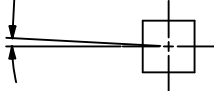


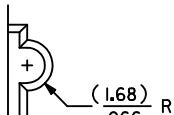
13			12		11		10		9		8		7		6		5		4		3		2		1	
CKT. SIZE	PART NUMBER	ENG. NUMBER SDA-70204-	DIM. "A"		DIM. "B"		DIM. "C"		CKT. SIZE	PART NUMBER	ENG. NUMBER SDA-70204-	DIM. "A"		DIM. "B"		DIM. "C"		CKT. SIZE	PART NUMBER	ENG. NUMBER SDA-70204-	DIM. "A"		DIM. "B"		DIM. "C"	
			MM	IN.	MM	IN.	MM	IN.				MM	IN.	MM	IN.	MM	IN.				MM	IN.				
08	25-02-4008	0835	7,62	.300	17,78	.700	20,32	.800	42	25-02-4042	0852	50,80	2.000	60,96	2.400	63,50	2.500	44	25-02-4044	0853	53,34	2.100	63,50	2.500	66,04	2.600
10	25-02-4010	0836	10,16	.400	20,32	.800	22,86	.900	46	25-02-4046	0854	55,88	2.200	66,04	2.600	68,58	2.700	48	25-02-4048	0855	58,42	2.300	68,58	2.700	71,12	2.800
12	25-02-4012	0837	12,70	.500	22,86	.900	25,40	1.000	50	25-02-4050	0856	60,96	2.400	71,12	2.800	73,66	2.900	52	25-02-4052	0857	63,50	2.500	73,66	2.900	76,20	3.000
14	25-02-4014	0838	15,24	.600	25,40	1.000	27,94	1.100	54	25-02-4054	0858	66,04	2.600	76,20	3.000	78,74	3.100	56	25-02-4056	0859	68,58	2.700	78,74	3.100	81,28	3.200
16	25-02-4016	0839	17,78	.700	27,94	1.100	30,48	1.200	58	25-02-4058	0860	71,12	2.800	81,28	3.200	83,82	3.300	60	25-02-4060	0861	73,66	2.900	83,82	3.300	86,36	3.400
18	25-02-4018	0840	20,32	.800	30,48	1.200	33,02	1.300	62	25-02-4062	0862	76,20	3.000	86,36	3.400	88,90	3.500	64	25-02-4064	0863	78,74	3.100	88,90	3.500	91,44	3.600
20	25-02-4020	0841	22,86	.900	33,02	1.300	35,56	1.400	66	25-02-4066	0864	81,28	3.200	91,44	3.600	93,98	3.700	68	25-02-4068	0865	83,82	3.300	93,98	3.700	96,52	3.800
22	25-02-4022	0842	25,40	1.000	35,56	1.400	38,10	1.500	70	25-02-4070	0866	86,36	3.400	96,52	3.800	99,06	3.900	72	25-02-4072	0867	88,90	3.500	99,06	3.900	101,60	4.000
24	25-02-4024	0843	27,94	1.100	38,10	1.500	40,64	1.600																		
26	25-02-4026	0844	30,48	1.200	40,64	1.600	43,10	1.700																		
28	25-02-4028	0845	33,02	1.300	43,10	1.700	45,72	1.800																		
30	25-02-4030	0846	35,56	1.400	45,72	1.800	48,26	1.900																		
32	25-02-4032	0847	38,10	1.500	48,26	1.900	50,80	2.000																		
34	25-02-4034	0848	40,64	1.600	50,80	2.000	53,34	2.100																		
36	25-02-4036	0849	43,10	1.700	53,34	2.100	55,88	2.200																		
38	25-02-4038	0850	45,72	1.800	55,88	2.200	58,42	2.300																		
40	25-02-4040	0851	48,26	1.900	58,42	2.300	60,96	2.400																		

3° MAX. ROTATION PERMISSIBLE

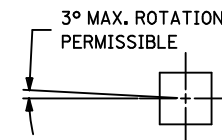


DETAIL "V"

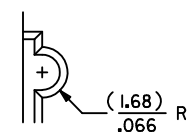
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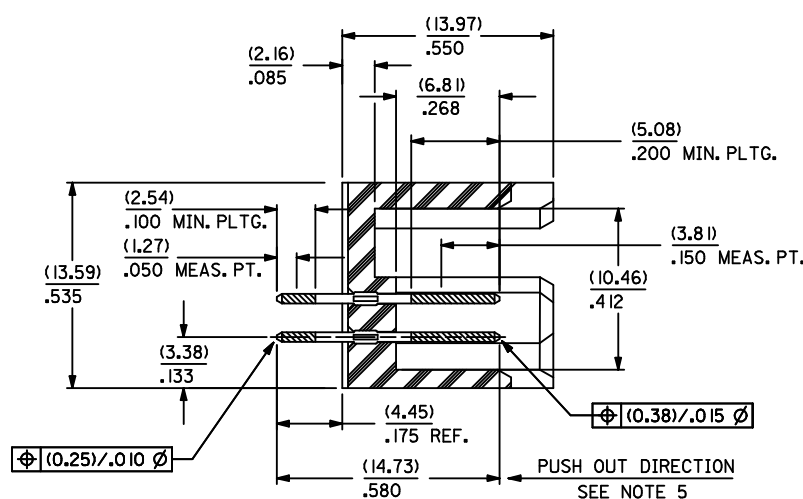
DETAIL "S"



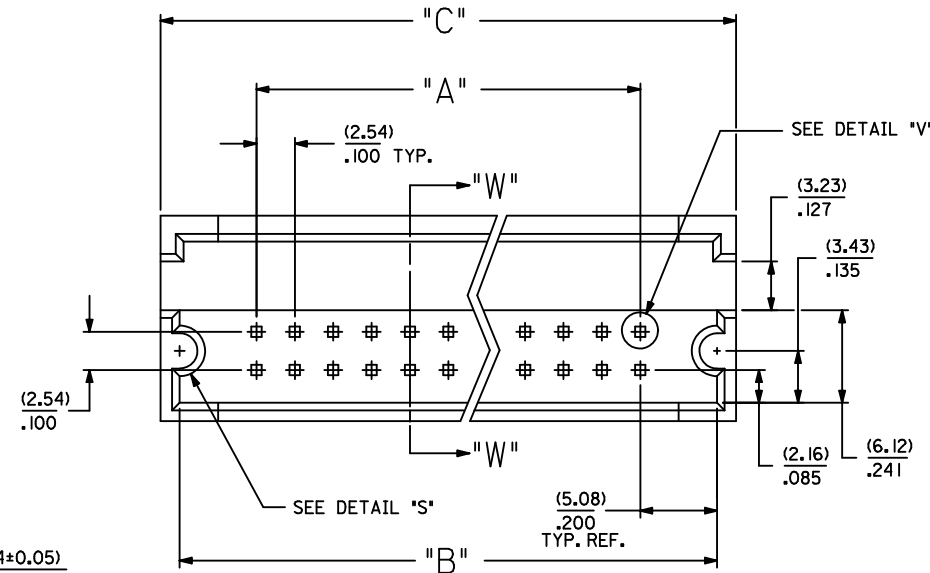
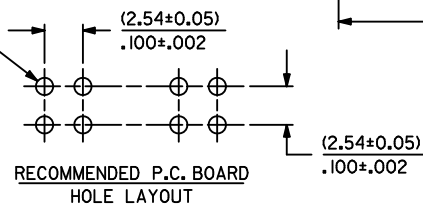
DETAIL "V"
SCALE = 20:1



DETAIL "S"



SECTION W-W



- NOTES:
1. WAFER MATERIAL: GLASS FILLED NYLON; COLOR: BLACK
 2. PIN MATERIAL: COPPER ALLOY
 3. PIN PLATING:
TIP: 30 MICROINCHES MINIMUM GOLD IN SELECTED AREA
TAIL: 75 MICROINCHES MINIMUM TIN IN SELECTED AREA
OVER NICKEL UNDERPLATE OVER-ALL
 4. PINS MUST MEET SOLDERABILITY SPEC. NO. 152
 5. PIN PUSH-OUT FORCE (1.81 KG)/4 LBS MINIMUM
 6. REFER TO P.S. NO. 70204
 7. STANDARD PACKAGING PER: PK-70873-0070

CORRECT DIMENSION	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	TITLE	DOCUMENT NO.	SHEET NO.
			mm	INCH	MM/IN	DATE						
4 PLACES	± .005	± .005	± .005	± .005	JAS	1986/05/20	4:1	INCH	⊕	SHROUDED HEADER DUAL ROW W/PCB SLOTS & GUIDE EARS .100 GRID, .025 SQ PIN	SDA-70204-0833-0896	1 OF 1
3 PLACES	± .005	± .005	± .005	± .005	EIK	1986/05/20						
2 PLACES	± .025	± .005	± .025	± .005	WAZ	1986/05/20						
1 PLACE	± .005	± .005	± .005	± .005								
ANGULAR ± 1/2°			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					