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REVISIONS

P

LTR

DESCRIPTION

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ECR-11-025464

16DEC11

RK

BVH

NOTES:

1

PITCH TOLERANCE TO BE ±.18[.007] FOR 1.27[.050] PITCH JUMPERS & ±.25[.010] FOR ALL REMAINING PITCHES. TOLERANCE TO BE NON CUMULATIVE OVER GAUGE LENGTH.

2

11.92-152.40[.500-6.000] ARE STANDARD LENGTHS. JUMPERS ARE AVAILABLE IN INCREMENTS OF 2.50[.10] PLUS 6.35[.25] AND 19.05[.75].

3

DELETED

4

FOR CONDUCTOR PITCH 7 (2mm), ON PAGE 2 & 3, DIMENSION "B" IS 2.00[.079]

5

SPECIAL PIN LENGTHS ARE AVAILABLE FOR JUMPERS WITH A PIN CONFIGURATION OF "A" OR "B" ON LENGTHS OF UP TO 609.6[24.0] IN 2.54[.100] & 5.08[.200] PITCH VARIANTS ONLY BY ADDING THE FOLLOWING SUFFIXES:

| SUFFIX | PEN LENGTH  | TOLERANCE        |
|--------|-------------|------------------|
| V1     | 2.85 (.112) | ±.305<br>[±.012] |
| V2     | 3.40 (.134) |                  |
| V3     | 4.10 (.161) |                  |
| V4     | 6.50 (.256) |                  |
| V5     | 3.10 (.122) |                  |
| V6     | 2.81 (.150) |                  |
| V7     | 4.50 (.177) |                  |
| V8     | 2.00 (.079) |                  |
| V9     | TBD         |                  |
| V10    | .76 (.030)  |                  |
| V11    | 2.41 (.095) |                  |

"C"

DIMENSION FROM THE EDGE OF INSULATION MATERIAL TO EDGE OF THE FIRST COND. EXCEPT "M" STYLE.

6. RECOMMENDED PCB HOLE DRILLING DETAILS ARE AS FOLLOWS:-

| PITCH A     | ØG         |
|-------------|------------|
| 1.27 (.050) | .70 (.028) |
| 1.90 (.075) | .80 (.031) |
| 2.54 (.100) | .95 (.037) |
| 3.18 (.125) | .95 (.037) |
| 3.81 (.150) | .95 (.037) |
| 5.08 (.200) | .95 (.037) |

PITCH A

ØG ±.03(.001)

7

BEND RADIUS TO APPLY ONLY IN THE FLAT SECTION OF JUMPER BETWEEN THE CONDUCTOR TRANSITION AREAS.

8

PER 108-2135.

9.

TOOL MARKS PERMISSIBLE ON BENDS. NO EXPOSED COPPER.

10

PIN DIAMETER SPECIFIED NOT APPLICABLE IN BENDING AREA OF PIN, DUE TO NORMAL DEFORMATION OF BENDING PROCESS.

11

REFER TO RELEVANT MATERIAL SPECIFICATIONS.

F - MID POINT THICKNESS BETWEEN PT 1 & PT 2

|           | MINIMUM     | MAXIMUM     |
|-----------|-------------|-------------|
| NOMEX®    | .152 [.006] | .305 [.012] |
| POLYESTER | .152 [.006] | .305 [.012] |
| KAPTON®   | .102 [.004] | .254 [.010] |
| TEFLON®   | .305 [.012] | .533 [.021] |

12. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TE CONNECTIVITY STANDARD 230-702.

Nomex®, Teflon® and Kapton® are trademarks of E. I. DuPont de Nemours.

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THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:  
MM [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± -

1 PLC ± -

2 PLC ± -

3 PLC ± -

4 PLC ± -

ANGLES ± 1/2°

FINISH

MATERIAL

-

DWN  
J. SCHWARTZ  
28FEB01

CHK  
E. FOX  
28FEB01

APVD  
E. FOX  
28FEB01

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

-

CUSTOMER DRAWING

SCALE  
N.T.S.

SHEET  
1 OF 4

REV  
H1

STE

TE Connectivity

FLEXSTRIP PIN CONFIGURATIONS, GENERIC

SIZE  
A3

CAGE CODE  
00779

DRAWING NO  
C-1474339

RESTRICTED TO

1470-19 (3/11)

|                                                                                                                                                                                    |  |                                                                    |  |                                                                                                                                                                                                                                 |  |                                                                                                          |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------|--|
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|                                                                                                                                                                                    |  |                                                                    |  | P                                                                                                                                                                                                                               |  | LTR                                                                                                      |  |
|                                                                                                                                                                                    |  |                                                                    |  | DESCRIPTION                                                                                                                                                                                                                     |  | DATE                                                                                                     |  |
|                                                                                                                                                                                    |  |                                                                    |  | SEE SHEET 1                                                                                                                                                                                                                     |  | —                                                                                                        |  |
|                                                                                                                                                                                    |  |                                                                    |  | DWN                                                                                                                                                                                                                             |  | APVD                                                                                                     |  |
|                                                                                                                                                                                    |  |                                                                    |  |                                                                                                                                                                                                                                 |  |                                                                                                          |  |
| A — STRAIGHT PINS                                                                                                                                                                  |  | B — RIGHT ANGLE PINS<br>(BENT DOWN)                                |  | C — RIGHT ANGLE STAGGERED PINS<br>(PIN 1 SHORT, BENT DOWN)                                                                                                                                                                      |  | D — STRAIGHT ANGLE STAGGERED PINS<br>(PIN 1 STRAIGHT)                                                    |  |
| <br>PIN 1<br>3.18±.76<br>(.125±.030)                                                                                                                                               |  | <br>PIN 1<br>.5(.020)<br>3.18±.76<br>(.125±.030)<br>R.5(.020) MIN. |  | <br>PIN 1<br>.5(.020)<br>3.18±.76<br>(.125±.030)<br>R.5(.020) MIN.<br>2.54±.26<br>[.100±.010]<br>DIM "B"                                                                                                                        |  | <br>PIN 1<br>DIM "B"<br>2.54±.26<br>(.100±.010)<br>.5(.020)<br>3.18±.76<br>(.125±.030)<br>R.5(.020) MIN. |  |
| STANDARD JUMPERS<br>SMART DESCRIPTION                                                                                                                                              |  |                                                                    |  | STANDARD LINE JOBS                                                                                                                                                                                                              |  |                                                                                                          |  |
| AUTOMOTIVE USE ONLY                                                                                                                                                                |  |                                                                    |  | MANUFACTURING NOTE:                                                                                                                                                                                                             |  |                                                                                                          |  |
| FLEXSTRIP PRODUCT CODE                                                                                                                                                             |  |                                                                    |  | MINIMUM GAP BETWEEN STRIPS                                                                                                                                                                                                      |  |                                                                                                          |  |
| INSULATION MATERIAL:<br>N — NOMEX®<br>P — POLYESTER<br>T — TEFLON®<br>K — KAPTON®                                                                                                  |  |                                                                    |  | SK/A/Z .75 INCH<br>LP 1.1 INCH                                                                                                                                                                                                  |  |                                                                                                          |  |
| CONDUCTOR PITCH:<br>1 — 1.27(.050)<br>2 — 2.54(.100)<br>3 — 3.18(.125)<br>4 — 3.81(.150)<br>5 — 5.08(.200)<br>6 — 1.90(.075)<br>7 — 2.00(.078)<br>8 — 1.25(.049)<br>9 — 1.00(.039) |  |                                                                    |  | MINIMUM CONDUCTOR COUNT<br>PER STRIP FOR LINE JOBS                                                                                                                                                                              |  |                                                                                                          |  |
| PIN ARRANGEMENT<br>(FOR BOTH ENDS)<br>A THRU Z                                                                                                                                     |  |                                                                    |  | PITCH CONDUCTOR                                                                                                                                                                                                                 |  |                                                                                                          |  |
| INSULATION LENGTH IN INCHES<br>.50 MIN. — 30.0 MAX.<br>IN .100 INCREMENTS PLUS,<br>.25 AND .75                                                                                     |  |                                                                    |  | 1 1.27 (.050) 60                                                                                                                                                                                                                |  |                                                                                                          |  |
|                                                                                                                                                                                    |  |                                                                    |  | 2 2.54 (.100) 60                                                                                                                                                                                                                |  |                                                                                                          |  |
|                                                                                                                                                                                    |  |                                                                    |  | 3 3.18 (.125) 60                                                                                                                                                                                                                |  |                                                                                                          |  |
|                                                                                                                                                                                    |  |                                                                    |  | 4 3.81 (.150) 50                                                                                                                                                                                                                |  |                                                                                                          |  |
|                                                                                                                                                                                    |  |                                                                    |  | 5 5.08 (.200) 40                                                                                                                                                                                                                |  |                                                                                                          |  |
|                                                                                                                                                                                    |  |                                                                    |  | 6 1.91 (.075) 60                                                                                                                                                                                                                |  |                                                                                                          |  |
|                                                                                                                                                                                    |  |                                                                    |  | 7 2.0 (.078) 60                                                                                                                                                                                                                 |  |                                                                                                          |  |
|                                                                                                                                                                                    |  |                                                                    |  | 8 1.24 (.049) 60                                                                                                                                                                                                                |  |                                                                                                          |  |
|                                                                                                                                                                                    |  |                                                                    |  | 9 1.0 (.039) 80                                                                                                                                                                                                                 |  |                                                                                                          |  |
|                                                                                                                                                                                    |  |                                                                    |  | CONDUCTOR PITCH:<br>1 — 1.27(.050)<br>2 — 2.54(.100)<br>3 — 3.18(.125)<br>4 — 3.81(.150)<br>5 — 5.08(.200)<br>6 — 1.90(.075)<br>7 — 2.00(.078)<br>8 — 1.25(.049)<br>9 — 1.00(.039)                                              |  |                                                                                                          |  |
|                                                                                                                                                                                    |  |                                                                    |  | MATERIAL:<br>N — NOMEX®<br>P — POLYESTER<br>T — TEFLON®<br>K — KAPTON®                                                                                                                                                          |  |                                                                                                          |  |
|                                                                                                                                                                                    |  |                                                                    |  | THE FOLLOWING ORDERING CODE IS A SPECIAL FOR TE CONNECTIVITY GERMANY<br>DESCRIBING A STRIP OF ANY INSULATION MATERIAL, ANY PITCH<br>AND ANY INSULATION LENGTH WITH A 11.00[.433] MIN<br>PIN LENGTH UNLESS OTHERWISE SPECIFIED:— |  |                                                                                                          |  |
|                                                                                                                                                                                    |  |                                                                    |  | FS X—X X J—A A W                                                                                                                                                                                                                |  |                                                                                                          |  |
| Nomex®, Teflon® and Kapton® are trademarks of E. I. DuPont de Nemours.                                                                                                             |  |                                                                    |  | THIS DRAWING IS A CONTROLLED DOCUMENT.                                                                                                                                                                                          |  |                                                                                                          |  |
| DIMS: MM [INCHES]                                                                                                                                                                  |  |                                                                    |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:                                                                                                                                                                                          |  |                                                                                                          |  |
|                                                                                                                                                                                    |  |                                                                    |  | 0 PLC ± —<br>1 PLC ± —<br>2 PLC ± —<br>3 PLC ± —<br>4 PLC ± —<br>ANGLES ± 1/2°                                                                                                                                                  |  |                                                                                                          |  |
| MATERIAL —                                                                                                                                                                         |  |                                                                    |  | FINISH —                                                                                                                                                                                                                        |  |                                                                                                          |  |
| DWN J. SCHWARTZ 28FEB01                                                                                                                                                            |  |                                                                    |  | CHK E. FOX 28FEB01                                                                                                                                                                                                              |  |                                                                                                          |  |
| APVD E. FOX 28FEB01                                                                                                                                                                |  |                                                                    |  | PRODUCT SPEC —                                                                                                                                                                                                                  |  |                                                                                                          |  |
| APPLICATION SPEC —                                                                                                                                                                 |  |                                                                    |  | WEIGHT —                                                                                                                                                                                                                        |  |                                                                                                          |  |
| CUSTOMER DRAWING                                                                                                                                                                   |  |                                                                    |  | SCALE N.T.S.                                                                                                                                                                                                                    |  |                                                                                                          |  |
| SHEET 2 OF 4                                                                                                                                                                       |  |                                                                    |  | REV H1                                                                                                                                                                                                                          |  |                                                                                                          |  |



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GP

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REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|-----|-------------|------|-----|------|
|   | —   | SEE SHEET 1 | —    | —   | —    |

|                                                                         |                  |                                                                                                                                                                                                          |                                                          |                                                          |                                                          |                                                          |                                                          |                                                          |                                                          |                                                          |
|-------------------------------------------------------------------------|------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|----------------------------------------------------------|----------------------------------------------------------|----------------------------------------------------------|----------------------------------------------------------|----------------------------------------------------------|----------------------------------------------------------|----------------------------------------------------------|
| NORMAL CONDUCTOR PITCH                                                  |                  | 1.00<br>(.039)                                                                                                                                                                                           | 1.25<br>(.049)                                           | 1.27<br>(.050)                                           | 1.90<br>(.075)                                           | 2.00<br>(.078)                                           | 2.54<br>(.100)                                           | 3.18<br>(.125)                                           | 3.81<br>(.150)                                           | 5.08<br>(.200)                                           |
| WIRE GAUGE                                                              |                  | AWG 28                                                                                                                                                                                                   | AWG 28                                                   | AWG 28                                                   | AWG 26                                                   | AWG 26                                                   | AWG 24                                                   | AWG 24                                                   | AWG 24                                                   | AWG 24                                                   |
| NOMINAL WIRE DIAMETER                                                   |                  | .32(.0126)                                                                                                                                                                                               | .32(.0126)                                               | .32(.0126)                                               | .40(.0159)                                               | .40(.0159)                                               | .51(.0201)                                               | .51(.0201)                                               | .51(.0201)                                               | .51(.0201)                                               |
| CURRENT RATING                                                          |                  | 8                                                                                                                                                                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        |
| VOLTAGE RATING                                                          |                  | 8                                                                                                                                                                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        |
| MAX NUMBER OF CONDUCTORS<br>PER JUMPER                                  |                  | 8                                                                                                                                                                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        |
| MIN BREAKDOWN VOLTAGE<br>@ 1 MIN                                        |                  | 8                                                                                                                                                                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        |
| INSULATION RESISTANCE<br>(GND. SIG. GND)<br>305 (12') SAMPLE @ 500VDC   | P<br>N<br>T<br>K | 8                                                                                                                                                                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        |
| CAPACITANCE<br>(pf / 50.8 (12') LENGTH)<br>(GND, SIG, GND)<br>(AVERAGE) | P<br>N<br>T<br>K | 8                                                                                                                                                                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        |
| CHARACTERISTIC IMPEDANCE<br>(GND. SIG. GND)<br>(AVERAGE)                | P<br>N<br>T<br>K | 8                                                                                                                                                                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        | 8                                                        |
| APPLICATION TEMP RANGE (C°)<br>(FOR SOLDERING)                          | P<br>N<br>T<br>K | 200 / 4 sec<br>200 / 4 sec<br>240 / 4 sec<br>240 / 4 sec                                                                                                                                                 | 200 / 4 sec<br>200 / 4 sec<br>240 / 4 sec<br>240 / 4 sec | 200 / 4 sec<br>200 / 4 sec<br>240 / 4 sec<br>240 / 4 sec | 200 / 4 sec<br>200 / 4 sec<br>240 / 4 sec<br>240 / 4 sec | 200 / 4 sec<br>200 / 4 sec<br>240 / 4 sec<br>240 / 4 sec | 250 / 4 sec<br>250 / 4 sec<br>260 / 5 sec<br>260 / 5 sec | 250 / 4 sec<br>250 / 4 sec<br>260 / 5 sec<br>260 / 5 sec | 250 / 4 sec<br>250 / 4 sec<br>260 / 5 sec<br>260 / 5 sec | 250 / 4 sec<br>250 / 4 sec<br>260 / 5 sec<br>260 / 5 sec |
| OPERATING TEMPERATURE (C°)<br>11                                        | P<br>N<br>T<br>K | -40 to 105 (For all Conductor Pitches)<br>-40 to 125 (For all Conductor Pitches)<br>-40 to 150 (For all Conductor Pitches)<br>-40 to 150 (For all Conductor Pitches)                                     |                                                          |                                                          |                                                          |                                                          |                                                          |                                                          |                                                          |                                                          |
| MINIMUM BEND RADIUS<br>7                                                | P<br>N<br>T<br>K | 3.18mm (For all Conductor Pitches)<br>3.18mm (For all Conductor Pitches)<br>3.18mm (For all Conductor Pitches)<br>3.18mm (For all Conductor Pitches)                                                     |                                                          |                                                          |                                                          |                                                          |                                                          |                                                          |                                                          |                                                          |
| UL STYLE NUMBER                                                         | P<br>N<br>T<br>K | 2639 (For all Conductor Pitches .100 and above)<br>5456 (For all Conductor Pitches .100 and above)<br>2928 (For all Conductor Pitches .100 and above)<br>2927 (For all Conductor Pitches .100 and above) |                                                          |                                                          |                                                          |                                                          |                                                          |                                                          |                                                          |                                                          |

| ABR. | MATERIAL    | SPECIFICATION |
|------|-------------|---------------|
|      | COPPER WIRE | 100-1577      |
| P    | POLYESTER   | 100-1575      |
| N    | NOMEX®      | 100-1758      |
| T    | TEFLON®     | 100-1574      |
| K    | KAPTON®     | 100-1576      |

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:  
MM [INCHES]

MATERIAL

—

TOLERANCES UNLESS  
OTHERWISE SPECIFIED:

0 PLC ± —  
1 PLC ± —  
2 PLC ± —  
3 PLC ± —  
4 PLC ± —  
ANGLES ± 1/2°  
FINISH —

DWN  
J. SCHWARTZ  
28FEB01

CHK  
E. FOX  
28FEB01

APVD  
E. FOX  
28FEB01

PRODUCT SPEC  
—

APPLICATION SPEC  
—

WEIGHT  
—

TE Connectivity

FLEXSTRIP PIN CONFIGURATIONS, GENERIC

—

—

SIZE  
A3

CAGE CODE  
00779

DRAWING NO  
C-1474339

RESTRICTED TO  
—

CUSTOMER DRAWING

SCALE  
N.T.S.

SHEET  
4 OF 4

REV  
H1

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LOC

GP

DIST

00

REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|-----|-------------|------|-----|------|
|   | —   | SEE SHEET 1 | —    | —   | —    |

1470-19 (3/11)

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