



ISO 529

Tap tolerance
Class 2 for medium fit
Chamfer thread number
1, 2, 3

Cutting rake
7°

Flute geometry
Straight flutes
Surface treatment
Bright

Range
12BA - OBA

Application
For hand or machine tapping through or blind holes in ferrous or non-ferrous materials.

366788									
BA size	Pitch (mm)	Cutter dia (mm)	Overall length (mm)	Flute length (mm)	Shank dia (mm)	Square A/F (mm)	Type	Order code	Price each
12	0.28	1.30	40	6.0	2.50	2.0	Set 3	No Order Code	
12	0.28	1.30	40	6.0	2.50	2.0	Taper	No Order Code	
12	0.28	1.30	40	6.0	2.50	2.0	Second	No Order Code	
12	0.28	1.30	40	6.0	2.50	2.0	Plug	No Order Code	
10	0.35	1.70	41	7.0	2.50	2.0	Set 3	148-8970	
10	0.35	1.70	41	7.0	2.50	2.0	Taper	148-5355	
10	0.35	1.70	41	7.0	2.50	2.0	Second	148-8964	
10	0.35	1.70	41	7.0	2.50	2.0	Plug	148-5356	
8	0.43	2.20	44.5	9.5	2.80	2.2	Set 3	148-5406	
8	0.43	2.20	44.5	9.5	2.80	2.2	Taper	148-5352	
8	0.43	2.20	44.5	9.5	2.80	2.2	Second	148-5353	
8	0.43	2.20	44.5	9.5	2.80	2.2	Plug	148-5354	
6	0.53	2.80	44.5	9.5	2.80	2.2	Set 3	148-5405	
6	0.53	2.80	44.5	9.5	2.80	2.2	Taper	148-5348	
6	0.53	2.80	44.5	9.5	2.80	2.2	Second	148-8963	
6	0.53	2.80	44.5	9.5	2.80	2.2	Plug	148-5351	
5	0.59	3.20	48	14.5	3.15	2.5	Set 3	148-5403	
5	0.59	3.20	48	14.5	3.15	2.5	Taper	147-7522	
5	0.59	3.20	48	14.5	3.15	2.5	Second	148-5346	
5	0.59	3.20	48	14.5	3.15	2.5	Plug	148-5347	
4	0.66	3.60	50	16.5	3.55	2.8	Set 3	148-5402	
4	0.66	3.60	50	16.5	3.55	2.8	Taper	147-7518	
4	0.66	3.60	50	16.5	3.55	2.8	Second	147-7519	
4	0.66	3.60	50	16.5	3.55	2.8	Plug	147-7520	
3	0.73	4.10	53	10.0	4.50	3.5	Set 3	148-5401	
3	0.73	4.10	53	10.0	4.50	3.5	Taper	147-7515	
3	0.73	4.10	53	10.0	4.50	3.5	Second	147-7516	
3	0.73	4.10	53	10.0	4.50	3.5	Plug	147-7517	
2	0.81	4.70	58	12.0	5.00	4.0	Set 3	148-5400	
2	0.81	4.70	58	12.0	5.00	4.0	Taper	147-7513	
2	0.81	4.70	58	12.0	5.00	4.0	Second	148-8962	
2	0.81	4.70	58	12.0	5.00	4.0	Plug	147-7514	
1	0.90	5.30	62	13.0	5.60	4.5	Set 3	148-5399	
1	0.90	5.30	62	13.0	5.60	4.5	Taper	147-7509	
1	0.90	5.30	62	13.0	5.60	4.5	Second	147-7510	
1	0.90	5.30	62	13.0	5.60	4.5	Plug	147-7512	
0	1.00	6.00	66	14.0	6.30	5.0	Set 3	148-5397	
0	1.00	6.00	66	14.0	6.30	5.0	Taper	147-7506	
0	1.00	6.00	66	14.0	6.30	5.0	Second	147-7507	
0	1.00	6.00	66	14.0	6.30	5.0	Plug	147-7508	