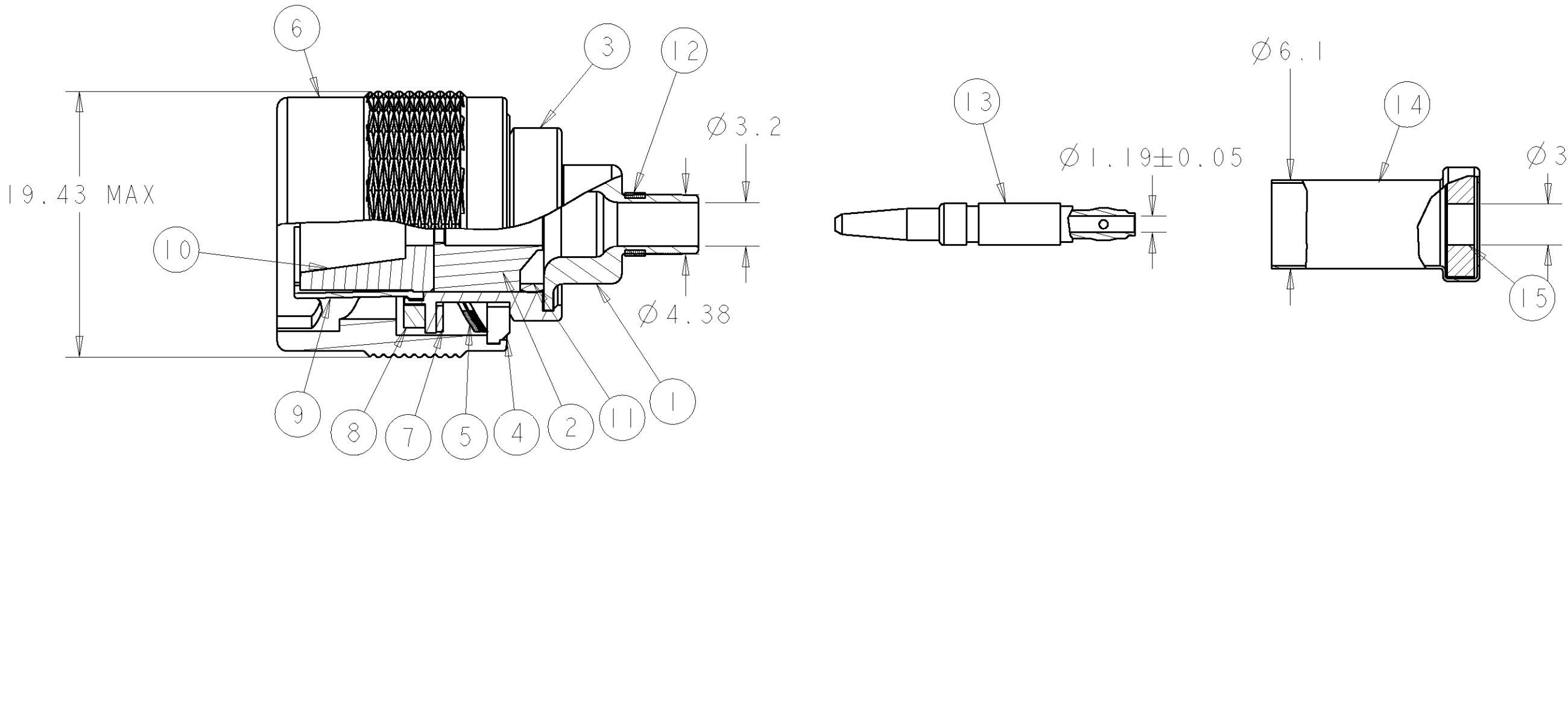
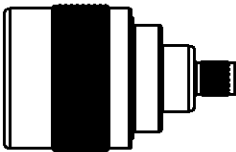
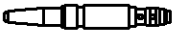
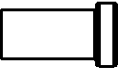
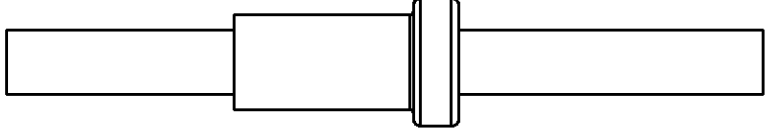
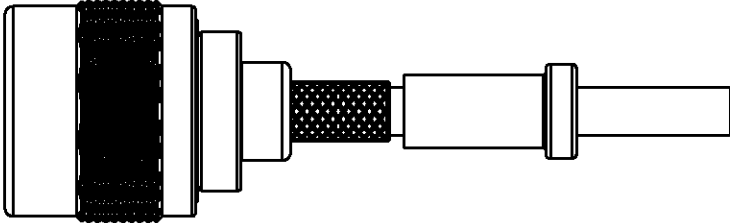
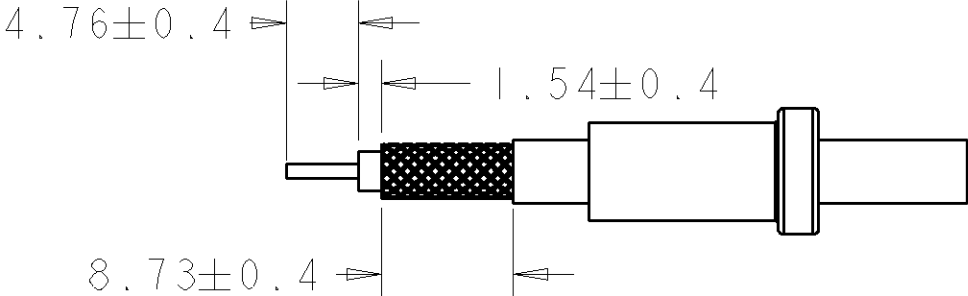
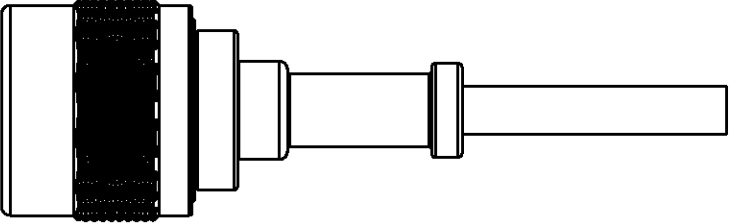
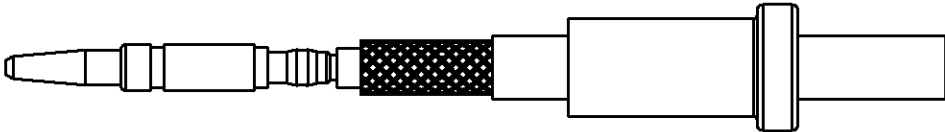
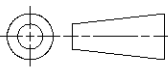
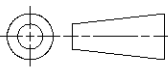
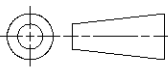


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
B	E		A	ECR-08-009407	14/04/08	MJG	JA
			B	ECR-08-019535	04/08/08	MJG	JA



- NOTES:
- 1 ELECTROPLATE SILVER OVER COPPER (TARNISH RESISTANT)
 - 2 ELECTROPLATE SILVER
 - 3 ELECTROPLATE GOLD OVER NICKEL
 - 4 ELECTROPLATE NICKEL
 - 5. FOR USE ON CABLE FILECA F1703/4
 - 6. CRIMP WITH HAND TOOL 220045-2
 - 7. PRODUCT WEIGHT APPROX 28g

1	NONE	SILICONE RUBBER	SEAL	15	FERRULE ASSY	3
1	1	BRASS	FERRULE	14		
1	3	BeCu	CONTACT	13	CONTACT	2
1	NONE	SILICONE RUBBER	SEAL	12	PLUG ASSEMBLY SERIES C	1
1	1	BRASS	BUSHING	11		
1	NONE	PTFE	DIELECTRIC	10		
1	1	BeCu	OUTER CONTACT	9		
1	NONE	SILICONE RUBBER	GASKET	8		
1	NONE	PTFE	SPLIT WASHER	7		
1	1	BRASS	COUPLING NUT	6		
2	1	BeCu	SPRING WASHER	5		
2	4	BRASS	HALF WASHER	4		
1	1	BRASS	BODY	3		
1	NONE	PTFE	DIELECTRIC	2		
1	1	BRASS	INNER FERRULE	1		
QTY	FINISH	MATERIAL	DESCRIPTION	ITEM	DESCRIPTION	COMPONENT
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION						
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN	Tyco Electronics Tyco Electronics UK Ltd. Bideford, North Devon, EX39 4HE	C SERIES PLUG CRIMP 50 OHM FILECA 1703/4
mm		0 PLC ±0.4		CHK		
		1 PLC ±0.4		APVD		
		2 PLC ±0.4		PRODUCT SPEC		
		3 PLC ±0.4		APPLICATION SPEC	SIZE	CAGE CODE
		4 PLC ±0.4		WEIGHT	A200779	DRAWING NO
		ANGLES ±2		CUSTOMER DRAWING	C-134289	RESTRICTED TO
SEE TABLE					SCALE	SHEET
					1:1	OF 2
						REV B

4		3		2		1																																																																																															
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION				20																																																																																													
© COPYRIGHT 20				BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.																																																																																																	
				LOC B		DIST E		REVISIONS																																																																																													
				P		LTR		DESCRIPTION				DATE		DWN		APVD																																																																																					
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COMPONENTS																																																																																																					
				MAIN BODY				CONTACT				FERRULE																																																																																									
																																																																																																					
C																																																																																																					
FOR CABLE SEE FRONT SHEET																																																																																																					
STEP 1: 1. SLIDE FERRULE OVER CABLE									STEP 4: 1. PRESS CABLE SUB ASSEMBLY INTO BODY UNTIL CONTACT IS FULLY LOCATED ON DIELECTRIC 2. ENSURE THE KNURLED FERRULE INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID																																																																																												
																																																																																																					
STEP 2: 1. STRIP CABLE TO DIMENSIONS SHOWN 2.OPTIONAL TINNING OF CONTACT HERE REQUIRED									STEP 5: 1. SLIDE CRIMP FERRULE UNTIL IT BUTTS AGAINST THE HOUSING BODY 2. CRIMP USING TOOL 220045-2																																																																																												
																																																																																																					
STEP 3: 1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC 2. SOLDER CONTACT TO CONDUCTOR																																																																																																					
																																																																																																					
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<table><tr><td colspan="6">THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION</td><td colspan="2">DWN M. GREENER 24/09/07</td><td colspan="6">Tyco Electronics UK Ltd. Bideford, North Devon, EX39 4HE</td></tr><tr><td colspan="6" rowspan="2">DIMENSIONS: mm</td><td colspan="2" rowspan="2">TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.5 1 PLC ±0.5 2 PLC ±0.5 3 PLC ±0.5 4 PLC ±0.5 ANGLES ± FINISH</td><td colspan="2">CHK J. AMBROSE 24/09/07</td><td colspan="6" rowspan="2">NAME C SERIES PLUG CRIMP 50 OHM FILECA 1703/4</td></tr><tr><td colspan="2">APVD J. AMBROSE 24/09/07</td></tr><tr><td colspan="6" rowspan="2"></td><td colspan="2" rowspan="2">PRODUCT SPEC 108-12005</td><td colspan="6">SIZE A200779</td><td colspan="2">CAGE CODE C-134289</td><td colspan="2">DRAWING NO</td><td colspan="2">RESTRICTED TO</td></tr><tr><td colspan="6">WEIGHT -</td><td colspan="2">SCALE 1:1</td><td colspan="2">SHEET 2 OF 2</td><td colspan="2">REV B</td></tr><tr><td colspan="6">MATERIAL SEE TABLE</td><td colspan="2">-</td><td colspan="6">CUSTOMER DRAWING</td><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td></tr></table>																		THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION						DWN M. GREENER 24/09/07		Tyco Electronics UK Ltd. Bideford, North Devon, EX39 4HE						DIMENSIONS: mm						TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.5 1 PLC ±0.5 2 PLC ±0.5 3 PLC ±0.5 4 PLC ±0.5 ANGLES ± FINISH		CHK J. AMBROSE 24/09/07		NAME C SERIES PLUG CRIMP 50 OHM FILECA 1703/4						APVD J. AMBROSE 24/09/07								PRODUCT SPEC 108-12005		SIZE A200779						CAGE CODE C-134289		DRAWING NO		RESTRICTED TO		WEIGHT -						SCALE 1:1		SHEET 2 OF 2		REV B		MATERIAL SEE TABLE						-		CUSTOMER DRAWING											
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