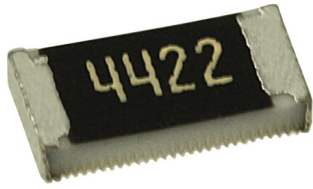


# Precision Thin Film Resistors (TFCR Series)



## Features:

- RoHS Compliant and Halogen Free
- TCR as low as  $\pm 25\text{ppm}$
- Higher operating frequency with less parasitics
- Noise characteristics superior to standard thick film resistors
- Reference standards of EIA JIS C 5201-1
- Tolerance as low as  $\pm 0.1\%$

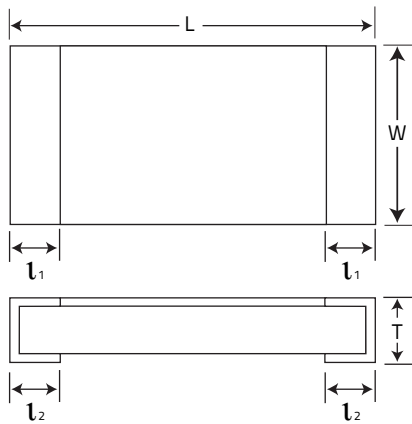
## Part Number Structure

| TFCR   | 1206 | - 8W         | - E                                    | - 1001                                | B                    | T               | <input type="checkbox"/>                 |
|--------|------|--------------|----------------------------------------|---------------------------------------|----------------------|-----------------|------------------------------------------|
| Series | Size | Power Rating | TCR                                    | Resistance Value                      | Resistance Tolerance | Packaging       | Optional Reel Identifier                 |
| 0201   |      | 32W = 0.03W  | E = $\pm 25\text{ppm}/^\circ\text{C}$  | 1001 = 1K $\Omega$                    | B = $\pm 0.1\%$      | T = Tape & Reel | Leave blank for standard quantity.       |
| 0402   |      | 20W = 0.05W  | C = $\pm 50\text{ppm}/^\circ\text{C}$  | 4 digit code e.g. 4R70 = 4.7 $\Omega$ | C = $\pm 0.25\%$     |                 |                                          |
| 0603   |      | 16W = 0.063W | K = $\pm 100\text{ppm}/^\circ\text{C}$ | 1001 = 1K $\Omega$                    | D = $\pm 0.50\%$     |                 |                                          |
| 0805   |      | 10W = 0.10W  |                                        | 2494 = 2.49M $\Omega$                 | F = $\pm 1\%$        |                 |                                          |
| 1206   |      | 8W = 0.125W  |                                        |                                       |                      |                 | Add "-1K" if 1000 piece reel is required |
| 1210   |      | 4W = 0.25W   |                                        |                                       |                      |                 |                                          |
| 2010   |      | 2W = 0.50W   |                                        |                                       |                      |                 |                                          |
| 2512   |      |              |                                        |                                       |                      |                 |                                          |

Example P/N: TFCR1206-8W-E-1001BT

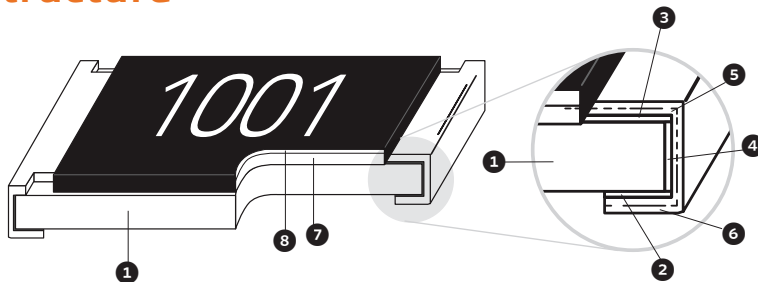
Standard termination finish is 100% matte Tin (Sn) over Nickel.

## Dimensions



| Unit: inches (mm) |                                        |                                        |                                        |                                        |                                        |
|-------------------|----------------------------------------|----------------------------------------|----------------------------------------|----------------------------------------|----------------------------------------|
| Size              | L                                      | W                                      | T                                      | l1                                     | l2                                     |
| 0201              | 0.023 $\pm$ 0.001<br>(0.60 $\pm$ 0.03) | 0.011 $\pm$ 0.001<br>(0.30 $\pm$ 0.03) | 0.009 $\pm$ 0.001<br>(0.23 $\pm$ 0.03) | 0.003 $\pm$ 0.002<br>(0.10 $\pm$ 0.05) | 0.006 $\pm$ 0.002<br>(0.15 $\pm$ 0.05) |
| 0402              | 0.040 $\pm$ 0.002<br>(1.0 $\pm$ 0.05)  | 0.019 $\pm$ 0.002<br>(0.5 $\pm$ 0.05)  | 0.012 $\pm$ 0.002<br>(0.30 $\pm$ 0.05) | 0.008 $\pm$ 0.004<br>(0.2 $\pm$ 0.10)  | 0.008 $\pm$ 0.004<br>(0.2 $\pm$ 0.10)  |
| 0603              | 0.061 $\pm$ 0.004<br>(1.55 $\pm$ 0.10) | 0.031 $\pm$ 0.004<br>(0.8 $\pm$ 0.1)   | 0.018 $\pm$ 0.004<br>(0.45 $\pm$ 0.10) | 0.012 $\pm$ 0.008<br>(0.30 $\pm$ 0.20) | 0.012 $\pm$ 0.008<br>(0.30 $\pm$ 0.20) |
| 0805              | 0.079 $\pm$ 0.006<br>(2.0 $\pm$ 0.15)  | 0.049 $\pm$ 0.006<br>(1.25 $\pm$ 0.15) | 0.022 $\pm$ 0.004<br>(0.55 $\pm$ 0.10) | 0.012 $\pm$ 0.008<br>(0.30 $\pm$ 0.20) | 0.016 $\pm$ 0.010<br>(0.40 $\pm$ 0.25) |
| 1206              | 0.120 $\pm$ 0.006<br>(3.05 $\pm$ 0.15) | 0.061 $\pm$ 0.006<br>(1.55 $\pm$ 0.15) | 0.022 $\pm$ 0.004<br>(0.55 $\pm$ 0.10) | 0.017 $\pm$ 0.008<br>(0.42 $\pm$ 0.20) | 0.014 $\pm$ 0.010<br>(0.35 $\pm$ 0.25) |
| 1210              | 0.122 $\pm$ 0.006<br>(3.10 $\pm$ 0.15) | 0.094 $\pm$ 0.006<br>(2.40 $\pm$ 0.15) | 0.022 $\pm$ 0.004<br>(0.55 $\pm$ 0.10) | 0.016 $\pm$ 0.008<br>(0.40 $\pm$ 0.20) | 0.022 $\pm$ 0.010<br>(0.55 $\pm$ 0.25) |
| 2010              | 0.193 $\pm$ 0.006<br>(4.90 $\pm$ 0.15) | 0.094 $\pm$ 0.006<br>(2.40 $\pm$ 0.15) | 0.022 $\pm$ 0.004<br>(0.55 $\pm$ 0.10) | 0.024 $\pm$ 0.012<br>(0.60 $\pm$ 0.30) | 0.020 $\pm$ 0.010<br>(0.50 $\pm$ 0.25) |
| 2512              | 0.248 $\pm$ 0.006<br>(6.30 $\pm$ 0.15) | 0.122 $\pm$ 0.006<br>(3.10 $\pm$ 0.15) | 0.022 $\pm$ 0.004<br>(0.55 $\pm$ 0.10) | 0.024 $\pm$ 0.012<br>(0.60 $\pm$ 0.30) | 0.020 $\pm$ 0.010<br>(0.50 $\pm$ 0.25) |

## Structure



|   |                    |   |                 |
|---|--------------------|---|-----------------|
| 1 | Alumina Substrate  | 5 | Nickel Plating  |
| 2 | Backside Electrode | 6 | Tin Plating     |
| 3 | Top Electrode      | 7 | Resistive layer |
| 4 | Edge Electrode     | 8 | Overcoat        |

# Precision Thin Film Resistors (TFCR Series)

## Electrical Specifications and Range

| Size                     | 0201             |                  | 0402              | 0603              |                  | 0805             |                  | 1206             |                  | 1210             | 2010             | 2512             |
|--------------------------|------------------|------------------|-------------------|-------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|
| Power Rating at 70°C (W) | 0.03W<br>(1/32W) | 0.05W<br>(1/20W) | 0.063W<br>(1/16W) | 0.063W<br>(1/16W) | 0.10W<br>(1/10W) | 0.10W<br>(1/10W) | 0.125W<br>(1/8W) | 0.125W<br>(1/8W) | 0.25W<br>(1/4W)  | 0.25W<br>(1/4W)  | 0.25W<br>(1/4W)  | 0.50W<br>(1/2W)  |
| Max. Working Voltage     | 15V              |                  | 25V               | 50V               |                  | 100V             |                  | 150V             |                  | 150V             | 150V             | 150V             |
| Max. Overload Voltage    | 30V              |                  | 50V               | 100V              |                  | 200V             |                  | 300V             |                  | 300V             | 300V             | 300V             |
| Operating Temp. Range    | -55°C to +125°C  |                  | -55°C to +155°C   | -55°C to +155°C   |                  | -55°C to +155°C  |                  | -55°C to +155°C  |                  | -55°C to +155°C  | -55°C to +155°C  | -55°C to +155°C  |
| Tolerance                | TCR              | Resistance Range |                   | Resistance Range  | Resistance Range | Resistance Range |                  | Resistance Range | Resistance Range | Resistance Range | Resistance Range | Resistance Range |
| ±0.1% (B)                | ±25ppm           | 100Ω - 10KΩ      | -                 | 10Ω - 511KΩ       | 4.7Ω - 1MΩ       | 4.7Ω - 2MΩ       | 4.7Ω - 1MΩ       | 4.7Ω - 2.49MΩ    | 4.7Ω - 1MΩ       | 4.7Ω - 2.49MΩ    | 4.7Ω - 3MΩ       | 4.7Ω - 3MΩ       |
|                          | ±50ppm           | 100Ω - 10KΩ      | -                 | 10Ω - 511KΩ       | 4.7Ω - 1MΩ       | 4.7Ω - 2MΩ       | 4.7Ω - 1MΩ       | 4.7Ω - 2.49MΩ    | 4.7Ω - 1MΩ       | 4.7Ω - 2.49MΩ    | 4.7Ω - 3MΩ       | 4.7Ω - 3MΩ       |
|                          | ±100ppm          | 100Ω - 10KΩ      | -                 | 10Ω - 511KΩ       | 4.7Ω - 1MΩ       | 4.7Ω - 2MΩ       | 4.7Ω - 1MΩ       | 4.7Ω - 2.49MΩ    | 4.7Ω - 1MΩ       | 4.7Ω - 2.49MΩ    | 4.7Ω - 3MΩ       | 4.7Ω - 3MΩ       |
| ±0.25% (C)               | ±25ppm           | 100Ω - 10KΩ      | -                 | 4.7Ω - 511KΩ      | 1Ω - 1MΩ         | 4.7Ω - 1MΩ       | 1Ω - 2MΩ         | 1Ω - 1MΩ         | 1Ω - 2.49MΩ      | 4.7Ω - 1MΩ       | 1Ω - 2.49MΩ      | 1Ω - 3MΩ         |
|                          | ±50ppm           | 100Ω - 10KΩ      | -                 | 4.7Ω - 511KΩ      | 1Ω - 1MΩ         | 4.7Ω - 1MΩ       | 1Ω - 2MΩ         | 1Ω - 1MΩ         | 1Ω - 2.49MΩ      | 4.7Ω - 1MΩ       | 1Ω - 2.49MΩ      | 1Ω - 3MΩ         |
|                          | ±100ppm          | 100Ω - 10KΩ      | -                 | 4.7Ω - 511KΩ      | 1Ω - 1MΩ         | 4.7Ω - 1MΩ       | 1Ω - 2MΩ         | 1Ω - 1MΩ         | 1Ω - 2.49MΩ      | 4.7Ω - 1MΩ       | 1Ω - 2.49MΩ      | 1Ω - 3MΩ         |
| ±0.5% (D)                | ±25ppm           | -                | 27Ω - 4.99KΩ      | 4.7Ω - 511KΩ      | 1Ω - 1MΩ         | 4.7Ω - 1MΩ       | 1Ω - 2MΩ         | 1Ω - 1MΩ         | 1Ω - 2.49MΩ      | 4.7Ω - 1MΩ       | 1Ω - 2.49MΩ      | 1Ω - 3MΩ         |
|                          | ±50ppm           | 49.9Ω-33KΩ       | 27Ω - 10KΩ        | 4.7Ω - 511KΩ      | 1Ω - 1MΩ         | 4.7Ω - 1MΩ       | 1Ω - 2MΩ         | 1Ω - 1MΩ         | 1Ω - 2.49MΩ      | 4.7Ω - 1MΩ       | 1Ω - 2.49MΩ      | 1Ω - 3MΩ         |
|                          | ±100ppm          | 49.9Ω-33KΩ       | 27Ω - 10KΩ        | 4.7Ω - 511KΩ      | 1Ω - 1MΩ         | 4.7Ω - 1MΩ       | 1Ω - 2MΩ         | 1Ω - 1MΩ         | 1Ω - 2.49MΩ      | 4.7Ω - 1MΩ       | 1Ω - 2.49MΩ      | 1Ω - 3MΩ         |
| ±1% (F)                  | ±25ppm           | -                | 27Ω - 4.99KΩ      | 4.7Ω - 511KΩ      | 1Ω - 1MΩ         | 4.7Ω - 1MΩ       | 1Ω - 2MΩ         | 1Ω - 1MΩ         | 1Ω - 2.49MΩ      | 4.7Ω - 1MΩ       | 1Ω - 2.49MΩ      | 1Ω - 3MΩ         |
|                          | ±50ppm           | 49.9Ω-33KΩ       | 27Ω - 10KΩ        | 4.7Ω - 511KΩ      | 1Ω - 1MΩ         | 4.7Ω - 1MΩ       | 1Ω - 2MΩ         | 1Ω - 1MΩ         | 1Ω - 2.49MΩ      | 4.7Ω - 1MΩ       | 1Ω - 2.49MΩ      | 1Ω - 3MΩ         |
|                          | ±100ppm          | 49.9Ω-33KΩ       | 27Ω - 10KΩ        | 4.7Ω - 511KΩ      | 1Ω - 1MΩ         | 4.7Ω - 1MΩ       | 1Ω - 2MΩ         | 1Ω - 1MΩ         | 1Ω - 2.49MΩ      | 4.7Ω - 1MΩ       | 1Ω - 2.49MΩ      | 1Ω - 3MΩ         |

**NOTE:** Max Working Voltage is listed above or  $\sqrt{P \cdot R}$ , whichever is lower. Max overload Voltage is listed above or  $2.5 \cdot \sqrt{P \cdot R}$ , whichever is lower.

## Marking Code



E-24 values for 0603 size maybe marked with the standard 3 digit marking code.

E-96 values for 0805 size and larger, will be marked with standard 4 digit marking code.

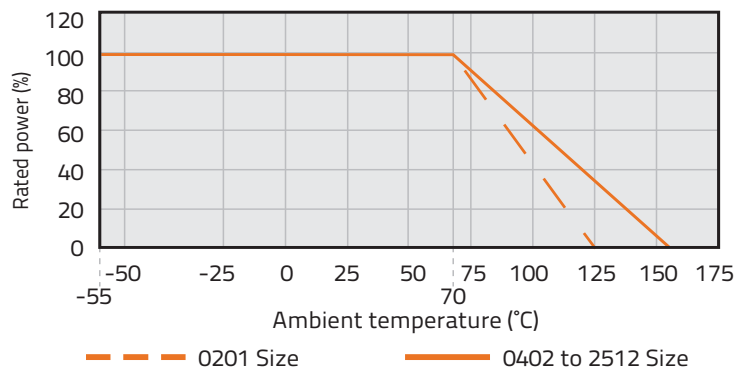
E-24 values for 0603 size and larger, will be marked with standard 3 digit marking code.

0603 - E-96 values will be marked with a standard 3 digit alpha numeric code

(Please see page 61 for alpha numeric codes).

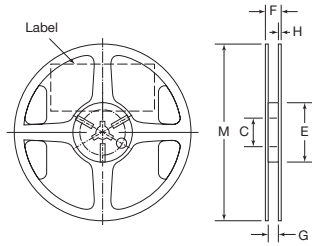
**Note:** 0201 and 0402 cannot be marked.

## Derating Curve



# Precision Thin Film Resistors (TFCR Series)

## Reel Specifications

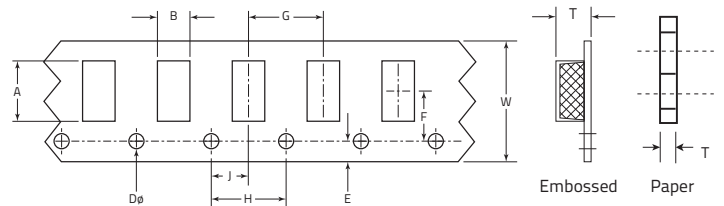


Unit: mm (inch)

| C                            | E                           | F                           | G                          | H                          | M                          |
|------------------------------|-----------------------------|-----------------------------|----------------------------|----------------------------|----------------------------|
| 13.0 ± 0.2<br>(0.51 ± 0.008) | 60.0 ± 1.0<br>(2.36 ± 0.03) | 11.4 ± 1.0<br>(0.45 ± 0.04) | 9.0 ± .3<br>(0.35 ± 0.012) | 1.5 ± .3<br>(0.06 ± 0.012) | 180 ± 2.0<br>(7.09 ± 0.08) |

Minimum of 30 empty pockets at the beginning of reel, 65 minimum empty pockets at the end.

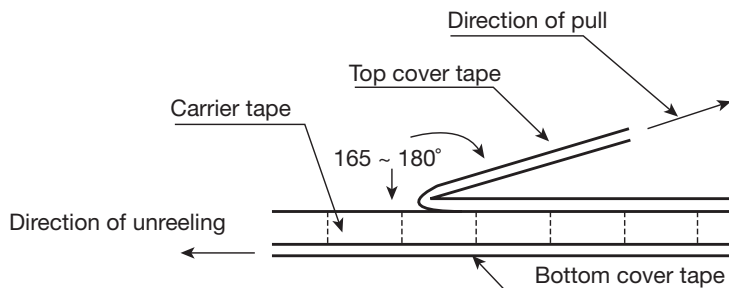
## Tape Specifications



All dimensions in mm.

| Tape     | Size (inches) | A           | B           | W            | E           | F           | T                 | G           | H           | J           | Dø               |
|----------|---------------|-------------|-------------|--------------|-------------|-------------|-------------------|-------------|-------------|-------------|------------------|
| Paper    | 0201          | 0.70 ± 0.05 | 0.40 ± 0.05 | 8.0 ± 0.10   | 1.75 ± 0.05 | 3.50 ± 0.05 | 0.42 ± 0.02       | 2.00 ± 0.05 | 4.00 ± 0.10 | 2.00 ± 0.05 | 1.55 ± 0.03      |
|          | 0402          | 1.16 ± 0.10 | 0.70 ± 0.10 | 8.0 ± 0.10   | 1.75 ± 0.05 | 3.50 ± 0.05 | 0.40 ± 0.03       | 2.00 ± 0.05 | 4.00 ± 0.10 | 2.00 ± 0.05 | 1.55 ± 0.05      |
|          | 0603          | 1.90 ± 0.10 | 1.10 ± 0.05 | 8.0 ± 0.10   | 1.75 ± 0.05 | 3.50 ± 0.05 | 0.60 ± 0.03       | 4.00 ± 0.10 | 4.00 ± 0.10 | 2.00 ± 0.05 | 1.55 ± 0.05      |
|          | 0805          | 2.37 ± 0.20 | 1.60 ± 0.05 | 8.0 ± 0.10   | 1.75 ± 0.05 | 3.50 ± 0.05 | 0.75 ± 0.05       | 4.00 ± 0.10 | 4.00 ± 0.10 | 2.00 ± 0.05 | 1.55 ± 0.05      |
|          | 1206          | 3.55 ± 0.05 | 2.00 ± 0.05 | 8.0 ± 0.10   | 1.75 ± 0.05 | 3.50 ± 0.05 | 0.75 ± 0.05       | 4.00 ± 0.10 | 4.00 ± 0.10 | 2.00 ± 0.05 | 1.55 ± 0.05      |
|          | 1210          | 3.40 ± 0.05 | 2.75 ± 0.05 | 8.0 ± 0.10   | 1.75 ± 0.05 | 3.50 ± 0.05 | 0.75 ± 0.05       | 4.00 ± 0.10 | 4.00 ± 0.05 | 2.00 ± 0.05 | 1.60 ± 0.10      |
| Embossed | 2010          | 5.45 ± 0.10 | 2.85 ± 0.10 | 12.00 ± 0.10 | 1.75 ± 0.10 | 5.50 ± 0.05 | 1.00<br>+0.20, -0 | 4.00 ± 0.10 | 4.00 ± 0.05 | 2.00 ± 0.05 | 1.50<br>+0.1, -0 |
|          | 2512          | 6.65 ± 0.10 | 3.40 ± 0.10 | 12.00 ± 0.10 | 1.75 ± 0.10 | 5.50 ± 0.05 | 1.00<br>+0.20, -0 | 4.00 ± 0.10 | 4.00 ± 0.05 | 2.00 ± 0.05 | 1.50<br>+0.1, -0 |

## Peel Back Force and Direction Diagram



Peel back force and direction of peel back angle should follow EIA481-1-A. Peel back force should be between 0.1N – 1.3N and peel back angle of 165° – 180°.

# Precision Thin Film Resistors (TFCR Series)

## Environmental Characteristics

| Item                                           | Requirement                        | Test Method                                                                                |
|------------------------------------------------|------------------------------------|--------------------------------------------------------------------------------------------|
| Temperature Coefficient of Resistance (T.C.R.) | As Spec.                           | +25/-55/+125/+25°C                                                                         |
| Short Time Overload                            | $\Delta R \pm 2\%$                 | RCWV*2.5 or Max. Overload Voltage whichever is lower for 5 seconds                         |
| Insulation Resistance                          | > 1000 M $\Omega$                  | Apply 100VDC for 1 minute                                                                  |
| Endurance                                      | $\Delta R \pm 0.2\%$               | 70 $\pm 2^\circ\text{C}$ RCWV for 1000 hrs with 1.5 hrs 'ON' and 0.5 hrs 'OFF'             |
|                                                | > 7K $\Omega$ $\Delta R \pm 0.5\%$ |                                                                                            |
| Damp Heat with Load                            | $\Delta R \pm 0.3\%$               | 40 $\pm 2^\circ\text{C}$ 90~95% R.H. RCWV for 1000 hrs with 1.5 hrs 'ON' and 0.5 hrs 'OFF' |
| Bending Strength                               | $\Delta R \pm 2\%$                 | Bending amplitude 3mm for 10 seconds                                                       |
| Solderability                                  | 95% min coverage                   | 245 $\pm 5^\circ\text{C}$ for 3 seconds                                                    |
| Resistance to Soldering Heat                   | $\Delta R \pm 2\%$                 | 260 $\pm 5^\circ\text{C}$ for 10 seconds                                                   |
| Dielectric Withstanding Voltage                | By Type                            | Max. Overload Voltage for 1 minute                                                         |
| Thermal Shock                                  | $\Delta R \pm 0.25\%$              | -55 $^\circ\text{C}$ ~150 $^\circ\text{C}$ 100 cycles                                      |
| Low Temperature Operation                      | $\Delta R \pm 0.2\%$               | 1 hour -65 $^\circ\text{C}$ followed by 45 minutes of RCWV                                 |

RCWV(Rated continuous working voltage) =  $\sqrt{P \cdot R}$  or Max operating voltage whichever is lower

Reference Standards: MIL-STD-202, JIS-C 5201-1

Storage Temperature: 25 $\pm 3^\circ\text{C}$ ; Humidity < 80% RH