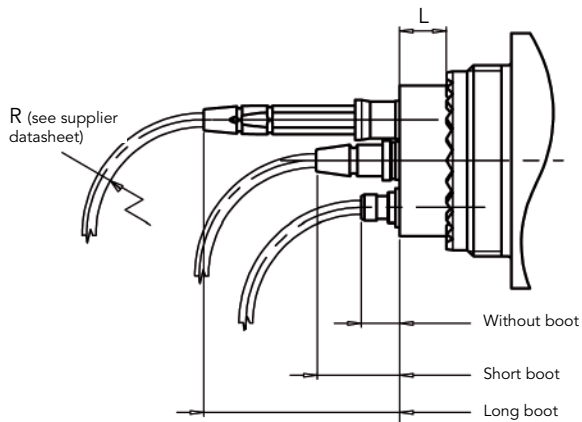


	D		E		F		G	
	Shell size 09 to 19	Shell size 25	Shell size 09 to 19	Shell size 25	Shell size 09 to 11	Shell size 13 to 25	Shell size 09 to 11	Shell size 13 to 25
Plug + Receptacle Type 0 & 7 Metal	37.00 Max	36.50 Max	52.30 Max	51.50 Max	39.00 Max	39.00 Max	54.00 Max	54.00 Max
Plug + Receptacle Type 0 Composite	37.00 Max	36.50 Max	52.30 Max	51.50 Max	N/A	N/A	N/A	N/A

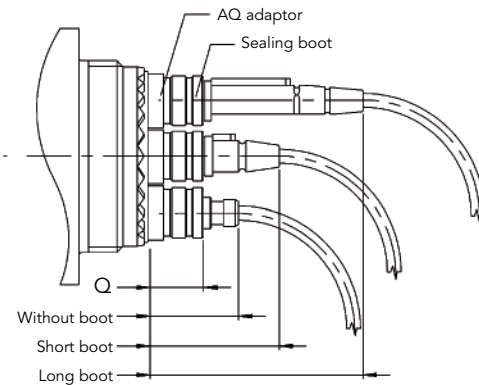
Note: All dimensions are in millimeters (mm)

Lengths - connectors with contacts

38999 Series III/EN3645 with ELIO® contacts in ELIO® high-density insert



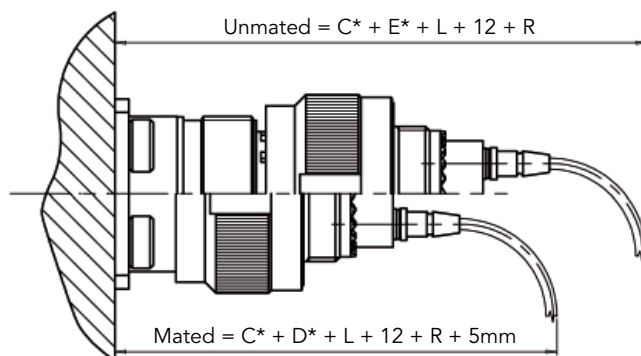
38999 Series III/EN3645 with ELIO® contacts in ELIO® AQ adaptors



	ELIO® high density insert					ELIO® AQ adaptors							
	L		Contact length			Q		Contact length					
	Male insulator	Female insulator	Without boot	Short boot	Long boot	Male insulator	Female insulator	Long boot		Short boot		Without boot	
								Male insulator	Female insulator	Male insulator	Female insulator	Male insulator	Female insulator
Plug						12 Max	9.5 Max	34.5 Max	32 Max	19.5 Max	17 Max	12.5 Max	10 Max
Square flange receptacle	4 Max	6.60 Max	6 Max	12 Max	27 Max	12.5 Max	10 Max	35 Max	32.5 Max	20 Max	17.5 Max	13 Max	10.5 Max
Jam nut receptacle						12 Max	9.5 Max	34.5 Max	32 Max	19.5 Max	17 Max	12.5 Max	10 Max

Total length example

Square flange receptacle + plug + ELIO® contacts in ELIO® high-density insert



* See previous page

ELIOBEAM contacts

- Anti-rotation of the contact for better vibration withstanding and optical performance
- Boot-grommet for rear sealing and protection of the cable against excessive bending
- Compatibility with loose and tight structure cables
- High level optical performance even after aging
- Bayonet locking system: no tool needed for mounting/dismounting
- Compatible with singlemode and multimode cables



EN4531 Style

ABS1379 Style

Technical features

Mechanical

- **Endurance:**
Minimum 500 mating/unmating operations
- **Shock:**
300 g, 3ms as per EN 2591-6402 method A
- **Vibration:**
In MIL-DTL-38999 Series III/EN3645 connectors:
- Sine 5Hz to 3000Hz as per EN2591-6403 method A
- Random as per EN2591-6403 method B
- **Cable cyclic flexing*:**
100 cycles, load 40N as per EN2591-609
- **Cable pulling*:** 111N
- **Cable torsion*:**
100 cycles, load 40N as per EN2591-611

Environmental

- **Salt spray:** See the connector standard
- **Temperature range*:**
- 65°C to +125°C (1000 hours)
- **Rapid temperature change:**
10 cycles - 65°C / +150°C (30min/30min)
- **Air leakage:**
Max leakage 16 cm³/h, 2 hours, 40kPa differential pressure
- **Damp heat and low temperature:**
5 cycles of 48h -65°C/+70°C with stage at 40°C with 95% of humidity as per EN2591- 6303 method A

Optical

- **Multimode contact - Insertion Loss (IL):**
< 0.7dB mean 95% of the samples as per EN2591-601,
< 1.0dB maximum on 100% of the samples after tests
- **Multimode contact - Return Loss (RL):**
> 16dB before and after tests as per EN2591-605

Resistance to fluids as per MIL-DTL-38999/EN3645 standard

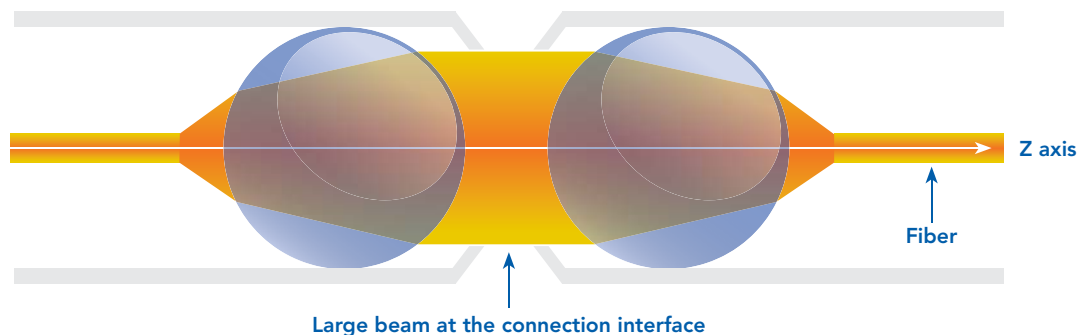
- **Fuel:** JP5
- **Mineral Hydraulic fluid:**
MIL-PRF-5606 (NATO H-515)
- **Synthetic hydraulic fluid:**
AS1241 (Skydrol 500B4, LD4)
- **Mineral lubricant:**
MIL-PRF-7870 (NATO O-142)
- **Synthetic lubricant:**
MIL-PRF-23699 (NATO O-156),
MIL-PRF-7808 (NATO O-148)
- **Cleaning fluid:**
MIL-PRF-87937 diluted, Propanol, white spirit, Azeotrope R113 + Methanol
- **De-icing fluid:** AMS 1424 (NATO S-742)
- **Extinguishing fluid:** Chlorobromomethane
- **Cooling fluid:** Coolanol

* With multimode EN4641-100 and EN4641-301 cables and following the maintenance procedure in the document "Technical Bulletin N°170 - Fiber optics installation and maintenance procedure".

Principle of expanded beam

The **expanded beam** concept expands and collimates the beam from the launch fiber. Without mechanical contact of the optical elements, the beam remains collimated until it is focused down to the receiving fiber.

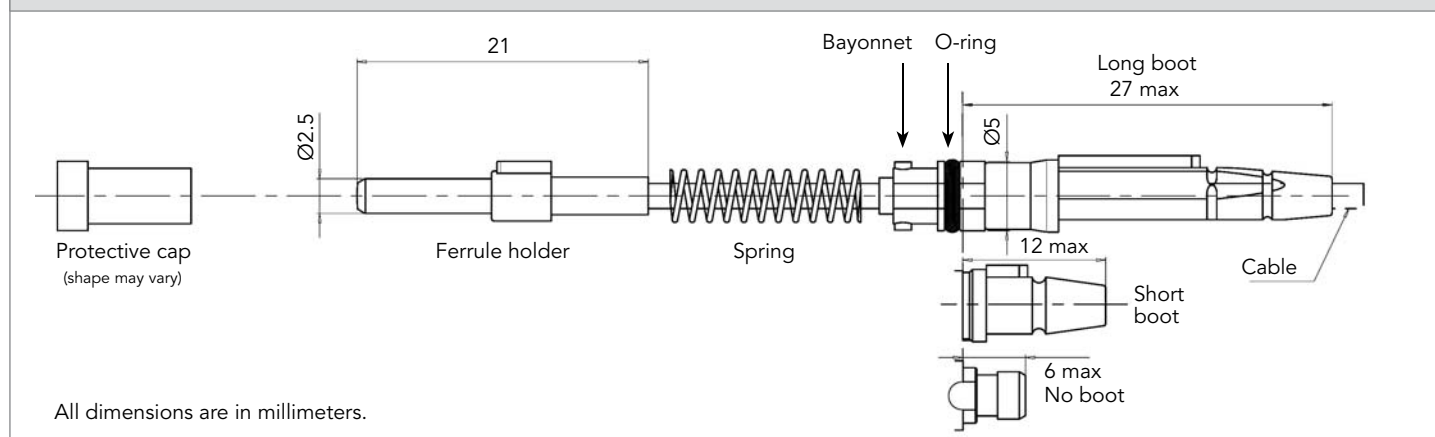
The beam expansion at the interface provides **protection** of the fiber from **contaminants**.



ELIOBEAM ordering information

	EOB1	09N	G	L	A
Cable external diameter & Contact sealing:					
09N: 0.9±0.1mm. Non waterproof					
18N: from 1.5mm to 1.9mm. Non waterproof					
18W: 1.8±0.1mm. Waterproof					
20N: from 1.7mm to 2.1mm. Non waterproof					
20W: 2.0±0.1mm. Waterproof					
Fibre type:					
G: ELIOBEAM® Multimode fibre, 50/125 or 62.5/125					
Boot type:					
L: Long boot					
S: Short boot					
N: No boot (non waterproof version only)					
Contact version index					

ELIOBEAM contact dimensions



Recommended cables

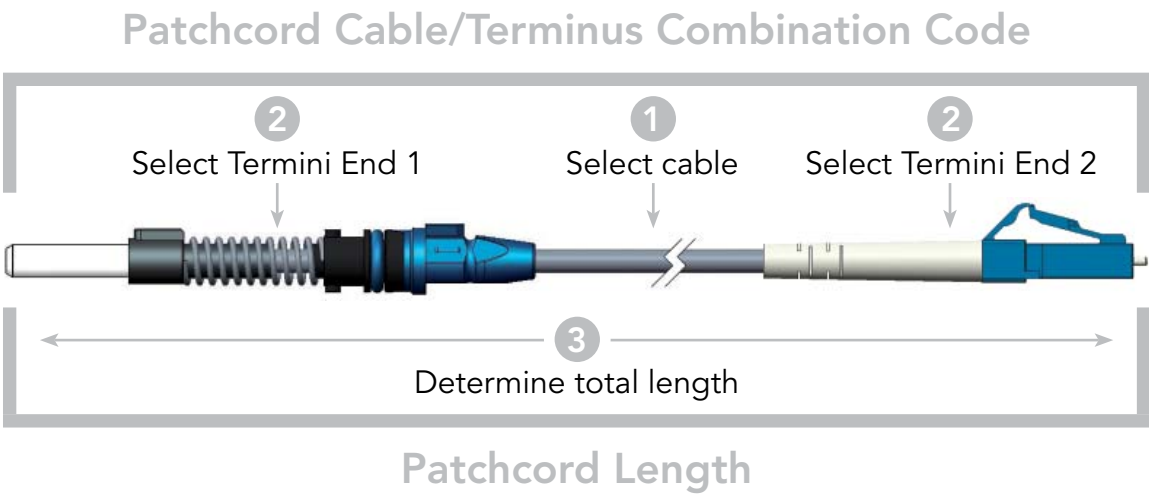
SOURIAU can offer a wide range of cables in its assemblies, from low cost to high performance aeronautical cables. ELIOBEAM contact is compatible with singlemode and multimode cables, with tactical and breakout cables. ELIOBEAM contact is suitable with loose and tight structure cable.

See next page and SOURIAU “ELIO® Fiber Optic Technology” catalog.

#8 Adaptors, Accessories & Tooling

See SOURIAU “ELIO® Fiber Optic Technology” catalog.

Your optical patchcord in 3 steps!



Optical patchcord ordering information

					HA02	XXXX	XXX	M	A								
Patchcord cable/terminus combination code:																	
XXXX: See tables next page																	
Patchcord length:					Standard length tolerances												
In meter when possible. Examples:																	
- for a 3 meter assembly, use 003(M) and not 300(CM)																	
- for a 3.5 meter assembly, use 350(CM)																	
					<table><tr><td>Patchcord from 30 cm to 1 m</td><td>0 / + 5 cm</td></tr><tr><td>Patchcord from 1 m to 4 m</td><td>0 / + 10 cm</td></tr><tr><td>Patchcord from 4 m to 15 m</td><td>0 / + 20 cm</td></tr><tr><td>Patchcord > 15 m</td><td>0 / + 30 cm</td></tr></table>					Patchcord from 30 cm to 1 m	0 / + 5 cm	Patchcord from 1 m to 4 m	0 / + 10 cm	Patchcord from 4 m to 15 m	0 / + 20 cm	Patchcord > 15 m	0 / + 30 cm
Patchcord from 30 cm to 1 m	0 / + 5 cm																
Patchcord from 1 m to 4 m	0 / + 10 cm																
Patchcord from 4 m to 15 m	0 / + 20 cm																
Patchcord > 15 m	0 / + 30 cm																
Length unit:																	
M: Meter																	
CM: Centimeter																	
Patchcord version index																	

1 Select cable

SOURIAU offers a wide range of cables, from cost efficient to high performance aeronautical cables. Select your optical fiber's properties. Temperature range can be critical for your applications. If you need any help on a criteria selection, please contact us.

Application	Fiber type	Cable diameter	Temperature range	Tensile strength (N)	OM class	Attenuation (dB.km-1)*	Min. bend radius (mm)	Weight (kg.km-1)	Structure outer jacket	Standard	Cable type
FOR FLYING USE High performance cables	62.5/125	1.8	-55°C to +125°C	250	OM2	4.0/2.0	20	4	Tight	ABS0963-003LF, EN4641-102	FCABLE11
	62.5/125	0.9	-55°C to +125°C	20	OM2	4.0/2.0	10	1	NA	EN4641-101	FCABLE41
	50/125	1.8	-65°C to +135°C	200	OM3	4.0/2.0	5	4	Tight	EN4641-301	FCABLE22
FOR HARSH ENVIRONMENT Cost efficient cables	50/125	1.8	-40°C to +85°C	130	OM3	3.0/1.0	25	2.2	Loose	-	FCABLE42
	62.5/125	1.8	-40°C to +85°C	130	OM1	3.5/1.5	25	2.2	Loose	-	FCABLE61

* 1st value @850nm for multimode cable, 2nd value @1300nm for multimode (respectively 1300nm and 1550nm for singlemode)
Consult us for other harsh environment cables.

2 Select termini end 1 & 2 according to your selected cable, and get your final Patchcord cable/Terminus combination code

Most common cables with most common contacts - For other combinations please consult us.
All contacts are UPC polished otherwise specified.

Termini End 1 \ Termini End 2	EOB118WGLA				EOB109NGLA
	Cable types				Cable type
	FCABLE11	FCABLE22	FCABLE42	FCABLE61	FCABLE41
ELIO18NGLA	3060	3071	3091	3102	N/A
ELIO18NGNA	3061	3072	3092	3103	N/A
ELIO18NGSA	3062	3073	3093	3104	N/A
ELIO18WGLA	3063	3074	3094	3105	N/A
ELIO18WGSA	3064	3075	3095	3106	N/A
LC Simplex	3065	3076	3097	3108	3086
ARINC801 1.25mm	3066	3077	3098	3109	3087
FC/PC	3067	3078	3096	3107	3085
SC	3068	3079	3099	3110	3088
ST	3069	N/A	3100	3111	3089
ST2	N/A	3080	N/A	N/A	N/A
EOB118WGLA	3070	3081	3101	3112	N/A
ELIO09NGLA	N/A	N/A	N/A	N/A	3082
ELIO09NGNA	N/A	N/A	N/A	N/A	3083
ELIO09NGSA	N/A	N/A	N/A	N/A	3084
EOB109NGLA	N/A	N/A	N/A	N/A	3090



Description

- Quick screw coupling connector with removable crimp contact
- Shell available in aluminum, composite, Stainless steel, Titanium & Bronze
- Six layouts with different current rating
- Consult us for power hermetic version
- High Power offer available on demand

Technical features

Mechanical

- **Shell:** Aluminum alloy, Composite, Bronze, Stainless steel, Titanium
- **Plating:**
 - . Olive green cadmium (W/J)
 - . Nickel (F/M/TF/S)
 - . Without plating (X for composite, TT for titanium and JVS for Bronze)
 - . Passivated (K)
- **Grommet and seal:** Silicon elastomer
- **Insulator:** Thermoset
- **Contact body:** Copper Alloy
- **Contact retention:**
 - . #4 = 200N
 - . #8 = 111N
- **Shock:** 300g during 3ms
- **Endurance:** 500 mating / unmating operations
- **Vibration:** As per MIL DTL 38999

Electrical

- **Dielectric withstanding:** Test voltage rating (Vrms)

Service	Sea level	at 21 000 m
M	1 300	800
I	1 800	1 000

- **Insulation Resistance:** 5000 MΩ under 500 Vdc
- **Max current rating per contact:**
 - . #4 = 80A
 - . #8 = 45A
- **Contact resistance:**
 - . #4 = 2mΩ
 - . #8 = 3mΩ
- **Shielding:** As per MIL DTL 38999
- **Shell continuity:**
 - . W = 2.5 mΩ
 - . F = 1mΩ
 - . J, M = 3 mΩ
 - . JVS = 5 mΩ

Environmental

- **Temperature range:**
 - . W, J, X, JVS = - 65°C +175°C
 - . F, M, K, S, TT, TF = - 65°C +200°C
- **Sealing:** As per MIL DTL 38999
- **Damp Heat:** As per MIL DTL 38999
- **Salt Spray:**
 - . W, TT, TF, K, JVS = 500 hours
 - . F, S = 48 hours
 - . J,M,X = 2000 hours
- **Fire resistance:** As per EN 2591 - C 17 method A
- **Resistance to fluid:** As per MIL DTL 38999

Connector part numbers

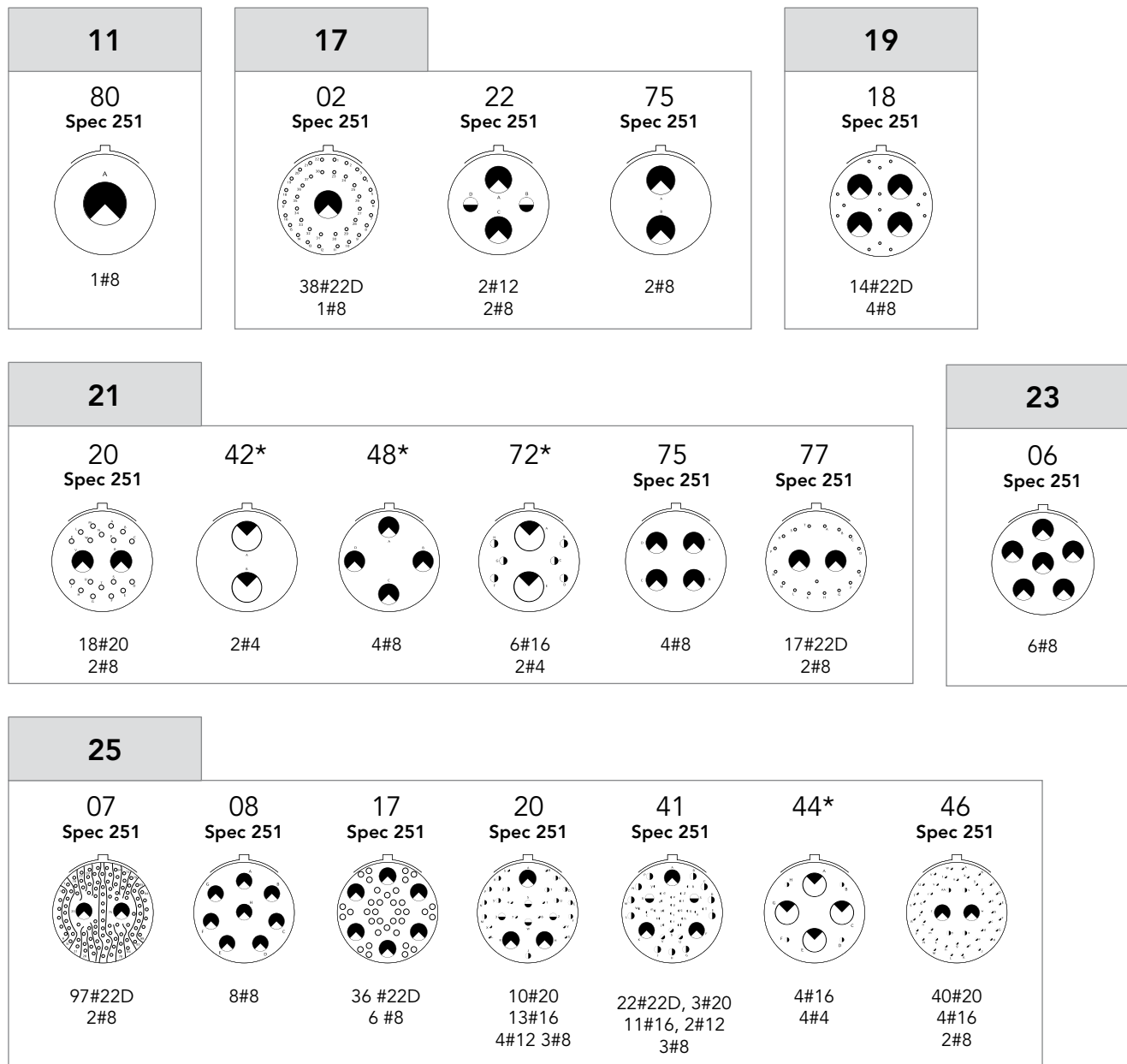
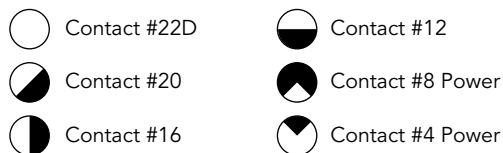
Aluminum, Composite, Stainless steel & Titanium connector

Basic Series	8D	0	-	11	W	80	P	N	251
Style: 0: Square flange receptacle 5: Plug with RFI shielding 7: Jam nut receptacle									
Type: Crimp contact									
Shell size: 11, 17, 19, 21, 23, 25									
Plating: Aluminum shell: W: Olive drab cadmium F: Nickel ZC: Green zinc cobalt Z: Black zinc nickel Composite shell: J: Olive green cadmium M: Nickel X: Without plating Stainless steel shell: K: Corrosion resistant S: Nickel Titanium shell: TT: Without plating TF: Nickel									
Contact layouts: See next page									
Contact style: P: Pin contact A: Male connector supplied without contact S: Socket contact B: Female connector supplied without contact									
Orientation: N, A, B, C, D, E									
Specification: 251: Mandatory for some layouts supplied with power contacts (see next page)									

Bronze connector

Basic Series	JVS	16	A	11	80	P	N	251
Style: 00: Square flange receptacle 07: Jam nut receptacle 16: Plug								
Material: A: Bronze shell material								
Shell size: 11, 17, 19, 21, 23, 25								
Contact layouts: See next page								
Contact style: P: Pin contact A: Male connector supplied without contact S: Socket contact B: Female connector supplied without contact								
Orientation: N, A, B, C, D, E								
Specification: 251: Mandatory for some layouts supplied with power contacts (see next page)								

Contact layouts



* Power contacts on standard, no spec. 251 needed.

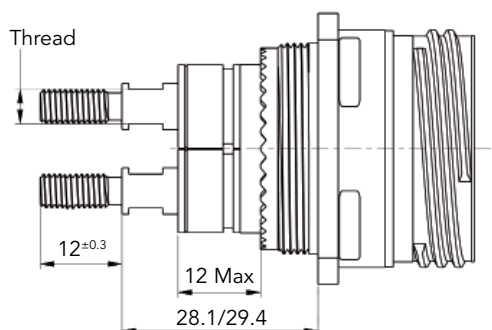
Power contacts

Contact size	Contact type	Part number	Reducer	Cable size max.		Boot
				AWG	mm²	
#4	Male	85997598900*	Without	N/A	25 mm²	N/A not sealed
	Female	85997599900*				
	Male	85997534		AWG 4	16 to 21 mm²	85994594 for cable 16mm²
	Female	85997535				
	Male	85997524		AWG8	9 mm²	N/A not sealed
	Female	85997525				
	Male	85997534	85932000A	AWG6	10 mm²	85994593
	Female	85997535				
	Male	85997528900	Without	AWG6	10 mm²	
	Female	85997529900				
#8	Male	85997580	Without	AWG8	9 mm²	85994542
	Female	85997581				
	Male	85997580	85997645	AWG10	6 mm²	85994547
	Female	85997581				
#8 according to EN 3155	Male	85996215900	Without	AWG8	9 mm²	85994542
	Female	85996217900				
	Male	85996216900		AWG10	6 mm²	85994547
	Female	85996218900				
#8 JVS only	Male	85997544	Without	AWG8	9 mm²	85994542
	Female	85997541				
	Male	85997544	85997645	AWG10	6 mm²	85994547
	Female	85997541				

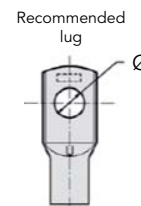
Cable section AWG	#22	#20	#16	#12	#10	#8	#4
mm ² maxi	0.34	0.6	1.34	3.18	5.8	9	21
mm ² mini	0.095	0.21	0.6	1.91	3.8	5.8	16

* Not included in connector P/N.
Must be ordered separately.

Bus bar contact



Contact size	Thread	Part number			Lug Ø
		Male	Female	Boots	
#4	M5x0.8	85930873A900	85930875A900	85994594	5.2
#8	M3x0.5	85930872A900	85930874A900	85994542	3.2



Contacts available separately only.
Lug: tin over copper recommended. Dimensions for indication only.

Note: All dimensions are in millimeters (mm)

Power tools

Contact size	Contact type	Contact reference	Cable AWG	Crimping tool			Contact extraction tool (metallic)	Contact extraction tool (plastic)
				Automatic tool: M22520/23-01		Manual hand tool: M300 BT		
				Die set	Locator	Locator		
#4	Male	8599-7534	#4-5 or #10-16mm ²	M22520/23-04	M22520/23-11	N/A	8533-8175	M81969/14-07
	Female	8599-7535						
#8 JVS only	Male	8599-7544	#8 or #10	M22520/23-02	8599-9601	SP 593	8660-197	M81969/14-12
	Female	8599-7541						
#8	Male	8599-7580						
	Female	8599-7581						

Automatic tool for contacts #4 & #8



Crimping tool
M22520/23-01



Die set



Locator

Manual hand tool for contacts #8



Crimping tool
M300 BT



Locator

Extraction tool



Metallic tool

Description

- Threaded coupling connector with single power contact
- Aluminum shell
- 3 shell sizes available:
 - size 19: Up to 450 A at 40°C
 - size 23: Up to 650 A at 40°C
 - size 25: Up to 850 A at 40°C
- Silver plated contact
- Pin contact is equipped with a plastic cap to prevent electrical shock
- Modular design:
 - . Removable backshell: straight, right angle or threaded contact
 - . Backshell termination: shrink boot

Technical features

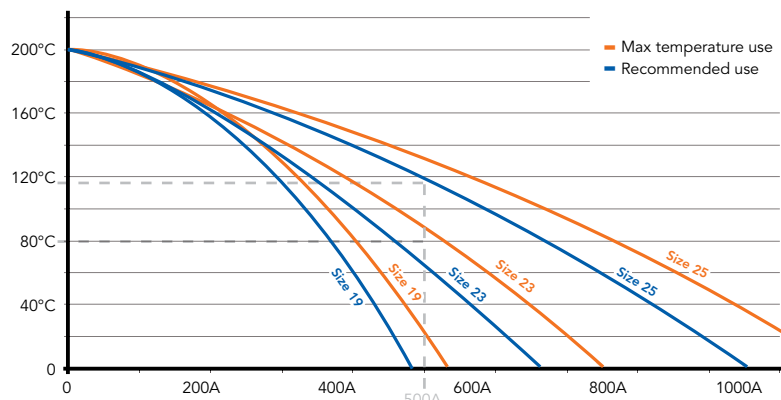
Mechanical

- **Shell:** Aluminum alloy
- **Shell plating:**
 - Black zinc nickel (Z)
 - Cadmium olive drab (W)
- **Insulator:** Thermoplastic
- **Grommet and interfacial seal:** Silicone elastomer
- **Contact body:** Copper alloy
- **Endurance:** 500 mating/unmating operations
- **Vibration:**
 - According Def Stan 00-35
 - 4.2 g rms vert - 6h/3 axes

Electrical

- **Test voltage** > 1500 V
- **Shell to shell continuity** (no backshell) < 2.5 mΩ
- **EMI** 85 dB @ 1GHz (F)

Connector rating



Example for 500A:

Shell size 25 with contact diameter 20: max temperature 135°C; recommended 120°C
 Shell size 23 with contact diameter 18: max temperature 90°C; recommended 80°C
 Shell size 19 with contact diameter 14: not recommended

Wire must be compatible with current and temperature used for the connector.

Environmental

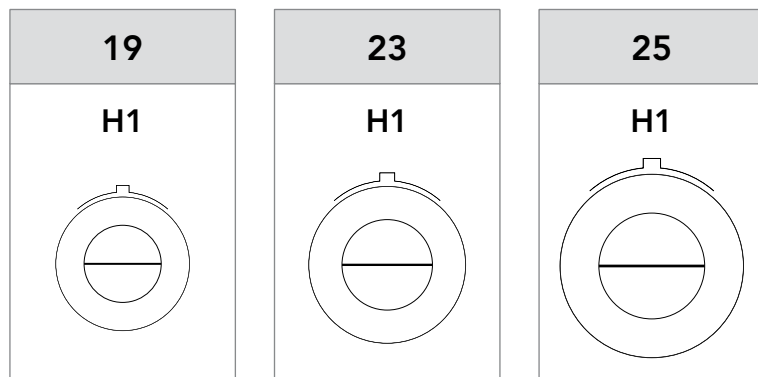
- **Temperature range:** -65°C +175°C
- **Sealing:** IP67 on mated connector (1 meter/30 min)
- **Salt spray:** 500 hours
- **Creepage and clearance:** Min length in mm according to IEC60664-1

Shell size	Creepage	Clearance
19	2.805	2.492
23	2.830	4.492
25	2.715	4.492

Resistance to fluids

- **According to MIL-DTL-38999 standard**
 - . Gasoline: JP5 (OTAN F44)
 - . Mineral hydraulic fluid: MIL-H-5606 (OTAN H515)
 - . Synthetic hydraulic fluid: Skydrol 500 B4
- **LD4 (SAE AS 1241)**
 - . Mineral lubricating: MIL-L-7870A (OTAN 0142)
 - . Synthetic lubricating: MIL-L-23699 (OTAN 0156), MIL-L-7808
 - . Cleaning fluid: MIL-C-87936 diluted
 - . De-icing fluid: MIL-A-8243
 - . Extinguishing fluid: Bromochloromethane
 - . Cooling fluid: Coolanol

Contact layouts



Other size: Please consult us.

Ordering information

Basic Series			8D	0	25	W	H1	P	N	R1	A
Style:											
0: Square flange receptacle											
5: Plug (available with backshell D1, R1, G0 & W0 Types)											
7: Jam nut receptacle											
Shell size: 19, 23, 25											
Plating:											
Z: Zinc Nickel											
W: Olive green cadmium											
H1: Single power											
Contact style:											
P: Pin contact											
S: Socket contact											
Orientation: N, A, B, C, D, E											
Backshell type:											
D1: Straight backshell shrink boot & EMI (crimp version)											
R1: Right angle backshell shrink boot & EMI (crimp version)											
G0: Backshell low profile (threaded termination)											
W0: Without backshell (threaded termination)											
Specification for backshells D1 & R1 Types (crimp version):											
Specification	Shell size	Admissible cable (mm)		Barrel diameter (mm ^{±0.05})							
		Outer Ø max	Nominal core Ø								
A	19	17	10.15	10.8							
B	19	17	11.1	11.8							
C	19	17	12	12.5							
D	23	22	14.05	15							
E	23	22	16.3	17							
	25	26.5									
F	25	26.5	19	20.5							
Specification for backshells G0 & W0 Types (only threaded termination):											
Specification	Shell size	Thread									
C	19, 23 & 25	M12									
Note: Plug not available with backshell W0 Type. Other thread, please consult us.											

Note: For other configuration, please consult us.

Backshell type

Description		
D1: Straight backshell shrink boot & EMI (crimp version)	G0: Backshell low profile (threaded termination)	R1: Right angle backshell shrink boot & EMI (crimp version)
	W0: Without backshell (threaded termination)	

Dimensions

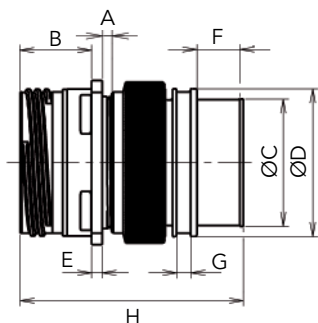
Plug & receptacles									
8D0 Square flange receptacle		8D5 Plug		8D7 Jam nut receptacle					
Shell size	A ± 0.1	B ± 0.1	C ± 0.1	D ± 0.1	E ± 0.1	F Max	ØG Max	H ± 0.25	ØJ ± 0.25
19	36.5	26.97	29.36	3.29	4.98	41	38.5	45.95	49.15
23	42.9	31.75	34.93	3.96	6.2	47	44.9	52.35	55.55
25	46	34.93	38.1			52	48	55.55	58.65

Note: All dimensions are in millimeters (mm)

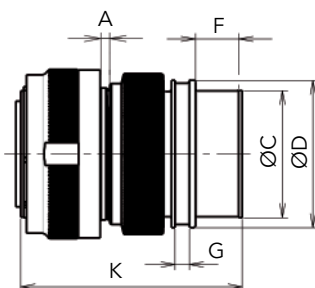
Dimensions

Backshell D1 type

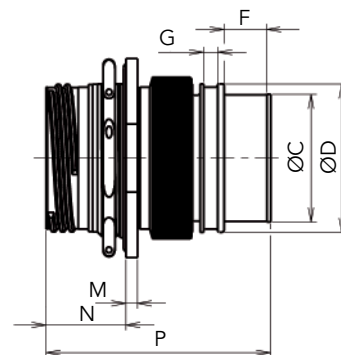
With 8D0
(square flange receptacle)



With 8D5
(plug)



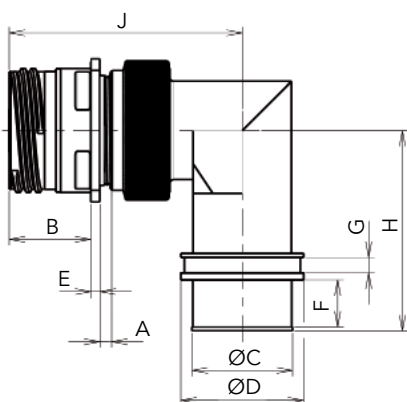
With 8D7
(jam nut receptacle)



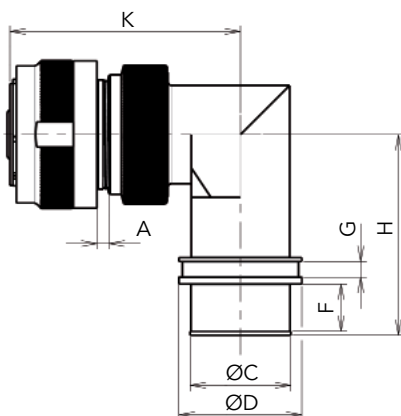
Shell size	A Max	B Max	ØC±0.1	ØD±0.1	E±0.1	F±0.2	G±0.2	H Max	K Max	M±0.25	N Max	P Max
19	2.65	20.9	25.6	31.6	2.26	12	4	62.5	62	3.25	22.8	63
23		20.1	32.4	38.6	2.97							
25			35.6	42.1								

Backshell R1 type

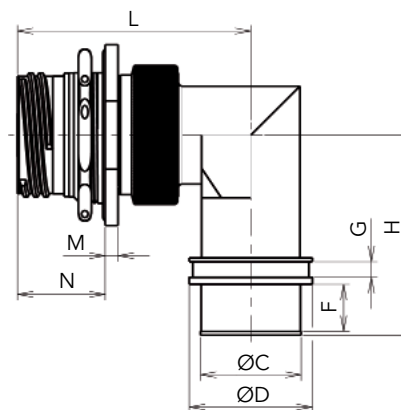
With 8D0
(square flange receptacle)



With 8D5
(plug)



With 8D7
(jam nut receptacle)



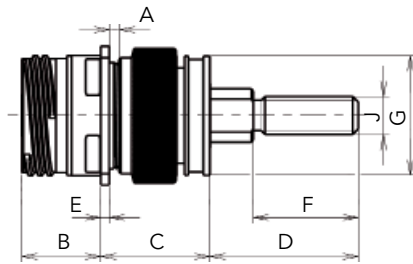
Shell size	A Max	B Max	ØC±0.1	ØD±0.1	E±0.1	F±0.2	G±0.2	H Max	J Max	K Max	L Max	M±0.25	N Max		
19	2.85	20.9	25.6	31.3	2.26	12	4	51.1	59.8	59.3	59.8	3.25	22.8		
23		20.1	32.4	38.1	2.97			54.4	63.2	62.7	63.2				
25			35.6	41.3				56.1	64.8	64.3	64.8				

Note: All dimensions are in millimeters (mm)

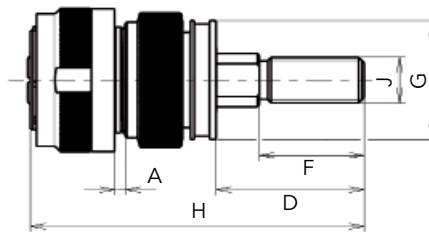
Dimensions

Backshell G0 type

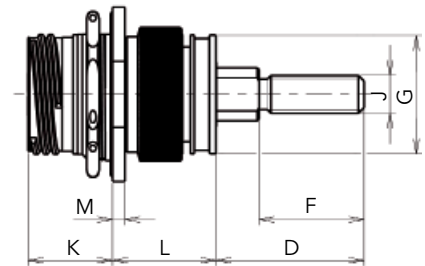
With 8D0
(square flange receptacle)



With 8D5
(plug)



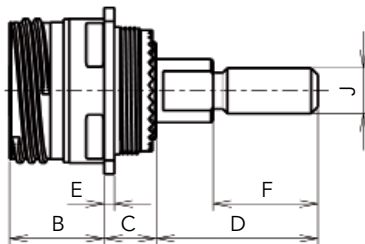
With 8D7
(jam nut receptacle)



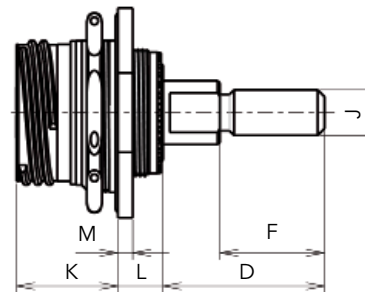
Shell size	A Max	B Max	C Max	D Max	E ± 0.1	F ± 0.2	ØG ± 0.1	H Max	J Max	K Max	L Max	M ± 0.25
19	2.65	20.9	29	39.4	2.26	25	31.3	88.1	M12 x 1.75	22.6	27.6	3.25
23		20.1	29.8		2.97		38.1				28.4	
25							41.3					

Backshell W0 type

With 8D0
(square flange receptacle)



With 8D7
(jam nut receptacle)



Shell size	B Max	C Max	D Max	E ± 0.1	F ± 0.2	J Max	K Max	L Max	M ± 0.25
19	20.9	14	40	2.26	25	M12 x 1.75	22.6	12	3.25
23	20.1			2.97					
25									

Note: All dimensions are in millimeters (mm)



Description

- Derived from standards:
 - MIL-DTL-38999 Series III (8D)
- 100% scoop proof
- Available in 3 shell sizes
- Contacts #26 for cable AWG 26 to 30 (24 to 30 under request)
- Double flange & clinch nut version available

Technical features

Mechanical

- **Shell:**
 - . Aluminium, Composite, Stainless steel
- **Shell plating:**
 - . 8D Aluminum:
 - Cadmium olive drab (W)
 - Nickel (F)
 - Black zinc nickel (Z)
 - . 8D Composite:
 - Cadmium olive drab (J)
 - Nickel (M)
- **Insulator:** Thermoplastic
- **Seal:** Liquid Silicone rubber
- **Contact:** Copper alloy
- **Contact plating:** Gold
- **Endurance:** 500 matings/unmatings
- **Shock & Vibration:**
 - According to 38999 specification

Electrical

- **Contact resistance:**
 - Size 26: 16 mΩ
- **Insulation resistance:**
 - ≥5000MΩ (at 500Vdc)
- **Contact rating:**
 - Size 26: 3Amp
- **Shell continuity:**
 - . Aluminum shell:
 - Cadmium olive drab (W): 2.5 mΩ
 - Nickel (F): 1 mΩ
 - Black zinc nickel (Z): 2.5 mΩ
 - . Composite shell:
 - Cadmium olive drab (J): 3 mΩ
 - Nickel (M): 3 mΩ
 - . Stainless steel shell:
 - Passivated (K): 10 mΩ
 - Nickel (S): 1 mΩ

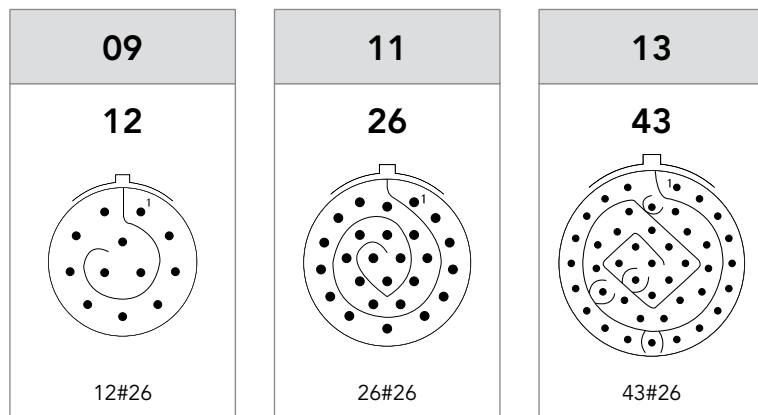
Environmental

- **Temperature range:**
 - 55°C to +175°C
 - 55°C to +200°C (Nickel version)
- **Sealing mated connectors:**
 - IP 67 (1 metre for 30 min minimum)
- **Salt spray:**
 - . Aluminum shell:
 - W: 500 Hrs
 - F: 48 Hrs
 - Z: 500 Hrs
 - . Composite shell: 2000 Hrs
 - . Stainless steel shell: 500 Hrs

Resistance to fluids

- **According to MIL-DTL-38999 standard**
 - . Gasoline: JP5 (OTAN F44)
 - . Mineral hydraulic fluid: MIL-H-5606 (OTAN H515)
 - . Synthetic hydraulic fluid: Skydrol 500 B4
- **LD4 (SAE AS 1241)**
 - . Mineral lubricating: MIL-L-7870A (OTAN 0142)
 - . Synthetic lubricating: MIL-L-23699 (OTAN 0156), MIL-L-7808
 - . Cleaning fluid: MIL-C-87936 diluted
 - . De-icing fluid: MIL-A-8243
 - . Extinguishing fluid: Bromochloromethane
 - . Cooling fluid: Coolanol

Contact layouts



PCB hole drilling and position information
See pages 76 & 77.

Ordering information

Basic Series	8D	0	-	11	W	26	P	N
Shell style: 0: Square flange receptacle 1: In line receptacle (Aluminum only) 7: Jam nut receptacle (Aluminum, Stainless steel & Titanium only) 5: Plug with RFI shielding								
Type: - : Connectors with standard crimp contacts L: Receptacle with PC tail (available with Pin contact only)								
Shell size: 09, 11, 13								
Plating: W: Olive drab cadmium (Aluminum only) F: Nickel (Aluminum only) Z: Black zinc nickel (Aluminum only) J: Olive drab cadmium (Composite only) M: Nickel (Composite only)								
Contact layout: See above								
Contact type: P: Pin S: Socket								
Orientation: N, A, B, C, D, E								
Specifications: L: Delivered without contact 900 (mandatory for PC tail version): PC tail contacts without shoulder 901 (mandatory for PC tail version): Tin plated PC tail contacts without shoulder								

Contact, tooling & accessories

See «Common Section» page 63.

Recommended cable

Standard military cable as M22759 or EN2267 and derivated.



Description

- Derived from standard MIL-DTL-38999 Series III
- Plug in 9 sizes (from size 09 to 25)
- Black zinc nickel, cadmium and nickel plating

Technical features

Mechanical

- **Shell:** Aluminum
- **Shell plating:**
 - . Nickel (F)
 - . Black zinc nickel (Z)
 - . Olive drab cadmium: (W)
- **Insulator:** Thermoplastic
- **Seal:** Silicone elastomer
- **Contact:** Copper alloy
- **Contact plating:** Gold over nickel
- **Endurance:** 500 matings/unmatings
- **Shock & Vibration:**
 - According to 38999 specification

Electrical

- **Contact resistance:**

Contacts size	22	20	16	12	8	4
Resistance mΩ	14.6	7.3	3.8	3.5	3	2

- **Insulation resistance:**
 - ≥5000mΩ (at 500Vdc)

- **Contact rating:**

Contacts size	22	20	16	12	8	4
Rating (A)	5	7.5	13	23	45	80

- **Shell continuity**
 - . Nickel (F): 1 mΩ
 - . Black zinc nickel (Z): 2.5 mΩ
 - . Olive drab cadmium (W): 2.5 mΩ

Environmental

- **Temperature range:**
 - 55°C to +175°C (Z & W)
 - 55°C to +200°C (F)
- **Sealing mated connectors:**
 - IP 67 (1 meter for 30 min minimum)
- **Salt spray:**
 - . 48 hours (F)
 - . 500 hours (Z & W)

Resistance to fluids

- **According to MIL-DTL-38999 standard**
 - . Gasoline: JP5 (OTAN F44)
 - . Mineral hydraulic fluid: MIL-H-5606 (OTAN H515)
 - . Synthetic hydraulic fluid: Skydrol 500 B4
- **LD4 (SAE AS 1241)**
 - . Mineral lubricating: MIL-L-7870A (OTAN 0142)
 - . Synthetic lubricating: MIL-L-23699 (OTAN 0156), MIL-L-7808
 - . Cleaning fluid: MIL-C-87936 diluted
 - . De-icing fluid: MIL-A-8243
 - . Extinguishing fluid: Bromochloromethane
 - . Cooling fluid: Coolanol

Ordering information

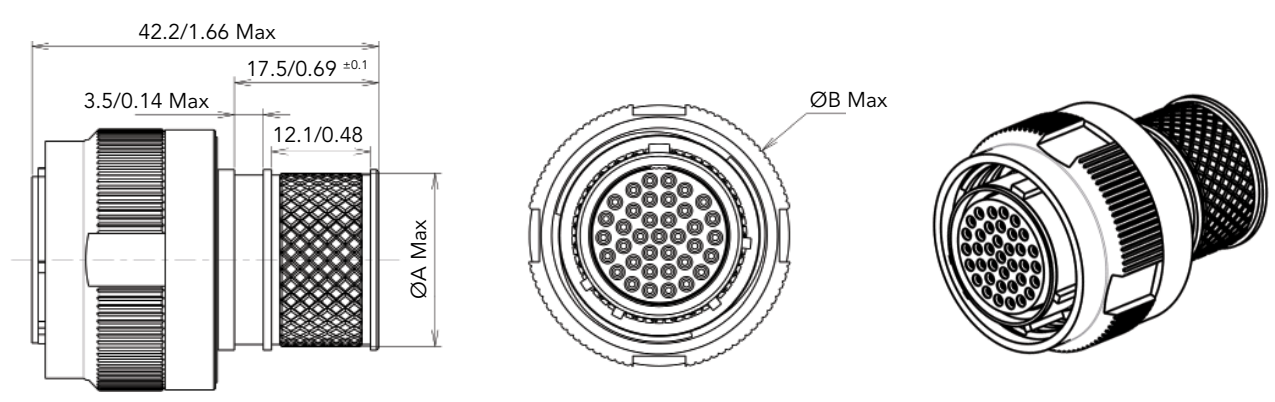
Basic series	8DA	5	-	13	Z	35	P	N
Shell type: 5: Plug with RFI shielding								
Style: -: Connector with standard crimp contacts								
Shell size: 09, 11, 13, 15, 17, 19, 21, 23, 25								
Plating: Z: Black zinc nickel F: Nickel W: Olive drab cadmium								
Contact layout: See pages 13 to 17								
Contact type: P: Male S: Female								
Orientation: N, A, B, C, D, E								
L: Without contact								

Note: Power, Quadrax and Optical layouts, please consult us. Type 0 and Type 7 on request.

3D models

8D Integrated Backshell 3D models are available on www.traceparts.online.net
Registration is quick and the downloads are free!

Dimensions

Plug Type 5									
									
	09	11	13	15	17	19	21	23	25
ØA	11.1/0.44	14.1/0.55	17.1/0.67	21.1/0.83	24.1/0.95	27.1/1.07	30.1/1.18	33.1/1.30	36.1/1.42
ØB	21.8/0.86	25.0/0.98	29.4/1.16	32.5/1.28	35.7/1.41	38.5/1.52	41.7/1.64	44.9/1.77	48.0/1.89

Note: All dimensions are in millimeters (mm) inches (mm/inch)

Connectors weight - in gram ($\pm 15\%$)

Shell size & layout	9-35	11-35	13-35	15-35	17-35	19-35	21-35	23-35	25-35
Weight with contacts	14.92	20.62	29.82	40.37	48.33	59.51	70.23	82.41	96.86

Accessories & Tooling

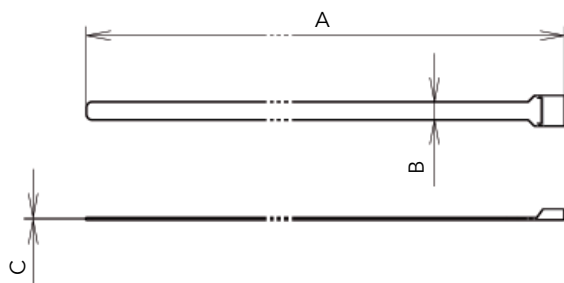
Recommended accessories for wiring

Shell size	Shield band (recommended)	Hand banding tool	Rear diameter to fit with boot
9	85930337A (individually coiled) 85930338A (not individually coiled)	85930339A	11.1/0.44
11			14.1/0.55
13			17.1/0.67
15			21.1/0.83
17			24.1/0.95
19			27.1/1.07
21			30.1/1.18
23	85999344 (not individually coiled) 85999345 (individually coiled)	85999346	33.1/1.30
25			36.1/1.42



To order braid, boot or other accessories, please contact your SOURIAU distributor.

Shield Band Dimension



	85930337A or 85930338A	85999344 or 85999345
A	200/7.87 Min	362.1/14.26 ± 1.5
B	3.0/0.12	6.0/0.24
C	0.4/0.016 Max	0.5/0.019

Note: All dimensions are in millimeters and inches (mm/inch)

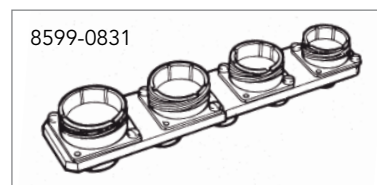
Accessories & Tooling

Recommended installation torque

Shell Size	Installation Torque (Inch-Pounds)
09, 11, 13, 15, 17 & 19	40
21, 23 & 25	80

Note: Torque values are based on 80% of the coupling thread strength specified in SAE-AS85049 standard.

Tightening support



Part number: **8599-0831**

This tool is made up of dummy receptacles housings of all 9 sizes for all key polarisation, and secures free connectors during wiring and fitting of rear accessories.

Crimping tools - for standard contacts

Contact size	Contact type	Contact Part number	Plier M22520/1-01	Plier M22520/2-01 (SOURIAU 8476-01)
			Turret Part number MIL Spec	Locator Part number MIL Spec
#22D	Pin	8599-0702 JJ	-	M22520/2-09
	Socket	8599-0706 900	-	M22520/2-06
#20	Pin	8599-0703 SA	M22520/1-04	M22520/2-10
	Socket	8599-0707 900		
#16	Pin	8599-0704 MJ	M22520/1-04	-
	Socket	8599-0708 900		-
#12	Pin	8599-0705 MJ	M22520/1-04	-
	Socket	8599-0709 900		-

Insertion & extraction tools - for standard contacts

Contact size	Material	Part number	Color	
			Insertion	Extraction
#22D	Plastic	M81969/14-01	Green	White
#20	Plastic	M81969/14-10	Red	Orange
#16	Plastic	M81969/14-03	Blue	White
#12	Plastic	M81969/14-04	Yellow	White
#10	Plastic	M81969/14-05	Grey	-

Other Accessories, Tooling & Contacts

See "Common Section" page 63.



Description

- Threaded coupling
- Shell sizes from 9 to 25
- Contact protection: 100% Scoop proof
- RFI - EMI shielding and shell-to-shell conductivity
- Contact fretting minimized
- Accessories available (protective caps, backshells, etc...)
- Intermatable with Standards:
 - . MIL-DTL-38999 Series III
 - . EN3645
 - . BACC63DC

Technical features

Mechanical

- **Shell:** Stainless steel
- **Shell plating:**
Passivated (K)
Nickel (S)
- **Insulator:** Thermoplastic
- **Grommet and interfacial seal:**
Silicone elastomer
- **Contacts:** Copper alloy
- **Contacts plating:** Gold over nickel plated
- **Endurance:** 500 mating cycles
- **Shock:**
300g, 3ms according EN2591-402 method A and EIA-364-27
- **Vibration:**
Sinusoidal:
. 10 à 2000 Hz, 3x12 hrs
(60g, 140 - 2000 Hz) with T° cycling
Random:
. 50 to 2000 Hz, 2x8 Hrs
(1g2/ Hz, 100 - 2000Hz) at T° max.
. 25 to 2000 Hz, 2x8 Hrs
(5g2/ Hz, 100 - 300Hz) at ambient T°
Test with accessories in accordance with EN2591-403 and EIA-364-28

• Contact retention:

Contacts size	22	20	16	12	8	4
Min force in N	44	67	111	111	111	200

Electrical

• Test voltage rating (Vrms):

Service	Sea level	21 000 m 70,000 ft
R	400	N/A
M	1 300	800
N	1 000	600
I	1 800	1 000
II	2 300	1 000

• Contact resistance:

Contact size	22	20	16	12	8	4
Resistance mΩ	14.6	7.3	3.8	3.5	3	2

• Insulation resistance:

≥ 5,000 MΩ (under 500 Vdc)

• Contact rating:

Contact size	22	20	16	12	8	4
Rating (A)	5	7.5	13	23	45	80

• Shell continuity:

K: 10 mΩ

S: 1 mΩ

• Shielding:

K: 45 db at 10 GHz

S: 65 db at 10 GHz

Environmental

• Temperature range:

K: -65°C +200°C

S: -65°C +200°C

Peak temperature: 260°C

• Sealing:

Mated connectors meet altitude immersion requirements of MIL-DTL-38999.

• Salt spray:

K: 500 Hrs

S: 500 Hrs

Resistance to fluids

• According to MIL-DTL-38999 standard:

. Gasoline: JP5 (OTAN F44)

. Mineral hydraulic fluid: MIL-H-5606

(OTAN H515)

. Synthetic hydraulic fluid: Skydrol 500 B4

• LD4 (SAE AS 1241):

. Mineral lubricating: MIL-L-7870A
(OTAN 0142)

. Synthetic lubricating: MIL-L-23699

(OTAN 0156), MIL-L-7808

. Cleaning fluid: MIL-DTL-25769 diluted

. De-icing fluid: MIL-A-8243

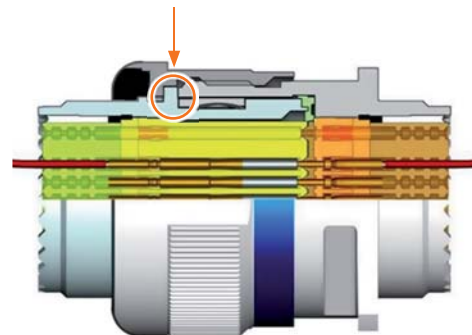
. Extinguishing fluid: Bromochloromethane

. Cooling fluid: Coolanol

8DV overview

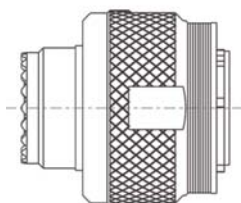
- Full stainless steel design giving the plug the necessary robustness for harsh environments: vibration, fire resistance, corrosion, temperature peak up to 260°C.
- Coupling with all types of D38999 receptacles and M85049 backshells.
- Reduced contact fretting, contact conductivity guaranteed.
- Security lock with vibration levels beyond D38999 standards values. The lock-on system increases the pressure force between plug and receptacle: excellent electrical conductivity between boxes coupled.
- Easy implementation of rear accessories at high temperatures when harnessed.
- Basic mechanical, electrical and environmental characteristics are identical to stainless steel D38999 connectors.

The metallic stop of plug to receptacle maintains the continuity of electrical ground regardless of the level of vibration.



8DV coupling possibilities

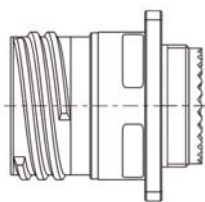
8DV Plug



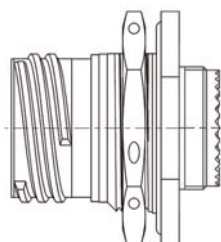
Type 5
Reinforced locking



Sealed receptacles



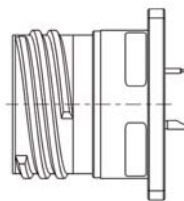
Type 0
Square flange



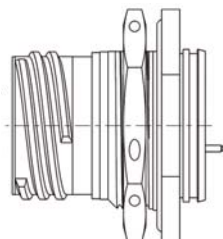
Type 7
Jam nut

or

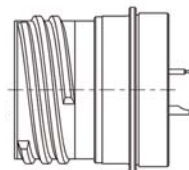
Hermetic receptacles



Type 21
Square flange



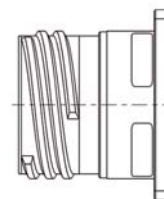
Type 23
Jam nut



Type 25
Solder mount

or

Dummy receptacle



Connector part numbers

Basic Series	8D	V5	11	K	35	P	N			L
Shell style: V5: Plug with RFI shielding & reinforced locking										
Shell size: 09, 11, 13, 15, 17, 19, 21, 23, 25										
Plating: K: Passivated S: Nickel										
Contact layout: See pages 13 to 17										
Contact type: P: Pin A: Connector supplied less pin contact or with specific contacts (connector marking: A + orientation) S: Socket B: Connector supplied less socket contact or with specific contacts (connector marking: B + orientation)										
Orientation: N, A, B, C, D, E										
Specification: 251: Connector provided with power contacts (layouts with contact #8) 022: Fuel tank										
Special custom: None: Standard plastic cap M: Anti-static plastic cap										
L: For P or S contact type only, connectors delivered without contacts, connectors marking P or S plus orientation.										

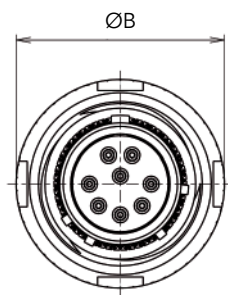
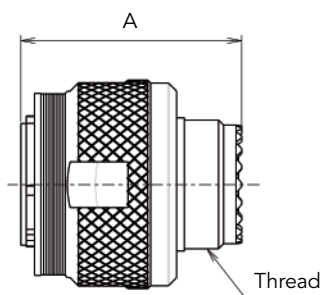
Connectors weight - in gram (±10%)

Layout	with contacts		without contacts	
	Male	Female	Male	Female
9-35	32.53	34.11	32.11	32.61
9-98	32.53	33.83	32.11	32.63
11-01	41.53	44.47	40.87	42.87
11-04	41.35	44.41	40.79	42.81
11-05	41.38	44.59	40.68	42.59
11-35	41.28	44.75	40.37	41.50
11-98	41.25	44.01	40.41	41.61
13-04	56.64	60.42	55.40	57.30
13-08	57.02	62.20	55.90	59.00
13-26	57.39	63.04	55.65	58.34
13-35	56.82	62.59	55.28	57.09
13-98	56.68	61.30	55.28	57.30
15-05	68.49	73.83	66.94	69.93
15-15	69.29	76.45	67.02	70.07
15-18	69.50	78.38	66.98	71.18
15-19	69.03	76.76	66.37	69.16
15-35	69.13	78.37	66.54	69.12
15-97	68.96	76.01	66.60	69.69
17-06	73.97	83.57	70.01	73.97
17-08	72.96	81.69	70.48	75.45
17-26	73.54	84.33	69.90	73.93
17-35	73.78	87.33	69.93	73.58
17-75	79.38	90.67	70.38	76.67
17-99	73.59	84.15	70.03	74.19

Layout	with contacts		without contacts	
	Male	Female	Male	Female
19-11	87.99	101.58	84.58	93.00
19-32	87.20	100.60	82.72	87.80
19-35	87.51	103.96	82.89	87.46
21-11	101.71	121.55	94.45	103.95
21-16	98.81	114.09	93.85	101.61
21-35	99.09	119.75	93.56	100.00
21-39	100.47	120.80	94.67	104.44
21-41	99.01	116.38	93.27	99.98
23-21	118.01	141.26	111.50	124.88
23-35	116.37	142.52	109.37	117.52
23-53	116.43	138.62	109.01	117.42
23-55	117.18	140.25	109.48	118.25
25-19	130.34	162.35	117.80	131.95
25-24	129.84	161.20	118.20	132.64
25-29	128.16	157.13	119.17	134.51
25-35	125.95	158.78	116.99	126.78
25-43	128.20	158.88	118.78	134.08
25-46	130.50	154.34	115.86	126.02
25-61	125.25	152.00	116.71	127.60
25-08	151.58	183.41	115.58	127.41
25-20	136.60	166.82	115.03	125.28
25-04	129.00	158.85	119.80	133.41

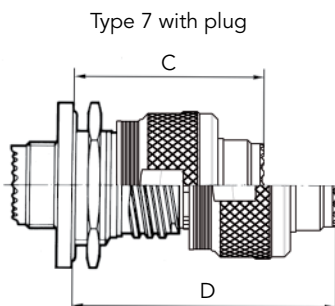
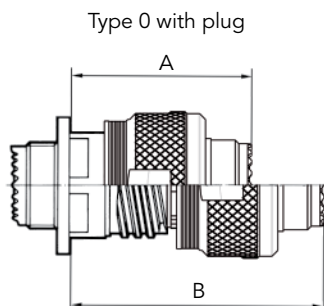
Dimensions

Plug type 5 reinforced locking (8DV)



Shell size	A Max	Thread	ØB Max
09 (A)	31.00	M12 x 1-6g	21.80
11 (B)		M15 x 1-6g	25.00
13 (C)		M18 x 1-6g	29.40
15 (D)		M22 x 1-6g	32.50
17 (E)		M25 x 1-6g	35.70
19 (F)		M28 x 1-6g	38.50
21 (G)		M31 x 1-6g	41.70
23 (H)		M34 x 1-6g	44.90
25 (J)		M37 x 1-6g	48.00

Mated connectors dimensions



Shell size	A Max	B Max	C Max	D Max
09 (A)	37.00	52.30	38.30	53.60
11 (B)			38.50	53.80
13 (C)				
15 (D)				
17 (E)				
19 (F)				
21 (G)				
23 (H)				
25 (J)				
	36.00	51.30		

Note: All dimensions are in millimeters (mm)



Description

- Square flange receptacle with 4 clinch nuts or 4 helicoils
- Clinch nut & helicoils are self-locking
- Rear mounting
- Easy to install, time saving
- Equivalent MIL level qualification as 38999 Series III
- Clinch nut & helicoil tested:
 - . Impact test (drop 0.4kg from height of 100mm)
 - . Push out test (130N during 15s max)
 - . Wrench out test (1N/m)

Technical features

Mechanical

- **Shell:** Aluminum
- **Shells plating:**
 - Black zinc nickel (Z)
 - Cadmium olive drab (W)
 - Nickel (F)
- **Insulator:** Thermoplastic
- **Grommet and interfacial seal:**
 - Silicone elastomer
- **Contact:** Copper alloy
- **Contact plating:** Gold over nickel plated
- **Endurance:**
 - . 500 mating/unmating operations
- **Shock:**
 - 300g, 3ms according EN2591-D2 method A
- **Vibration:**
 - . Sinus:
 - . 10 à 2000 Hz, 3x12 hrs
 - (60g, 140 - 2000 Hz) with T° cycling
 - . Random:
 - . 50 to 2000 Hz, 2x8 Hrs
 - (1g2/ Hz, 100 - 2000Hz) at T° max.
 - . 25 to 2000 Hz, 2x8 Hrs
 - (5g2/ Hz, 100 - 300Hz) at ambient T°
 - Test with accessories in acc with EN2591-D3
- **Contact retention:**

Contacts size	26	22	20	16	12	8	4
Min force in N	30	44	67	111	111	111	200

Electrical

- **Test voltage rating (Vrms)**

Service	sea level	at 21000 m
R	400	N/A
M	1 300	800
N	1 000	600
I	1 800	1 000
II	2 300	1 000

- **Contact resistance**

Contacts size	26	22	20	16	12	8	4
Resistance mΩ	16	14.6	7.3	3.8	3.5	3	2

- **Insulation resistance:**
 - ≥ 5 000 MΩ (under 500 Vdc)

- **Contact rating:**

Contacts size	26	22	20	16	12	8	4
Rating (A)	3	5	7.5	13	23	45	80

- **Shell continuity**
 - Black zinc nickel (Z): 2.5 mΩ
 - Cadmium olive drab (W): 2.5 mΩ
 - Nickel (F): 1 mΩ

- **Shielding:**
 - F: 65 db at 10 GHz
 - Z, F & W: 85 db at 1 GHz
 - Z & W: 50 db at 10 GHz

Environmental

- **Temperature range:**
 - W: -65°C +175°C
 - Z & F: -65°C +200°C
- **Sealing:**
 - Mated connectors meet altitude immersion requirements of MIL-DTL-38999.
- **Salt spray:**
 - Z & W: 500 Hours
 - F: 48 Hours

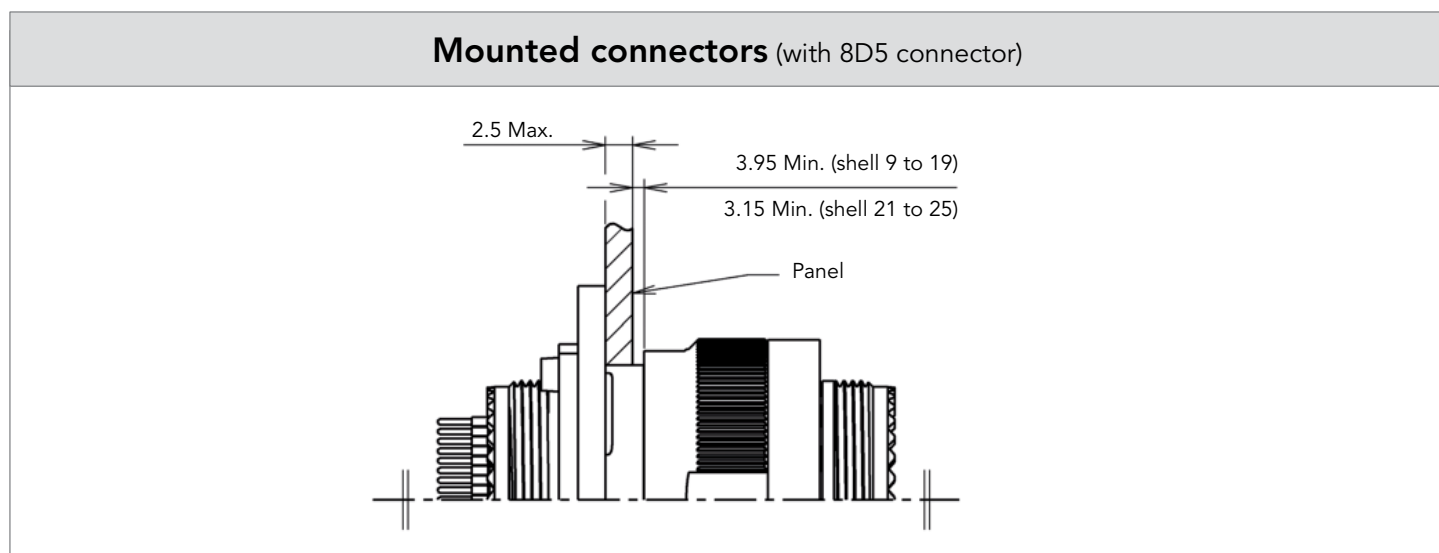
Resistance to fluids

- **According to MIL-DTL-38999 standard**
 - . Gasoline: JP5 (OTAN F44)
 - . Mineral hydrolic fluid: MIL-H-5606 (OTAN H515)
 - . Synthetic hydraulic fluid: Skydrol 500 B4
- **LD4 (SAE AS 1241)**
 - . Mineral lubricating: MIL-L-7870A (OTAN 0142)
 - . Synthetic lubricating: MIL-L-23699 (OTAN 0156), MIL-L-7808
 - . Cleaning fluid: MIL-C-87936 diluted
 - . De-icing fluid: MIL-A-8243
 - . Extinguishing fluid: Bromochloromethane
 - . Cooling fluid: Coolanol

Ordering information

Basic Series	8D	34	-	19	F	35	S	N
Shell style: 34: Square flange receptacle with M3 clinch nuts, F & W only 35: Square flange receptacle with M3 helicoils, Z only 37: Square flange receptacle with UNC 4-40 helicoils, Z only 39: Square flange receptacle with UNC 4-40 clinch nuts, F & W only								
Contact length: (consult us) - : Connectors with standard crimp contacts C: Short PC tail L: Long PC tail								
Shell size: 9 - 11 - 13 - 15 - 17 - 19 - 21 - 23 - 25								
Plating: Z: Black zinc nickel F: Nickel W: Olive green cadmium								
Contact layout: See pages 13 to 17								
Contact type: P: Pin S: Socket								
Orientation: N, A, B, C, D, E								
Specification: 046: Tin plated contact SnPb 046E: Tin plated contact Sn pure 046S: Tin plated contact SAC305								
900: Contact without shoulder (gold plated) 901: Tin plated contact without shoulder SnPb 901E: Tin plated contact without shoulder Sn pure 901S: Tin plated contact without shoulder SAC305								

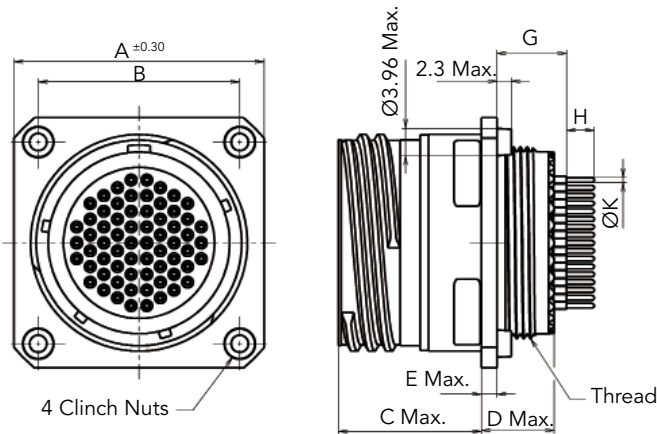
Dimensions



Note: All dimensions are in millimeters (mm)

Dimensions

Square flange receptacle - type 34 & type 39



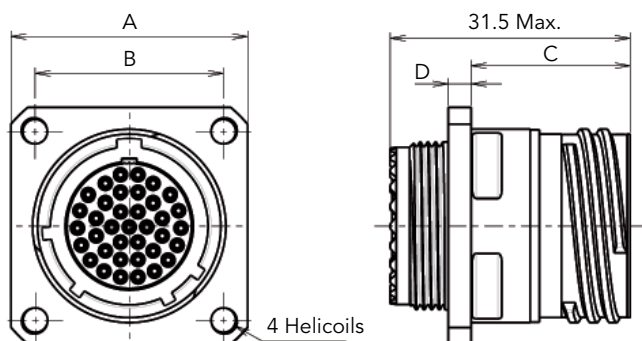
Shell Size	A ±0.3	B	C Max	D Max	E Max	Thread
9	27.79	18.26	20.90	10.60	2.50	M12x1-6g
11	30.15	20.62				M15x1-6g
13	32.54	23.01				M18x1-6g
15	34.14	24.61				M22x1-6g
17	36.5	26.97				M25x1-6g
19	38.89	29.36				M28x1-6g
21	41.27	31.75	20.10	11.40	3.20	M31x1-6g
23	44.45	34.93				M34x1-6g
25	47.62	38.1				M37x1-6g

Short contact length

Min / Max - For other length please consult us

Shell size	G					H		K	
	#22D		#20		#16	#22D	#20 & #16	#22D & #20	#16
	P	S	P	S	P & S	P & S	P & S	P & S	P & S
9 to 19	9.47 / 10.54	9.09 / 10.54	9.64 / 10.71	9.26 / 10.71	9.64 / 10.75	3.8 / 4.0	4.9 / 5.1	0.65 / 0.70	1.09 / 1.15
21 to 25	9.58 / 10.65	9.20 / 10.65	9.75 / 10.82	9.37 / 10.82	9.75 / 10.86				

Square flange receptacle - type 35 & type 37



Shell Size	A	B	C	D
9	23.8	18.26	20.83	3
11	26.2	20.62		
13	28.6	23.01		
15	31	24.61		
17	33.3	26.97		
19	36.5	29.36		
21	39.7	31.75	20.07	
23	42.9	34.93		
25	46	38.1		

Short contact length

See table above.



Description

- High level vibration resistance in harsh environments
- Offers the same level of performance as the MIL-DTL-38999 Series III connector
- Jam nut or square flange receptacle
- No risk of breaking contacts
- No risk of micro-cuts
- Allow direct grounding from PCB to the flange
- PC tails contacts without shoulder: #16, #20 and #22
- Resin sealed version, please consult us

Technical features

Mechanical

- **Shell:** Aluminum
- **Shell plating:**
 - . Cadmium olive drab (W)
 - . Nickel (F)
 - . Black zinc nickel (Z)
- **Insulator:** Thermoplastic
- **Grommet and interfacial seal:** Silicone elastomer
- **Contacts:** Copper alloy
- **Contacts plating:** Gold over nickel plated
- **Endurance:** 500 mating cycles
- **Shock:** 300g, 3ms according EN2591-D2 method A
- **Vibration:**
 - . Sinus:
 - . 10 à 2000 Hz, 3x12 hrs
 - . (60g, 140 - 2000 Hz) with T° cycling
 - . Random:
 - . 50 to 2000 Hz, 2x8 Hrs
 - . (1g2/ Hz, 100 - 2000Hz) at T° max.
 - . 25 to 2000 Hz, 2x8 Hrs
 - . (5g2/ Hz, 100 - 300Hz) at ambient T°

Test with accessories in acc with EN2591-D3

• Contact retention:

Contacts size	22	20	16	12
Min force in N	44	67	111	111

Electrical

• Test voltage rating (Vrms)

Service	sea level	at 21000 m
M	1 300	800
N	1 000	600
I	1 800	1 000
II	2 300	1 000

• Contact resistance

Contacts size	22	20	16	12
Resistance mΩ	14.6	7.3	3.8	3.5

• Insulation resistance:

≥ 5 000 MΩ (under 500 Vdc)

• Contact rating:

Contacts size	22	20	16	12
Rating (A)	5	7.5	13	23

• Shell continuity:

- . Cadmium olive drab (W): 2.5 Ωh
- . Nickel (F): 1 Ωh
- . Black zinc nickel (Z): 2.5 Ωh

• Shielding:

- . F: 65 db at 10 GHz; 85 db at 1 GHz
- . W: 50 db at 10 GHz
- . Z: Consult us

Environmental

• Temperature range:

- . W: -65°C +175°C
- . F: -65°C +200°C
- . Z: -65°C +200°C

• Sealing:

Mated connectors meet altitude immersion requirements of MIL-DTL-38999.

• Salt spray:

- . W: 500 Hrs
- . F: 48 Hrs
- . Z: 500 Hrs

Resistance to fluids

• According to MIL-DTL-38999 standard

- . Gasoline: JP5 (OTAN F44)
- . Mineral hydrolic fluid: MIL-H-5606 (OTAN H515)
- . Synthetic hydraulic fluid: Skydrol 500 B4

• LD4 (SAE AS 1241)

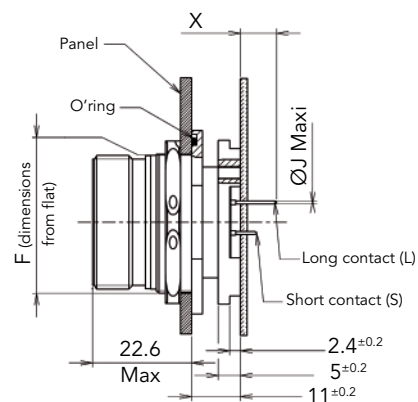
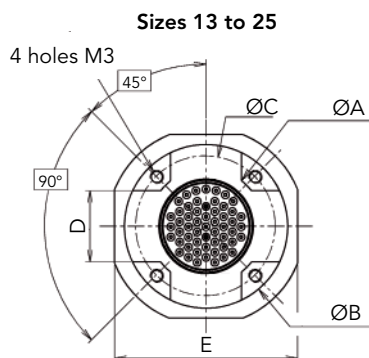
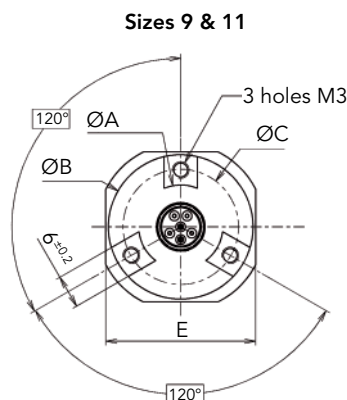
- . Mineral lubricating: MIL-L-7870A (OTAN 0142)
- . Synthetic lubricating: MIL-L-23699 (OTAN 0156), MIL-L-7808
- . Cleaning fluid: MIL-C-87936 diluted
- . De-icing fluid: MIL-A-8243
- . Extinguishing fluid: Bromochloromethane
- . Cooling fluid: Coolanol

Ordering information

Basic Series	8D	87	11	C	17	W	35	P	N	L
Shell type:										
80: Square flange receptacle										
87: Jam nut receptacle										
Length between panel & PCB (in mm) For other length, please consult us.										
Type:										
C: Receptacle with short PC tail										
L: Receptacle with long PC tail										
Shell size: 09, 11, 13, 15, 17, 19, 21, 23, 25										
Plating:										
W: Olive green cadmium										
F: Nickel (RoHS)										
Z: Zinc nickel (RoHS)										
Contact layout: Consult us for available layouts										
Contact type:										
P: Pin										
S: Socket										
Orientation: N, A, B, C, D, E										
Specification:										
None: Standard										
L: Without contacts										
For other specification, please contact us										
046: Tin plated contact SnPb										
046E: Tin plated contact Sn pure (RoHS)										
046S: Tin plated contact SAC305 (RoHS)										

Dimensions

Jam nut receptacle (type 87)



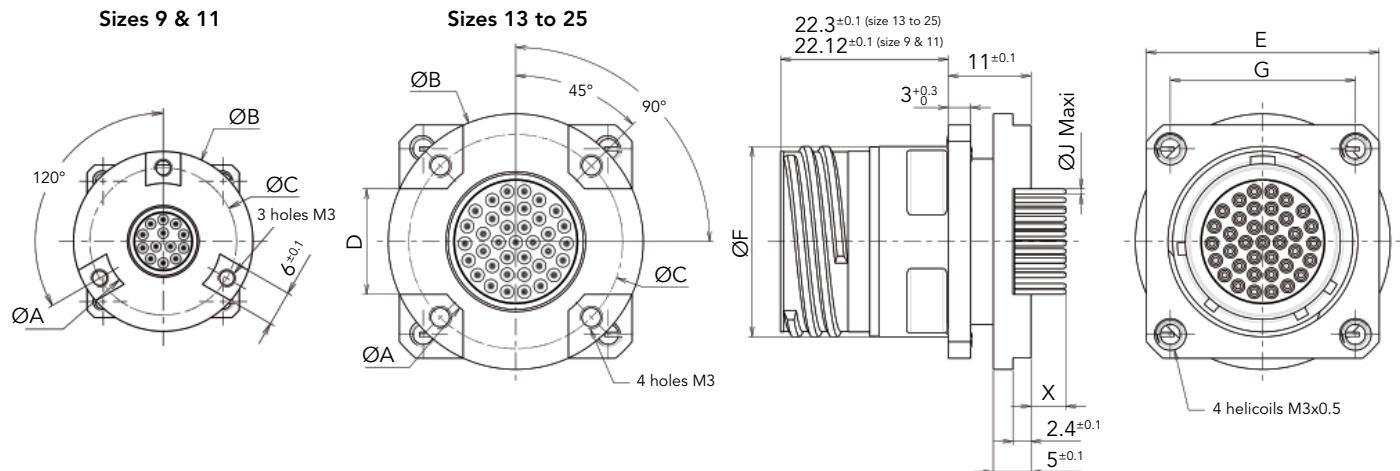
Shell size	ØA ± 0.15	ØB ± 0.15	ØC	D ⁺⁰ _{-0.2}	E ± 0.4	F ± 0.15
9	15.10	26.00	20.50	-	27.00	16.53
11	19.90	30.80	25.20	-	31.80	19.07
13	19.90	30.80	25.25	12	34.90	23.82
15	23.00	33.90	28.42	14	38.10	26.97
17	26.00	36.80	31.42	16	41.30	30.15
19	29.50	40.40	35.03	18	46.00	33.32
21	32.50	43.20	37.82	20	49.20	36.50
23	35.50	46.50	41.12	23	52.40	39.67
25	38.60	49.60	44.30	25	55.60	42.85

Contact size	Contact type	PC tail length	Size 09 & 11 X Min	Size 13 to 25 X Min	ØJ max
22D	M & F	Long	7.1	7.1	0.7
	M & F	Short	3.6	3.6	
20	M & F	Long	7.1	7.1	0.9
	M & F	Short	3.6	4.2	
16	M & F	Long	7.1	7.1	1.35
	M & F	Short	3.6	4.2	

Note: All dimensions are in millimeters (mm)

Dimensions

Square flange receptacle (type 80)

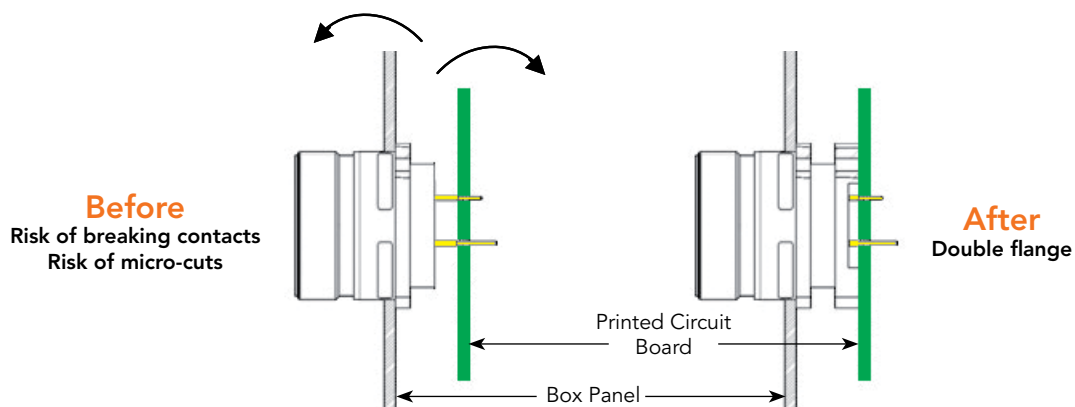


Shell size	$\varnothing A \pm 0.1$	$\varnothing B \pm 0.1$	$\varnothing C \pm 0.1$	$D \pm 0.1$	$E \pm 0.2$	$\varnothing F \pm 0.1$	$G \pm 0.1$
9	15.1	26	20.5	-	23.75	15.67	18.26
11	19.9	30.8	25.2	-	26.14	18.67	20.62
13	19.9	30.8	25.25	12	28.55	22.07	23.01
15	23	33.9	28.42	14	30.94	25.25	24.61
17	26	36.8	31.42	16	33.25	30	26.97
19	29.5	40.4	35.03	18	36.45	31.57	29.36
21	32.5	43.2	37.82	20	39.65	34.75	31.75
23	35.5	46.5	41.12	23	42.85	37.92	34.93
25	38.6	49.6	44.3	25	45.95	41.1	38.1

Contact size	Contact type	PC tail length	Size 09 & 11	Size 13 to 25	$\varnothing J$ max
			X Min	X Min	
22D	M	Long	7.39	7.21	0.70
		Short	4.39	4.21	
	F	Long	7.12	6.94	
		Short	4.12	3.94	
20	M	Long	7.39	7.21	0.90
		Short	4.39	4.21	
	F	Long	7.40	7.22	
		Short	4.40	4.22	
16	M	Long	7.39	7.21	1.35
		Short	4.39	4.21	
	F	Long	7.34	7.16	
		Short	7.34	4.16	

Note: All dimensions are in millimeters (mm)

Comparison





Description

- Pin & socket PCB contacts without shoulder #20 & #22D as per MIL-DTL-38999 Series I, II & III. Contacts without shoulder allows a more flexible mounting on variable PCB thicknesses or depths.
- Ruggedized contacts:
 - . Material: copper alloy
 - . Finish: gold per MIL-G-45204 type I class 1 over nickel plate
 - . Sleeve: stainless steel
- Flexible mounting:
 - . Various PCB thicknesses
 - . Multiple PCB positioning

Ordering information

8D Series connector with PCB contacts without shoulder

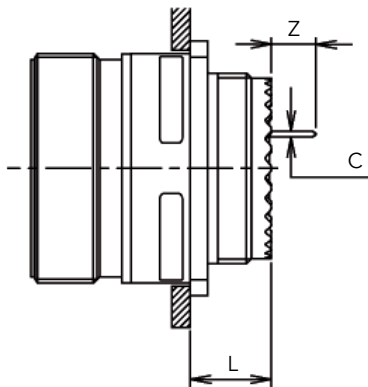
Basic Series:	8D	0	C	11	F	35	P	N	900
Shell type 0: Square flange receptacle 7: Jam nut receptacle 34: Square flange receptacle with M3 clinch nut (F or W plating, aluminum shell only) 35: Square flange receptacle with M3 helicoils (Z plating, aluminum shell only) 37: Square flange receptacle with UNC 4-40 helicoils (Z plating, aluminum shell only) 39: Square flange receptacle with UNC 4-40 clinch nut (F or W plating, aluminum shell only)									
PCB contact without shoulder type (see next page for information & dimensions) C: Short PC tail M: Medium PC tail L: Long PC tail									
shell size: 09, 11, 13, 15, 17, 19, 21, 23, 25									
8D aluminum plating F: Nickel Z: Black zinc nickel W: Olive green cadmium ZC: Green zinc cobalt			8D composite plating J: Olive green cadmium M: Nickel X: Without plating 8D titanium plating TT: Without plating TF: Nickel						
8D stainless steel plating K: Passivated S: Nickel									
Contact layout: See pages 13 to 17									
Contact type P: Male S: Female									
Orientation: N, A, B, C, D, E									
Specification 900: Contact without shoulder with gold plated barrel (termination area) 901: Contact without shoulder with tin plated SnPb barrel (termination area) 901E: Contact without shoulder with tin plated Sn pure barrel (termination area) 901S: Contact without shoulder with tin plated SAC305 barrel (termination area)									
Special custom None: Standard plastic cap M: Antistatic plastic cap									

Note: For JVS (8D Bronze Series, please consult us)

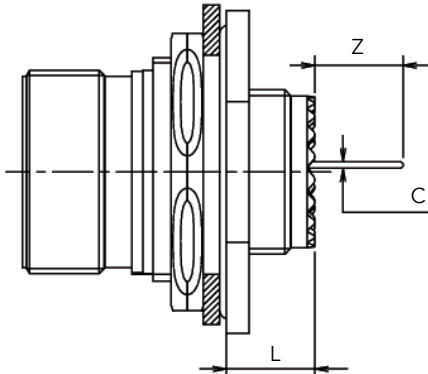
Dimensions

Type 0 & type 7

Square flange receptacle
8D0
(8D34 / 8D35 / 8D37 / 8D39)



Jam nut receptacle
8D7



Contact size	Contact Type		Ø C Max	Square flange receptacle 8D0 / 8D34 / 8D35 / 8D37 / 8D39		Jam nut receptacle 8D7	
				Z Min	Z Max	Z Min	Z Max
#22D & #20	Pin	C: Short PC tail	0.50	3.96	4.88	3.56	4.63
		M: Medium PC tail	0.50	5.99	6.91	5.59	6.66
		L: Long PC tail	0.50	7.51	8.43	7.11	8.18
#22D & #20	Socket	C: Short PC tail	0.50	3.96	5.21	3.56	4.81
		M: Medium PC tail	0.50	5.99	7.24	5.59	6.84
		L: Long PC tail	0.50	7.51	8.76	7.11	8.36

Shell type	Square flange receptacle 8D0 / 8D34 / 8D35 / 8D37 / 8D39		Jam nut receptacle 8D7
Shell size	9 to 19	21 to 25	9 to 25
L Max	10.7	11.5	9.90

Note: All dimensions are in millimeters (mm)



Description

- Reinforced sealed receptacle with male or female straight PC tail contacts
- Strong sealing performance: 10^{-7} atm.cm³/s
- Designed for unpressurized area
- 125°C max (operational temperature)
- 100 % scoop proof
- Full RoHS solution
- High density connectors
- Weight saving compared to hermetic version
- Other **SOURIAU** ranges on request

Technical features

Mechanical

- **Shell plating:**
 - . 8D aluminum shell:
 - . Black zinc nickel (Z)
 - . Olive drab cadmium (W)
 - . Nickel (F)
 - . 8D composite shell:
 - . Olive drab cadmium (J)
 - . Nickel (M)
 - . 8D stainless steel shell:
 - . Nickel (S)
 - . Passivated (K)
 - . 8D titanium shell:
 - . Nickel (TF)
 - . Without plating (TT)
- **Insulator:** Thermoplastic
- **Interfacial seal:** Silicone elastomer
- **Contacts:** Copper alloy
- **Contacts plating:** Gold over nickel plated
- **Endurance:**
 - 500 mating/unmating operations

Electrical

- **Contact resistance:**

Contacts size	22	20	16
Resistance mΩ	14.6	7.3	3.8
- **Shielding:**
 - . F; S; TF: 65db - 10GHz
 - . F; Z; W; J; M: 85db - 1GHz
 - . Z; W: 50db - 10GHz
 - . K; TT: 45db - 10GHz
- **Shell continuity:**
 - . F; TF; S: 1mΩ
 - . Z; ZC; W: 2.5mΩ
 - . J; M: 3mΩ
 - . JVS: 5mΩ
 - . TT; K: 10mΩ

Environmental

- **Temperature range:** -55°C +125°C
- **Sealing (initial):** 10^{-7} atm.cm³/s
- **Salt spray:**
 - . F; S; TF: 48h
 - . Z; W; JVS; TT; K; S: 500h
 - . J; M: 2000h

Ordering information

8D part number

Basic Series:	8DR	0	C	09	Z	35	P	N
Shell type: 0: Square flange receptacle 1: In line receptacle (8D aluminum only) 7: Jam nut receptacle (except 8D Composite)								
Contact type: C: Receptacle with short PC tail (male and female #22D, #20, #16, #12) L: Connector with long PC tail (male and female #22D) S: Connector with specific PC Tail (male and female #22D) M: Connector with medium PC tail (male #22D) P: Connector with solder cup: . Pin: #22D, #20 & #16; Socket: #12 . Socket: #22D, #20 & #16; Pin: #12 - Please consult us								
Shell size 09, 11, 13, 15, 17, 19, 21, 23, 25								
Aluminum plating: F: Nickel Z: Black zinc nickel W: Olive drab cadmium								
Composite plating: J: Olive drab cadmium M: Nickel								
Stainless steel plating: K: Passivated S: Nickel								
Titanium plating: TT: Without plating TF: Nickel								
Contact layout See next page								
Contact type: P: Male S: Female								
Orientation N, A, B, C, D, E								

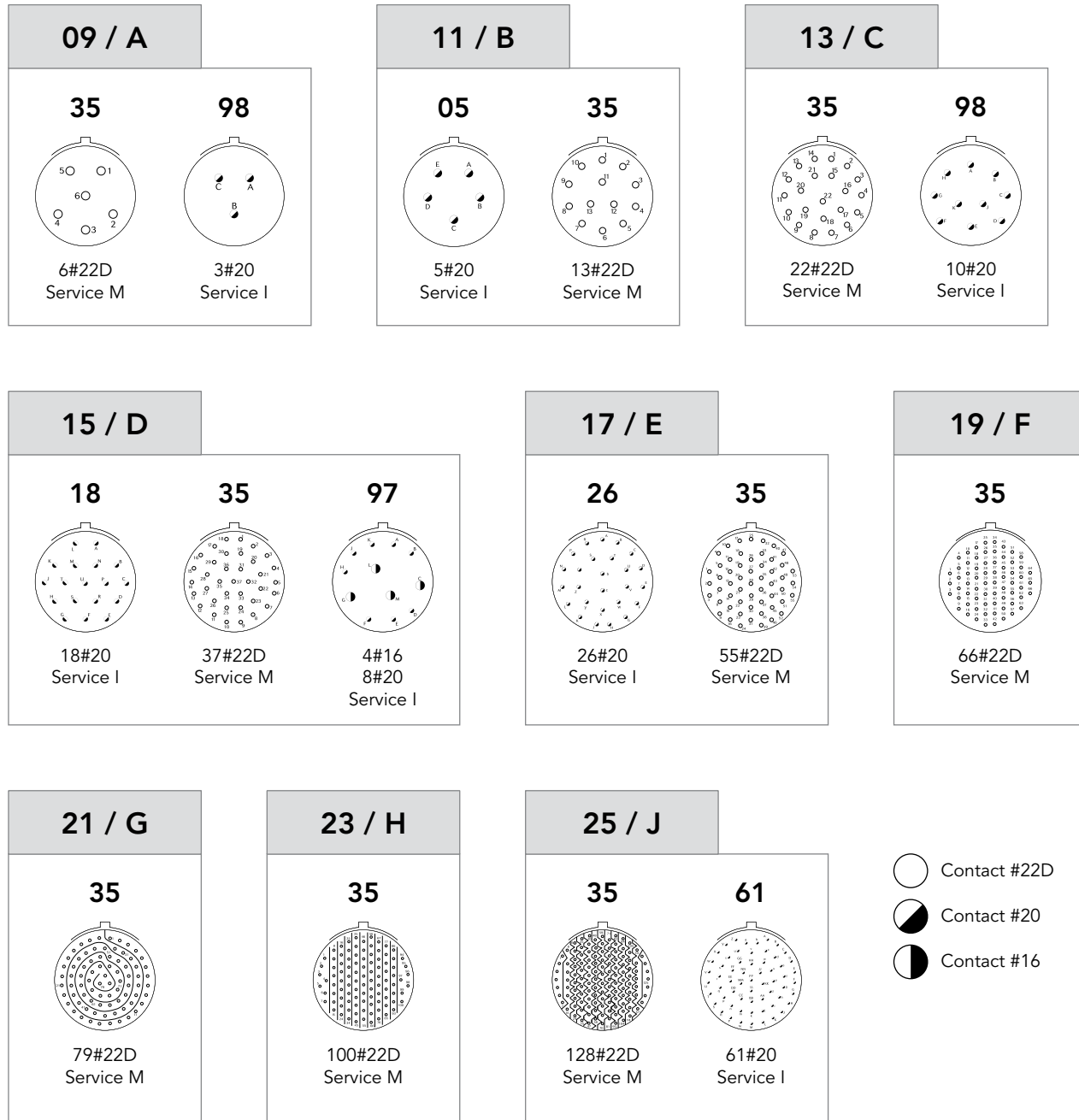
Double flange receptacle available, please consult us.

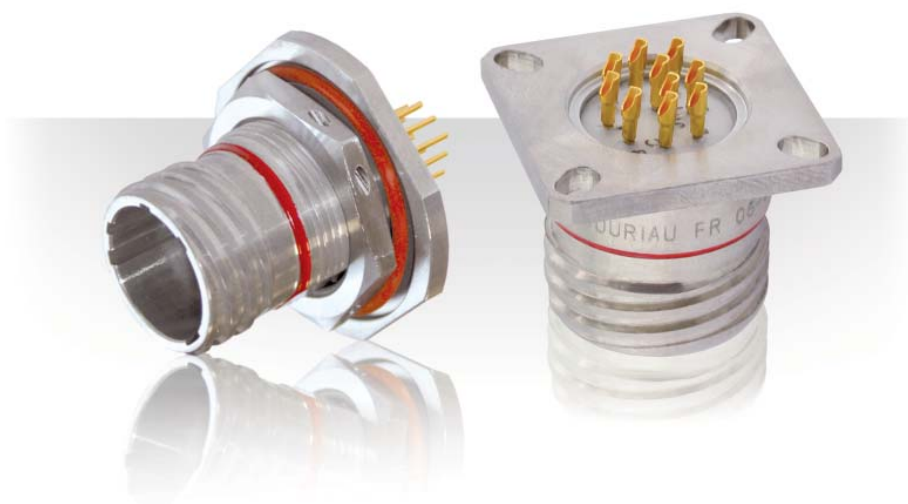
Receptacle with integrated clinch nuts or helicoils available, please consult us.

Contacts without shoulder available, please consult us.

Contact layouts

For C or L contact type. For other contact type or layouts, please consult us.





Description

- Glass sealed hermetic:
 - . high hermeticity performance
 - . compact low profile
- Quick screw coupling according to EN3645 and MIL-DTL-38999 Series III standards
- Robust stainless steel adapted for any weld or solder operation
- Various mounting styles:
 - . compact solder mount receptacle
 - . easy to install square flange receptacle
 - . easy to replace jam nut receptacle
- Signal and power contacts
- Various PCB contact versions available
- Special fuel tank versions for long term fuel immersion
- 230V qualified versions where higher voltage is used to reduce cable weight

Technical features

Mechanical

- **Shell:**
 - . Class Y: passivated stainless steel
 - . Class N: nickel plated stainless steel
- **Seals:**
 - . Silicone elastomer
- **Contact:**
 - . Gold plated ferrous alloy
- **Endurance:**
 - . 500 mating/unmating operations

Electrical

- **Max current rating per contact:**

Contact size	22D	20	16	12	8	4
Rating (A)	3	5	10	17	33	60

- **Dielectric withstanding voltage:**

Service	Sea level	30 000 m
M	1 300 Vrms	800 Vrms
I	1 800 Vrms	1 000 Vrms
II	2 300 Vrms	1 000 Vrms

- **Shielding:**
 - . Class Y: 45 dB min at 10 GHz
 - . Class N: 65 dB min at 10 GHz
- **Insulation resistance:**
 - . 5000 MΩ (under 500 Vdc)

Environmental

- **Operating temperature:** -65°C to 200°C
- **Hermeticity:** leak rate $<10^{-7}$ atm.cm³/s (helium gas test)
- **Salt spray:**
 - . Class Y: 500 hours
 - . Class N: 48 hours
- **Resistance to fluids per MIL-DTL-38999:**
 - . Gasoline JP5 (OTAN 44) - short immersion
 - . Mineral hydraulic fluid MIL-H-5606 (OTAN H515)
 - . Synthetic hydraulic fluid Skydrol 500 B4
- **Fuel immersion version:**
 - . JP5 - long term immersion
 - . 105°C max

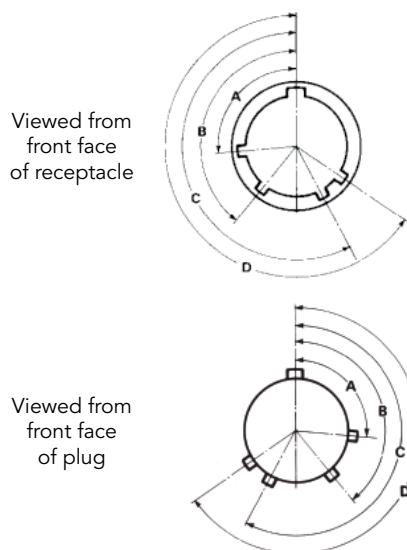
Contact layouts (matrix)

Shell size	Layout	8D type 21 Spec. 600*	8D Spec. 022*	8D Spec. 840 & 850	Number of contacts				
					#22D	#20	#16	#12	#8
09	09-35		OK	OK	6				
	09-98		OK	OK		3			
11	11-35		OK	OK	13				
	11-98			OK		6			
13	13-04	OK					4		
	13-08			OK		8			
	13-35		OK	OK	22				
	13-98			OK		10			
15	15-18			OK		18			
	15-19		OK	OK		19			
	15-35		OK	OK	37				
	15-97					8	4		
17	17-06	OK	OK					6	
	17-08	OK					8		
	17-26			OK		26			
	17-35		OK	OK	55				
19	19-35			OK	66				
21	21-41			OK		41			
	21-48	OK	OK						4
23	23-53			OK		53			
	23-55			OK		55			
25	25-04					48	8		
	25-19							19	

OK SOURIAU's layout

* Spec. 600 = 230V qualified connector; Spec. 022 = Fuel tank version; Spec. 840 & 850 = PC tail lengths, see page 143.

Orientations



Shell size	Angles	N	A	B	C	D	E	T	V
9 (A)	A°	105	102	80	35	64	91		
	B°	140	132	118	140	155	131		
	C°	215	248	230	205	234	197	-	-
	D°	265	320	312	275	304	240		
11 (B) 15 (D)	A°	95	113	90	53	119	51		
	B°	141	156	145	156	146	141		
	C°	208	182	195	220	176	184	-	-
	D°	236	292	252	255	298	242		
13 (C)	A°	95	113	90	53	119	51	70	75
	B°	141	156	145	156	146	141	136	138
	C°	208	182	195	220	176	184	218	224
	D°	236	292	252	255	298	242	261	268
17 (E) 21 (G)	A°	80	135	49	66	62	79	58	85
	B°	142	170	169	140	145	153	162	150
	C°	196	200	200	200	180	197	188	191
	D°	293	310	244	257	280	272	316	307
19 (F) 23 (H) 25 (J)	A°	80	135	49	66	62	79		
	B°	142	170	169	140	145	153		
	C°	196	200	200	200	180	197	-	-
	D°	293	310	244	257	280	272		

Connector part numbers

Standard configuration

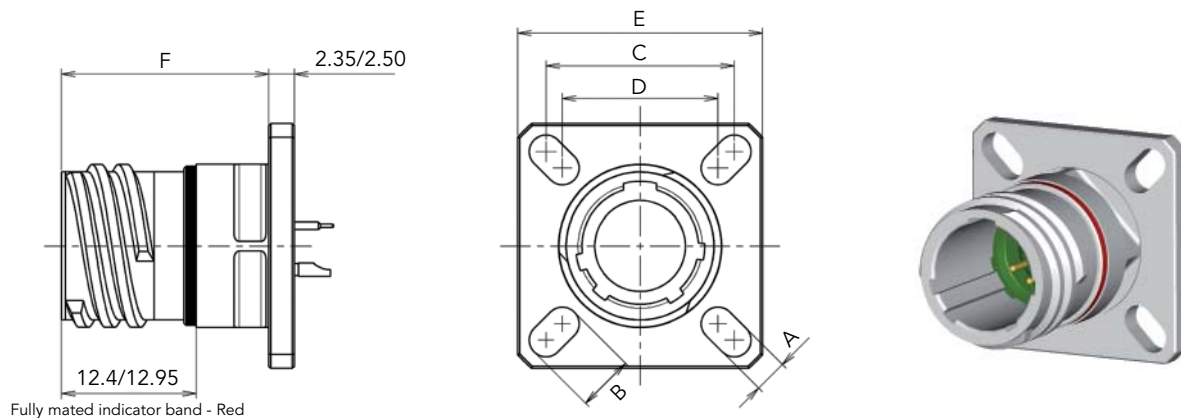
Basic Series	F38999	21	Y	A	35	P	N	WF
Shell style: 21: Square flange receptacle 23: Jam nut receptacle 25: Solder mounting receptacle 27: Weld mounting receptacle								
Class: Y: Passivated stainless steel N: Nickel plated stainless steel								
Shell size: 09=A, 11=B, 13=C, 15=D, 17=E, 19=F, 21=G, 23=H, 25=J								
Contact layout: See previous page and pages 13 to 17								
Contact type: P: Male solder cup C: Male PCB contacts								
Orientation: N, A, B, C, D, E, T, V								
Specification: WF: Standard 600: 230V qualified connector (layouts 13-04, 17-08, 21-11 & 21-48 - orientation T & V)								

Specific configuration

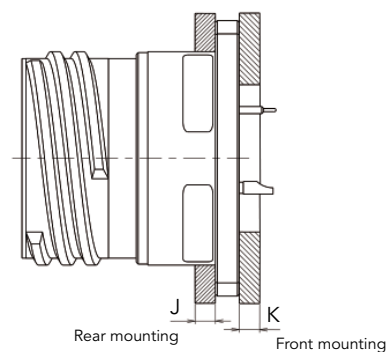
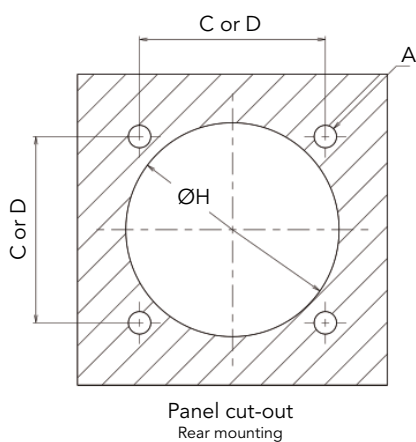
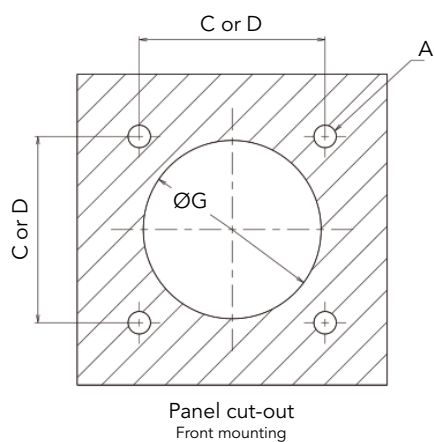
Basic Series	8D	0	Y	13	35	P	N	022
Shell style: 0: Square flange receptacle 1: Solder mount receptacle 7: Jam nut receptacle								
Class: Y: Passivated stainless steel N: Nickel plated stainless steel								
Shell size: 09, 11, 13, 15, 17, 19, 21, 23, 25								
Contact layout: See previous page and pages 13 to 17								
Contact type: P: Male solder cup C: Male PCB contacts								
Orientation: N, A, B, C, D, E								
Specification: 022: Fuel tank 840: Short PCB contact 850: Long PCB contact								

Dimensions

Square flange receptacle (type 21)



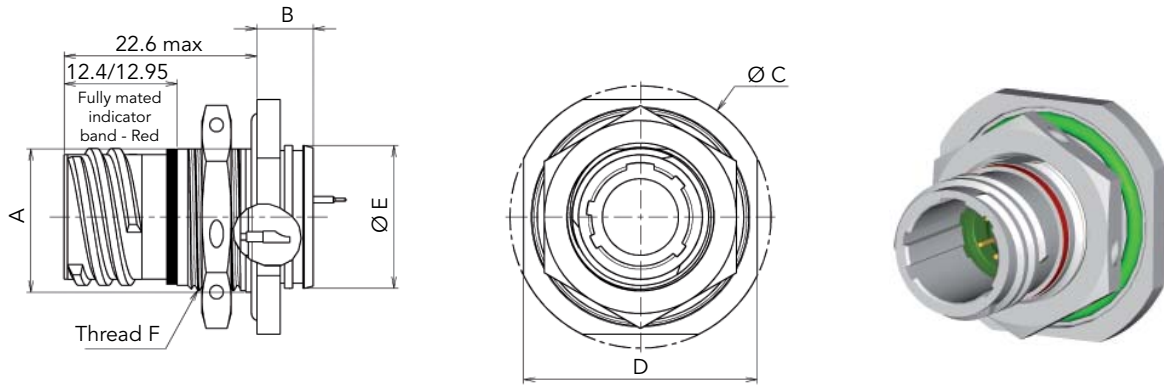
Shell size	A ± 0.20	B ± 0.20	C	D	E ± 0.30	F max	Ø G	Ø H	J max	K max
A (9)	3.25	5.49	18.26	15.09	23.80	20.40	13.11	16.66	2.5	3.2
B (11)		4.93	20.62	18.26	26.20		15.88	20.22		
C (13)			23.01	20.62	28.60		19.05	23.42		
D (15)		4.39	24.61	23.01	31.00		23.01	26.59		
E (17)		4.93	26.97	24.61	33.30		25.81	30.96		
F (19)			29.36	26.97	36.50		28.98	32.94		
G (21)			31.75	29.36	39.70		32.16	36.12		
H (23)	3.91	6.15	34.93	31.75	42.90		34.93	39.29		
J (25)			38.10	34.93	46.00		37.69	42.47		



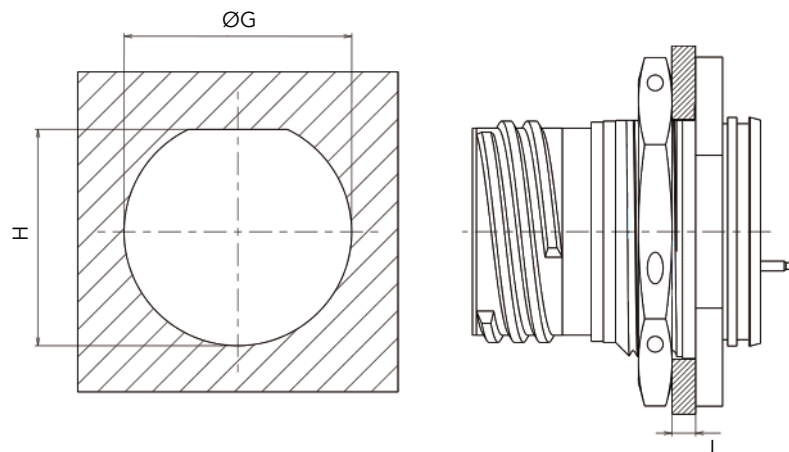
Note: All dimensions are in millimeters (mm)

Dimensions

Jam nut receptacle (type 23)



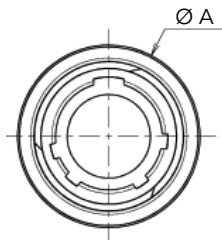
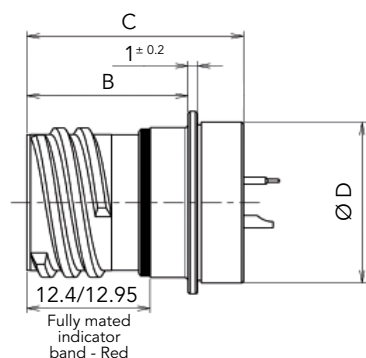
Shell size	A flat $^{+0.10}_{-0.15}$	B max	Ø C ± 0.30	D ± 0.40	Ø E $\pm 0.30/0$	F thread	Ø G $^{+0}_{-0.25}$	H $^{+0.25}_{-0}$	J
A (9)	16.53	9.10	30.20	27.00	16.30	M17 x 1-6g	17.60	16.70	3.2
B (11)	19.07		34.90	31.80	19.40	M20 x 1-6g	20.96	19.59	
C (13)	23.82		38.10	34.90	22.70	M25 x 1-6g	25.65	24.26	
D (15)	26.97		41.30	38.10	25.90	M28 x 1-6g	28.83	27.56	
E (17)	30.15		44.50	41.30	29.00	M32 x 1-6g	32.01	30.73	
F (19)	33.32	9.70	49.20	46.00	32.20	M35 x 1-6g	35.18	33.91	
G (21)	36.50		52.40	49.20	35.40	M38 x 1-6g	38.35	37.08	
H (23)	39.67		55.60	52.40	38.60	M41 x 1-6g	41.53	40.26	
J (25)	42.85		58.70	55.60	41.70	M44 x 1-6g	44.70	43.43	



Note: All dimensions are in millimeters (mm)

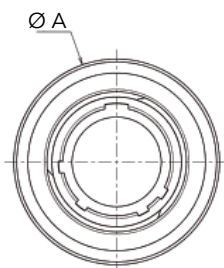
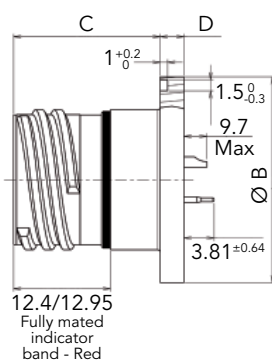
Dimensions

Solder mounting receptacle (type 25)



Shell size	Ø A max	B max	C max	D max
A (9)	19.40	17.20	23.80	17.10
B (11)	21.80			19.90
C (13)	24.90			23.10
D (15)	28.10			26.20
E (17)	31.30			29.40
F (19)	33.60			31.80
G (21)	36.80			35.00
H (23)	40.00	24.60	24.60	38.20
J (25)	43.20			41.30

Weld mounting receptacle (type 27)



Shell size	Ø A ^{+0.3} ₋₀	Ø B ^{±0.3}	C max	D ^{±0.2}
A (9)	24.70	23.90	23.20	3.20
B (11)	27.80	27.00		
C (13)	31.00	30.20		
D (15)	34.20	33.40		
E (17)	36.40	35.60		
F (19)	40.10	39.30		
G (21)	43.70	42.90		
H (23)	47.90	47.10	24.00	4.00
J (25)	50.10	49.30		

Maximum connector weight (in grams)

Shell size	Square flange receptacle	Jam nut receptacle	Solder mount receptacle
09 (A)	23	39	21
11 (B)	28	53	25
13 (C)	35	63	31
15 (D)	41	73	38
17 (E)	57	92	53
19 (F)	60	106	55
21 (G)	65	118	57
23 (H)	75	132	68
25 (J)	91	154	83

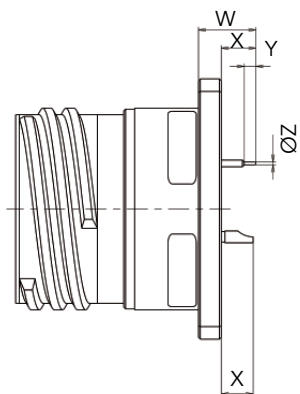
Note: All dimensions are in millimeters (mm)

Gaskets

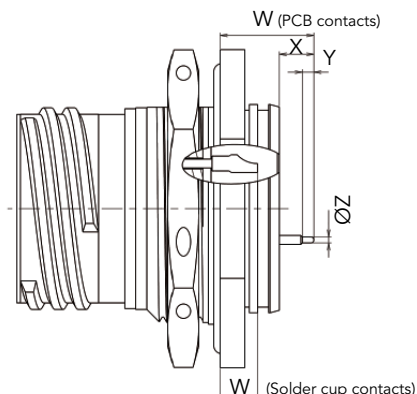
Shell size	Gasket for receptacle Type 0		O ring for receptacle Type 7	
	Part number	Material	Part number	Material
09 (A)	85995541	Fluoro silicone	AS3582-019	Silicone
11 (B)	85995542	Fluoro silicone	AS3582-022	Silicone
13 (C)	85995543	Fluoro silicone	AS3582-024	Silicone
15 (D)	85995544	Fluoro silicone	AS3582-026	Silicone
17 (E)	85995545	Fluoro silicone	AS3582-028	Silicone
19 (F)	85995546	Fluoro silicone	AS3582-128	Silicone
21 (G)	85995547	Fluoro silicone	AS3582-130	Silicone
23 (H)	85995548	Fluoro silicone	AS3582-132	Silicone
25 (J)	85995549	Fluoro silicone	AS3582-134	Silicone

Contact variations

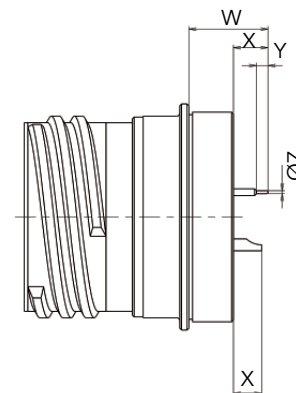
Contact variations summary



Type 21: Square flange receptacle



Type 23: Jam nut receptacle



Type 25: Solder mount receptacle

Type of contact	Specification	Type of shell	Contact size	W max	X min	Y min	ØZ max
Solder cup (P)	WF (F38999)	21	20 & 22	N/A	3.45	N/A	N/A
		23	20 & 22	4.5	N/A	N/A	N/A
		25	20 & 22	N/A	2.3	N/A	N/A
PCB (C)	WF (F38999)	21	16	6.65	3.45	N/A	N/A
			20			0.89	0.71
			22			0.89	0.38
		23	16	11.5	3.3	N/A	N/A
			20			0.89	0.71
			22			0.89	0.38
		25	16	10.75	3.4	N/A	N/A
			20	12.15		0.89	0.71
			22	13.55		0.89	0.38
	840 (8D)	21	20	8.05	4.85	4.5	0.62
			22	7.32	4.12	3.82	0.53
		23	20	11.8	3.6	4.5	0.62
			22	10.6	2.4	5.75	0.53
		25	20	10.15	3.7	4.5	0.62
			22	9.42	2.97	3.82	0.53
	850 (8D)	21	20	13	9.8	6	0.62
			22	10.69	7.49	7.35	0.53
		23	20	15.3	7.1	6.25	0.62
			22	16.2	8	9.25	0.45
		25	20	15.1	8.65	6	0.62
			22	12.79	6.34	7.35	0.53

Note: All dimensions are in millimeters (mm)

8D SERIES

8D Series

Range Extension

■ micro38999.....	146
■ ELIO® fiber optic hermetic	146
■ Rack & panel	147
■ 230V connector	147
■ 8D8/8D9 Series	148
■ 8DB bulkhead feedthrough.....	148
■ 8PS Series	149
■ 8TFD filter connector	149
■ 8D36 lanyard release	150

Product range extension

micr 38999

A complete miniature range: threaded (8DA), break away (8BA) & bayonet (8LTA). Space saving with scoop proof connector for harsh applications.

A compact solution:

- . Diameter up to 45% smaller than size 9 (D38999).
- . Up to 50% shorter.
- . Integrated backshell: Cost and space saving.

A high density solution:

- . With #26 contacts (according to 39029).
- . 5 layouts (size 3, 5 and 7 with #22 & #26).

Excellent features:

- . Designed for D38999 requirements.
- . IP67 sealing when mated.
- . Stainless steel shell (1500 matings) & aluminum shell (500 matings).

RoHS and Cadmium free:

- . Available in zinc nickel (RoHS) plating, as well as nickel and olive drab cadmium.



See «micro38999 Series, High Vibration Miniature Connectors» catalog on www.souriau.com

ELIO® Fiber Optic Hermetic

Hermetic receptacles or feedthrough based on 38999 shells, intermateable with 38999 Series III plug populated ELIO® contacts.

Truly hermetic:

- . Leak rate: $< 10^{-9}$ atm.cm³/s.
- . Temperature range: -55°C to 200°C.

Wide range of layouts:

- . From 1 to 24 fiber optic channels.

Customs:

- . Versatile technology that can be adapted to your needs.



Product range extension

Rack & Panel

Sealed rack & panel for blind connection. A 100% scoop proof connector with quick connection in hard-to-reach areas.

Blind connection:

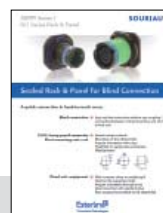
- . Easy & fast connection without any coupling/uncoupling between a float-mounting unit & a fixed unit.

Float-mounting unit - rack:

- . Female crimp contacts.
- . Mounting on the cabinet side.
- . Angular orientation with a key.
- . Possibility to supply rear accessories.

Misalignment catching:

- . Longitudinal, axial and angular.



See «38999 Series I - Rack & Panel 8LT» product news on www.souriau.com

230V Connector

The use of higher voltage to reduce cable weight has lead to the development of double voltage connectors.

Robust design and materials:

- . In high altitude un-pressurized areas, higher voltages increase electrical partial discharges: Risk of contact short circuits. Our 230V connector avoids this risk!

No possible mismatch:

- . Specific T and V clocking to avoid mating with a non 230V qualified counterpart.

Flexible offering:

- . Available in standard watertight and hermetic connectors with the same performance.
- . Available in composite and stainless steel shells.



See «230 Volt EN3645 Derived Connectors» product news on www.souriau.com

Product range extension

8D8/8D9 Series

8D8: high vibration push-pull connector.
8D9: lanyard release, high performance 38999 quick release.

A wide range with excellent performances:

- . MIL-DTL-38999 layouts and contacts.
- . MIL-DTL-38999 Series electric performances.
- . Scoop proof.
- . Compatible with standard backshells 38999 Series III.
- . Very high performance coupling with ball locking concept, check of locking by free ring when mated.

Easy to connect-disconnect:

- . 8D8: ideal for restricted space mating.
- . 8D9: simple push to connect - pull to disconnect.

High vibration performance:

- . Up to 44g
- . 8D8: ideal for mil-aero and space applications.
- . 8D9: ideal for missiles, inter-stage separation, UAVs, space probes.



8DB Bulkhead Feedthrough

Double Receptacle mounted on panel allows cable plug connection on both sides of the bulkhead.
Create a permanent sealed barrier on your panel suitable for pressurized or depressurized areas.

Easy integration:

- . Standard 38999 mounting interface (square flange, jam nut).
- . Easy modular assembly and connection.
- . Time saving for maintenance.
- . The ideal interconnect solution for aircraft pressurized/non pressurized panels.

Reinforced sealing:

- . Feedthrough sealing even when unmated (10^{-6} atm.cm³/s).
- . Permanent sealing barrier on panel (O'rings).
- . Glass fused hermetic version available ($<10^{-8}$ atm.cm³/s) for fuel tanks/space systems.

A large platform available:

- . All 38999 Series III layouts (signal and power contacts).



See «Bulkhead Feedthrough Solutions» catalog on www.souriau.com

Product range extension

8PS Series

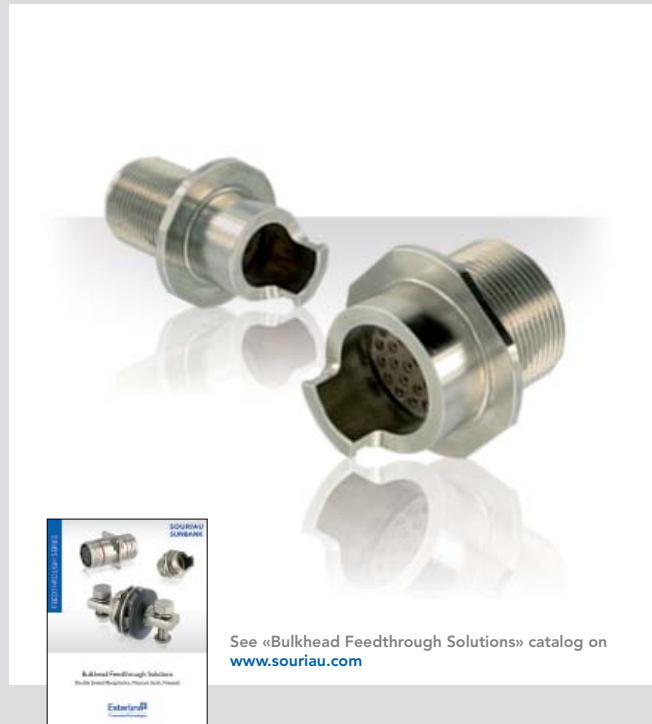
Sealed cable feedthrough. Allows a bundle of cables to cross through the bulkhead without any contact junctions.

All cables are individually sealed inside the feedthrough:

- . For maximum MTBF by eliminating cable termination and contact junction.
- . When maximum continuity is required for copper cables.
- . To suppress contact attenuation with Fiber optic cables.

Easy and safe installation.

Reinforced sealing.



See «Bulkhead Feedthrough Solutions» catalog on www.souriau.com

8TFD Filter Connector

EMI-RFI filters and lightning protection in composite light-weight shell.

Space saving:

- . Complete filter solution in standard shell.
- . No need for filter PCB inside equipment.
- . Smaller equipment envelope required.

Excellent filter performance:

- . Excellent performance, comparable to aluminum shell EMI-RFI filter connectors.

Highly corrosion resistant:

- . 2000 hours salt spray in either nickel or olive drab finish.

Wide range of layouts available:

- . SOURIAU EMI-RFI Filter 38999 Series III connectors are available in aluminum, marine bronze, and stainless steel shells.



Product range extension

8D36 Lanyard Release

**Field repairable / MIL-STD-1760 umbilical.
Self-alignment, blind connector mating & safe
operational solution to weapon releases.**

Safe quick disconnect at high speed:

- . Robust unlocking system : 9.15m/s $\pm$ 10%.

Field repairable:

- . Damaged coupling mechanism can be removed and fully replaced without need to disassemble the electric harness or cable backshell.

High vibration performances:

- . Random: 44 G RMS, Sine: 60G with angular separation up to 20° (maximum)



Reliable People, Reliable Solutions



Your local contact



Our contribution to environmental protection:
This catalog is printed on PEFC certified paper.
Advancement of sustainable wood cultivation. www.pefc.org

SOURIAU

www.souriau.com
contactmilaero@souriau.com

Esterline
Connection Technologies